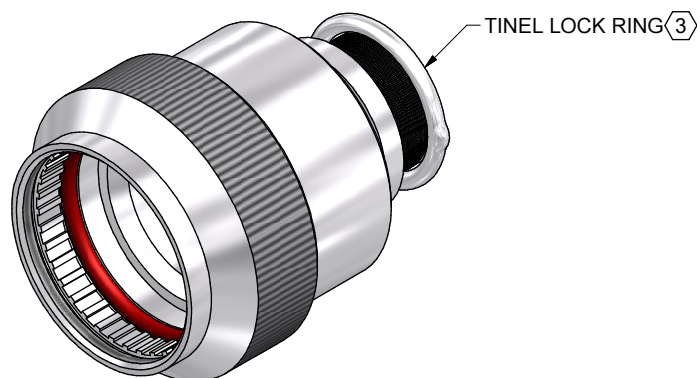




CODE 61 - TINEL-LOCK BACKSHELL

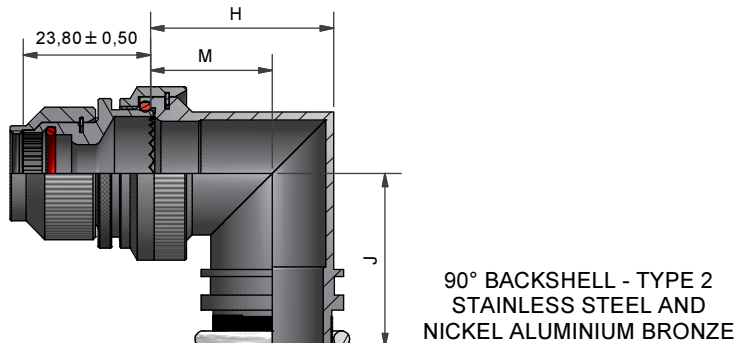
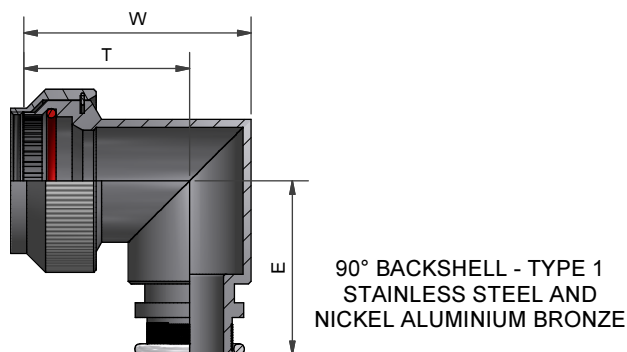
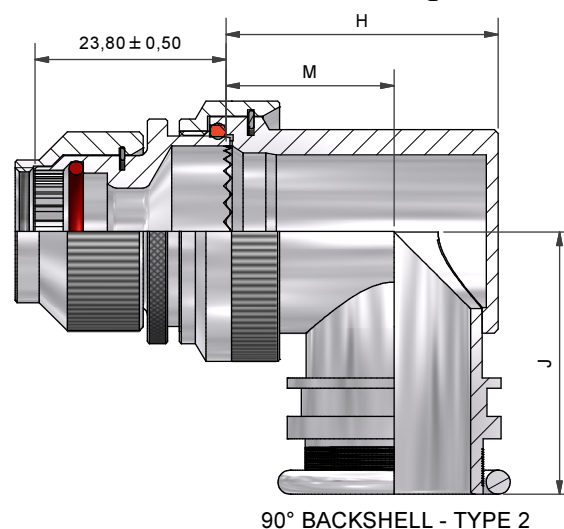
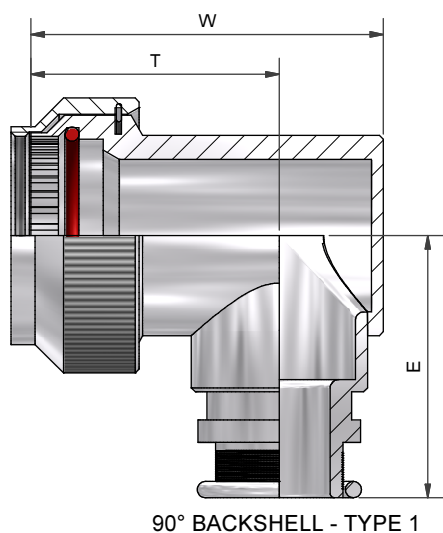
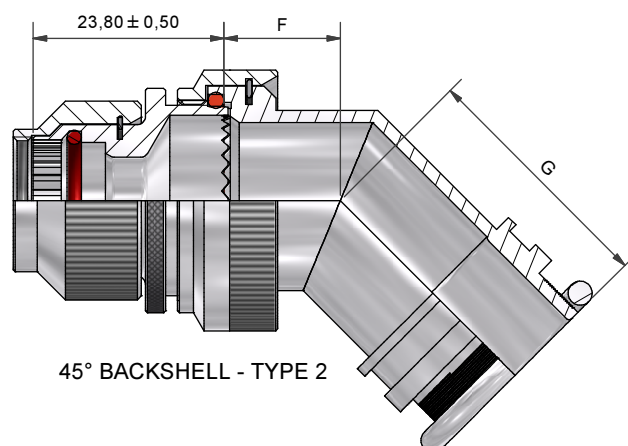
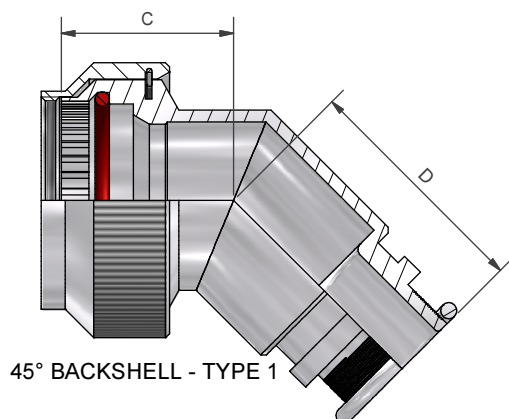
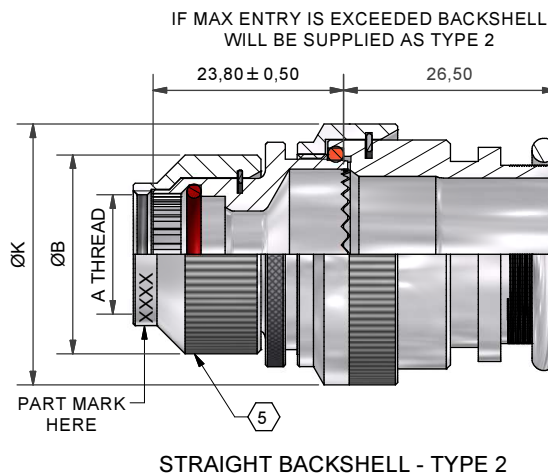
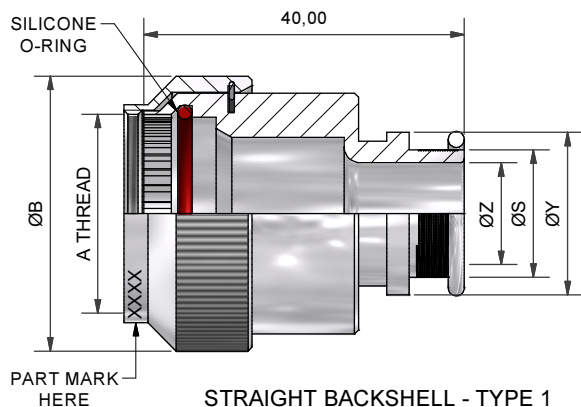
TXR61AB00-1608AI-S

SERIES _____
 TXR: RING INCLUDED
 (SEE RING OPTION)
 TX: RING NOT INCLUDED
 CONNECTOR INTERFACE _____
 MATERIAL _____
 REFER TO CH00-0250-008
 FINISH _____
 REFER TO CH00-0250-008
 ANGLE _____
 ORDER NUMBER (TABLE 1) _____
 ENTRY SIZE (TABLE 2) _____
 RING OPTION _____
 AI - TO SUIT SINGLE BRAID
 BI - TO SUIT DOUBLE BRAID
 FOR TX, LEAVE BLANK
 MODIFICATION CODE _____
 REFER TO CH00-0250-008 (2)

