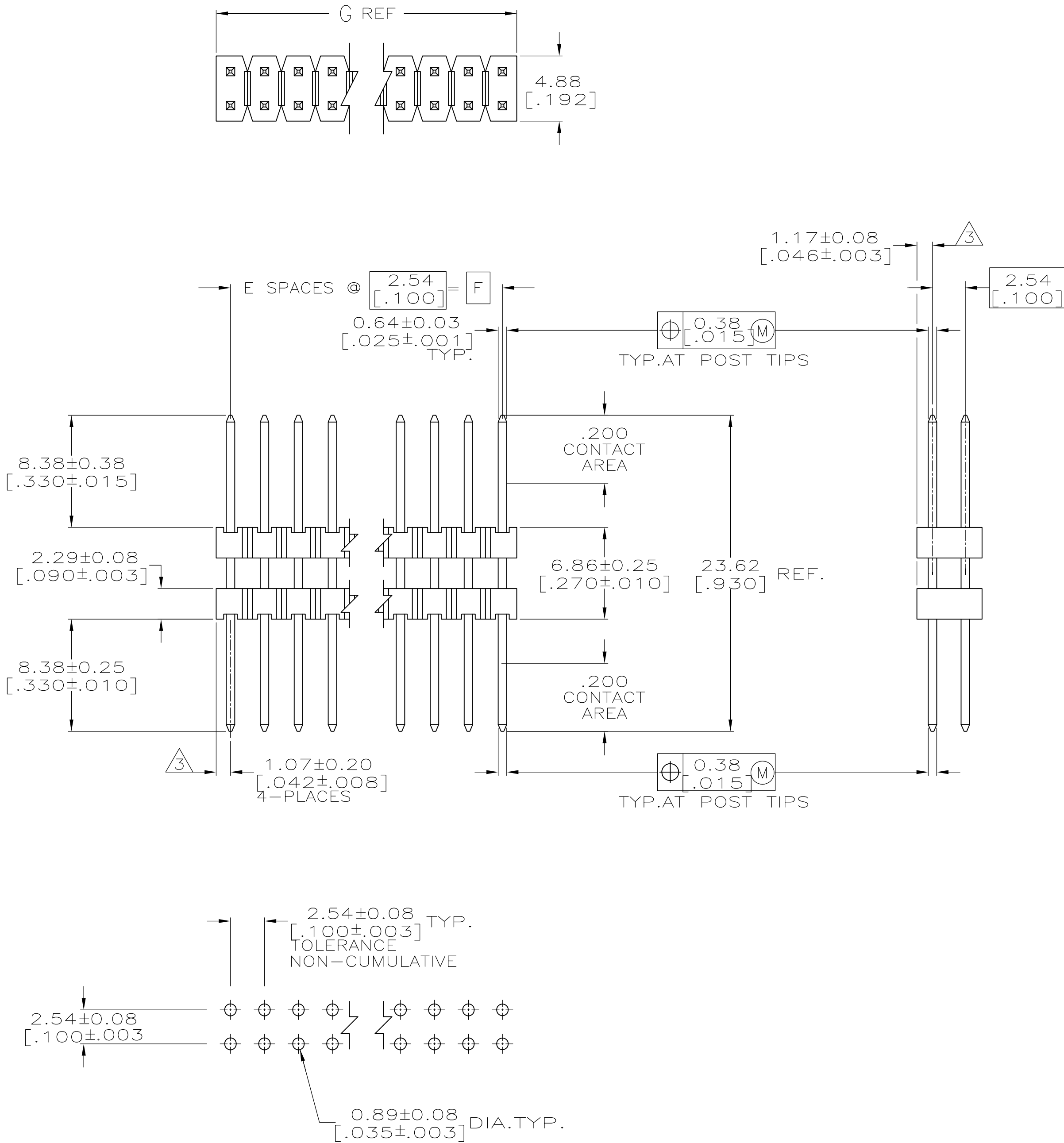


LOC	DIST	REVISIONS					
AD	39	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A	REVISED PER ECO-14-000264	15JUL2014	NK	MM

- 1
- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 2
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 3
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 4
- HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
POST: COPPER ALLOY
- 5
- FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA,
OVER 0.00127 [.000050] NICKEL, ENTIRE POST.



