

	PART NUMBER	CODE NUMBER	NUMBER OF CONTACTS	DIMENSION OF CONNECTOR, FPC, LAND PATTERN							DIMENSION OF DRAWING FOR PACKING					
	TAKT NOWIDER			Α	В	С	D	Е	F	G	н	J	K	L	М	N
	FH43BW-21S-0.2SHW(10)	CL580-2822-0-10	21	5.8	3.6	4	4.53	5.29	5.3	4.5	4.94	16	-	7.5	17.4	21.4
$\triangle$	FH43BW-25S-0.2SHW(10)	CL580-2830-0-10	25	6.6	4.4	4.8	5.33	6.09	6.1	5.3	5.74	16	-	7.5	17.4	21.4
	FH43BW-29S-0.2SHW(10)	-	29	7.4	5.2	5.6	6.13	6.89	6.9	6.1	6.54	16	-	7.5	17.4	21.4
	FH43BW-31S-0.2SHW(10)	CL580-2820-4-10	31	7.8	5.6	6	6.53	7.29	7.3	6.5	6.94	24	-	11.5	25.4	29.4
	FH43BW-35S-0.2SHW(10)	CL580-2821-7-10	35	8.6	6.4	6.8	7.33	8.09	8.1	7.3	7.74	24	-	11.5	25.4	29.4
	FH43BW-41S-0.2SHW(10)	CL580-2813-9-10	41	9.8	7.6	8	8.53	9.29	9.3	8.5	8.94	24	-	11.5	25.4	29.4
	FH43BW-45S-0.2SHW(10)	CL580-2815-4-10	45	10.6	8.4	8.8	9.33	10.09	10.1	9.3	9.74	24	-	11.5	25.4	29.4
	FH43BW-51S-0.2SHW(10)	CL580-2814-1-10	51	11.8	9.6	10	10.53	11.29	11.3	10.5	10.94	24	-	11.5	25.4	29.4
	FH43BW-61S-0.2SHW(10)	CL580-2816-7-10	61	13.8	11.6	12	12.53	13.29	13.3	12.5	12.94	24	-	11.5	25.4	29.4
	FH43BW-71S-0.2SHW(10)	CL580-2819-5-10	.71	15.8	13.6	14	14.53	15.29	15.3	14.5	14.94	32	28.4	14.2	33.4	37.4

