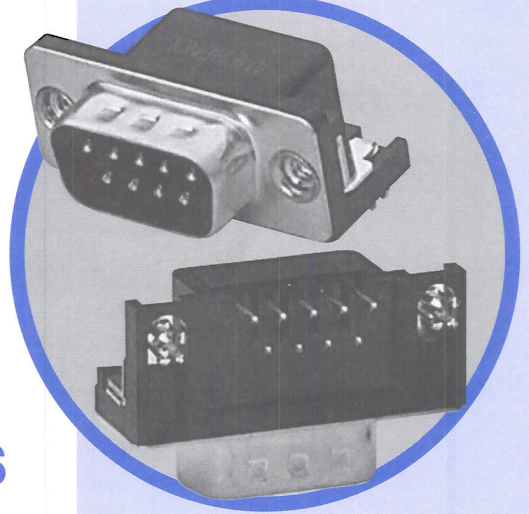


SD

D'Sub connectors - Stamped and Formed Contacts

RIGHT ANGLE, BOARD MOUNT CONNECTORS



Specifications

- Connectors according to: MIL C24308 - NFC 93425-HE5

Materials and Platings	
Shells	Steel
Insulator	Glass-filled thermoplastic, UL 94V-0
Pin contacts	Brass, selected gold in mating area; 2.54µm (100 µ") min.tin on termination area over 1.27µm (50µ") min.nickel
Socket contact	Phosphor bronze, selected gold in mating area;2.54µ(100µ") min.tin on termination area over 1.27µm (50µ") min.nickel
Rear insert	Brass, 2.54µm (100µ") min.nickel plated
Boardlock	4 finger phosphor bronze, Brass, 2.54µm (100µ") min.nickel plated
Screwlock	Brass, 2.54µm (100µ") min.nickel plated

Electrical Data	
Current rating	5A
Voltage rating	250V AC/ rms 50Hz
Withstanding voltage	1000V AC/rms 50Hz for one minute
Insulation resistance	1000MΩ at 500V DC
Contact resistance	15mΩ max

Climatic Data	
Operating temperature	-55°C to +125°C
Salt spray	24 hours

Mechanical Data

Single contact insertion force0.54kg (1.19lb) max

Single contact withdrawal force0.06kg (0.13lb) min

Mating and unmating force

Unit: kg (lb)

	A4 Style		1A Style	
No. of Cts	Mate (max)	Unmate (min)	Mate (max)	Unmate (min)
9	3.05 (6.74)	0.36 (0.79)	4.6 (10.17)	0.4 (0.88)
15	5.09 (11.24)	0.46 (1.01)	7.7 (17.02)	0.5 (1.10)
25	8.44 (18.66)	0.81 (1.8)	12.7 (28.07)	0.8 (1.77)
37	12.51 (27.65)	1.1 (2.47)	17.7 (39.12)	1.2 (2.65)

Standard plating thickness

• gold flash

• 0.381µm (15µ") gold

• 0.76 µm (30µ") gold

DESCRIPTION

The Amphenol "SD" series features precision formed contacts and 4 finger boardlocks.

This series gives you Amphenol's high standards of quality and reliability to meet all of your commercial requirements.

*Economical
right angle PCB
mount
connectors*

APPLICATIONS

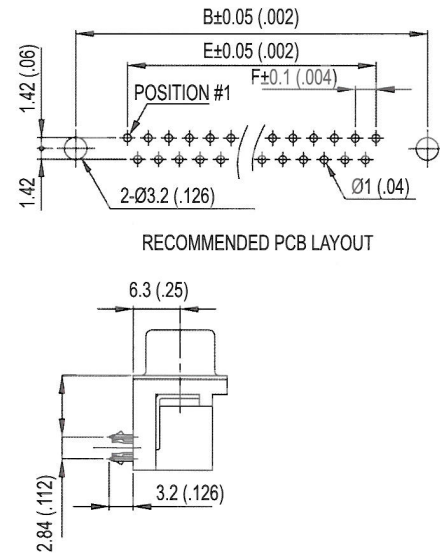
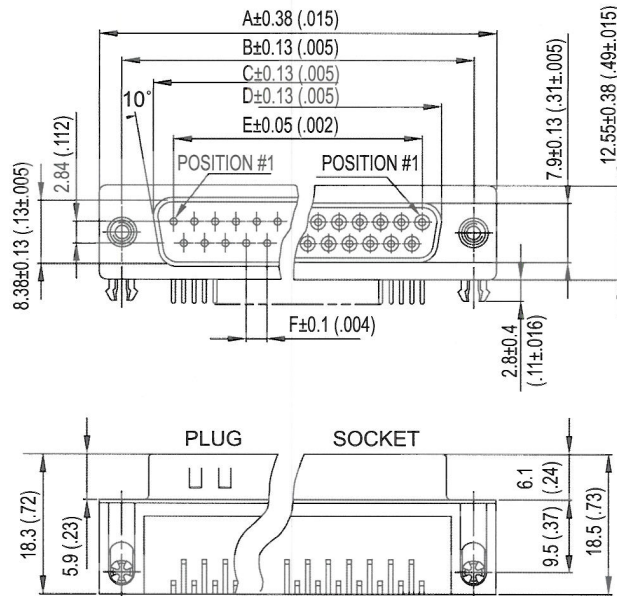
- Industrial
- Telecom
- Any industry standard I / O connections



