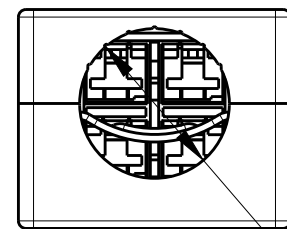
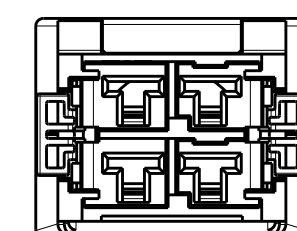
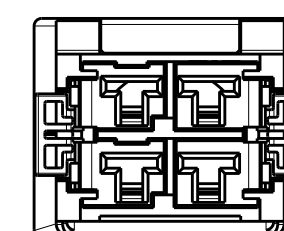
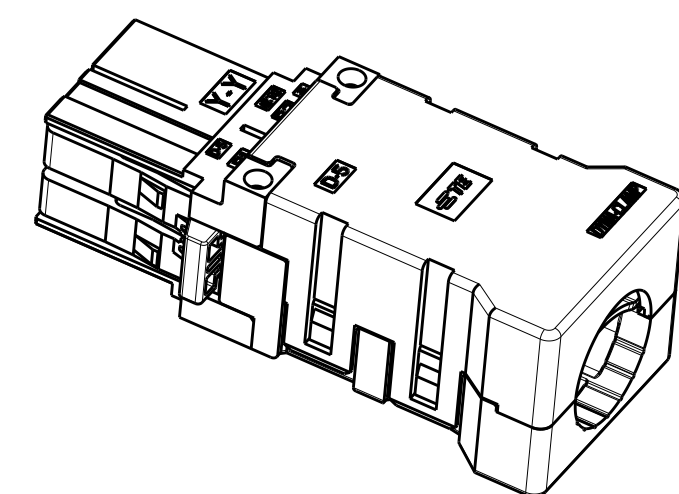
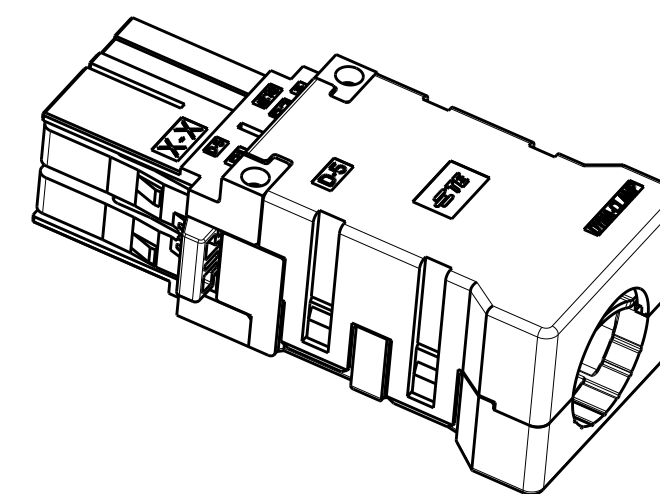
