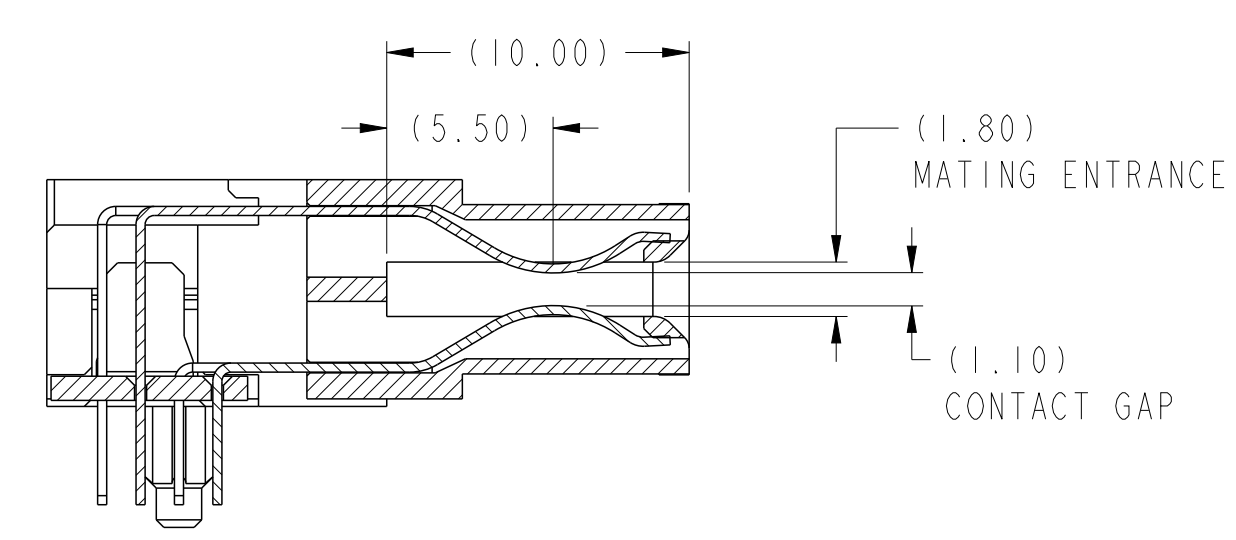
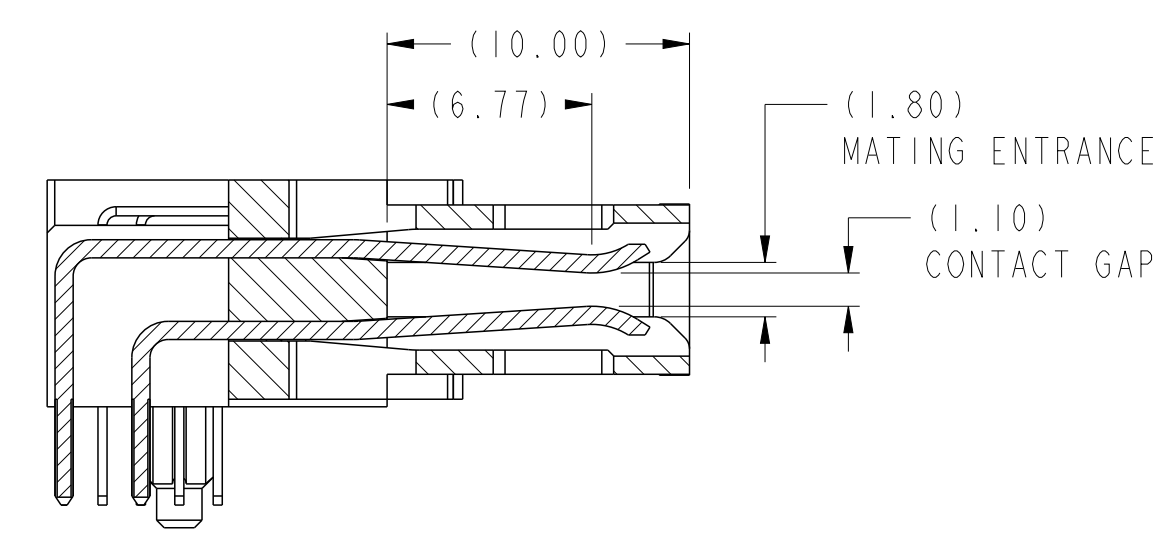
