

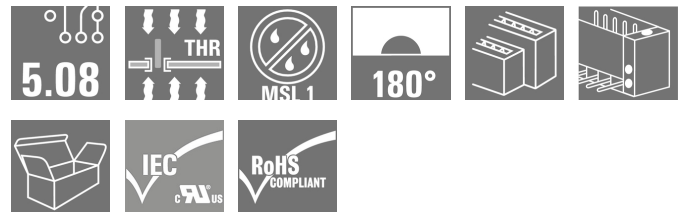
SLDV-THR 5.08/04/180F 1.5SN BK BX**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Product image

Similar to illustration

High-temperature resistant, double level, laterally offset, male connector with flange or solder flange. 1.5 mm solder pin is suitable for reflow soldering. 3.2 mm solder pin suitable for reflow and wave soldering. The pin headers provide space for labelling and can be coded.

General ordering data

Version	PCB plug-in connector, male header, Flange, THT/THR solder connection, 5.08 mm, Number of poles: 4, 180°, Solder pin length (l): 1.5 mm, tinned, black, Box
Order No.	1828890000
Type	SLDV-THR 5.08/04/180F 1.5SN BK BX
GTIN (EAN)	4032248335589
Qty.	50 pc(s).
Product data	IEC: 400 V / 15 A UL: 300 V / 10 A
Packaging	Box

Creation date September 16, 2022 12:29:55 PM CEST

SLDV-THR 5.08/04/180F 1.5SN BK BX

Weidmüller Interface GmbH & Co. KG
 Klingenbergstraße 26
 D-32758 Detmold
 Germany

www.weidmueller.com

Technical data

Dimensions and weights

Depth	23.67 mm	Depth (inches)	0.932 inch
Height	29.36 mm	Height (inches)	1.156 inch
Height of lowest version	26.16 mm	Width	20.32 mm
Width (inches)	0.8 inch	Net weight	5.095 g

System specifications

Product family	OMNIMATE Signal - series BL/SL 5.08		
Type of connection	Board connection		
Mounting onto the PCB	THT/THR solder connection		
Pitch in mm (P)	5.08 mm		
Pitch in inches (P)	0.2 inch		
Outgoing elbow	180°		
Number of poles	4		
Number of solder pins per pole	1		
Solder pin length (l)	1.5 mm		
Solder pin length tolerance	0 / -0.3 mm		
Solder pin dimensions	d = 1.2 mm, Octagonal		
Solder eyelet hole diameter (D)	1.4 mm		
Solder eyelet hole diameter tolerance (D)	+ 0,1 mm		
L1 in mm	5.08 mm		
L1 in inches	0.2 inch		
Number of rows	2		
Pin series quantity	2		
Touch-safe protection acc. to DIN VDE 57 106	finger-safe plugged/ back-of-hand-safe unplugged		
Touch-safe protection acc. to DIN VDE 0470	IP20 plugged/ IP10 unplugged		
Protection degree	IP20		
Volume resistance	≤5 mΩ		
Can be coded	Yes		
Plugging cycles	25		
Plugging force/pole, max.	10 N		
Pulling force/pole, max.	7.5 N		
Tightening torque	Torque type	Mounting screw, PCB	
	Usage information	Tightening torque	min. 0.15 Nm max. 0.2 Nm
		Recommended screw	Part number PTSC KA 2.2X4.5 WN1412

Material data

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 175	Insulation strength	≥ 10 ⁸ Ω
Moisture Level (MSL)	1	UL 94 flammability rating	V-0
Contact material	CuSn	Contact surface	tinned
Layer structure of solder connection	1...3 µm Ni / 2...4 µm Sn matt	Layer structure of plug contact	1...3 µm Ni / 2...4 µm Sn matt
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, max.	100 °C	Temperature range, installation, max.	100 °C

SLDV-THR 5.08/04/180F 1.5SN BK BX

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany


www.weidmueller.com

Technical data

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	15 A
Rated current, max. number of poles (Tu=20°C)	10.5 A	Rated current, min. number of poles (Tu=40°C)	13 A
Rated current, max. number of poles (Tu=40°C)	9 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV	Short-time withstand current resistance	1 x 1s with 120 A

Rated data acc. to CSA

Institute (CSA)		Certificate No. (CSA)	200039-1121690
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Packing