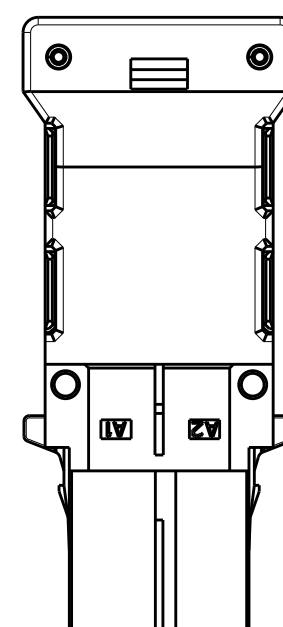
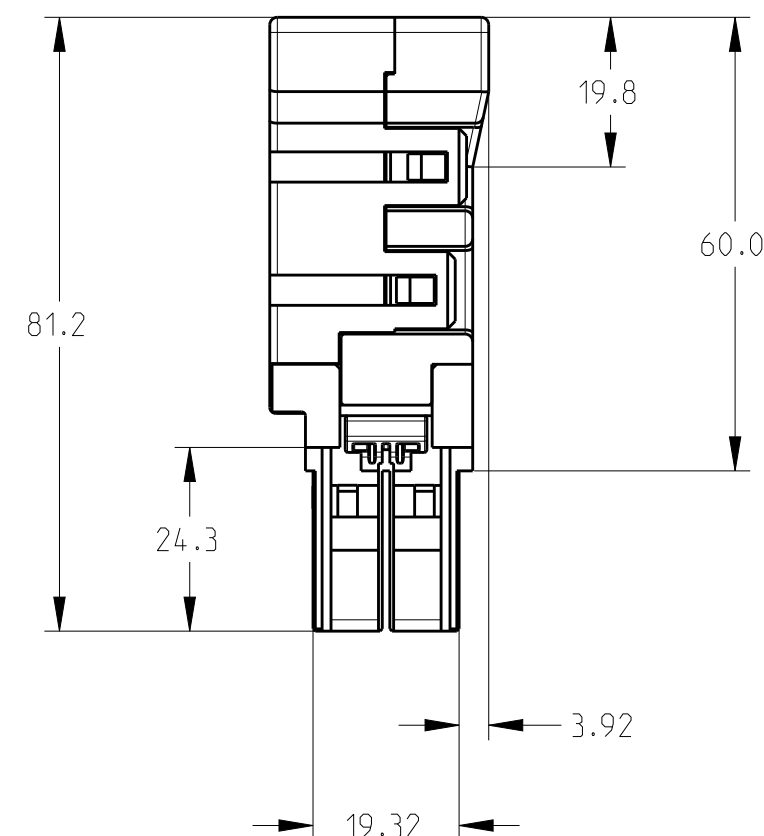
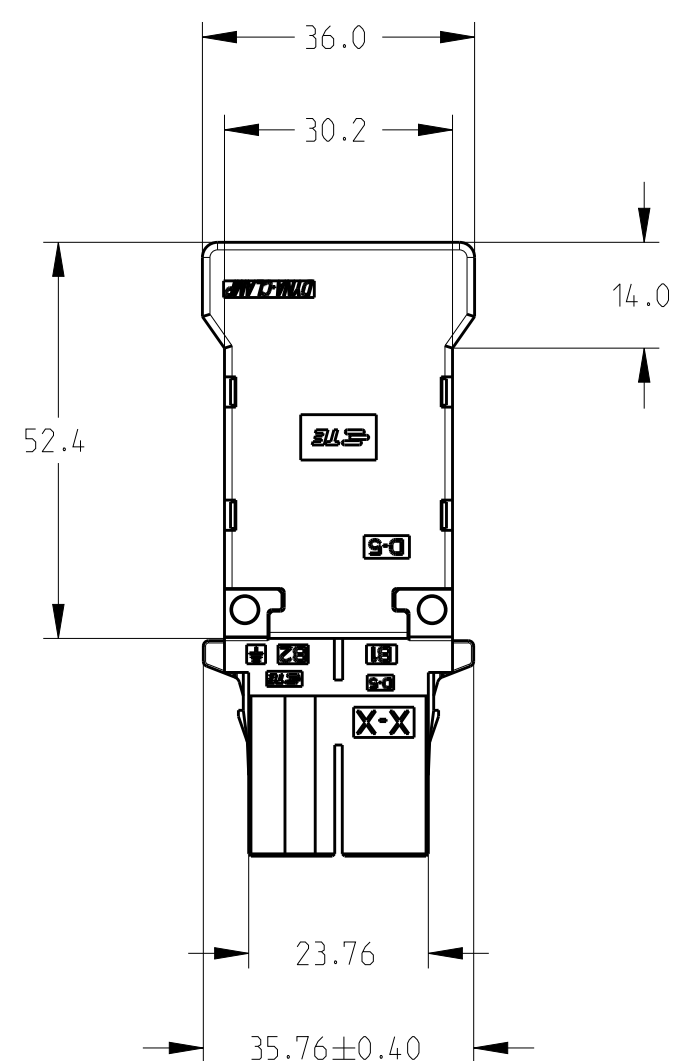
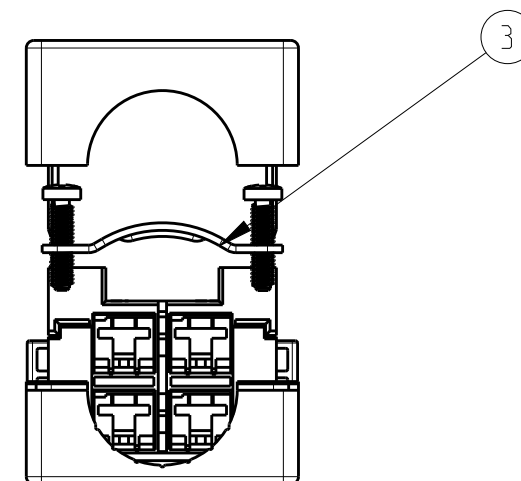
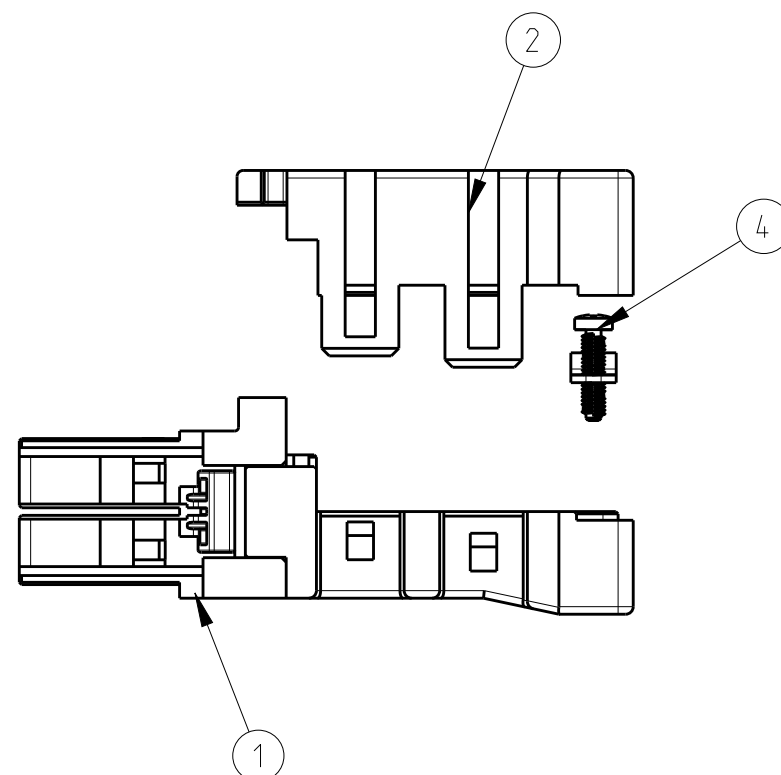


