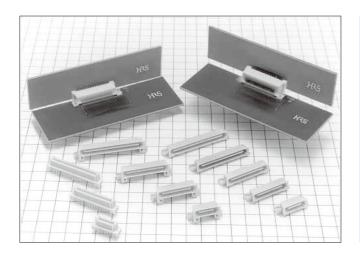
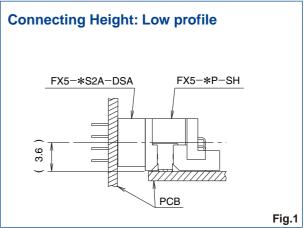
# **1mm Pitch Connectors for Vertical Connection**

**FX5** Series





## **■**Features

## 1. Header Side: 2 Types Available

Two header types are available, low and high profiles. Combined with various contact positions, the FX5 is versatile to work in many application. (See Fig.1 and 2)

#### 2. Two-step, Sequential Mating

The mating sequence features a 2-step, "first mate-last break" condition that helps to protect the circuit.

#### 3. Mating Guide

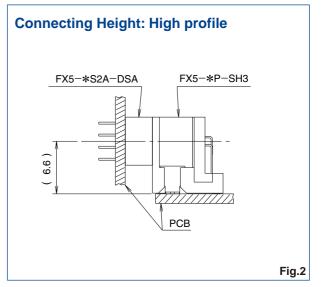
A guide rib is provided along with a self-alignment range of  $\pm$  1mm to allow for easy mating operations.

#### 4. SMT Coplanarity

The coplanarity of SMT soldered area has a high accuracy of 0.1mm.

### 5. Miniaturization

The FX5 uses about 30% less mounting area on the board compared with a 1.27mm pitch connector.



## **■**Product Specifications

Ratings	Current rating	0.5A	Operating Temperature Range -55℃ to +85℃ (Note 1)	Storage Temperature Range -10°C to +60°C (Note 2)
naurigs	Voltage rating	100V AC	Operating Humidity Range 40% to 80%	Storage Humidity Range 40% to 70%

Items Specifications			Conditions		
1. Insulation Resistance	100M ohms min.	250\	250V DC		
2. Withstanding voltage	No flashover or insulation breakdown.		/ AC/1 minute		
3. Contact Resistance 50m ohms max.			mA		
4. Vibration Resistance	No electrical discontinuity of 1 $\mu$ s or more		Frequency: 10 to 55 Hz, single amplitude of 0.75 mm, 2 hours in each of the 3 directions.		
5. Moisture Resistance	Contact resistance: 60m ohms max.  Insulation resistance: 100M ohms min.		96 hours at temperature of 40°C and humidity of 90% to 95%		
6. Temperature Cycle	Contact resistance: 60m ohms max.  Insulation resistance: 100M ohms min.		(-55°C: 30 minutes, 15 to 35°C: 2 to 3 minutes 85°C: 30 minutes, 15 to 35°C: 2 to 3minutes) 5 cycles		
7. Mating Cycles	Contact resistance: 60m ohms max.		500 cycles		
8. Resistance to Soldering	No deformation of components affecting performance.		Reflow: At the recommended temperature profile Manual soldering: 360°C for 5 seconds		
heat			Solder Bath: 260°C for 10 seconds  Manual soldering: 360°C for 5 seconds		

Note 1: Includes temperature rise caused by current flow.

Note 2: The term "storage" refers to products stored for a long time prior to use. Operating temperature and humidity range includes a non-conducting state of installed connectors in storage, shipment, or during transportation.

## ■Material

Part	Material	Finish	Remarks
Insulator	Polyamide	Beige	UL94V-0
Header Contact	Brass	Contact area : Gold plated	
Receptacle Contact	Phosphor bronze	Lead area : Tin plated	<del></del>

Note: The black dots on the insulater will not affect performance

## **■**Product Number Structure

•Header

$$\frac{FX5}{0} - \frac{*}{2} \frac{P}{0} - \frac{SH}{0} \frac{3}{0}$$

① Series Name : FX5	5 Connector Height
2 Number of Contacts : 20, 40, 52, 56, 68, 80	Blank : 6.5mm
3 Connector Type P: Header	3 : 9.5mm
4 Contact type	
SH : Right angle SMT type	

Note: The 56 contact header is for SH 3 type only.