Packaging	Box	VPE length	250 mm
VPE width	100 mm	VPE height	60 mm

Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ETIM 8.0	EC002637	ECLASS 9.0	27-44-04-02
ECLASS 9.1	27-44-04-02	ECLASS 10.0	27-44-04-02
ECLASS 11.0	27-46-02-01	ECLASS 12.0	27-46-02-01

Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	<ul style="list-style-type: none"> Rated current related to rated cross-section & min. No. of poles. Spacing between rows: see hole layout P on drawing = pitch Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards. Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

SLDV-THR 5.08/04/180F 1.5SN BK BX**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com**Technical data****Approvals**

Approvals



ROHS Conform

UL File Number Search UL Website

Certificate No. (UR) E60693

DownloadsApproval/Certificate/Document of
Conformity [Declaration of the Manufacturer](#)Catalogues [Catalogues in PDF-format](#)

Brochures

White paper surface mount technology [Download Whitepaper](#)

SLDV-THR 5.08/04/180F 1.5SN BK BX

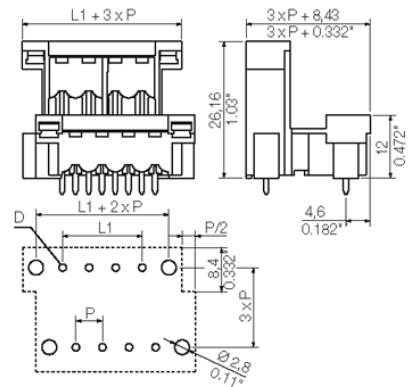
Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 26
D-32758 Detmold
Germany

www.weidmueller.com

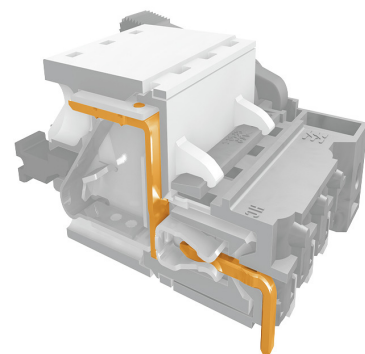
Drawings

Dimensional drawing

Dimensional drawing



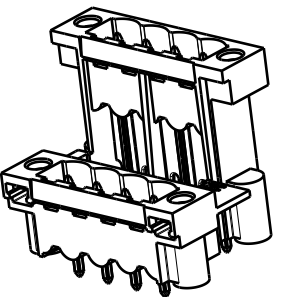
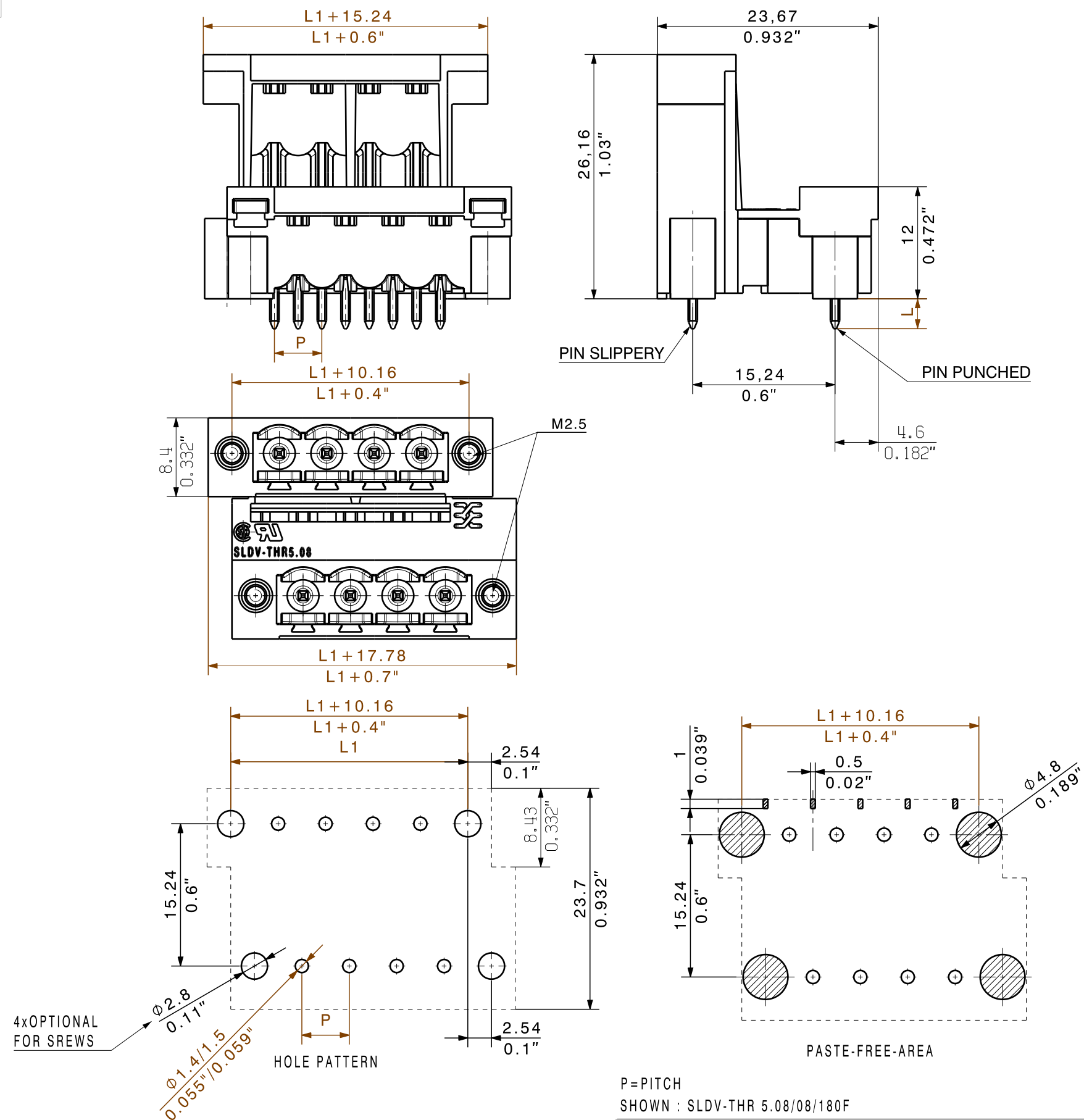
Product benefits



