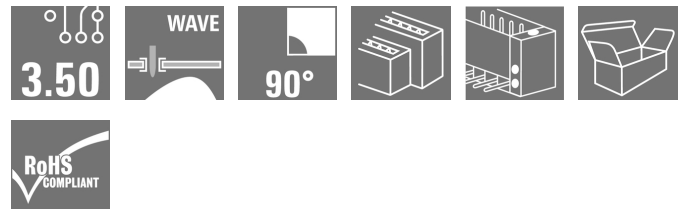


SLD 3.50/32/90F 4.5SN BK BX**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com**Product image**

Similar to illustration

Two-tier pin header for wave soldering in 3.50 mm pitch.
The connector is available in open, closed and flange versions. The male connectors provide space for labelling and can be coded. Packed in a cardboard box.

General ordering data

Version	PCB plug-in connector, male header, Flange, THT solder connection, 3.50 mm, Number of poles: 32, 90°, Solder pin length (l): 4.5 mm, tinned, black, Box
Order No.	1634640000
Type	SLD 3.50/32/90F 4.5SN BK BX
GTIN (EAN)	4008190259099
Qty.	10 pc(s).
Product data	IEC: 200 V / 10.5 A UL: 300 V / 8 A
Packaging	Box

Creation date October 11, 2022 7:29:27 PM CEST

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Technical data

Dimensions and weights

Depth	24.7 mm	Depth (inches)	0.972 inch
Height	27.8 mm	Height (inches)	1.094 inch
Height of lowest version	23.3 mm	Width	63 mm
Width (inches)	2.48 inch	Net weight	22.3 g

System specifications

Product family	OMNIMATE Signal - series BL/SL 3.50			
Type of connection	Board connection			
Mounting onto the PCB	THT solder connection			
Pitch in mm (P)	3.5 mm			
Pitch in inches (P)	0.138 inch			
Outgoing elbow	90°			
Number of poles	32			
Number of solder pins per pole	1			
Solder pin length (l)	4.5 mm			
Solder pin length tolerance	0 / -0.3 mm			
Solder pin dimensions	d = 1.2 mm, Octagonal			
Solder pin dimensions = d tolerance	0 / -0.03 mm			
Solder eyelet hole diameter (D)	1.4 mm			
Solder eyelet hole diameter tolerance (D)	+ 0.1 mm			
L1 in mm	52.5 mm			
L1 in inches	2.067 inch			
Number of rows	2			
Pin series quantity	2			
Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch			
Touch-safe protection acc. to DIN VDE 0470	IP 10			
Volume resistance	≤5 mΩ			
Can be coded	Yes			
Plugging force/pole, max.	10 N			
Pulling force/pole, max.	8 N			
Tightening torque	Torque type		Mounting screw, PCB	
	Usage information		Tightening torque	min. 0.1 Nm
				max. 0.15 Nm
			Recommended screw	Part number PTSC KA 2.2X4.5 WN1412

Material data

Insulating material	PBT	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact material	CuSn	Contact surface	tinned
Layer structure of solder connection	2...3 µm Ni / 5...7 µm Sn glossy	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

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Technical data

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	10.5 A
Rated current, max. number of poles (Tu=20°C)	8 A	Rated current, min. number of poles (Tu=40°C)	9 A
Rated current, max. number of poles (Tu=40°C)	7 A	Rated voltage for surge voltage class / pollution degree II/2	200 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	125 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 80 A

Rated data acc. to CSA

Institute (CSA)		Certificate No. (CSA)	12400-313
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	8 A	Rated current (Use group D / CSA)	8 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Packing

Packaging	Box	VPE length	31 mm
VPE width	134 mm	VPE height	146 mm

Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ETIM 8.0	EC002637	ECLASS 9.0	27-44-04-02
ECLASS 9.1	27-44-04-02	ECLASS 10.0	27-44-04-02
ECLASS 11.0	27-46-02-01	ECLASS 12.0	27-46-02-01

Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.		
Notes	<ul style="list-style-type: none"> Additional variants on request Gold-plated contact surfaces on request Rated current related to rated cross-section & min. No. of poles. P on drawing = pitch Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards. Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months 		

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Technical data

Approvals

Approvals



ROHS	Conform
UL File Number Search	UL Website
Certificate No. (UR)	E60693

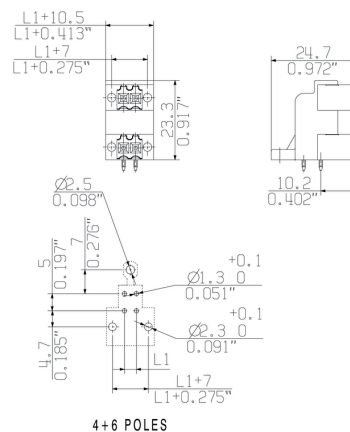
Downloads

Catalogues	Catalogues in PDF-format
Brochures	FL DRIVES EN FL DRIVES DE

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Drawings**Dimensional drawing**

Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.