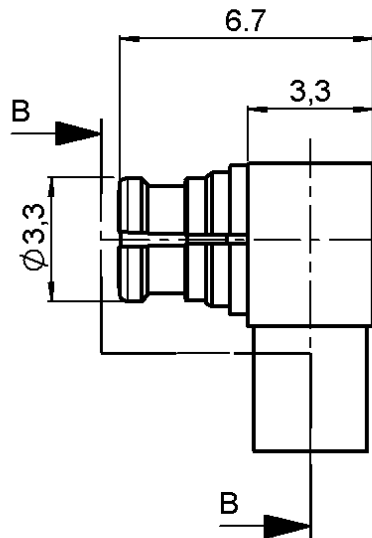


RIGHT ANGLE PLUG SOLDER TYPE

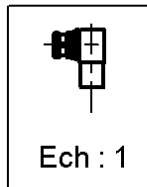
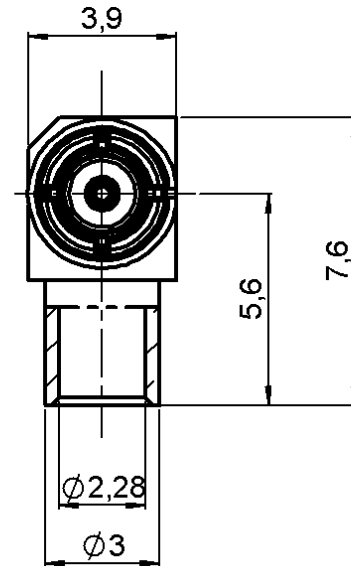
R222.900.340

CABLE .085

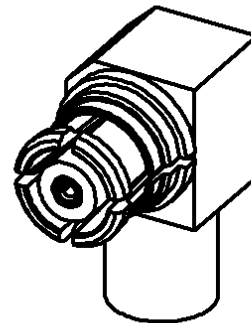
Series : SMP-COM



COUPE B-B



Ech : 1



All dimensions are in mm.



COMPONENTS	MATERIALS	PLATING (μm)
BODY	BRASS	NPGR
CENTER CONTACT	BERYLLIUM COPPER	NPGR
OUTER CONTACT	BERYLLIUM COPPER	NPGR
INSULATOR	PTFE	
GASKET	-	
OTHERS PARTS	BRASS	NPGR
-	-	-
-	-	-

Issue : 0633 A

In the effort to improve our products, we reserve the right to make changes judged to be necessary.



RIGHT ANGLE PLUG SOLDER TYPE

CABLE .085

R222.900.340

Series : SMP-COM

PACKAGING

Standard	Unit	Other
100	'W' option	Contact us

ELECTRICAL CHARACTERISTICS

Impedance	50	Ω
Frequency	0-12.4*	GHz
VSWR	1.25** + 0,0000	x F(GHz) Maxi
Insertion loss	0.12	$\sqrt{F}$ (GHz) dB Maxi
RF leakage	- (55***	- F(GHz)) dB Maxi
Voltage rating	250	Veff Maxi
Dielectric withstanding voltage	500	Veff mini
Insulation resistance	5000	M Ω mini

MECHANICAL CHARACTERISTICS

Center contact retention	
Axial force – Mating end	6.8 N mini
Axial force – Opposite end	6.8 N mini
Torque	NA N.cm mini

Recommended torque	
Mating	N.cm
Panel nut	N.cm
Clamp nut	N.cm
A/F clamp nut	0,0000 mm

Mating life	100 Cycles mini
Weight	0,5685 g

ENVIRONMENTAL

Operating temperature	-55/+105 °C
Hermetic seal	Atm.cm3/s
Panel leakage	

SPECIFICATIONCABLE ASSEMBLY

Stripping	a	b	c	d	e	f
mm	3,17	0,00	0,00	0,00	0,00	0,00

Assembly instruction : **Solder 02**

Recommended cable(s)
KS 1
RG 405

Characteristics indicated on this data sheet are those that can be achieved with the highest performance cable. Intrinsic limitations of the cable may diminish the performance of the assembly

Cable retention

- pull off	200 N mini
- torque	NA N.cm

TOOLING

Part Number	Description	Hexagon
.	.	.
R282.051.000	STRIPPING TOOL	
R282.063.000	POINTER GAUGE	
R282.740.030	SOLDERING MOUNTING	
R282.743.120	POSITIONER FOR SOLDERING SMP	

