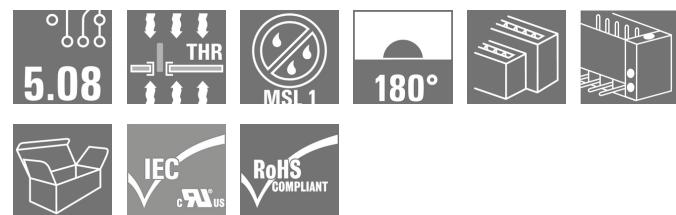


**SLDV-THR 5.08/04/180F 1.5SN BK BX**

**Weidmüller Interface GmbH & Co. KG**  
 Klingenbergsstraße 26  
 D-32758 Detmold  
 Germany

[www.weidmueller.com](http://www.weidmueller.com)

**Product image**

## Similar to illustration

High-temperature resistant, double level, laterally offset, male connector with flange or solder flange. 1.5 mm solder pin is suitable for reflow soldering. 3.2 mm solder pin suitable for reflow and wave soldering. The pin headers provide space for labelling and can be coded.

**General ordering data**

Version	PCB plug-in connector, male header, Flange, THT/THR solder connection, 5.08 mm, Number of poles: 4, 180°, Solder pin length (l): 1.5 mm, tinned, black, Box
Order No.	<a href="#">1828890000</a>
Type	SLDV-THR 5.08/04/180F 1.5SN BK BX
GTIN (EAN)	4032248335589
Qty.	50 pc(s).
Product data	IEC: 400 V / 15 A UL: 300 V / 10 A
Packaging	Box

Creation date September 16, 2022 12:29:55 PM CEST

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**Technical data****Dimensions and weights**

Depth	23.67 mm	Depth (inches)	0.932 inch
Height	29.36 mm	Height (inches)	1.156 inch
Height of lowest version	26.16 mm	Width	20.32 mm
Width (inches)	0.8 inch	Net weight	5.095 g

**System specifications**

Product family	OMNIMATE Signal - series BL/SL 5.08										
Type of connection	Board connection										
Mounting onto the PCB	THT/THR solder connection										
Pitch in mm (P)	5.08 mm										
Pitch in inches (P)	0.2 inch										
Outgoing elbow	180°										
Number of poles	4										
Number of solder pins per pole	1										
Solder pin length (l)	1.5 mm										
Solder pin length tolerance	0 / -0.3 mm										
Solder pin dimensions	d = 1.2 mm, Octagonal										
Solder eyelet hole diameter (D)	1.4 mm										
Solder eyelet hole diameter tolerance (D)+ 0,1 mm											
L1 in mm	5.08 mm										
L1 in inches	0.2 inch										
Number of rows	2										
Pin series quantity	2										
Touch-safe protection acc. to DIN VDE 57 106	finger-safe plugged/ back-of-hand-safe unplugged										
Touch-safe protection acc. to DIN VDE 0470	IP20 plugged/ IP10 unplugged										
Protection degree	IP20										
Volume resistance	≤5 mΩ										
Can be coded	Yes										
Plugging cycles	25										
Plugging force/pole, max.	10 N										
Pulling force/pole, max.	7.5 N										
Tightening torque	<table border="1"> <tr> <td>Torque type</td> <td>Mounting screw, PCB</td> </tr> <tr> <td>Usage information</td> <td> <table border="1"> <tr> <td>Tightening torque</td> <td>min. 0.15 Nm</td> </tr> <tr> <td></td> <td>max. 0.2 Nm</td> </tr> <tr> <td>Recommended screw</td> <td>Part number <a href="#">PTSC KA 2.2X4.5 WN1412</a></td> </tr> </table> </td> </tr></table>	Torque type	Mounting screw, PCB	Usage information	<table border="1"> <tr> <td>Tightening torque</td> <td>min. 0.15 Nm</td> </tr> <tr> <td></td> <td>max. 0.2 Nm</td> </tr> <tr> <td>Recommended screw</td> <td>Part number <a href="#">PTSC KA 2.2X4.5 WN1412</a></td> </tr> </table>	Tightening torque	min. 0.15 Nm		max. 0.2 Nm	Recommended screw	Part number <a href="#">PTSC KA 2.2X4.5 WN1412</a>
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Tightening torque	min. 0.15 Nm										
	max. 0.2 Nm										
Recommended screw	Part number <a href="#">PTSC KA 2.2X4.5 WN1412</a>										