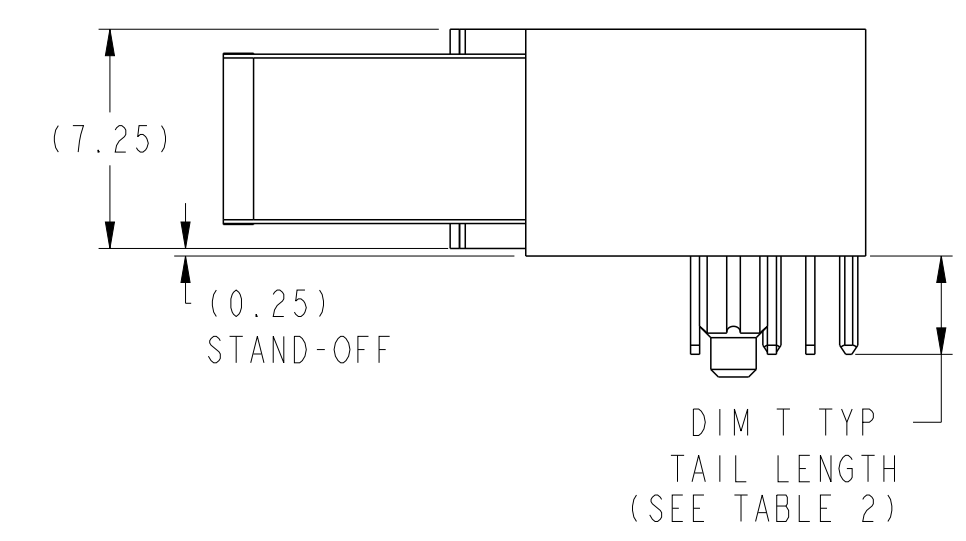
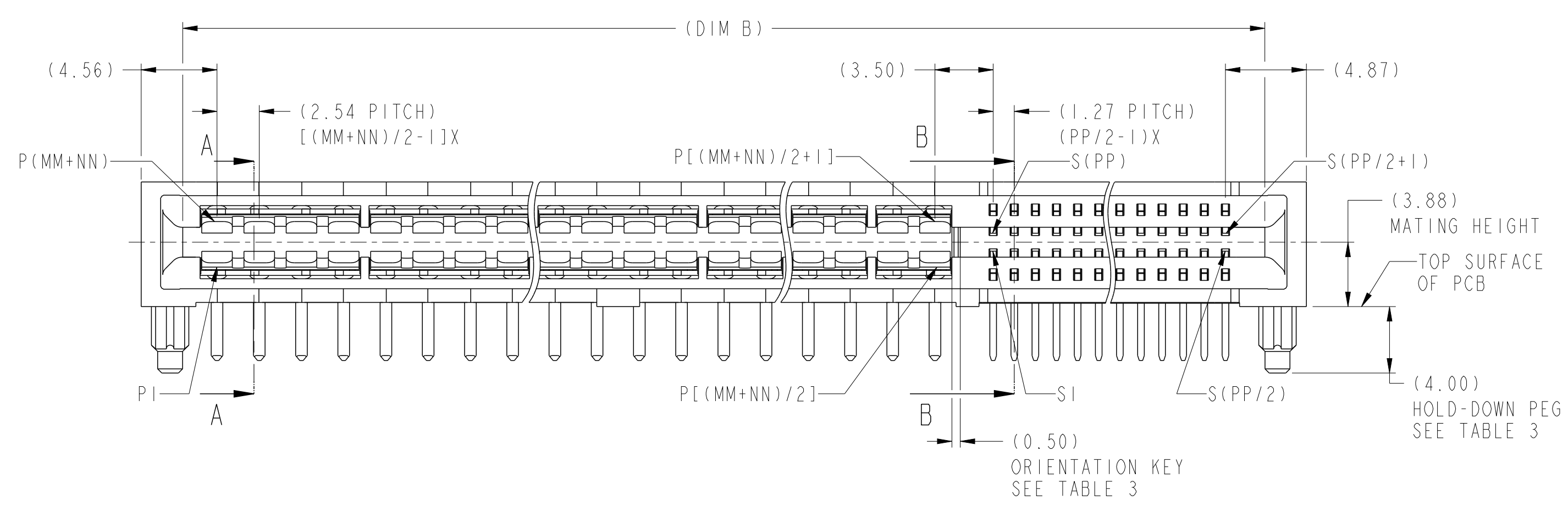