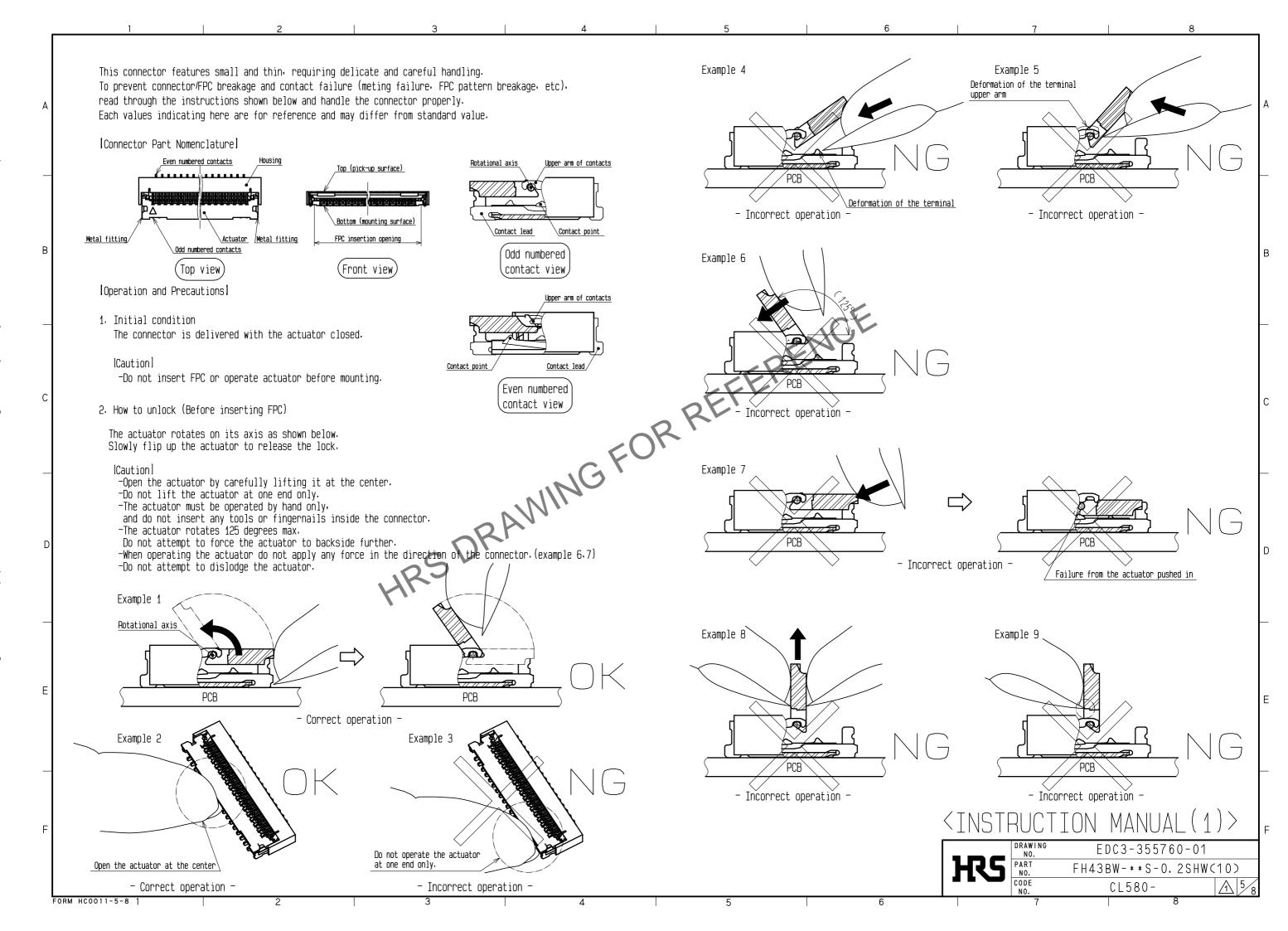
\* CONTACT POSITIONS WITHOUT CODE NUMBERS ARE CURRENTLY UNDER PLANNING.

CONTACT HIROSE FOR DETAILED INFORMATION ABOUT PRODUCT VARIATION.

PART FH43BW-\*\*S-0.2SHW(10)

