

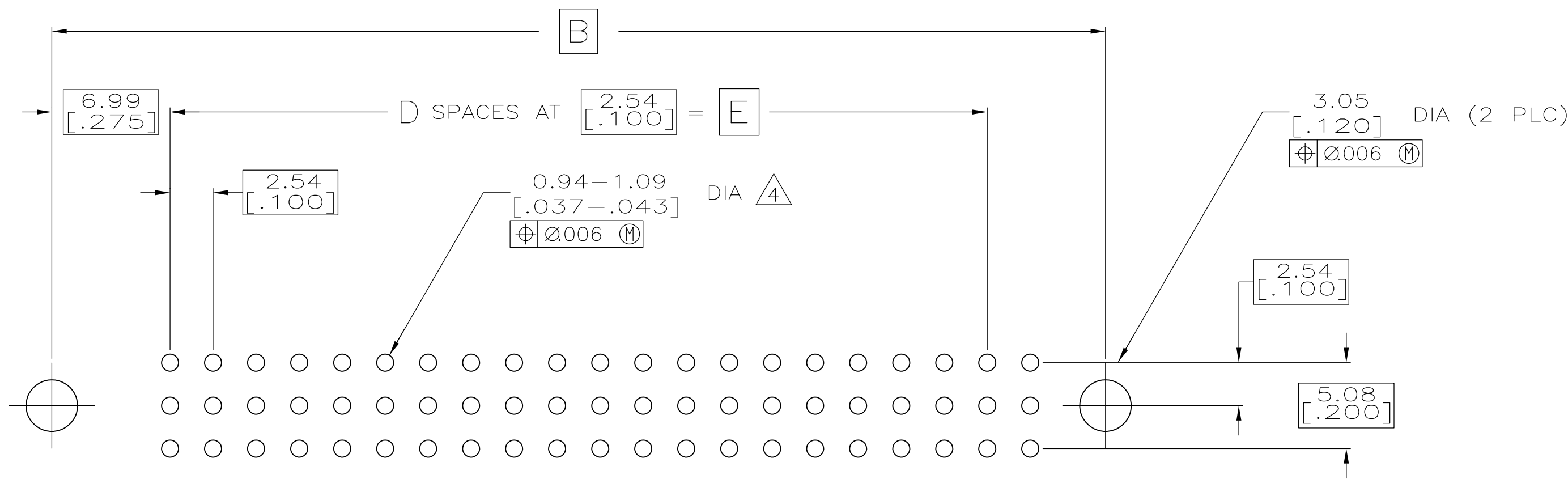
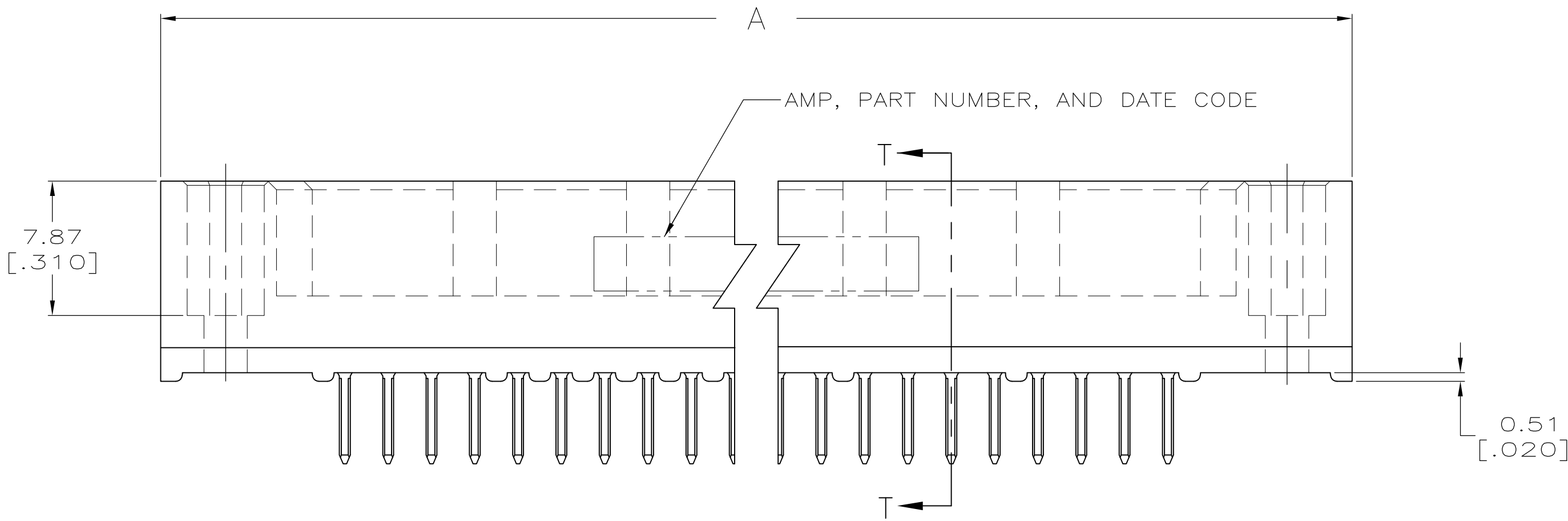
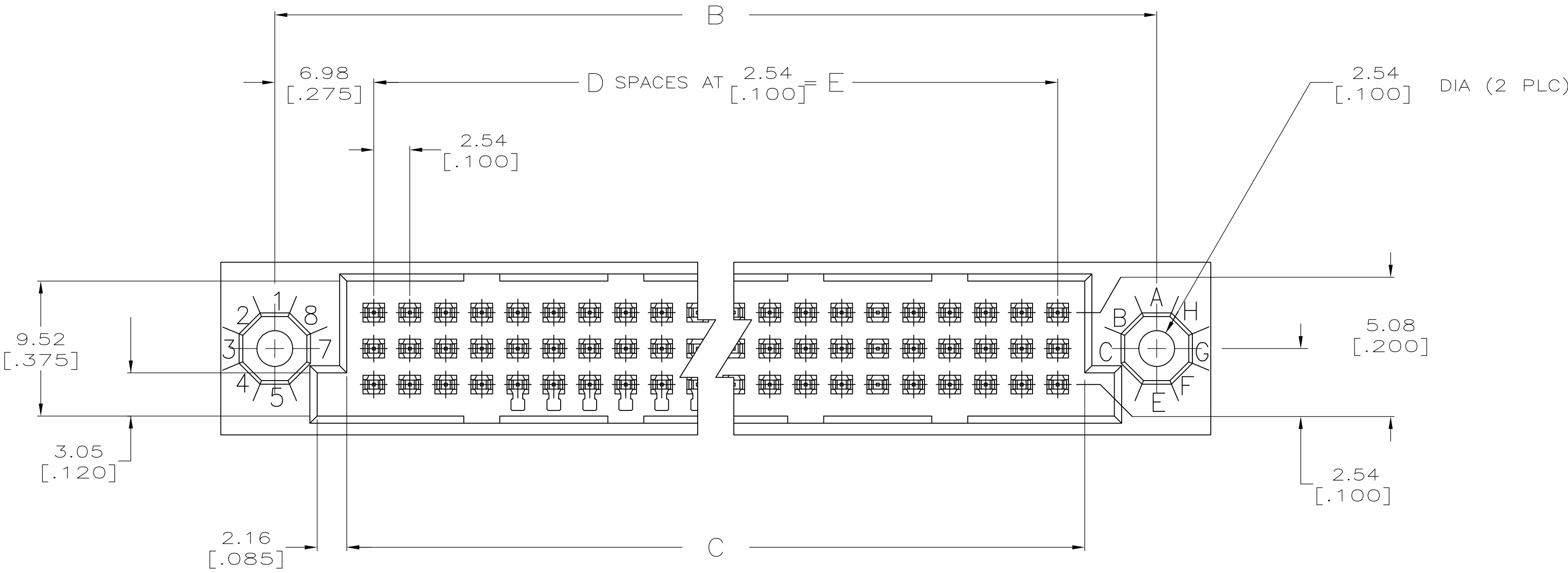
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P	T	LTR	DESCRIPTION	DATE	DWN	APVD		