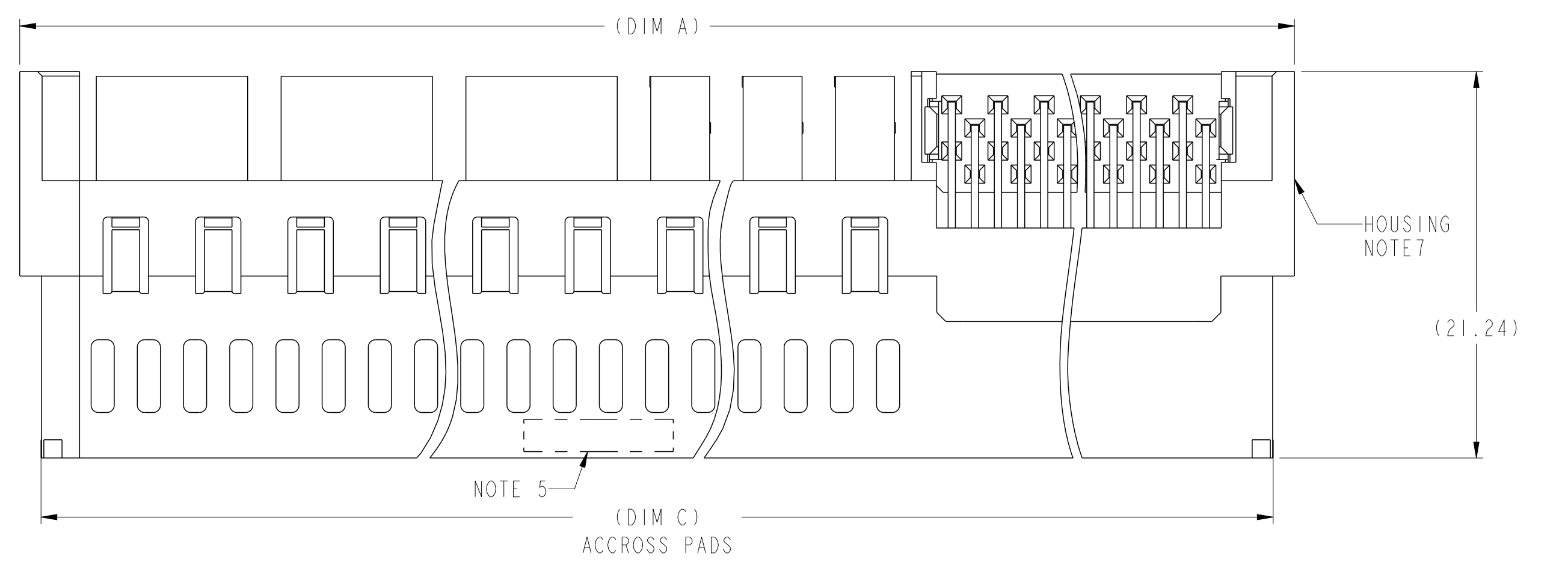
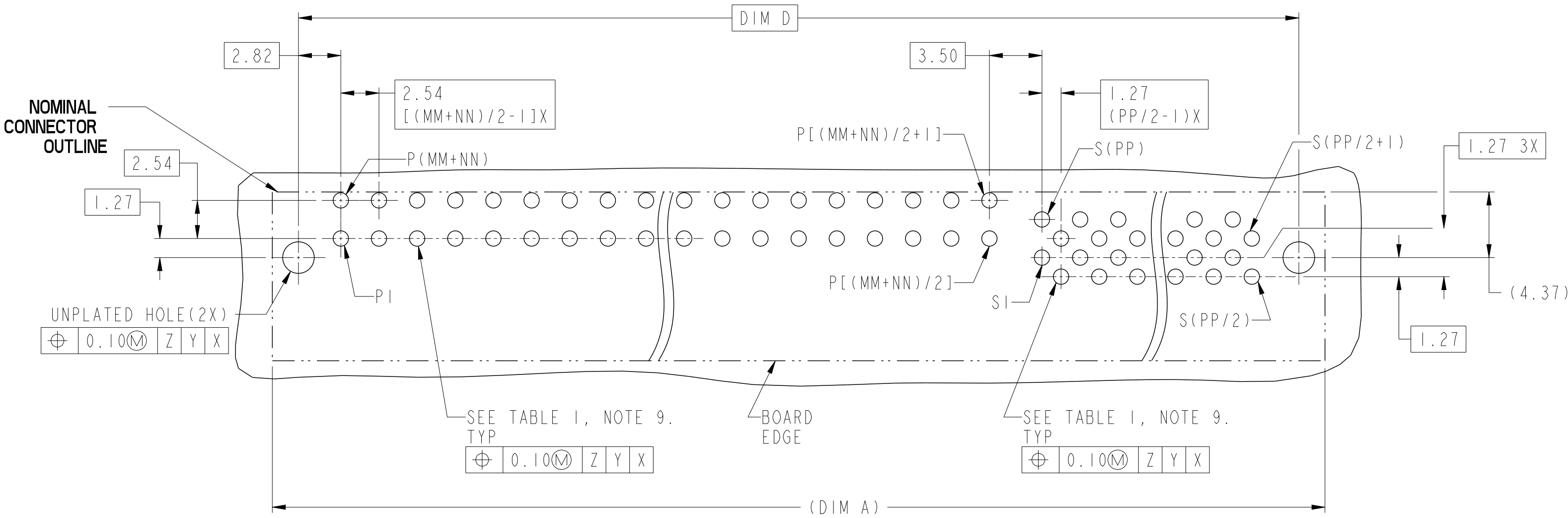


