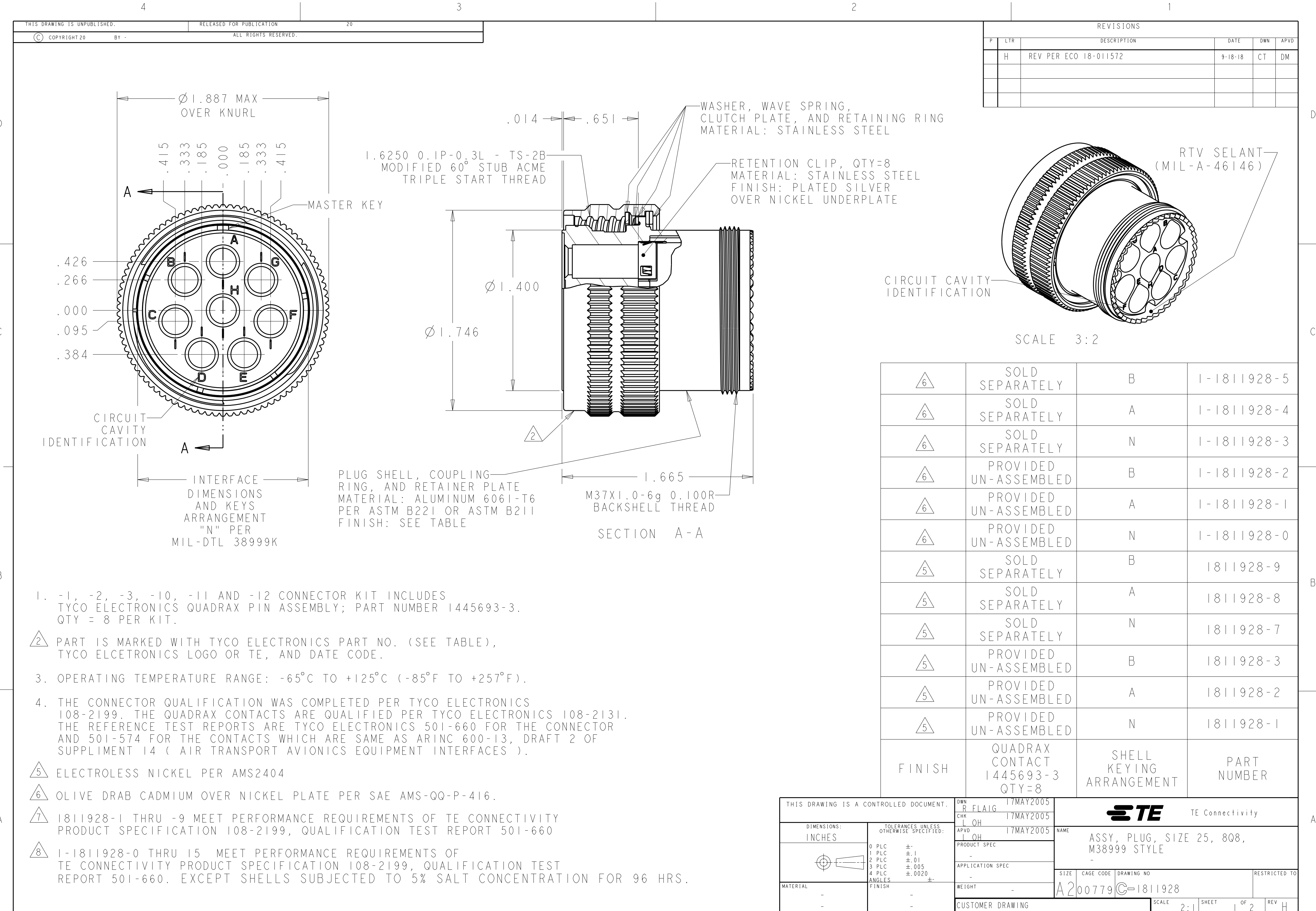
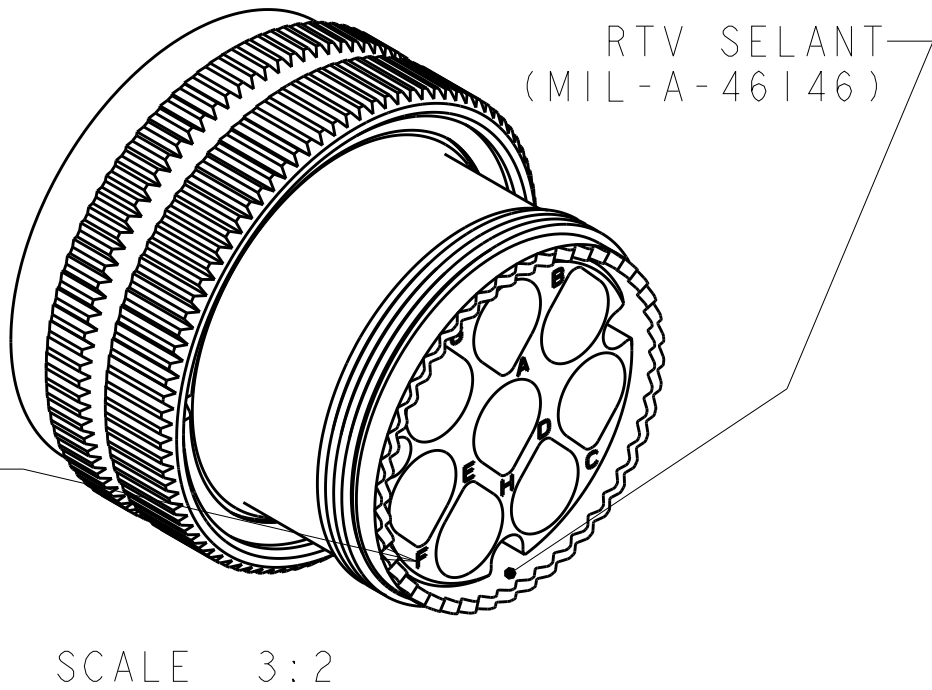




REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	H	REV PER ECO 18-011572	9-18-18	CT	DM

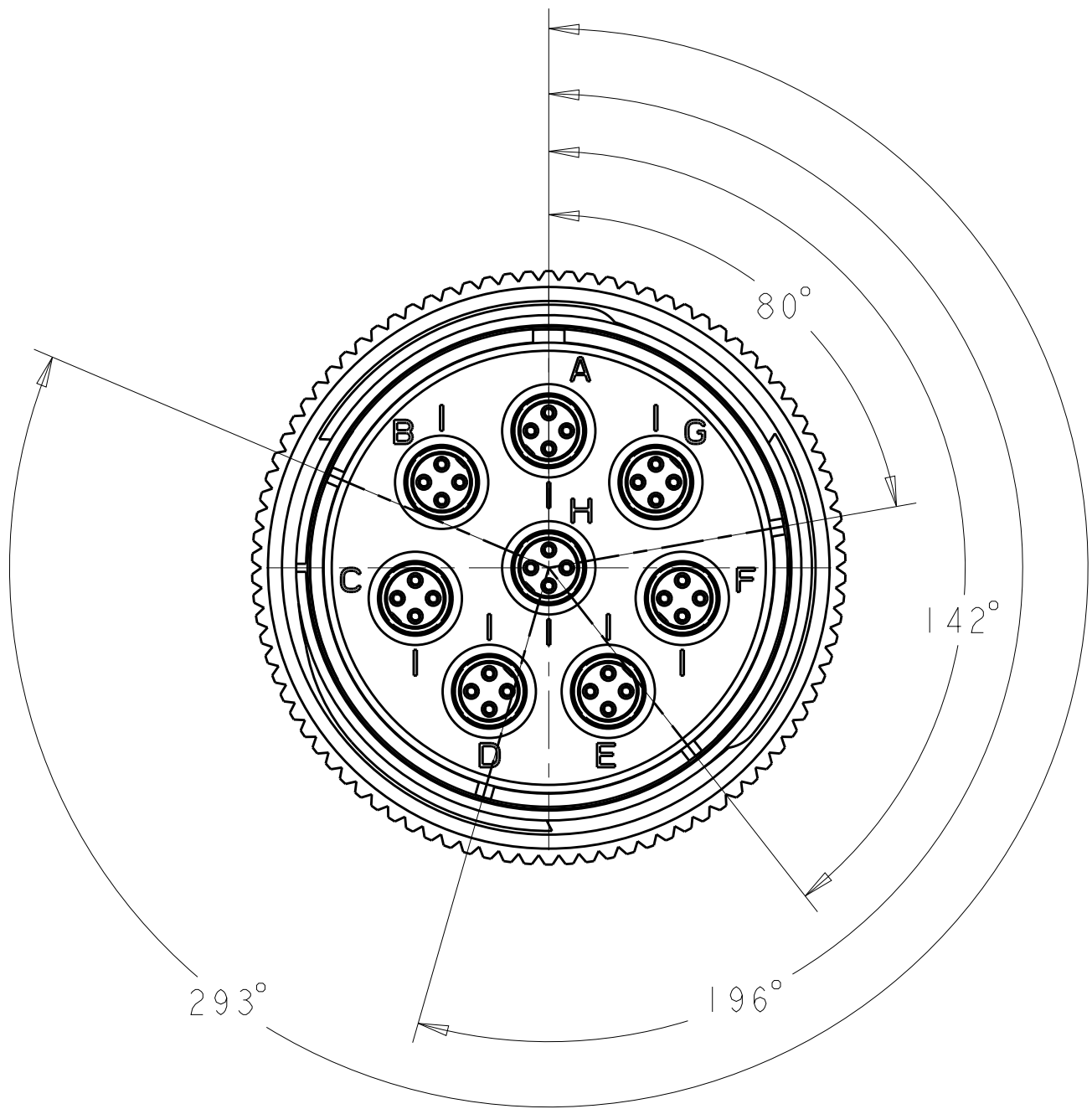


6	SOLD SEPARATELY	B	1-1811928-5
6	SOLD SEPARATELY	A	1-1811928-4
6	SOLD SEPARATELY	N	1-1811928-3
6	PROVIDED UN-ASSEMBLED	B	1-1811928-2