**Material data**

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 175	Insulation strength	≥ 10 <sup>8</sup> Ω
Moisture Level (MSL)	1	UL 94 flammability rating	V-0
Contact material	CuSn	Contact surface	tinned
Layer structure of solder connection	1...3 µm Ni / 2...4 µm Sn matt	Layer structure of plug contact	1...3 µm Ni / 2...4 µm Sn matt
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, max.	100 °C	Temperature range, installation, max.	100 °C

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**Technical data****Rated data acc. to IEC**

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	15 A
Rated current, max. number of poles (Tu=20°C)	10.5 A	Rated current, min. number of poles (Tu=40°C)	13 A
Rated current, max. number of poles (Tu=40°C)	9 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV	Short-time withstand current resistance	1 x 1s with 120 A

**Rated data acc. to CSA**

Institute (CSA)



Certificate No. (CSA)

200039-1121690

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**Packing**

Packaging	Box	VPE length	250 mm
VPE width	100 mm	VPE height	60 mm

**Classifications**

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ETIM 8.0	EC002637	ECLASS 9.0	27-44-04-02
ECLASS 9.1	27-44-04-02	ECLASS 10.0	27-44-04-02
ECLASS 11.0	27-46-02-01	ECLASS 12.0	27-46-02-01

**Important note**

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	<ul style="list-style-type: none"> <li>• Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>• Spacing between rows: see hole layout</li> <li>• P on drawing = pitch</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> <li>• Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months</li> </ul>

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**Technical data****Approvals**

Approvals



ROHS	Conform
UL File Number Search	<a href="#">UL Website</a>
Certificate No. (UR)	E60693

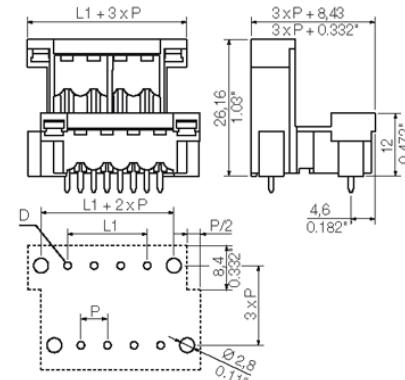
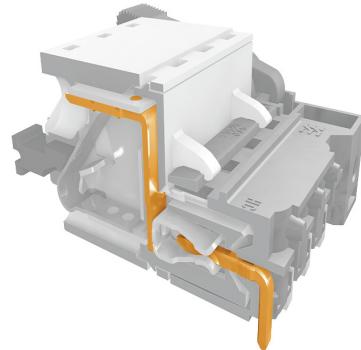
**Downloads**

Approval/Certificate/Document of Conformity	<a href="#">Declaration of the Manufacturer</a>
Catalogues	<a href="#">Catalogues in PDF-format</a>
Brochures	
White paper surface mount technology	<a href="#">Download Whitepaper</a>