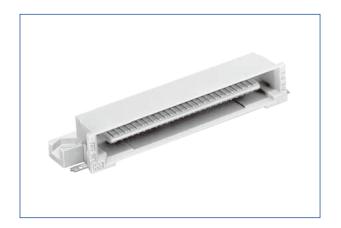
•Receptacle

$$\frac{FX5}{0} - \frac{*}{2} \frac{S}{0} \frac{2}{0} \frac{A}{0} - \frac{DSA}{0} \frac{L}{0}$$

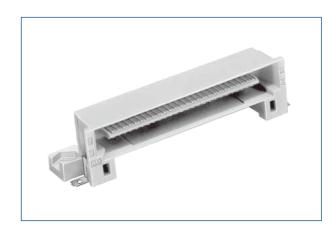
Series Name : FX5	6 Contact	6 Contact type		
2 Number of Contacts : 20, 40, 52, 56, 68, 80	DSA	: Straight through hole type		
3 Connector Type S: Receptacle	7 Board pr	Board prefixed pin		
4 Contact Sequence	Blank	: Without board prefixed pin		
2 : 2 Stages Sequence	L	: With board Prefixed pin		
Serial No. : A				

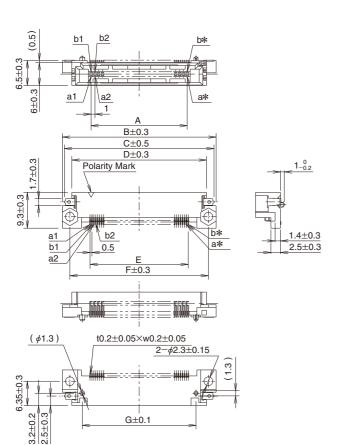
## **■**Header

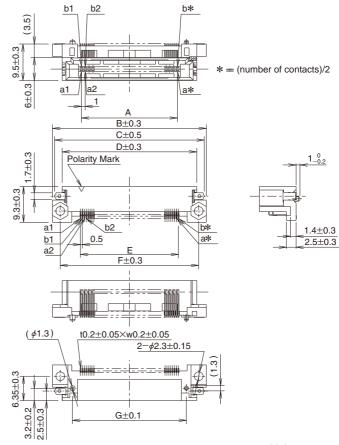
## **●Low profile**



## High profile



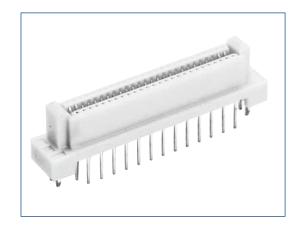


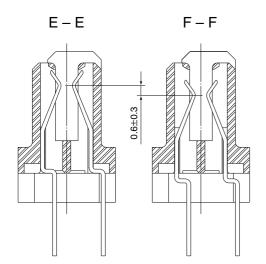


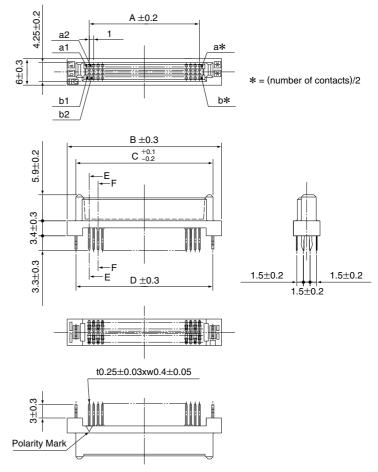
Unit:	mm

Part No.	HRS No.	No. of contacts	Α	В	С	D	Е	F	G	RoHS
FX5-20P-SH(71)	575-0001-7 71	20	9	24	22.9	19	9.5	20	13.6	
FX5-20P-SH3(71)	575-0041-1 71	20	9	24	22.9	19	9.5	20	13.0	
FX5-40P-SH(71)	575-0005-8 71	40	19	40 04	32.9	000	40.5	20	00.0	
FX5-40P-SH3(71)	575-0045-2 71	40	19	34	32.9	29	19.5	30	23.6	
FX5-52P-SH(71)	575-0006-0 71	52	25	40	38.9	3.9 35	25.5	36	29.6	
FX5-52P-SH3(71)	575-0046-5 71		25	40	36.9	35	25.5			Yes
FX5-56P-SH3(71)	575-1001-2 71	56	27	42	40.9	37	27.5	38	31.6	
FX5-68P-SH(71)	575-0008-6 71	60	33	48	46.0	43	22.5	44	37.6	
FX5-68P-SH3(71)	575-0048-0 71	68	33	40	46.9	43	33.5	44	37.0	