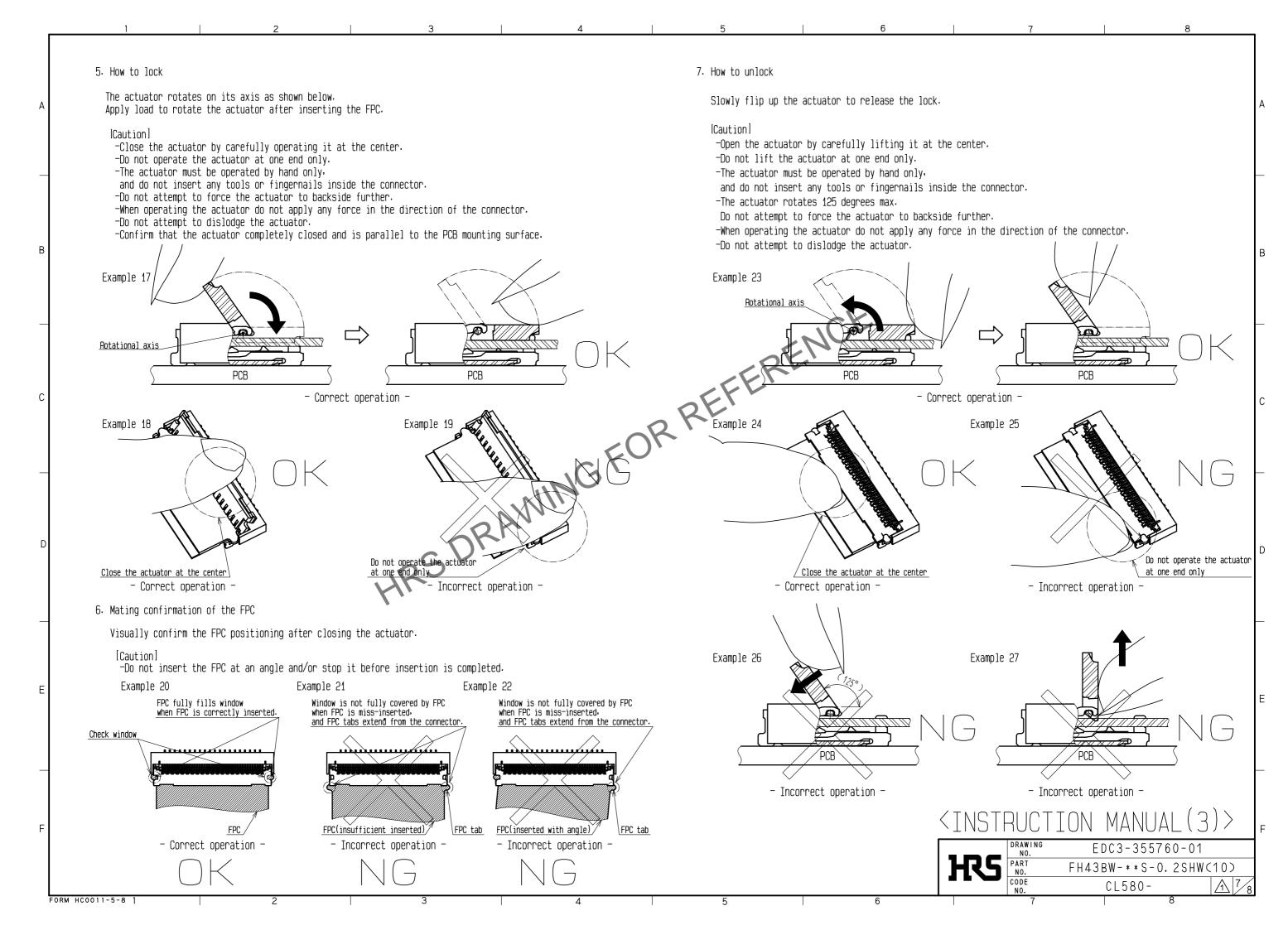
CODE NO. CL580-

FORM HC0011-5-8 1 2 3 4 5



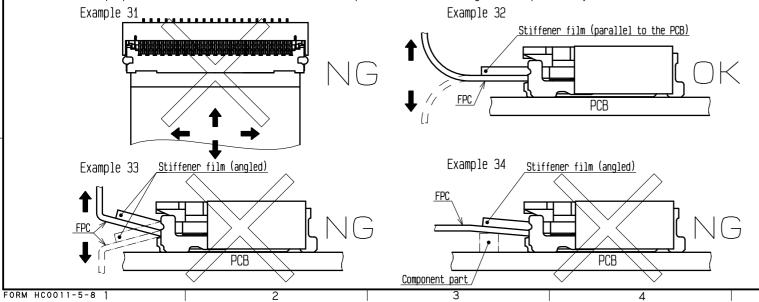
FORM HC0011-5-8 1

## 3. How to insert FPC 4. FPC insertion check This connector has contacts on the bottom, insert the FPC with the exposed conductors face down. Metal fittings guide the FPC tabs to the correct position. This connector has metal fittings, insert the FPC at about 15 degree angle to the PCB mounting surface. Make sure that the FPC tabs are located in correct position as shown in the figure below after FPC insertion. [Caution] -Do not insert the FPC with the conductor surface face up. [Caution] -Insert the FPC properly to the very end. -Do not insert the FPC at an angle and/or stop it before insertion is completed. -Insert the FPC with the actuator opened. -Do not insert the FPC at an angle. -Do not twist the FPC to up and down, right and left or an angle. Example 10 Example 14 Example 15 Example 10 PCB **PCB** Metal fitting for positioning FPC/ Insert the FPC with the exposed conductors face down. - Correct operation -FPC(insufficient inserted) FPC(inserted with angle) Example 11 - Correct operation -Incorrect operation -- Incorrect operation -- Incorrect operation -Example 12 Hook of metal fittings fits in FPC TAB. FPC TAB run on the metal fittings FPC TAB run on the metal fittings - Correct operation -- Incorrect operation -<INSTRUCTION MANUAL(2)> EDC3-355760-01 FH43BW-\*\*S-0.2SHW(10) CL580-



