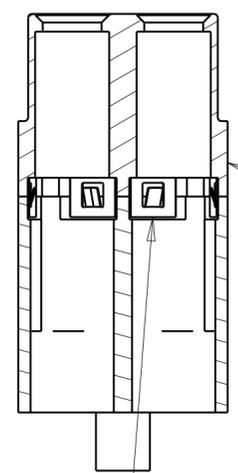
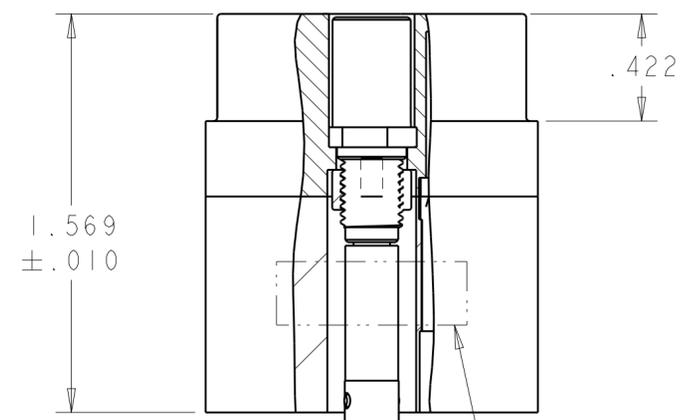
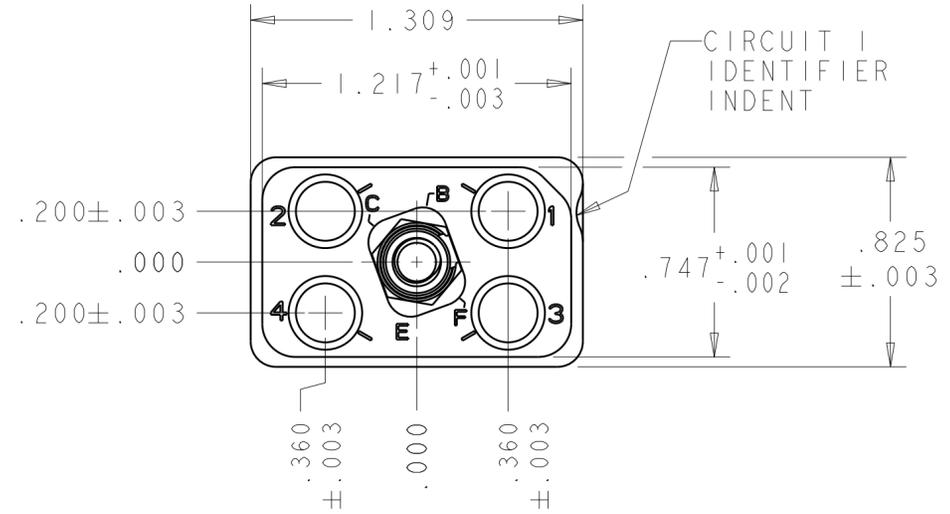


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REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
C		REVISED PER ECO-15-015785	04DEC2015	RS CT



PLUG SHELL AND REAR RETENTION PLATE
 MATL: ALUMINUM ALLOY
 FINISH: ELECTROLESS NICKEL

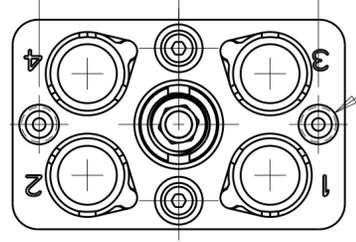
RETENTION CLIP, 4 REQD
 MATL: STAINLESS STEEL
 FINISH: PLATED SILVER

JACKSCREW AND RETENTION NUT KIT SIMILAR TO BACC65AF FLAT PLZN INCLUDED WITH 1604898-2 BUT NOT INSTALLED

TE LOGO, TE PART NUMBER, AND DATE CODE MARKED APPROX AS SHOWN ON NEAR OR FAR SIDE

⚠ JACKSCREW AND RETENTION NUT KIT, TE PN 2101768-1 INCLUDED BUT NOT INSTALLED

.550 .550



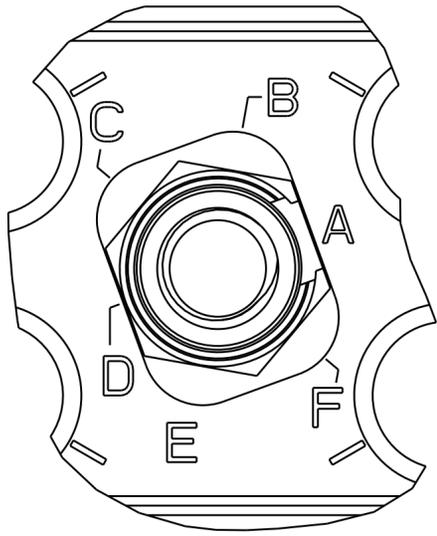
∅.156±.01
 6-32 ∇.63 SPIRALOCK THREADS, 2X (FOR ATTACHING BACKSHELL KIT 1738955-1)