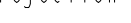


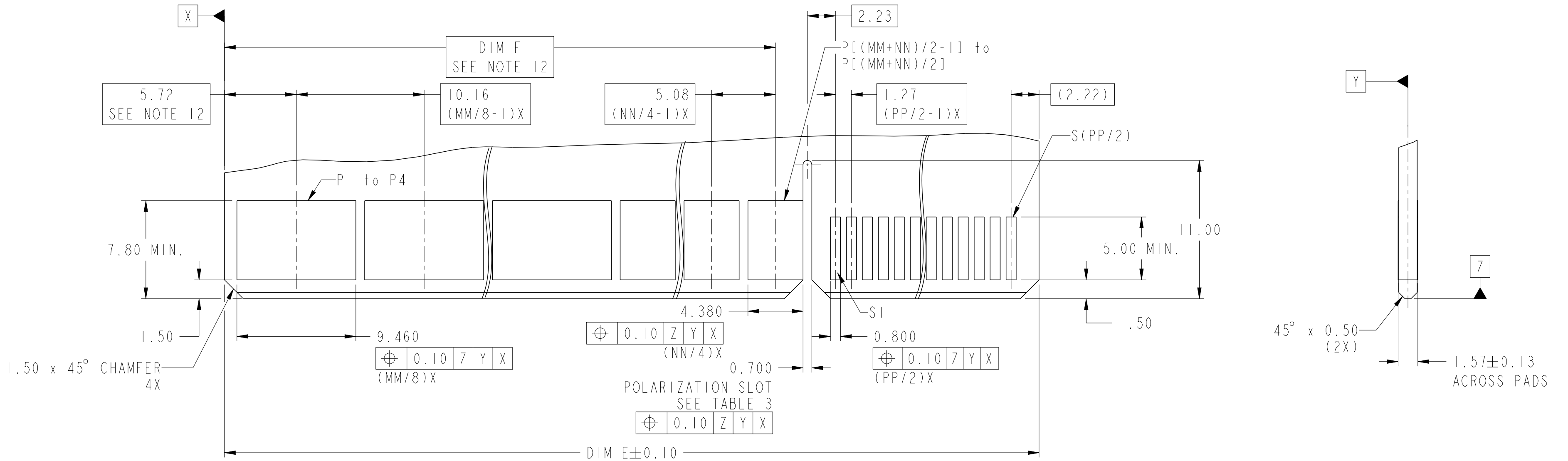
spec ref -				dr Wei-Long Zhang		2012/08/02		projection 	MM 	size A2		scale 4:1			
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng Sunny2 Liu		2016/05/06				ecn no ELX-DG-24036-1					
ISO 406				chr Terris Liu		2016/05/20									
ISO 1101				appr Pei-Ming Zheng		2016/05/24				rel level Released					
surface		linear	0.X	±0.3	Amphenol FCI	title	R/A RECEPTACLE				dwg no	10121510		rev	
ISO 1302	0.XX		±0.10	HIGH POWER CARD EDGE - UNIVERSAL											
	0.XXX	±0.05													B
angular		0°	±2°				cat. no.		Product - Customer Drw				sheet 1 of 4		