Safe power transmission
Proven properties

The reproduction, distribution and utilization of this document as well as the communication of its contents to others without explicit authorization is prohibited. Offenders will be held liable for the payment of damages. Weidmueller exclusively reserves the right to file for patents, utility models or designs.

© Weidmueller Interface GmbH & Co. KG



1:1





48	116,84	4,60
46	111,76	4,40
44	106,68	4,20
42	101,60	4,00
40	96,52	3,80
38	91,44	3,60
36	86,36	3,40
34	81,28	3,20
32	76,20	3,00
30	71,12	2,80
28	66,04	2,60
26	60,96	2,40
24	55,88	2,20
22	50,80	2,00
20	45,72	1,80
18	40,64	1,60
16	35,56	1,40
14	30,48	1,20
12	25,40	1,00
10	20,32	0,80
8	15,24	0,60
6	10,16	0,40
4	5,08	0,20
n	L1 [mm]	L1 [inch]

STIFTLÄNGE L	TOLERANZ
1,5	0,0
	-0,3
3,2	0,0
	-0,3
4,5	0,0
	-0,3

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance with VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmueller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

P=PITCH
SHOWN : SLDV-THR 5.08/08/180F

General tolerance: DIN ISO 2768-mK		91693/5 04.01.17 HELIS_MA		01	Weidmüller 		Cat.no.: .	
		Modification		3 34069 				
		Date		Name		Drawing no.		Issue no.
		Drawn		22.11.2007	HELIS_MA	Sheet 02		of 03 sheets
		Responsible			HERTEL_S			
		Checked		10.01.2017	HELIS_MA			
Scale: 2:1		Approved			LANG_T	SLDV-THR 5.08/./180F STIFTELEISTE PIN HEADER		
Supersedes: .						Product file: SLDV THR 5.08		7307

Recommended wave soldering profiles

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com

Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.

Recommended reflow soldering profile

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 16

D-32758 Detmold

Germany

Fon: +49 5231 14-0

Fax: +49 5231 14-292083

www.weidmueller.com



Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3\text{K/s}$. In parallel the solder paste is 'activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at $\geq -6\text{K/s}$ solder is cured. Board and components cool down while avoiding cold cracks.