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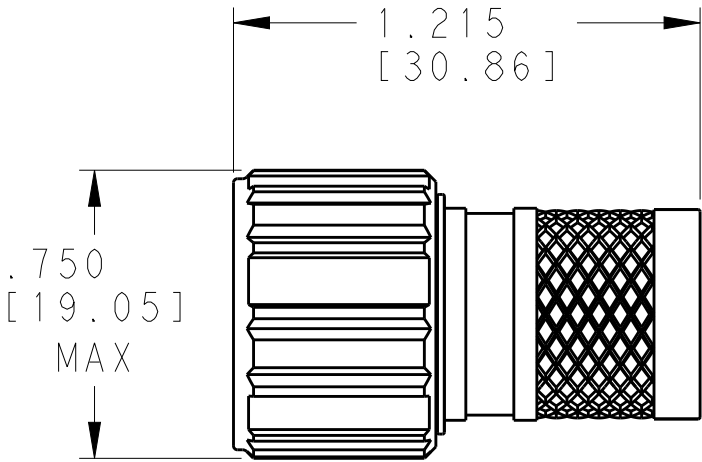
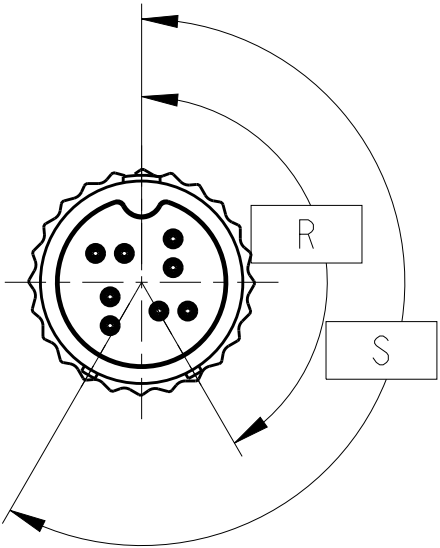
BY -

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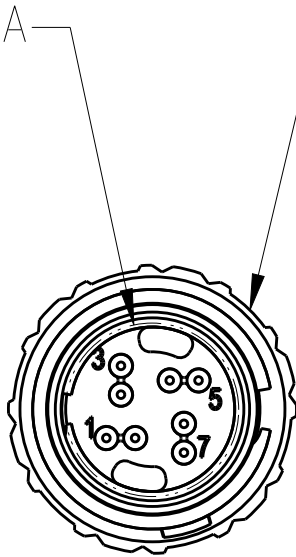
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	F	REV PER ECO 20-010434	7-27-20	CT	DM

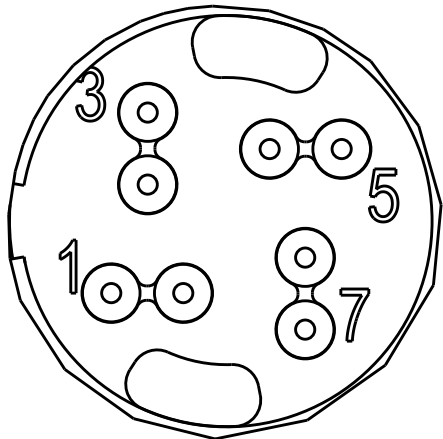
KEY OPTION	KEY ROTATION	
	"R"	"S"
NORMAL	150°	210°
A	140°	215°
B	132°	248°