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	RELEASE	17JAN2013	D.C.	P.Y.
	A1	ECR-13-013853	22AUG2013	D.C.	X.X.

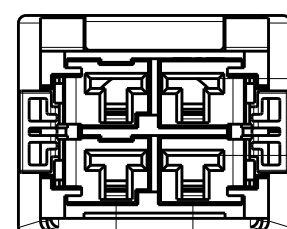


— Ø 19.8 REF.




KEY: X-X
P/N: 1971239-1
COLOR: BLACK

KEY: Y-Y
P/N: 1971239-2 (A1)
CPLOR: BLACK

 10.16 ± 0.35 -10.16 ± 0.35

NOTE:
1. APPLICABLE WIRE OD: \varnothing :14.8~19.3mm
2. APPLICATION PROCESS SEE SHEET 2

2	STAINLESS STEEL	BAIND SMALL SCREW M3X12	4
1	STAINLESS STEEL	CABLE CLAMP	3
1	GLASS FILLED THERMO PLASTIC POLYESTER(UL 94V-0) (BLACK)	COVER	2
1	RIVET:ALUMINUM, BIT INSERT:BRASS/Ni PL OVER Cu PL. HSG:GLASS FILLED THERMO PLASTIC POLYESTER(UL 94V-0)(BLACK)	REC SUB ASSY	1
Q'TY	FINISH.MATERIAL	DESCRIPTION	ITEM

