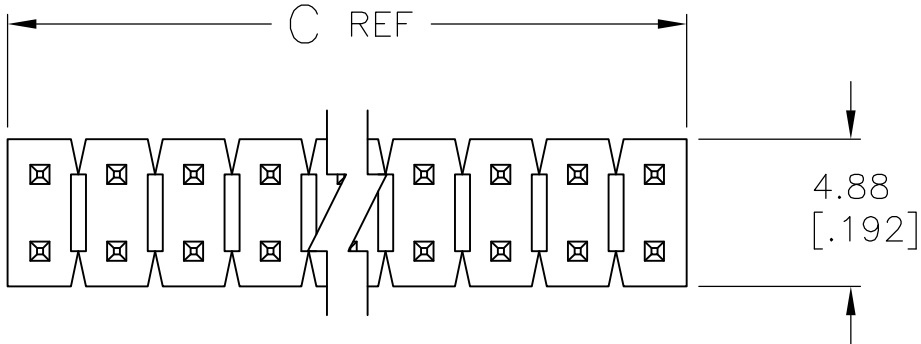


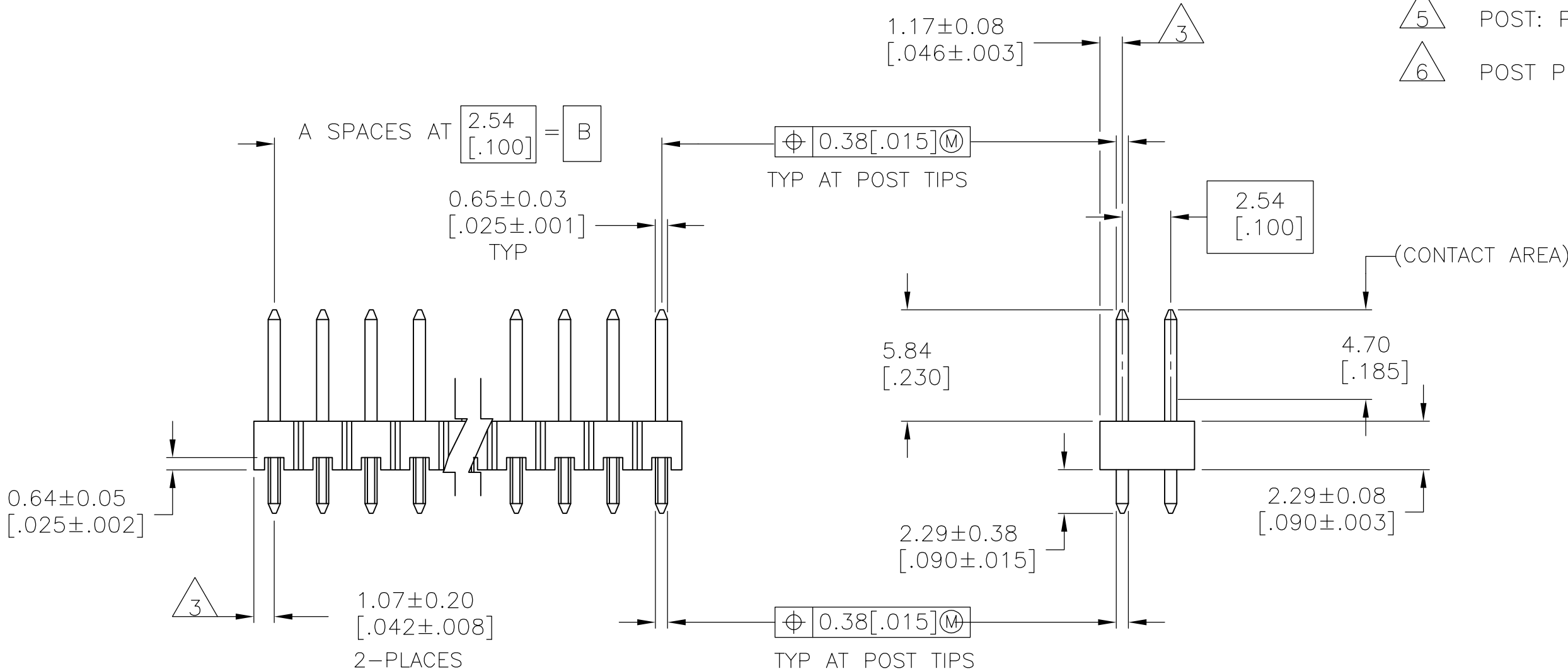
LOC	DIST	REVISIONS				
AD	00	P	LTR	DESCRIPTION	DATE	APVD
		C		REVISED PER ECO-14-006554	08MAY2014	NK