NOTES:

1. THIS PRODUCT IS DESIGNED TO TERMINATE A BRAIDED CABLE SHIELD AND A HEAT SHRINKABLE LIPPED BOOT TO A CONNECTOR.
- (2) FOR ADDITIONAL DIMENSIONS, ORDERING INFORMATION AND MODIFICATIONS, SEE CH00-0250-008.
- (3) SEE DRAWING TR FOR DETAIL ON TINEL-LOCK RING, RINGS ARE DESIGNED TO BE HEATED ELECTRICALLY, ALL RINGS ARE MARKED WITH THERMOCHROMIC PAINT WHICH CHANGES COLOUR WHEN INSTALLATION TEMPERATURE IS REACHED.
4. BACKSHELL TO BE PERMANENTLY MARKED/BAGGED AND LABELLED WITH CODE IDENTIFICATION NUMBER AND PART NUMBER LESS RING DESIGNATOR. (e.g. 06090-TXR61AB00-1206). RING SHALL BEAR NO MARKING.
- (5) FOR LARGER ENTRY SIZES, A 2 PIECE BACKSHELL ASSEMBLY (TYPE 2) IS SUPPLIED.
6. BACKSHELL MATES TO MIL-C-81511, SERIES 1, 2, 3 AND 4, CLASS A, C, E, F, P AND T, M81511/1, /5, /6, /21, /23, /25, /26, /31, /32, /33, /34, /35, /36, /37, /38 /45, /46, /49, /51, /53, /55 AND /56 CONNECTORS.
- (7) THESE DIMENSIONS APPLY IF A SELF-LOCKING COUPLING NUT IS USED.

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DRAWN	K.WINCZURA	DATE	24/02/2015
CHECKED		DATE	24/02/2015
APPROVED	K.SHEPPARD	DATE	20/03/2015
APPROVED	H.SMITH	DATE	20/08/2015
REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
D	REVISED PER ECN AD93073		
E	REVISED PER ECO-15-011999	20/08/2015	H.SMITH
TE CAGE CODE: 06090 POLAMCO/TE CAGE CODE: U5792			



3RD ANGLE
PROJECTION
NOT TO
SCALE

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN MILLIMETRES
GENERAL TOL
LINEAR $\pm 0,25\text{MM}$
ANGULAR $\pm 1^\circ$

TITLE:

TINEL-LOCK BACKSHELL

ASSY USED ON:

MIL-DTL-81511

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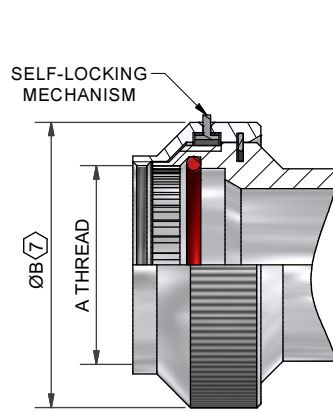
DRAWING NO:
TXR61