RECOMMENDED HOLE LAYOUT

101.19 [3.984]	99.06 [3.900]	39	80	4-146495-0
98.65 [3.884]	96.52 [3.800]	38	78	3-146495-9
96.11 [3.784]	93.98 [3.700]	37	76	3-146495-8
93.57 [3.684]	91.44 [3.600]	36	74	3-146495-7
91.03 [3.584]	88.90 [3.500]	35	72	3-146495-6
88.49 [3.484]	86.36 [3.400]	34	70	3-146495-5
85.95 [3.384]	83.82 [3.300]	33	68	3-146495-4
83.41 [3.284]	81.28 [3.200]	32	66	3-146495-3
80.87 [3.184]	78.74 [3.100]	31	64	3-146495-2
78.33 [3.084]	76.20 [3.000]	30	62	3-146495-1
75.79 [2.984]	73.66 [2.900]	29	60	3-146495-0
73.25 [2.884]	71.12 [2.800]	28	58	2-146495-9
70.71 [2.784]	68.58 [2.700]	27	56	2-146495-8
68.17 [2.684]	66.04 [2.600]	26	54	2-146495-7
65.63 [2.584]	63.50 [2.500]	25	52	2-146495-6
63.09 [2.484]	60.96 [2.400]	24	50	2-146495-5
60.55 [2.384]	58.42 [2.300]	23	48	2-146495-4
58.01 [2.284]	55.88 [2.200]	22	46	2-146495-3
55.47 [2.184]	53.34 [2.100]	21	44	2-146495-2
52.93 [2.084]	50.80 [2.000]	20	42	2-146495-1
50.39 [1.984]	48.26 [1.900]	19	40	2-146495-0
47.85 [1.884]	45.72 [1.800]	18	38	1-146495-9
45.31 [1.784]	43.18 [1.700]	17	36	1-146495-8
42.77 [1.684]	40.64 [1.600]	16	34	1-146495-7
40.23 [1.584]	38.10 [1.500]	15	32	1-146495-6
37.69 [1.484]	35.56 [1.400]	14	30	1-146495-5
35.15 [1.384]	33.02 [1.300]	13	28	1-146495-4
32.61 [1.284]	30.48 [1.200]	12	26	1-146495-3
30.07 [1.184]	27.94 [1.100]	11	24	1-146495-2
27.53 [1.084]	25.40 [1.000]	10	22	1-146495-1
24.99 [.984]	22.86 [.900]	9	20	1-146495-0
22.45 [.884]	20.32 [.800]	8	18	146495-9
19.91 [.784]	17.78 [.700]	7	16	146495-8
17.37 [.684]	15.24 [.600]	6	14	146495-7
14.83 [.584]	12.70 [.500]	5	12	146495-6
12.29 [.484]	10.16 [.400]	4	10	146495-5
9.75 [.384]	7.62 [.300]	3	8	146495-4
7.21 [.284]	5.08 [.200]	2	6	146495-3
4.67 [.184]	2.54 [.100]	1	4	146495-2
2.13 [.084]	-	-	2	146495-1
G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN T. HOFFMAN 12/5/95	TE Connectivity	
DIMENSIONS: mm		CHK G. DUBNICZKI 1/2/96		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD G. DUBNICZKI 1/2/96	NAME	
0 PLC ± - 1 PLC ± - 2 PLC ± 0.51[.02] 3 PLC ± 0.127[.005] 4 PLC ± 0.0127[.0005] ANGLES ±		PRODUCT SPEC	HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ.POST, UNSHROUDED	
MATERIAL		APPLICATION SPEC	SIZE	CAGE CODE
FINISH		WEIGHT	DRAWING NO	RESTRICTED TO
CUSTOMER DRAWING		SCALE 4:1	SHEET 1 OF 1	REV