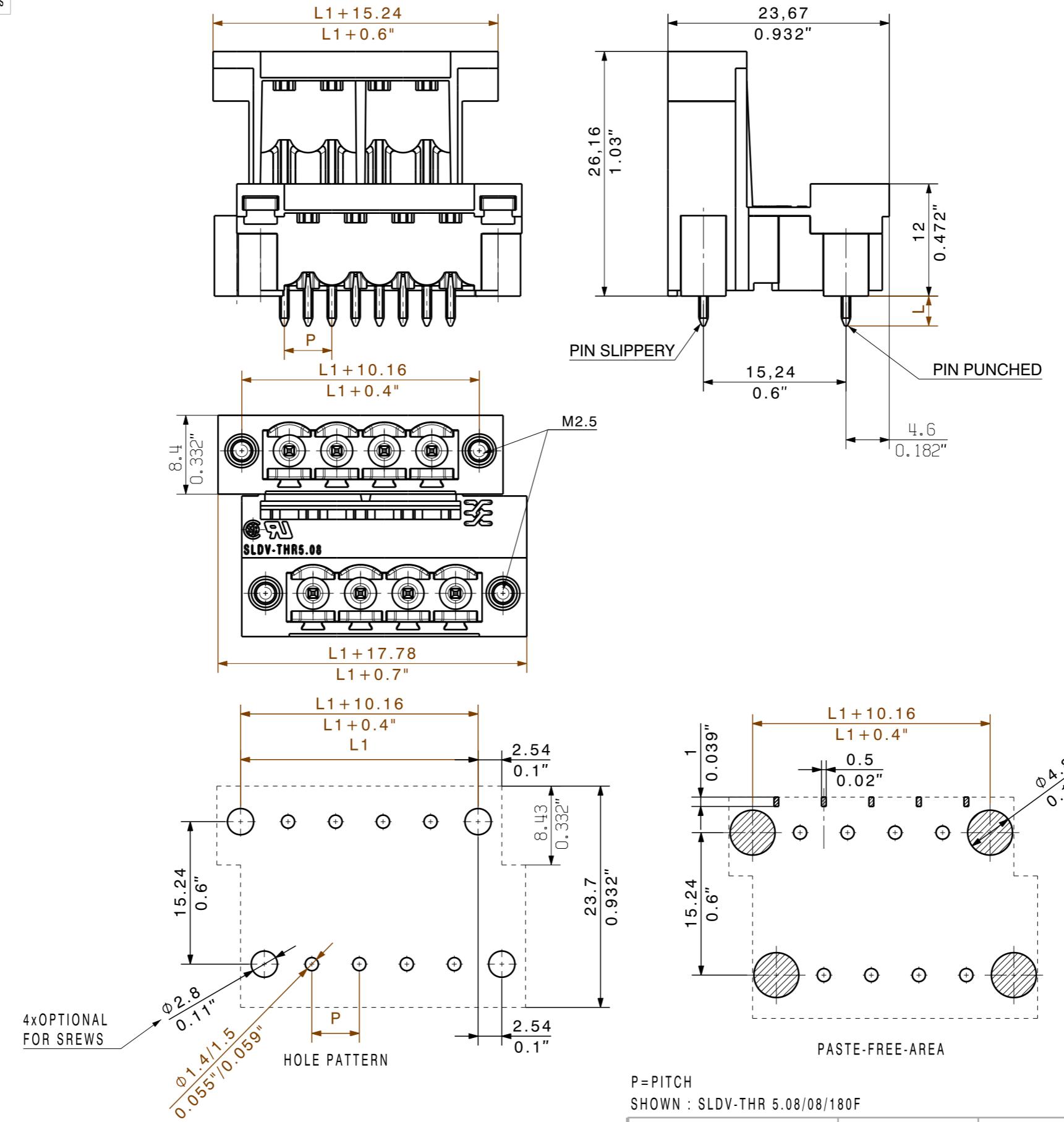
**Data sheet****SLDV-THR 5.08/04/180F 1.5SN BK BX**

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**Drawings****Dimensional drawing****Dimensional drawing****Product benefits**

Safe power transmission  
Proven properties



For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

General tolerance: DIN ISO 2768-mK		.		Cat. no.:	
91693/5 04.01.17 HELIS_MA	01				
Modification					
	Date	Name			
Drawn	22.11.2007	HELIS_MA			
Responsible		HERTEL_S			
Scale: 2:1	Checked	10.01.2017	HELIS_MA		
Supersedes: .	Approved		LANG_T	Product file: SLDV THR 5.08	