DRAWING REV:
E

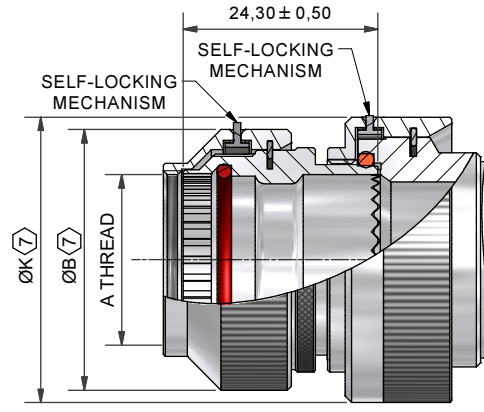
SHT
2



MODIFICATION S



BACKSHELL - TYPE 1



BACKSHELL - TYPE 2

TABLE 1

ORDER NO.	SHELL SIZE COM'L / MIL	A THREAD	ØB MAX	ØB MAX (7)	MAX ENTRY	C ±0,5	D ±0,5	W ±0,5	T ±0,5	E ±0,5	W ±0,5	T ±0,5	E ±0,5
08	8 / A	1/2-28UNEF	21,6	23,6	06	18,7	26,8	31,7	24,5	27,05	29,4	24,5	26,4
10	10 / B	5/8-28UNEF	24,8	26,4	08	19,0	27,5	34,0	25,3	27,95	32,4	25,3	28,2
14	14 / D	7/8-28UNEF	31,1	32,9	12	20,5	29,0	40,4	28,2	31,50	39,3	28,2	31,2
16	16 / E	1-28UNEF	34,3	36,6	14	21,2	29,7	44,0	31,0	32,70	42,4	31,0	32,9
18	18 / F	1 1/8-28UNEF	37,5	38,9	16	21,9	30,5	46,7	32,0	34,25	45,2	32,0	34,5
20	20 / G	1 1/4-28UNEF	40,6	41,9	18	22,5	30,9	49,7	33,0	35,80	47,6	33,0	36,1
22	22 / H	1 3/8-28UNEF	43,8	44,9	20	22,8	31,1	51,2	33,7	37,40	49,8	33,7	37,6
24	24 / J	1 1/2-28UNEF	47,0	48,1	22	23,7	32,1	54,7	35,5	38,90	52,8	35,5	39,1

THESE DIMENSIONS APPLY IF BACKSHELL IS STAINLESS STEEL OR NICKEL ALUMINIUM BRONZE

TABLE 2

ENTRY SIZE	ØZ MIN	ØS	ØY ± 0,3	ØK MAX	ØK MAX (7)	F ±0,5	G ±0,5	H ±0,5	M ±0,5	J ±0,5	H ±0,5	M ±0,5	J ±0,5
04	6,35	9,49 +/-0,04	14,00	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
05	7,92	11,06 +/-0,04	15,50	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
06	9,53	12,66 +/-0,04	17,10	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
07	11,10	14,21 +/-0,07	18,70	21,0	24,6	12,5	27,5	24,0	15,5	27,95	24,3	17,2	28,2
08	12,70	15,81 +/-0,07	20,30	24,5	28,3	13,1	28,0	27,0	17,0	29,45	28,3	19,4	29,7
10	15,88	18,96 +/-0,08	23,50	29,0	32,4	13,5	29,0	31,0	19,5	31,00	31,1	21,0	31,2
12	19,05	22,14 +/-0,08	26,70	32,5	35,6	14,5	29,7	34,0	21,0	32,70	34,2	22,8	32,9
14	22,23	25,30 +/-0,08	29,80	35,5	38,5	15,5	30,5	35,0	20,0	34,25	38,5	25,3	34,5
16	25,40	28,48 +/-0,08	33,00	37,0	41,7	16,1	30,9	38,0	21,5	35,80	40,7	26,1	36,1
18	28,58	31,65 +/-0,08	36,20	40,0	43,9	16,5	31,1	42,0	24,0	37,40	43,7	27,6	37,6
20	31,75	34,83 +/-0,08	39,40	43,5	47,0	17,0	32,1	45,0	25,5	38,90	46,4	29,1	39,1
22	34,93	37,98 +/-0,08	42,50	48,5	50,0	18,5	35,3	54,5	31,0	42,00	50,0	31,0	42,0
24	38,10	41,15 +/-0,08	45,70	52,1	56,0	21,9	38,1	58,0	33,0	46,00	53,5	33,0	46,0

THESE DIMENSIONS APPLY IF BACKSHELL IS STAINLESS STEEL OR NICKEL ALUMINIUM BRONZE

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DRAWN	K.WINCZURA	DATE	24/02/2015	 3RD ANGLE PROJECTION NOT TO SCALE
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TITLE:		 Polamco 
TINEL-LOCK BACKSHELL		
ASSY USED ON:		
MIL-DTL-81511		
TE CONNECTIVITY - POLAMCO LTD RESERVES THE RIGHT TO AMEND THIS DRAWING AND THE INFORMATION SET FORTH HEREON AT ANY TIME. USERS SHOULD INDEPENDENTLY EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION.	DRAWING NO: TXR61	DRAWING REV: E
		SHT 3