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 17JAN2013 CHK DANNY CHEN DCK DAVID WANG APVD PETER YIN 17JAN2013		 TE Connectivity		PARTIAL MATERIAL		DESCRIPTION		ITEM	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.5 2 PLC ±0.30 3 PLC ± 4 PLC ± ANGLES ±		NAME D5200 REC CABLE CLAMP 4P(2ROW) KIT (CABLE OD:14.8~19.3mm)		PRODUCT SPEC -		SIZE A2		CAGE CODE 00779	
MATERIAL - - -		FINISH - - -		APPLICATION SPEC -		DRAWING NO C=1971239		RESTRICTED TO -		SCALE 1:1	
Customer Drawing				SHEET		1 of 2		REV		A1	

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

D

D

C

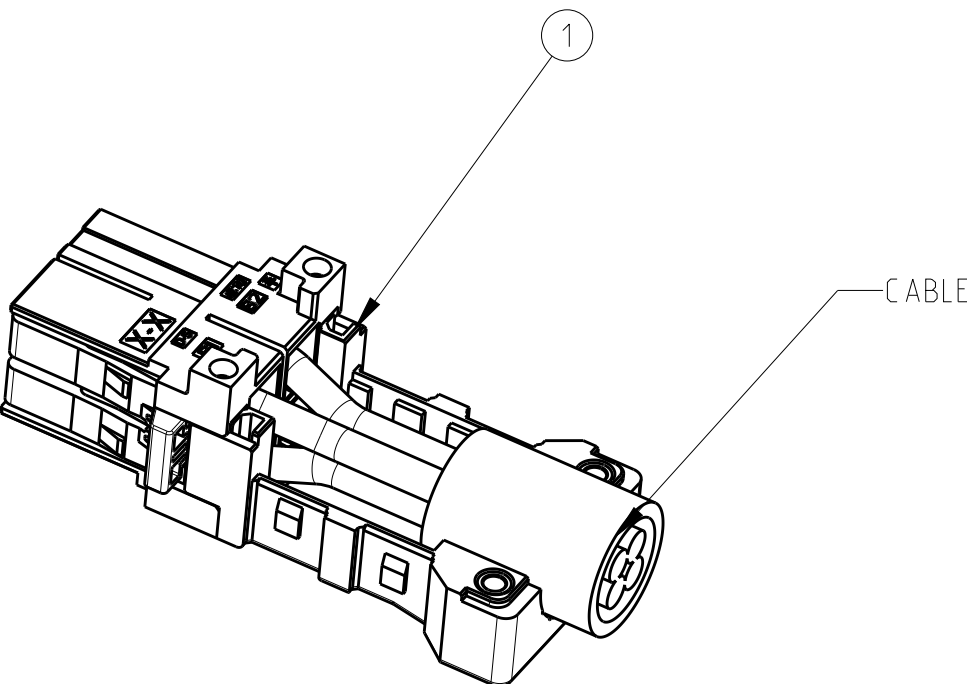
C

B