1877880-2	---	⚠ WITH JACKSCREW-RETENTION NUT KIT (FLAT POLARIZATION)	1877880-2
MARKED TYCO PART NUMBER	BOEING PART NUMBER, REF	DESCRIPTION	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN BH 23MAR06	STE TE Connectivity	
DIMENSIONS: IN		CHK D.MILLER 8-26-09		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D.MILLER 8-26-09	NAME ASSY, PLUG, QUADRAX, FREE HANGING, RR/RR, 4 POSN	
0 PLC ±-		PRODUCT SPEC -	SIZE A2	
1 PLC ±-		APPLICATION SPEC -	CAGE CODE -	DRAWING NO. 1877880
2 PLC ±.005		WEIGHT -	RESTRICTED TO -	SCALE 2:1
3 PLC ±-		CUSTOMER DRAWING	SHEET 1 OF 2	REV C
4 PLC ±-				
ANGLES ±1°				
FINISH SEE CALLOUTS				

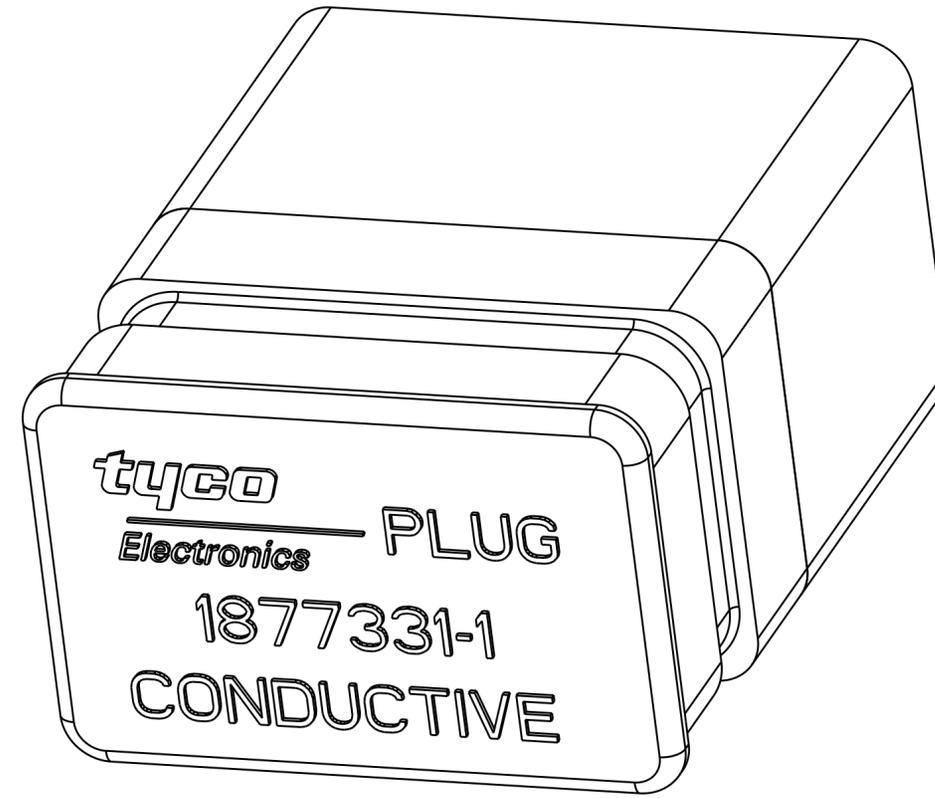
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REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
-		SEE SHEET 1	-	-



**1877880-2
(FLAT PLZN)**

(PLZN CODES, A THRU F,
 SHOWN FOR REF ONLY;
 "A" AND "D" DO NOT
 APPEAR ON PARTS)



ESD DUST COVER; PART NUMBER ---
 MUST BE ORDERED SEPARATELY

SHOWN WITH OPTIONAL DUST COVER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN BH 23MAR06	STE TE Connectivity	
DIMENSIONS: IN		CHK D.MILLER 8-26-09		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D.MILLER 8-26-09	NAME ASSY, PLUG, QUADRAX, FREE HANGING, RR/RR, 4 POSN	
0 PLC ± -	1 PLC ± -	PRODUCT SPEC	-	
2 PLC ± -	3 PLC ± .005	APPLICATION SPEC	-	
4 PLC ± -	ANGLES ± 1°	WEIGHT	-	
MATERIAL	FINISH	CUSTOMER DRAWING	SIZE A2	CAGE CODE -
-	-	SCALE 2:1	DRAWING NO G-1877880	RESTRICTED TO -
-	-	SHEET 2 OF 2	REV C	