OTHER CHARACTERISTICS

- * ROS 1.7 at 12.4GHz
 ** ROS at 6GHz
 ***RF Leakage : -40dB min 3<F<6GHz

Issue : 0633 A

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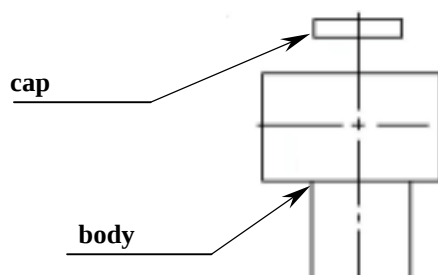


RIGHT ANGLE PLUG SOLDER TYPE

R222.900.340**CABLE .085**

Series : SMP-COM

COMPONENT



STRIPPING CABLES



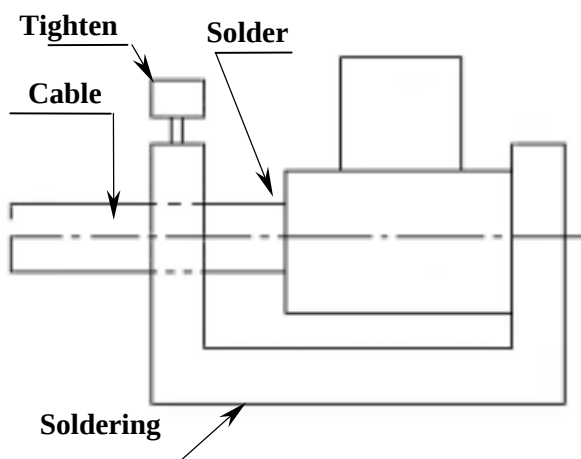
We recommend a thermal preconditionning cable

1

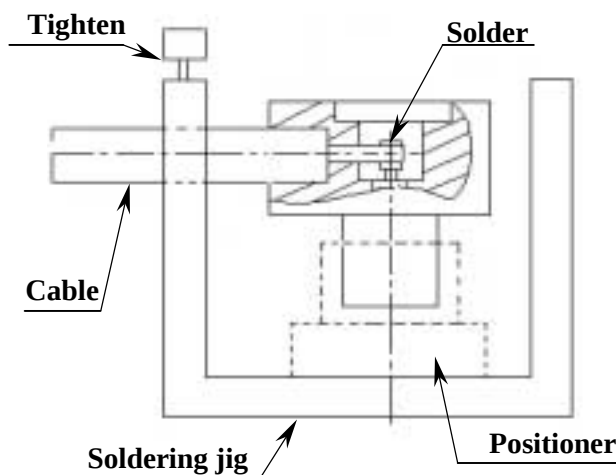
Strip the dielectric of the cable .
Clean the cable .
Soldering Sn Pb 180°
Temperature stoking do not exceeded 250° max

**2**

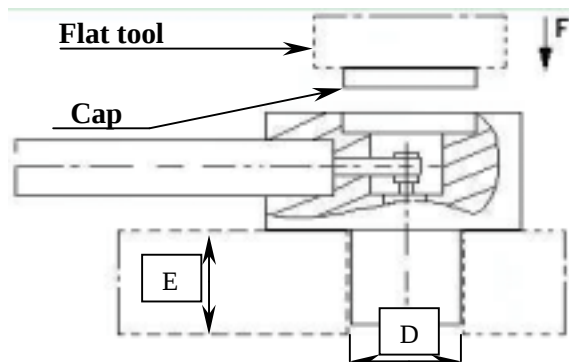
Slide cable and connector onto the soldering jig.
Slide cable into connector until it bottoms against the body and tighten.
Solder the body onto the cable .

**3**

After cooling remove cable assembly from the jig .
Slide body into positioner until it bottoms against the positioner .
Slide cable assembly onto the jig .
Tighten and solder the contact.
After cooling remove cable assembly from the jig .

**4**

Place cable assembly into a dia D = 3.8 +-0.1 and thickness E = 4 +-0.1 .
Place cable assembly above a flat pressing tool .
To fit the cap until it bottoms against the body .
(direction F)



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