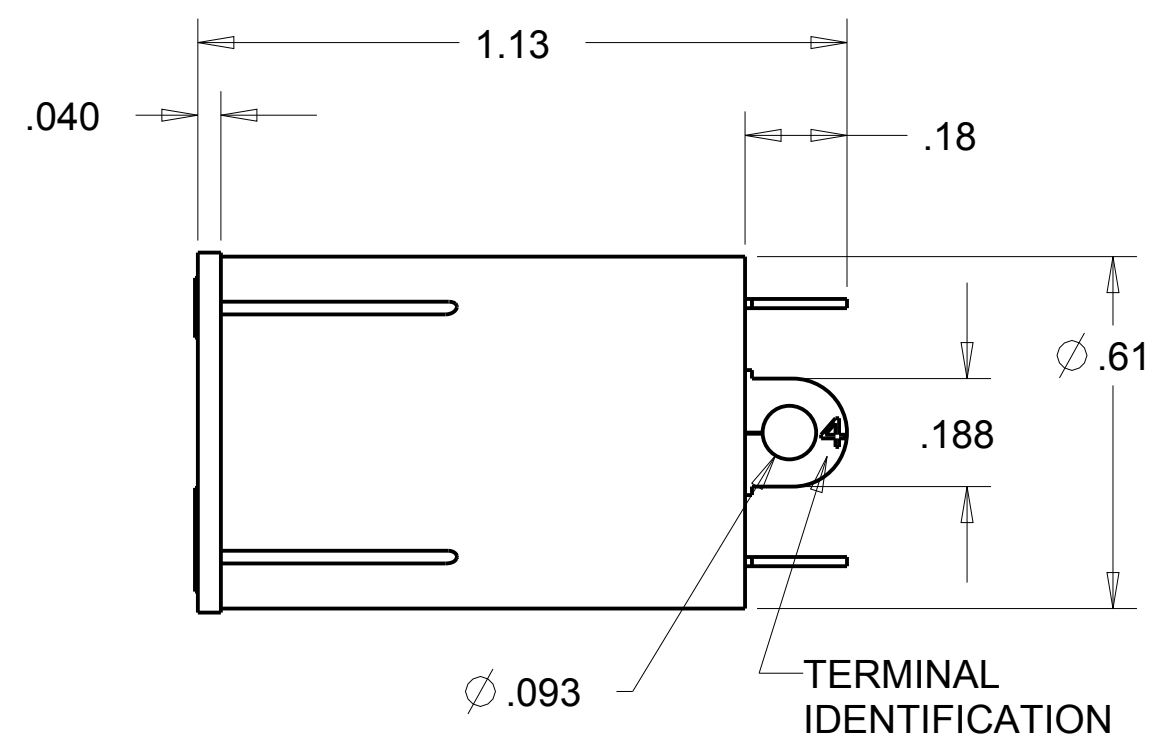
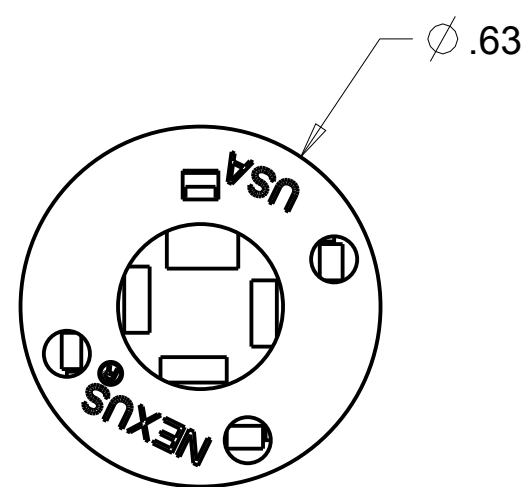


NOTES:

- 1) TERMINALS #1, 2, 3, & 4 TO BE BERYLLIUM COPPER
- 2) ALL TERMINALS FINISHED PER QQ-N-290 TYPE 1, CLASS 7 NICKEL
- 3) JACK ASSEMBLY TO MATE WITH TELEPHONE PLUGS TYPE, U-93A/U, U-174/U & TP-120
- 4) TERMINALS 1 & 3 ARE FOR MICROPHONE CIRCUIT
TERMINALS 2 & 4 ARE FOR EARPHONE CIRCUIT
- 5 INSERTION FORCE: 13 LBS MAX
WITHDRAWL FORCE: 5 LBS MIN - 10 LBS MAX
- 6 ELECTRICAL:
 - A)DIELECTRIC STRENGTH - 500 V RMS MIN
BETWEEN ANY PAIR OF CONTACTS
 - B) INSULATION RESISTANCE: 100 MEGAOHMS MIN
BETWEEN ANY PAIR OF CONTACTS.

B TJT-120-10CP



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A	NEW PROPOSAL		11/27 2013	HR
LET.	REVISION	CN #	DATE	CHK.

DWN.BY	HR	DATE	11/27/13			MATERIAL		
CHECKED BY		DATE	FINISH					
APPR.BY		DATE	WEIGHT —		SCALE = 2.00 :1		NEXUS STAMFORD, CONN	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES &/OR [mm] TOLERANCES: DECIMAL: .XX[X.X] ± .01[0.3] ± .003[0.08] FRACTION: X/X ± 1/64 ANGLES: X ± .5°		TITLE JACK ASSEMBLY						
		DO NOT SCALE DWG.		SHEET 1 OF 1		SIZE B	DWG. NO. TJT-120-10CP	