D

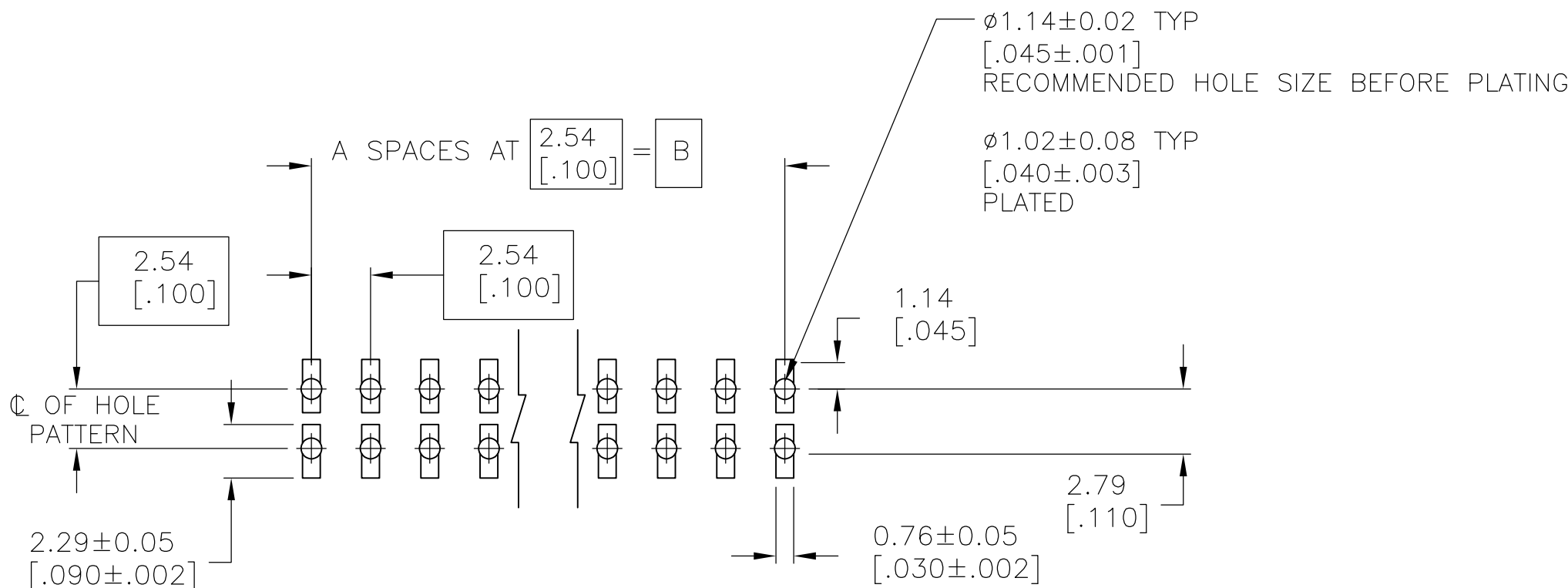


- 1
- 2
- 3
- 4
- 5
- 6
- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS.
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- HOUSING: LCP, COLOR-BLACK.
- POST: PHOSPHOR BRONZE.
- POST PLATING: 0.000076[.000003] MIN GOLD OVER 0.00068[.000027] Pd/Ni ON CONTACT AREA, 0.00254-0.00508 [.000100-.0000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.

C



B



RECOMMENDED PC BOARD MOUNTING DIMENSIONS
FOR 1.60 [.063] THICK PC BOARD AND
0.305 [.0120] STENCIL THICK

6	101.19 [3.984]	99.06 [3.900]	39	80	8-1977947-0
6	-	-	0	2	1977947-2
PLATING	C	B	A	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN KIRAN HOLAL 30-08-2013	TE Connectivity		
DIMENSIONS: mm [INCHES]		CHK MIKE MILLER 30-08-2013			
		APVD MIKE MILLER 30-08-2013	NAME		
		PRODUCT SPEC	HEADER ASSEMBLY, MOD, BREAKAWAY, DOUBLE ROW, VERTICAL, HIGH TEMPERATURE,30 Pd/Ni		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
0 PLC ± - 1 PLC ± - 2 PLC ± 0.51[.02] 3 PLC ± 0.127[.005] 4 PLC ± 0.0127[.0005] ANGLES ± -		WEIGHT	A2	00779	C=1977947
MATERIAL HOUSING: 4 POST: 6		FINISH SEE TABLE	CUSTOMER DRAWING		RESTRICTED TO
			SCALE	SHEET	REV
			4:1	1 OF 1	C

1977947

B

A