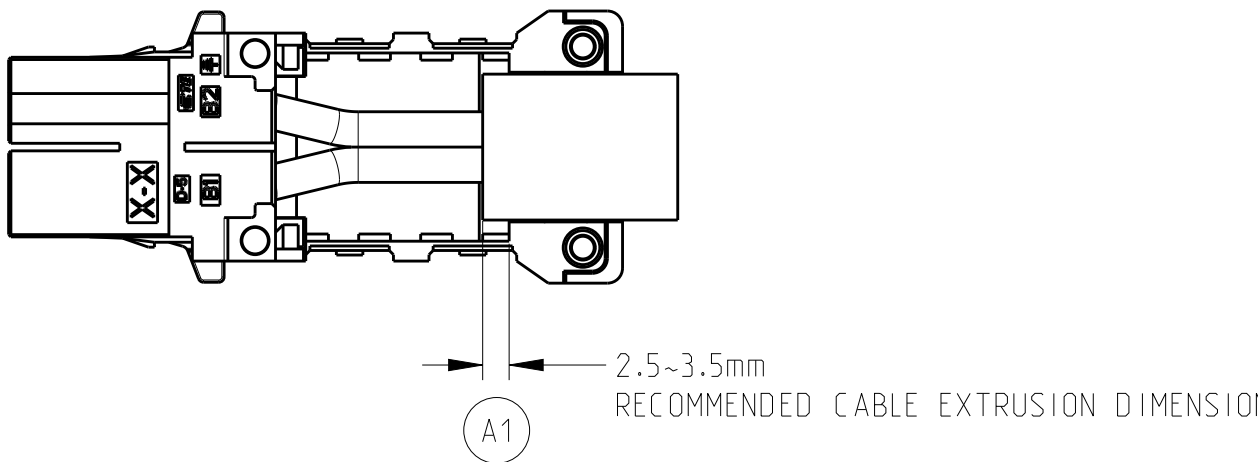
B

A

A



CABLE

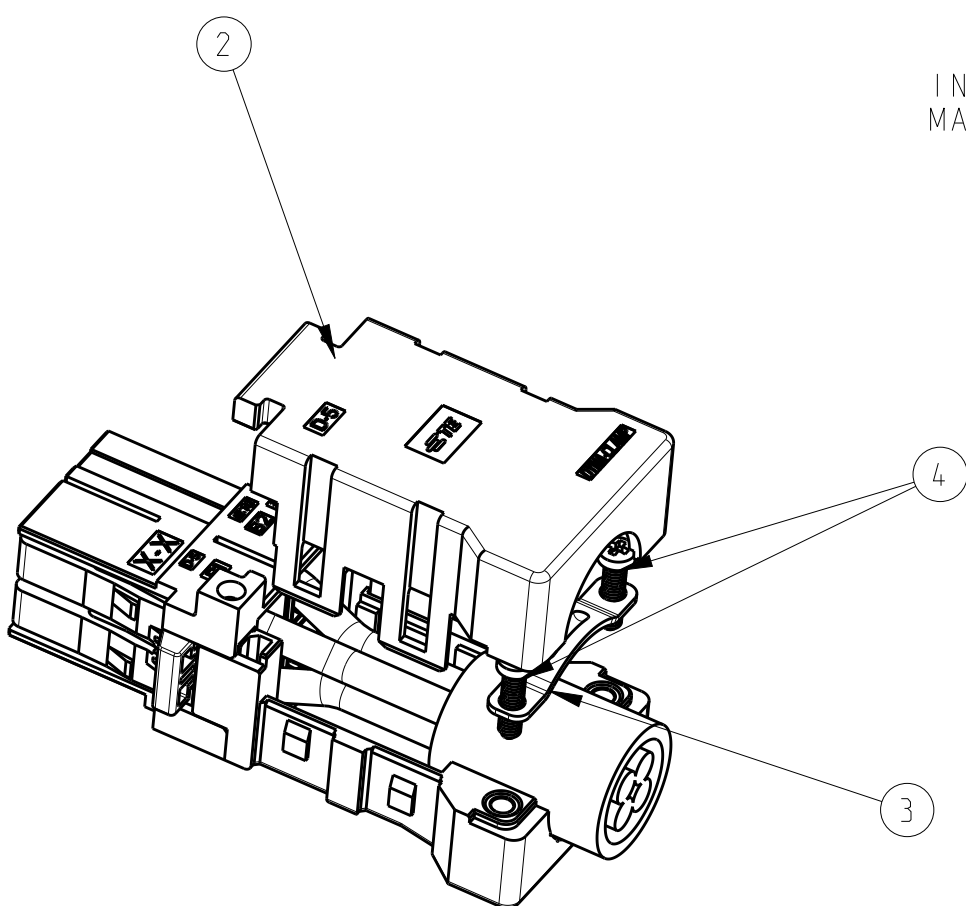


2.5~3.5mm
RECOMMENDED CABLE EXTRUSION DIMENSION

A1

STEP 1

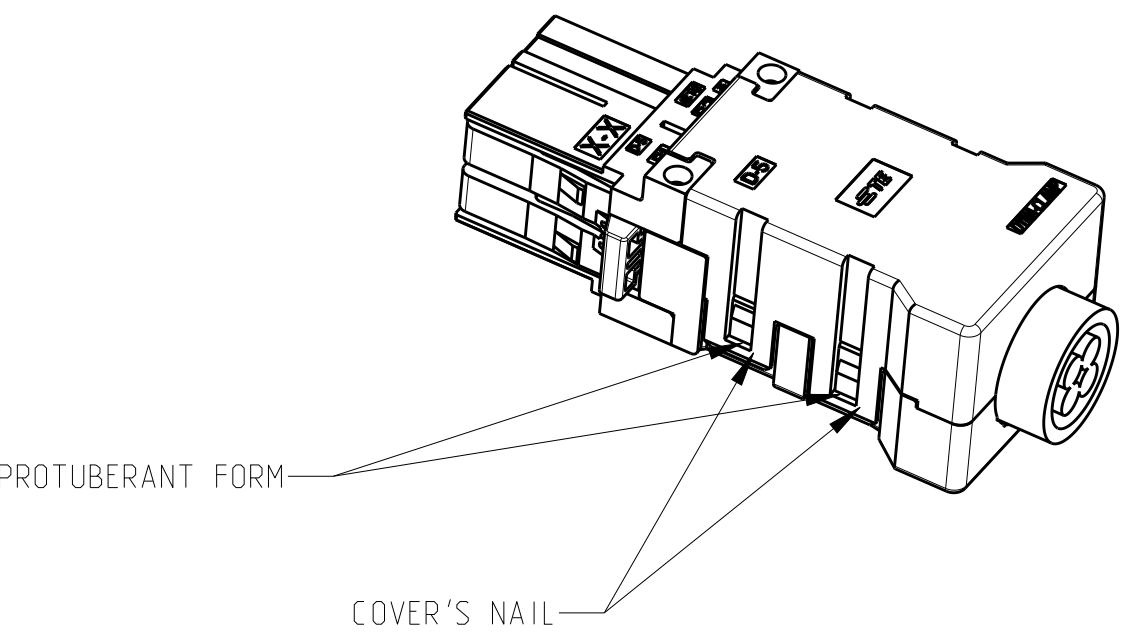
AFTER CRIMPING FOUR CONTACTS WITH WIRES,
INSERT CABLE WITH CRIMPED CONTACT TO REC HOUSING AND
MAKE THE CABLE THE RIGHT POSITION OF REC SUB ASSY



2

3

4



PROTUBERANT FORM


COVER'S NAIL

STEP 2

PUT A CABLE CLAMP ON A JACKET BINDS,AND FIX A M3X9
BIND SCREW TIGHT ON THE BASE HOUSING.PLEASE GIVE THE
BOLTING TORQUE OF A SCREW AS ABOUT 2.2~2.8KGF.CM

STEP 3

FIT COVER ONTO BASE HOUSING CERTAINLY UNTIL IT SOUNDS CLEAR
LOCK FEELING.IN THIS TIME,CONFIRM COVER'S FOUR NAILS ARE SURE
TO SCRATCH THE PROTUBERANT FORM OF REC SUB ASSY

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN DANNY CHEN 17JAN2013	 TE Connectivity			
DIMENSIONS: mm		CHK DAVID WANG 17JAN2013				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD PETER YIN 17JAN2013	NAME D5200 REC CABLE CLAMP 4P(2ROW) KIT (CABLE OD:14.8~19.3mm)			
0 PLC ± 1 PLC ±0.5 2 PLC ±0.30 3 PLC ± 4 PLC ± ANGLES ± FINISH		PRODUCT SPEC - APPLICATION SPEC - WEIGHT -	SIZE A2			
MATERIAL - -		CAGE CODE 00779				RESTRICTED TO -
		DRAWING NO C-1971239				SCALE 1:1
		Customer Drawing				SHEET 2 OF 2
						REV A1