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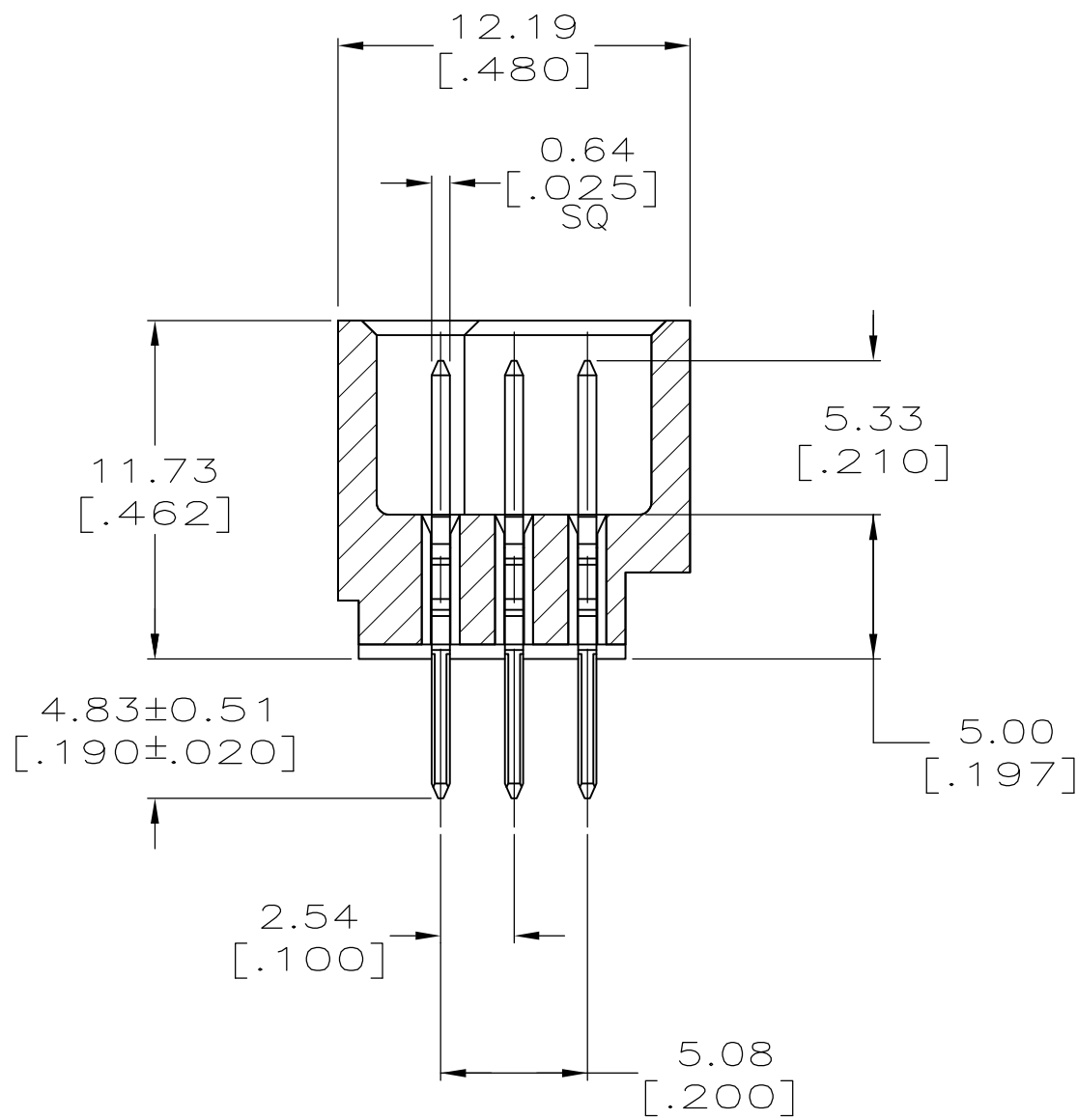
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RECOMMENDED P.C. BOARD LAYOUT