CONTACT TYPE	TOP LAYER DESCRIPTION	TABLE 1 (HPCE / SOLDER TAILS) PLATED THROUGH-HOLE REQUIREMENTS				
		DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	TIN THICKNESS	FINISHED HOLE DIAMETER
POWER & SIGNAL	TIN-LEAD	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	0.005 - 0.015	--	0.94 - 1.10
	IMMERSION TIN	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	--	0.9 - 1.5um	0.94 - 1.10
	COPPER (SEE NOTE 8)	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	--	--	0.94 - 1.10



RECOMMENDED PCB LAYOUT

spec ref		-		dr	Wei-Long Zhang		2012/08/02		projection 	MM 	size	A2	scale	4:1							
tolerance std		ISO 406 ISO 1101		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng	Sunny2 Liu 2016/05/06				ecn no	ELX-DG-24036-1									
surface		linear		0.X ±0.3 0.XX ±0.10 0.XXX ±0.05		Amphenol FCI		title			R/A RECEPTACLE HIGH POWER CARD EDGE - UNIVERSAL		dwg no		10121510		rev		B		
ISO 1302		angular		0° ±2°		cat. no.		Product - Customer Drw		sheet 2 of 4											



RECOMMENDED MATING BOARD FOOT PRINT

spec ref	-	dr	Wei-Long Zhang	2012/08/02	projection	MM	size	A2	scale	4:1
tolerance std	ISO 406 ISO 1101	eng	Sunny2 Liu	2016/05/06	chr	Terris Liu	ecn no	ELX-DG-24036-1		
surface	ISO 1302	appr	Pei-Ming Zheng	2016/05/24	product family		rel level	Released		
		linear	0.X	±0.3	Amphenol FCi		R/A RECEPTACLE HIGH POWER CARD EDGE - UNIVERSAL		dwg no 10121510	
			0.XX	±0.10						
			0.XXX	±0.05						
		angular	0°	±2°			cat. no.		Product - Customer Drw	
								sheet 3 of 4		rev B