**Weidmüller**

3 34069 09

Drawing no. Sheet 02 of 03 sheets

**SLDV-THR 5.08/..180F**  
STIFTLEISTE  
PIN HEADER



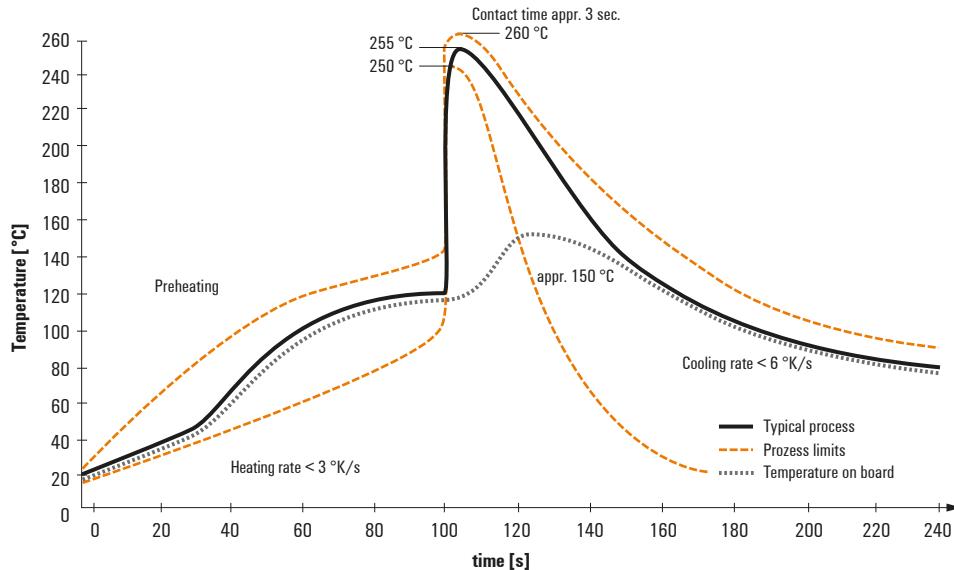
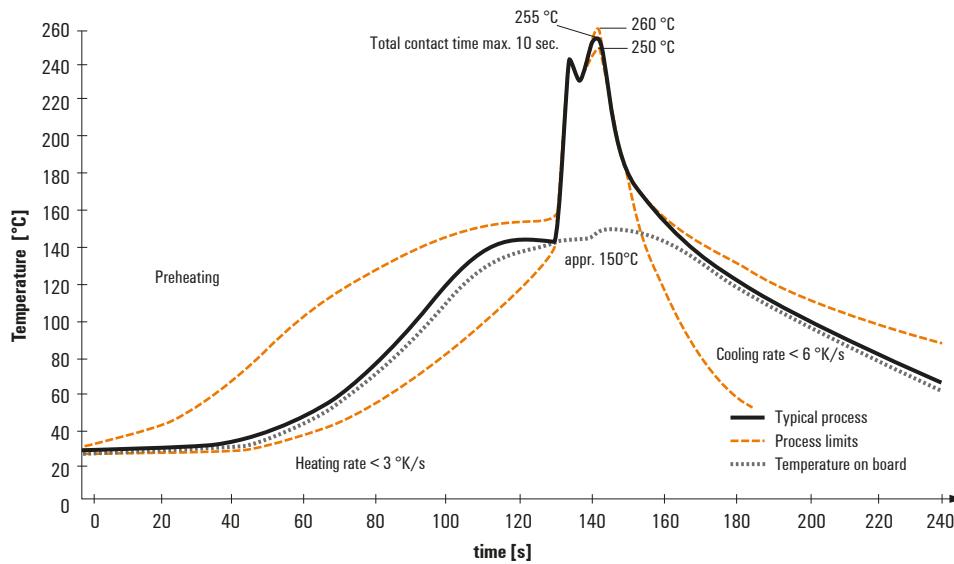
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Issue no.