6	PROVIDED UN-ASSEMBLED	A	1-1811928-1
6	PROVIDED UN-ASSEMBLED	N	1-1811928-0
5	SOLD SEPARATELY	B	1811928-9
5	SOLD SEPARATELY	A	1811928-8
5	SOLD SEPARATELY	N	1811928-7
5	PROVIDED UN-ASSEMBLED	B	1811928-3
5	PROVIDED UN-ASSEMBLED	A	1811928-2
5	PROVIDED UN-ASSEMBLED	N	1811928-1
FINISH	QUADRAx CONTACT 1445693-3 QTY=8	SHELL KEYING ARRANGEMENT	PART NUMBER

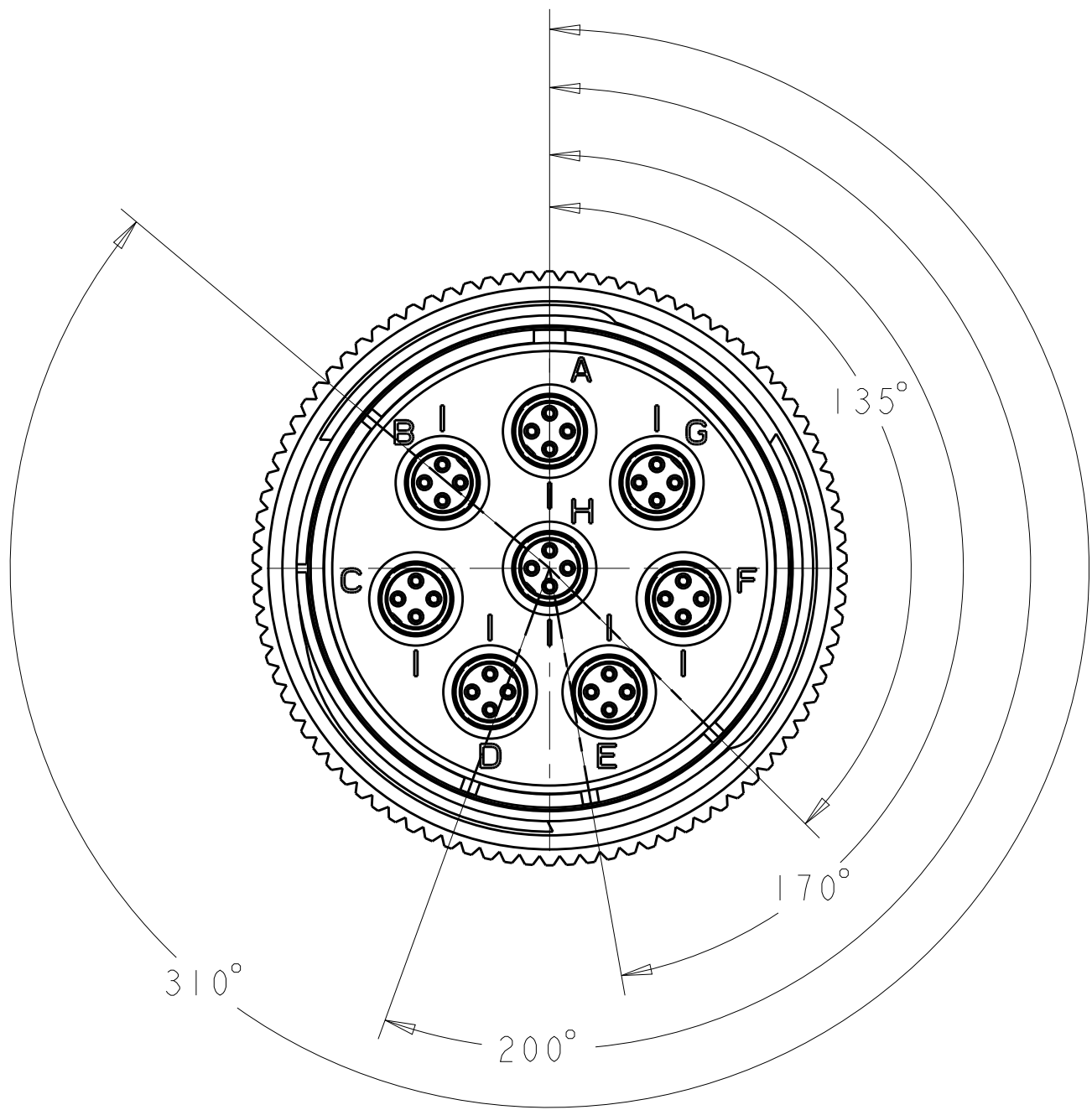
- 1, -2, -3, -10, -11 AND -12 CONNECTOR KIT INCLUDES TYCO ELECTRONICS QUADRAx PIN ASSEMBLY; PART NUMBER 1445693-3. QTY = 8 PER KIT.
- PART IS MARKED WITH TYCO ELECTRONICS PART NO. (SEE TABLE), TYCO ELCETRONICS LOGO OR TE, AND DATE CODE.
- OPERATING TEMPERATURE RANGE: -65°C TO +125°C (-85°F TO +257°F).
- THE CONNECTOR QUALIFICATION WAS COMPLETED PER TYCO ELECTRONICS 108-2199. THE QUADRAx CONTACTS ARE QUALIFIED PER TYCO ELECTRONICS 108-2131. THE REFERENCE TEST REPORTS ARE TYCO ELECTRONICS 501-660 FOR THE CONNECTOR AND 501-574 FOR THE CONTACTS WHICH ARE SAME AS ARINC 600-13, DRAFT 2 OF SUPPLIMENT 14 (AIR TRANSPORT AVIONICS EQUIPMENT INTERFACES).
- ELECTROLESS NICKEL PER AMS2404
- OLIVE DRAB CADMIUM OVER NICKEL PLATE PER SAE AMS-QQ-P-416.