10121510 - MM NN PP LF

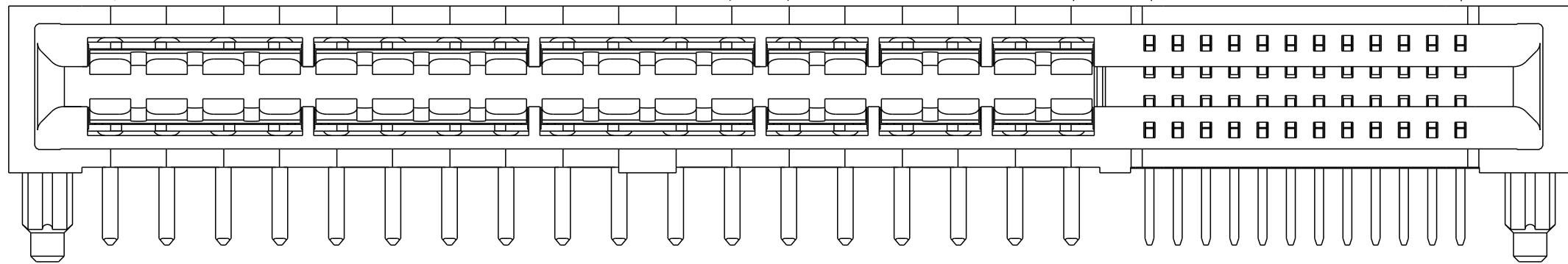
LEAD FREE

	A	B	C	D	E	F	G	H
Tail Length(DIM T)	2.6	2.6	2.6	2.6	3.25	3.25	3.25	3.25
Orientation Key	Y	N	N	Y	Y	N	N	Y
Hold Down Option	Y	Y	N	N	Y	Y	N	N

4 BEAM PWR QTY
(NEXT TO LEFT END)

2 BEAM PWR QTY
(NEXT TO SIGNAL)

SIGNAL CONTACT QTY



Example: The Configuration above is 10121510-241224ELF
R/A RECEPTACLE 36P24S with Orientation Key and Hold Down.
24P is 4 beam contacts, 12P is 2 beam contacts.

TABLE 3: PART NUMBER CODE FOR HPCE R/A RECEPTACLE P+S CONFIG

NOTES:

1. CONNECTOR MATERIALS:

HOUSING: HIGH TEMPERATURE THERMAL PLASTIC, BLACK
UL 94V-0 COMPLIANT
CONTACTS: HIGH PERFORMANCE COPPER ALLOY.

2. CONTACT FINISH REF. GS-12-604 SECTION 5.2.

3. PRODUCT SPECIFICATION: GS-12-604.

4. APPLICATION SPECIFICATION: GS-20-128.

5. PRODUCT MARKING ON HOUSING IN AREA SHOWN MEETS AFCI SPECIFICATION: GS-24-007.

6. PACKAGING MEETS FCI SPECIFICATION GS-14-937.

7. HOUSING COMPONENT WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE
FOR 60 SECONDS IN A CONVECTION, INFRA-RED, OR VAPOR PHASE REFLOW OVEN.