7307

## Recommended wave soldering profiles

**Weidmüller Interface GmbH & Co. KG**  
 Klingenbergsstraße 16  
 D-32758 Detmold  
 Germany  
 Fon: +49 5231 14-0  
 Fax: +49 5231 14-292083  
[www.weidmueller.com](http://www.weidmueller.com)

**Single Wave:****Double Wave:****Wave soldering profiles**

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

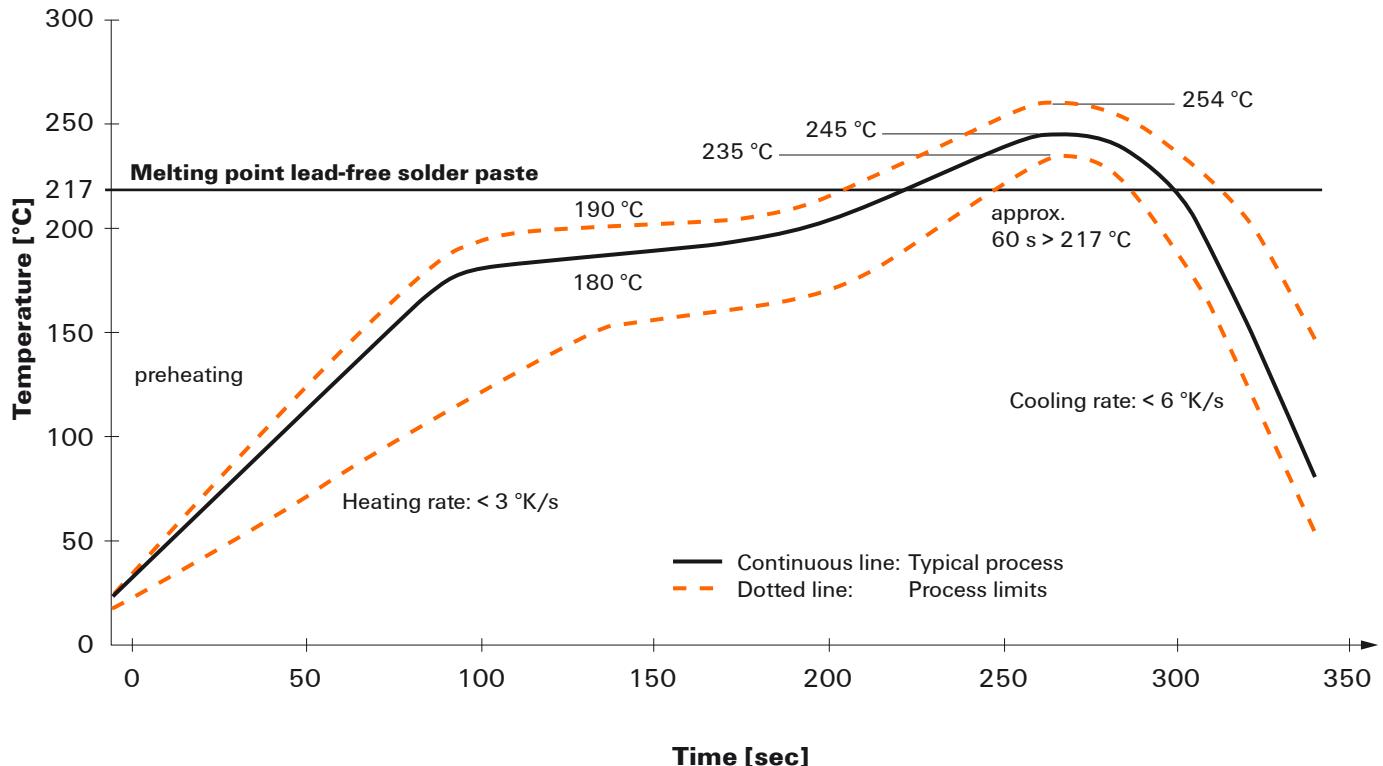
When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

## Recommended reflow soldering profile

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## Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3\text{K/s}$ . In parallel the solder paste is 'activated'. The time above melting point of  $217^\circ\text{C}$  the paste gets liquid and components and boards begin to connect. The maximum temperature of  $245^\circ\text{C}$  to  $254^\circ\text{C}$  should stay between 10 and 40 seconds. In the cooling phase at  $\geq -6\text{K/s}$  solder is cured. Board and components cool down while avoiding cold cracks.