SEE DETAIL A



"TE" AND DATE
CODE ON 1 OF 6
SURFACES
TE PN ON
ADJACENT FLAT

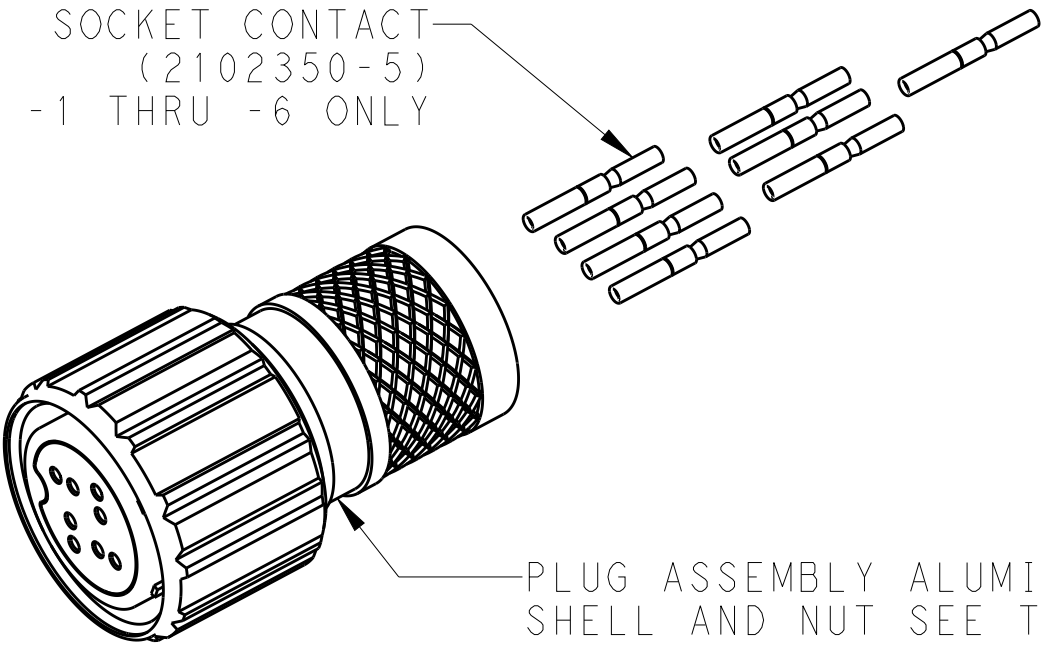


DETAIL A
SCALE 5:1

PARTS REMOVED FOR CLARIFICATION

- 1, -3 -5 AND -7 ARE ELECTROLESS NICKEL PLATE PER MIL-C-26074.
- 2, -4 AND -6 ARE BLACK ZINC NICKEL PER AMS-2417.
- CONTACTS SHALL BE PACKAGED SEPARATELY IN KIT.

SOCKET CONTACT
(2102350-5)
-1 THRU -6 ONLY



PLUG ASSEMBLY ALUMINUM
SHELL AND NUT SEE TABLE
FOR FINISH

---	NORMAL	FINISH	DESCRIPTION	PART NUMBER
10	B	NICKEL PLATE	PLUG ASSEMBLY	2102353-7
10	B	BLACK ZINC NICKEL PLATE	PLUG ASSEMBLY	2102353-6
10	B	NICKEL PLATE	PLUG ASSEMBLY	2102353-5
10	A	BLACK ZINC NICKEL PLATE	PLUG ASSEMBLY	2102353-4
10	A	NICKEL PLATE	PLUG ASSEMBLY	2102353-3
10	NORMAL	BLACK ZINC NICKEL PLATE	PLUG ASSEMBLY	2102353-2
10	NORMAL	NICKEL PLATE	PLUG ASSEMBLY	2102353-1
SOCKET CONTACTS 50μ GOLD PLATE	KEYING OPTION	FINISH	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.
DIMENSIONING AND TOLERANCING PER
ASME Y14.5M (ISO STANDARDS)

DIMENSIONS: INCHES [mm]	TOLERANCES UNLESS OTHERWISE SPECIFIED:
	0 PLC ±. 1 PLC ±. 2 PLC ±. 3 PLC ±.005 [0.13] 4 PLC ±. ANGLES ±.
MATERIAL	FINISH
-	-
-	-

DWN MCKIBBEN, JOHN 10 JUN 2011	CHK DOWHOWER, KENNETH 10 JUN 2011	APVD DOWHOWER, KENNETH 10 JUN 2011
PRODUCT SPEC 108-2482		
APPLICATION SPEC 114-32025		
WEIGHT -		
CUSTOMER DRAWING		



TE Connectivity

NAME
PLUG ASSEMBLY KIT

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3	00779	C-2102353	

SCALE	SHEET	OF	REV
2:1	1	1	F