FX5-80P-SH(71)	575-0009-9 71	- 80	39	54	52.9	49	39.5	50	43.6	
FX5-80P-SH3(71)	575-0049-3 71	60	39	54	52.9	49	39.5	50	43.0	

# **■**Receptacle







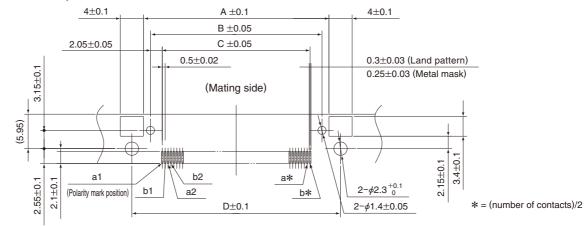
Unit: mm

Part No.	HRS No.	No. of	Α	D	B C D		Order of Contact Sequence(Contact		quence(Contact No.)	RoHS				
Part No.	HKS NO.	contacts	A	Ь			1	2	KUNS					
FX5-20S2A-DSA(71)	575-0101-1 71	20	9	19	15.08		a1,a2,a9,a10	a3 to a8						
FX5-20S2A-DSAL(71)	575-0121-9 71	20	9	19	19   15.06	15	b1,b2,b9,b10	b3 to b8						
FX5-40S2A-DSA(71)	575-0105-2 71	40	19	19 29			a1,a2,a19,a20	a3 to a18						
FX5-40S2A-DSAL(71)	575-0125-0 71	40	19	29	25.08	25	b1,b2,b19,b20	b3 to b18						
FX5-52S2A-DSA(71)	575-0106-5 71	50 05	25	35	31.08		a1,a2,a25,a26	a3 to a24						
FX5-52S2A-DSAL(71)	575-0126-2 71	52	25	23	23	23	23	23	33	31.00	31	b1,b2,b25,b26	b3 to b24	Yes
FX5-56S2A-DSA(71)	575-0107-8 71	50	56	27	37	33.08		a1,a2,a27,a28	a3 to a26	res				
FX5-56S2A-DSAL(71)	575-0127-5 71	36	21	37	33.08	33	b1,b2,b27,b28	b3 to b26						
FX5-68S2A-DSA(71)	575-0108-0 71	60	22	00 40	39.08		a1,a2,a33,a34	a3 to a32						
FX5-68S2A-DSAL(71)	575-0128-8 71	00 33	68	33	33   43	43	33 43	39.00	39	b1,b2,b33,b34	b3 to b32			
FX5-80S2A-DSA(71)	575-0109-3 71	1	20	40	45.00		a1,a2,a39,a40	a3 to a38						
FX5-80S2A-DSAL(71)	575-0129-0 71	80	39	49	45.08	45	b1,b2,b39,b40	b3 to b38						