8. How to remove FPC This connector has a temporary FPC holding structure with metal fittings. After rotating the actuator to the fully opened position carefully withdraw the FPC pulling out at about 15 degree angle to the PCB mounting surface. [Caution] -For FPC removal, do not pull out the FPC horizontally. -Do not withdraw the FPC at an angle.
-Do not attempt to pull the FPC without unlocking the actuator. **PCB** - Correct operation Deformation of the terminal Actuator(close) Example 29 Example 30 PCB PCB - Incorrect operation Incorrect operation [Precautions for component layout] Depending on a FPC rounding, a load is applied to the connector, and a contact failure may occur. To prevent a failure, take the following notes into a consideration during mechanism design. -Avoid applying forces to FPC in vertical or horizontal directions. In addition, avoid pulling up and down on the FPC.

—When fixing FPC after FPC cabling, avoid pulling FPC, and route the wire FPC with slace In this regard, the stiffener is parallel to the PCB. -Do not bend the FPC excessively near the connector during use, or it may causecontact failure or FPC breakage. Fixing the FPC is recommended to prevent these failures. -Do not mount other components touching to the FPC underneath the FPC stiffener.
-Follow the recommended FPC design. Make adjustments with the FPC manufacturer for FPC bending performance and wire breakage. –Keep a sufficient FPC insertion space in the stage of the layout in order to avoid incorrect FPC insertion. Appropriate FPC length and component layout are recommended for assembly ease. Too short FPC length makes assembly difficult. -Keep spaces for the actuator movement and its operation for PCB design and component layout.



[Instructions for mounting on the PCB]

Follow the instructions shown below when mounting on the PCB.

### [Caution]

-Refer to recommended layouts on the page 1 for PCB and stencil pattern.

-Shorter pattern width than the recommended PCB dimension.

could cause solder wicking and/or flux penetration.

-Larger pattern than the recommended stencil dimension.

could cause solder wicking and/or flux penetration.

-Clearance underneath the contact and the housing is very small.

In case solder resist and/or silk screening are applied on PCB underneath the connector.

verify the thickness, or it could push up the connector bottom

and may cause soldering defect and/or insufficient fillet formation.

-Apply reflow temperature profile within the specified conditions.

In individual applications, the actual temperature may vary, depending on solder paste type, volume/thickness and PCB size/thickness.

Consult your solder paste and equipment manufacturer for specific recommendations.

-Prevent warpage of PCB, where possible, since it can cause soldering failure

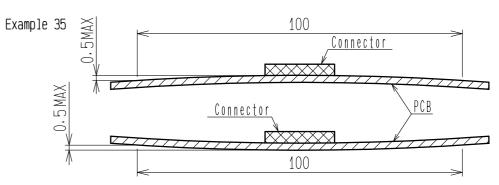
even with 0.1 mm max coplanarity.

on the backside of the flexible board. We recommend a glass epoxy material with the thickness of 0.3 mm MIN.

-Do not add 0.5 N or greater external force when unreel or pick and place the connector etc. or it may get broken.

Avoid the handling described above so that no force is exerted on the PCB during the assembly process.

The warp of PCB suffers stress on connector and the connector may become defective.



Instructions on manual soldering

Follow the instructions shown below when soldering the connector manually during repair work, etc.

## [Caution]

-Do not perform manual soldering with the FPC inserted into the connector.

-Do not heat the connector excessively. Be very careful not to let the soldering iron contact any parts other than connector leads. Otherwise, the connector may be deformed or melt.

-Do'not supply excessive solder (or flux).

If excessive solder (or flux) is supplied on the terminals, solder or flux may adhere to the contacts or rotating parts of the actuator, resulting in poor contact or a rotation failure of the actuator. Supplying excessive solder to the metal fittings may hinder actuator rotation. resulting in breakage of the connector.

# <TNSTRUCTION MANUAL (4)>

	KS	DRAWING NO.	EDC3-355760-01						
}		PART NO.	FH43BW-**S-0.2SHWC	100	)				
-		CODE NO.	CL580-	$\triangle$	8/8				
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