- 1811928-1 THRU -9 MEET PERFORMANCE REQUIREMENTS OF TE CONNECTIVITY PRODUCT SPECIFICATION 108-2199, QUALIFICATION TEST REPORT 501-660
- 1-1811928-0 THRU 15 MEET PERFORMANCE REQUIREMENTS OF TE CONNECTIVITY PRODUCT SPECIFICATION 108-2199, QUALIFICATION TEST REPORT 501-660. EXCEPT SHELLS SUBJECTED TO 5% SALT CONCENTRATION FOR 96 HRS.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R FLAIG 17MAY2005	TE Connectivity			
DIMENSIONS: INCHES		CHK L OH 17MAY2005				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD L OH 17MAY2005	NAME ASSY, PLUG, SIZE 25, 808, M38999 STYLE			
0 PLC ±.1 1 PLC ±.01 2 PLC ±.005 3 PLC ±.0020 4 PLC ANGLES ±		PRODUCT SPEC -	SIZE A2			
MATERIAL -		APPLICATION SPEC -	CAGE CODE 00779			
FINISH -		WEIGHT -	DRAWING NO C-1811928			
		CUSTOMER DRAWING	RESTRICTED TO			
			SCALE 2:1 SHEET 1 OF 2 REV H			

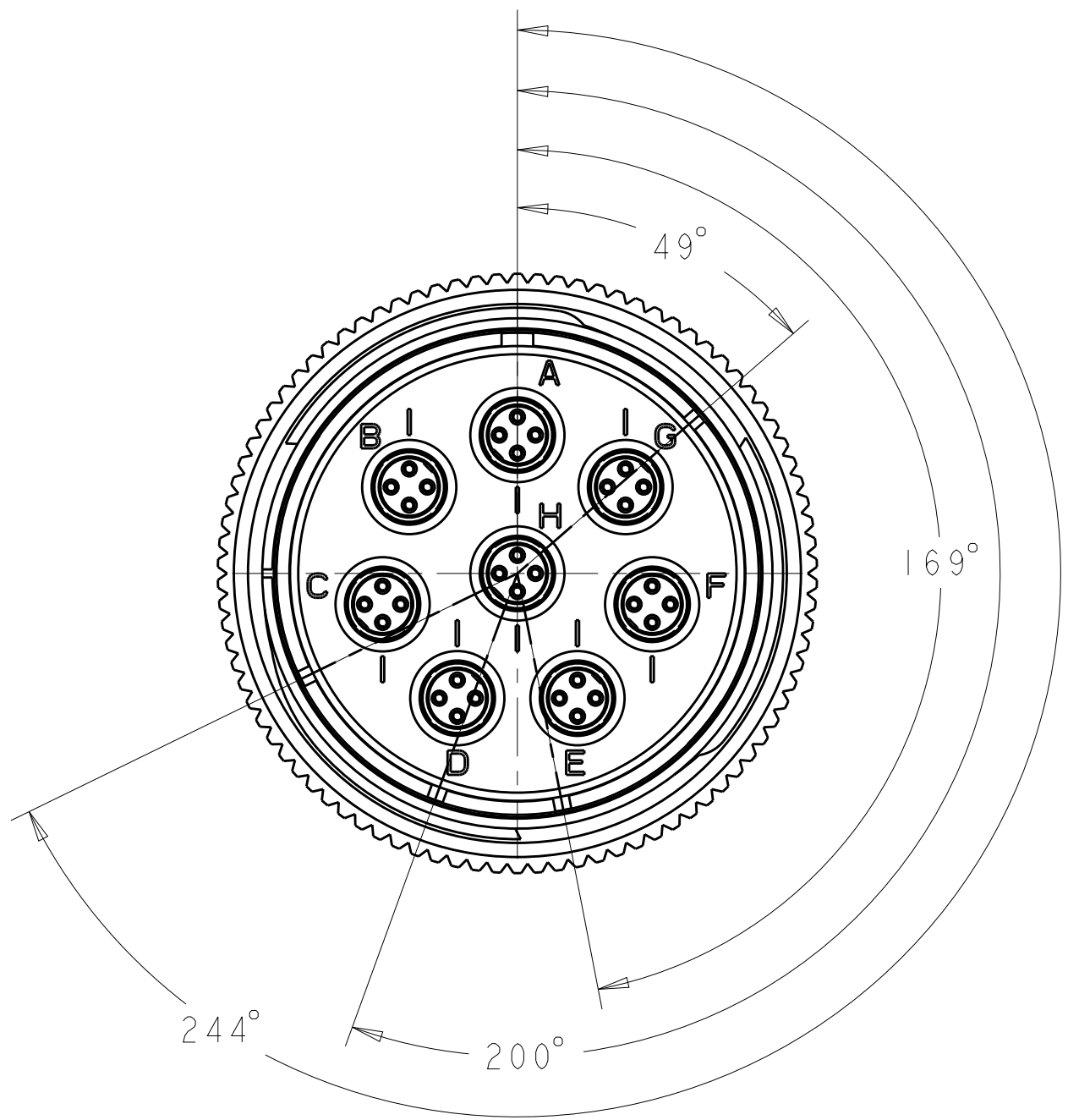
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-



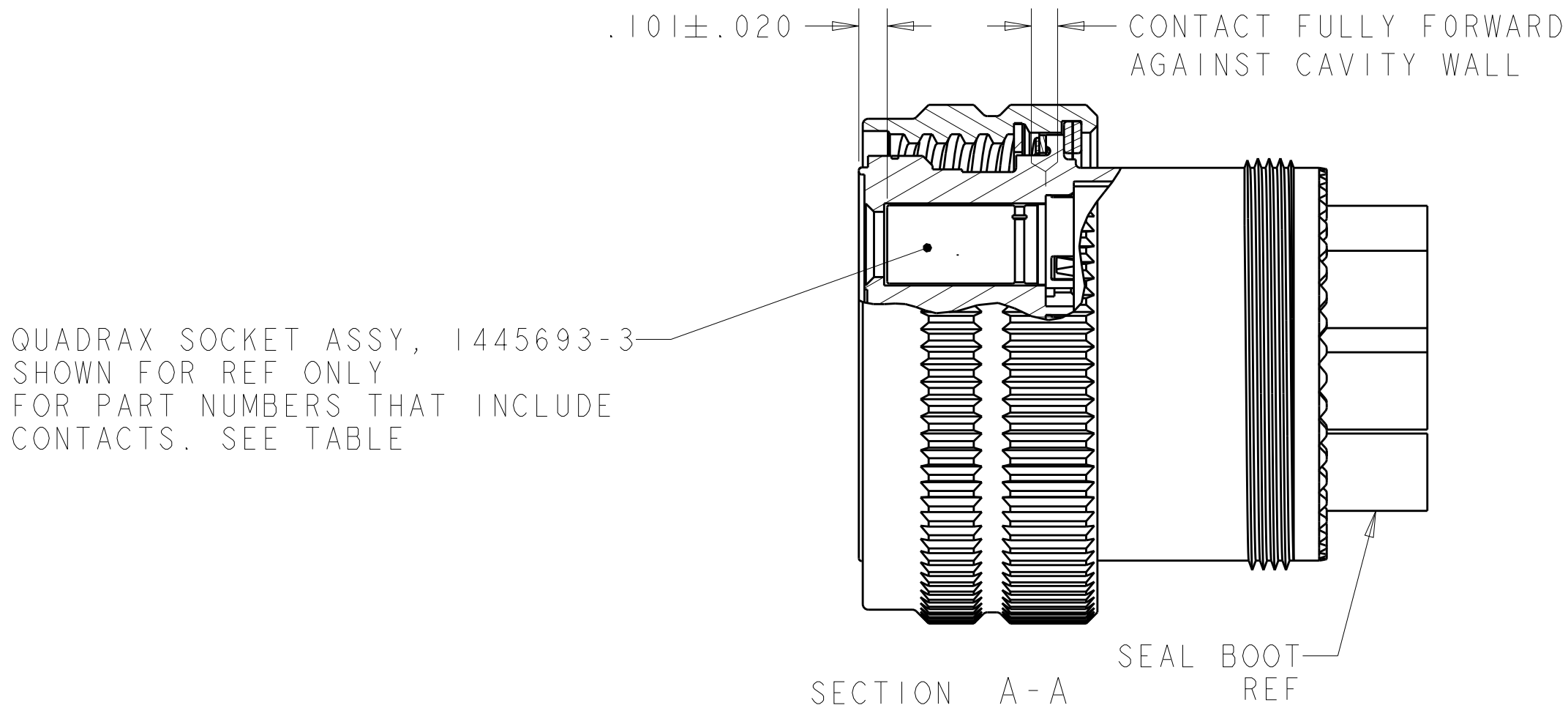
1811928-1

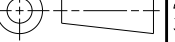


1811928-2



1811928-3



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R FLAIG 17MAY2005		 TE Connectivity							
DIMENSIONS: INCHES		CHK L OH 17MAY2005									
		APVD L OH 17MAY2005		NAME ASSY, PLUG, SIZE 25, 808, M38999 STYLE							
		PRODUCT SPEC -									
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC -		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO	
		0 PLC ±- 1 PLC ±.1 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±- FINISH		WEIGHT -		A200779		C-1811928			
MATERIAL		CUSTOMER DRAWING		SCALE		2:1		SHEET		2 OF 2	
-										REV H	
-											