Amphenol

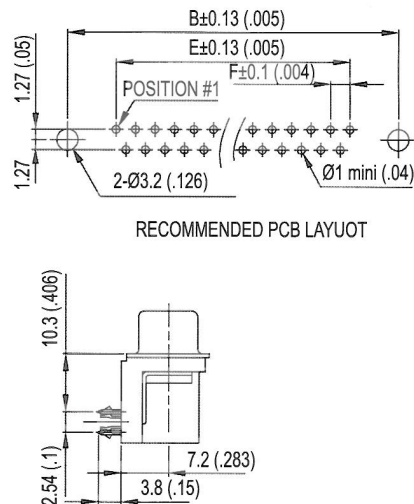
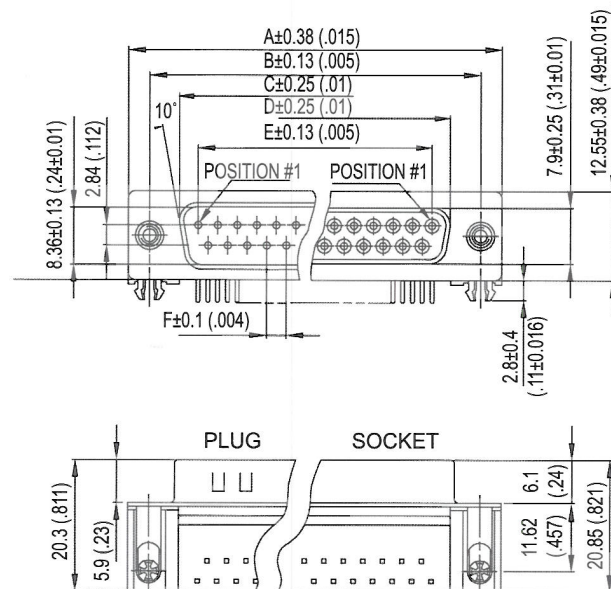
SD / E7

A4 style (MIL Footprint)



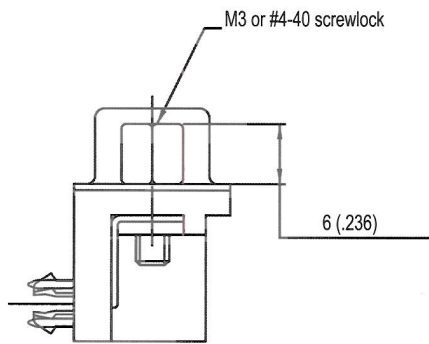
Nb OF CONTACTS	DIMENSIONS mm (inch)					
	A	B	C	D	E	F
9	30.84 (1.21)	24.99 (.98)	16.92 (.67)	16.24 (.64)	11.09 (.44)	2.74 (.108)
15	39.14 (1.54)	33.32 (1.31)	25.25 (.99)	24.56 (.97)	19.39 (.76)	2.74 (.108)
25	53.04 (2.09)	47.04 (1.85)	38.96 (1.53)	38.38 (1.51)	33.24 (1.31)	2.77 (.109)
37	69.32 (2.73)	63.50 (2.50)	55.42 (2.18)	54.76 (2.16)	49.86 (1.96)	2.77 (.109)

1A style (European Footprint)

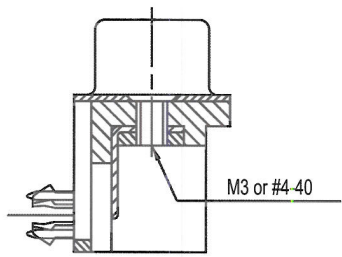


Nb OF CONTACTS	DIMENSIONS mm (inch)					
	A	B	C	D	E	F
9	30.84 (1.21)	24.99 (.98)	16.92 (.67)	16.24 (.64)	11.96 (.43)	2.74 (.108)
15	39.1 (1.54)	33.32 (1.31)	25.25 (.99)	24.66 (.97)	19.18 (.755)	2.74 (.108)
25	53.09 (2.09)	47.04 (1.85)	38.96 (1.53)	38.38 (1.51)	33.24 (1.31)	2.77 (.109)
37	69.4 (2.73)	63.50 (2.50)	55.42 (2.18)	54.84 (2.16)	49.86 (1.96)	2.77 (.109)

Panel mounting option



Front Female Screwlock
4F / 3F



Threaded Rear Insert
4R / 3R

How to order

L

SD

CH

C309

RoHS Compliant	
gold flash	77: tinned shell for receptable 717: tinned shell + dimples for plug
0.4µm (15µ")	177: tinned shell for receptable 777: tinned shell + dimples for plug
shell size: E, A, B, C	
configuration: 9, 15, 25, 37	
contact type: P = pin S = socket	

plating option:
valid only for 0.76µm (30µ")
part numbers to be written as follow:
or 77 SD.....C309
717 SD.....C309

mounting options:
4F = front screwlock 4-40
3F = front screwlock M3
4R = rear insert 4-40
3R = rear insert M3

PCB locking type:
grounding tabs + board locks

Footprint:
1A (European)
A4 (MIL)

For special request, please consult factory

[illegible]

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