8. COPPER PLATING THICKNESS IN CENTER OF VIA-HOLE CAN BE NO MORE THAN 0.003 LESS THAN OTHER AREAS.

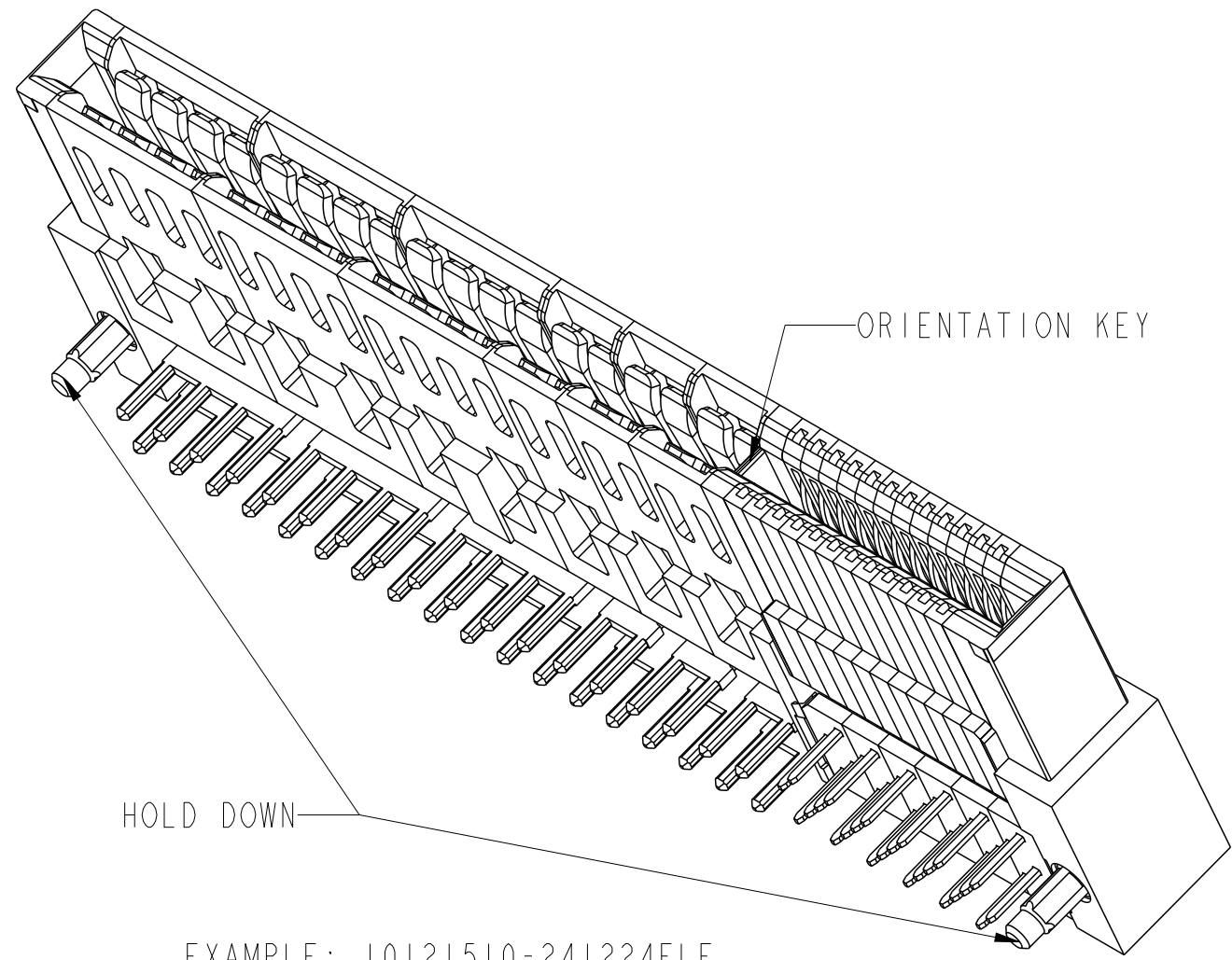
9. ALL HOLE SIZES ARE FINISHED HOLE SIZES.

10. MOUNTING HOLES ARE UNPLATED
Ø 2.18 +/- 0.03 FOR SOLDER TAILS

11. MAXIMUM OVERALL LENGTH IS 100mm.

12. DIM IS NOT APPLICABLE IF NO 4 BEAM CONTACT OR 2 BEAM CONTACT.

13. A SYMBOL  WILL BE NEXT TO ANY DIMENSION, VIEW, OR NOTE WHICH HAS BEEN
MODIFIED WITH THE CURRENT DRAWING REVISION.



EXAMPLE: 10121510-241224ELF

DIM	TABLE 2: LENGTH FORMULAS
DIM A ①	(MM + NN) / 2 x 2.54 + (PP / 2) x 1.27 + 9.12
DIM B	DIM A - 5.00
DIM C	DIM A - 2.34
DIM D	DIM A - 3.48
DIM E	DIM A - 5.30
DIM F ②	(MM / 8 - 1) x 10.16 + (NN / 4 - 1) x 5.08 + 13.34 (WITH 4 BEAM CONTACT) (NN / 4 - 1) x 5.08 + 3.18 (WITHOUT 4 BEAM CONTACT)
DIM T	2.6 or 3.25

spec ref	-	dr	Wei-Long Zhang	2012/08/02	projection	MM	size	A2	scale	4:1
tolerance std	ISO 406 ISO 1101	eng	Sunny2 Liu	2016/05/06	chr	Terris Liu	2016/05/20	ecn no	ELX-DG-24036-1	
surface	ISO 1302	appr	Pei-Ming Zheng	2016/05/24	product family		rel level	Released		
linear	0.X ±0.3 0.XX ±0.10 0.XXX ±0.05	Amphenol FCi	title	R/A RECEPTACLE HIGH POWER CARD EDGE - UNIVERSAL	cat. no.		Product - Customer Drw	sheet 4 of 4	rev	B
angular	0° ±2°									