## **▶** PCB mounting pattern

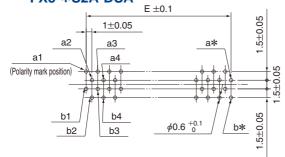
#### •Header

### FX5-\*-SH, FX5-\*-SH3

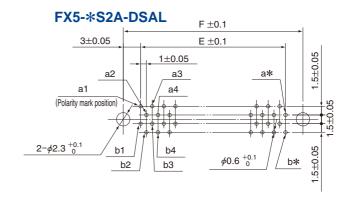


## •Receptacle

### FX5-\*S2A-DSA



\* = (number of contacts)/2



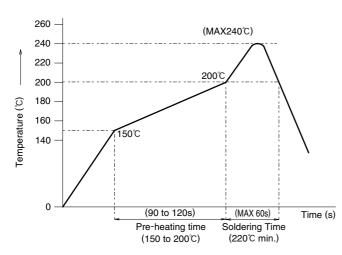
\* = (number of contacts)/2

#### Unit: mm

No. of contacts	Α	В	С	D	E	F
20	16	13.6	9.5	20	9	15
40	26	23.6	19.5	30	19	25
52	32	29.6	25.5	36	25	31
56	34	31.6	27.5	38	27	33
68	40	37.6	33.5	44	33	39
80	46	43.6	39.5	50	39	45

Note: If the connector uses a mounting area over the recommended size, it could cause defects in mounting and soldering. For best results, mount the connector using the recommended PCB mounting pattern.

## **●**Recommended Temperature Profile



#### **HRS** test conditions

Test boardGlass epoxy 110mm×40mm×1.6mm

thick

Solder method :Reflow Solder composition :Paste.

96.5%Sn/3%Ag/0.5%Cu

Metal mask : 0.15mm thick Reflow cycles : 1 cycles

The temperature profile is based on the above

In individual applications the actual temperature may vary, depending on solder paste type, volume/thickness and board size/thickness. Consult your solder paste and equipment manufacturer for specific recommendations.

## Cleaning Conditions

### 1. Organic Solvent Cleaning

Solvent	Cold Cleaning	
IPA (Isopropyl alcohol)	Yes	Yes

\*Methylene chloride is not suitable for this product.

## 2. Liquid Cleaning

2. When cleaning with liquid detergents (e.g. terpene, alkali saponifiers), consult the manufacturer's specifications and make make sure that the cleaner is suitable for use with the metal and resin components of this connector. Also, do not leave the connector outside where it moisture could infiltrate the product.

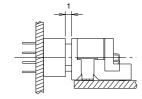
## 3. Cautions for Cleaning

3. If any organic solvent or other liquid cleaner or flux remains in the connector, it can cause eletrical performance degradation. Please make sure that the connector is completely free of any cleaner or flux before use.

## **◆**Connector Precautions

#### 1. Tolerance Clearance on Mating Side

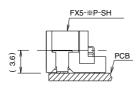
The effective clearance of this product is 1.6mm. Please make sure that your design accounts for 1mm mating clearance between the header and receptacle.



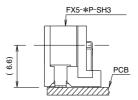
### 2. Header Connector Height

Because the SMT height specification for the header does not account for the thickness of the solder paste, please remember to account for the extra height in the total stacking height.

### Mating Height: Low profile

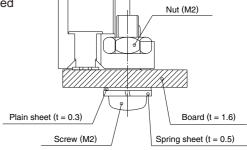


#### **Mating Height: High profile**



## 3. Screw Fastening Torque (SMT Type)

When the screw is fastened, please use the M2 screw. The recommended fastening torque is 0.15(N.m) max.

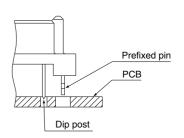


## 4. Prefixed Process to Board (Through hole Type)

If the prefixed process is required for board mounting, please use the prefixed pin type. (Applicable Thickness  $t=1.6\pm0.1$ )

#### Note:

When the connector is mounted on the board, the dip post is guided into the through-hole first. To prevent dip post damage, make sure that the connector is parallel to the board during this process.



#### 5. Plug and Play

Please consult your Hirose representative if you will be mating/unmating the connector while the circuit is energized.

#### 6. Others

- Excessive force during mating/unmating will damage the connector.
- Avoid using the mated connectors as a means of holding the PCB together.
   The PCBs need to be secured together with screws, spacers or other means which do not rely on the connectors as the primary support mechanism.
- The resin color of the product may vary slightly with different production lots. This does not effect the performance.

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