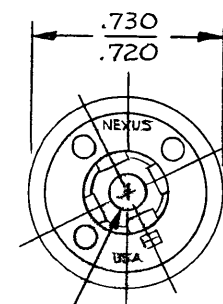


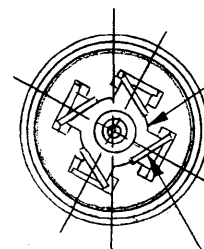
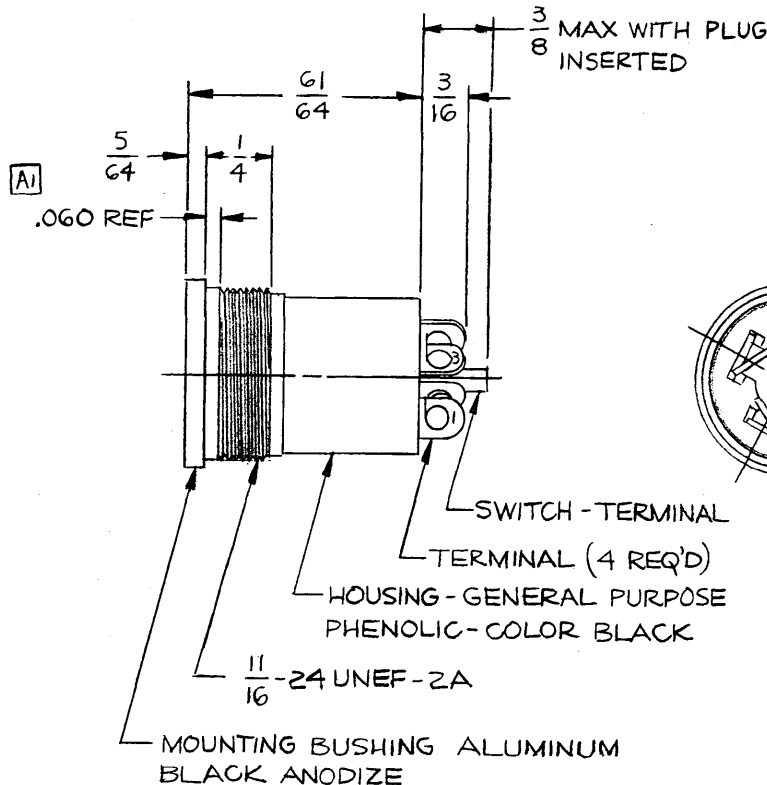
B TJST-120

NOTES:

1. TERMINALS #1,2,3 & 4 TO BE BERY. COPPER. SWITCH TERMINAL TO BE BRASS.
2. ALL TERMINALS FINISHED PER QQ-N-290 TYPE I CLASS VII NICKEL.
3. ASSEMBLY TO MAKE CONTACT WITH TELEPHONE PLUGS TYPE U-93A/U, U-174/U & NEXUS TP-120.



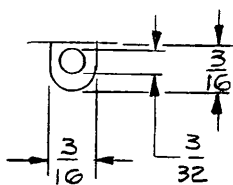
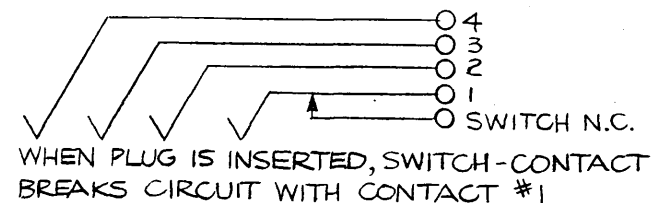
INSULATOR
NYLON



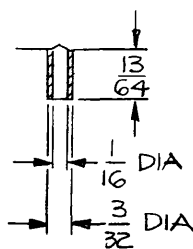
REAR INSULATOR-TYPE G-10
GLASS EPOXY-NATURAL

TERMINAL TAILS TURNED
TO RETAIN INSULATOR

JACK SCHEMATIC



TERMINAL DETAILS



A	NOTE WAS "FULL THREAD TO WITHIN .060"	12/1/90	
LET.	REVISION	DATE	CHK.

OWN. BY IDH	DATE 11/13/88	MATERIAL	
CHECKED BY W.H.F.	DATE 11/21/88	FINISH	
APPR. BY		WEIGHT	SCALE 2:1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES		TITLE TELEPHONE JACK FOUR CONDUCTOR WITH N.C. SWITCH	
DO NOT SCALE DWG.		SHEET	OF
		NEXUS STAMFORD, CONN. SIZE DWG. NO. B TJST-120	