SECTION T-T

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN KIRAN HOLAL CHK ALEX SHARPE APVD ALEX SHARPE	13JUN2013 13JUN2013 13JUN2013	TE Connectivity	
DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC 1 PLC 2 PLC 3 PLC 4 PLC ANGLES	± - ± - ± - ± 0.13 [.005] ± - ± -	NAME HDI, 3 ROW, PIN ASSEMBLY, 4.83 [.190] LONG SOLDER PINS, .00076 [.000030] GOLD PLATE, NO LUBRICANT	RESTRICTED TO
MATERIAL Δ 1 Δ 2	FINISH Δ 3	WEIGHT —	SIZE A1	CAGE CODE 00779	DRAWING NO 598215
CUSTOMER DRAWING			SCALE 4:1	SHEET 1 OF 2	REV A

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THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

ALL RIGHTS RESERVED.

LOC

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PR	LTR	DESCRIPTION	DATE	DWN	APVD
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HOUSING MATERIAL: THERMOPLASTIC, COLOR—BLACK.

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CONTACT MATERIAL: PHOSPHOR BRONZE.

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CONTACT FINISH: .00127—.00254 [.000050—.000100] NICKEL UNDERPLATE ALL OVER; .00076 [.000030] GOLD PLATE IN CONTACT AREA, TIN—LEAD PLATED POSTS, NO LUBRICANT.

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SOLDER PIN POST RECOMMENDED P.C. BOARD HOLE SIZES ARE 0.94—1.09 [.037—.043]; RECOMMENDED PAD DIA IS 1.52 [.060].

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DIMENSIONS IN BRACKETS ARE IN INCHES.

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HOUSINGS WITH CENTER MOUNTING IS RECOMMENDED FOR ASSEMBLIES HAVING 75 CONTACTS PER ROW OR MORE.

137.16 [5.400]	54	140.97 [5.550]	151.13 [5.950]	158.75 [6.250]	165	598215—8
99.06 [3.900]	39	102.87 [4.050]	113.03 [4.450]	120.65 [4.750]	120	598215—5
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THIS DRAWING IS A CONTROLLED DOCUMENT.

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