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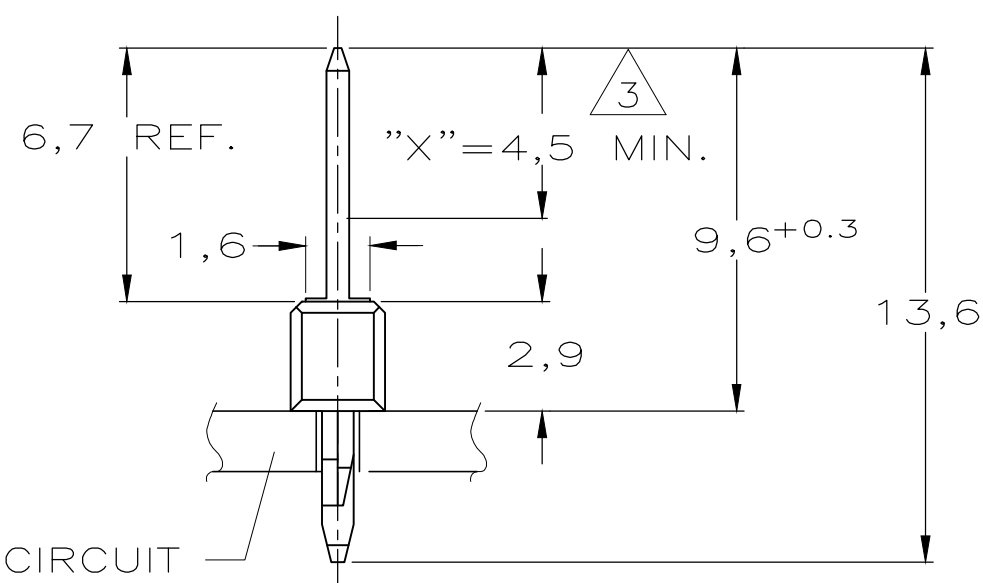
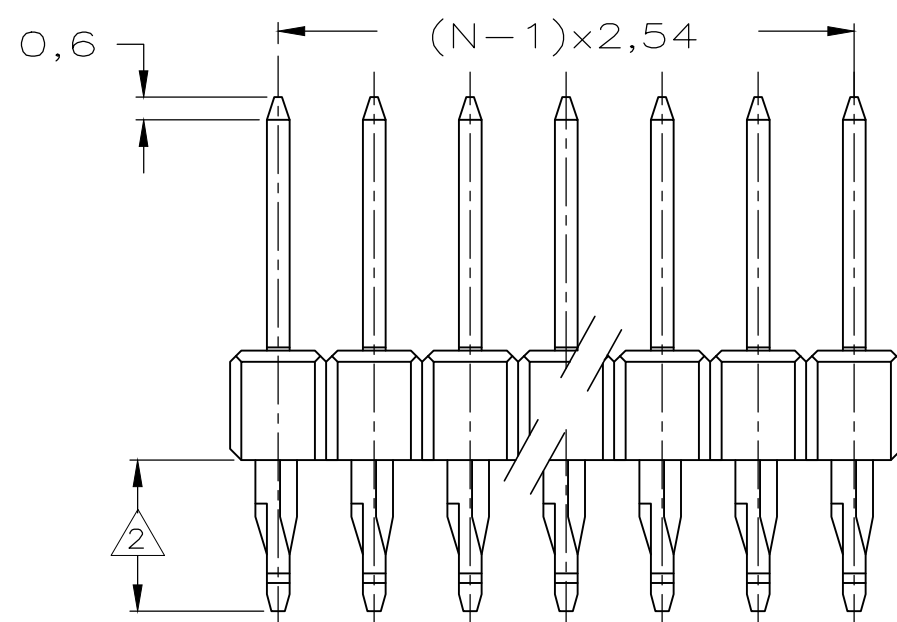
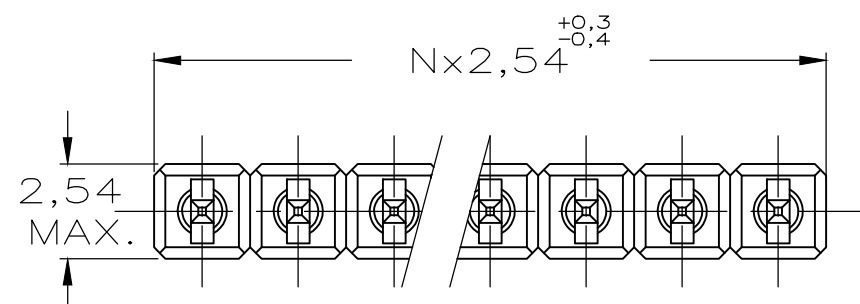
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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B4	Tolerance on Dim Nx2.54 corrected	04FEB2020	KJK	PS

NOTES:

- 1 HOUSING-MATERIAL:20% GLASSFILLED POLYESTER (GREEN).
CONTACT-MATERIAL:PHOSPHOR BRONZE.
- 2 ACTION-PIN SUITABLE FOR 1,6mm P.C.-BOARD-THICKNESS.
- 3 PLATING: AREA "X" Au-PLATED 0,76 μ m-THICKNESS.
ACTION-PIN AREA: Sn-PLATED 1,27 μ m-THICKNESS.
UNDER COATING:1,27 μ m Ni. ALL OVER.
- 4 TO DETERMINE DIMENSIONS TAKE N = Nr. OF POS.
FOR EXAMPLE: 10 POS.=Nx2,54=25,40mm.
FOR ORDER NR.:USE BASIC NR. + NR. OF POS.
FOR EXAMPLE: 36 POS.= 3-215267-6 OBSOLETE/6
- 5 MAX. PERMISSIBLE BURR AFTER CHOPPING 0,2mm.
- 6 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

PRINTED CIRCUIT
BOARD

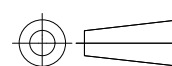
P.C.B. HOLE DIM. ACTION PIN

DRILLED HOLE	:1,15	±0,025	mm
FIN. HOLE	:0,94	to 1,09	mm
AFTER REFLOW	:0,91	to 1,09	mm
Cu-thks	:0,025	to 0,075	mm
Sn-thks	:0,004	to 0,010	mm

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

mm

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

0 PLC	±0,1
1 PLC	±-
2 PLC	±-
3 PLC	±-
4 PLC	±-
ANGLES	±-

MATERIAL

SEE NOTES

FINISH

-

DWN 7 MAY 97

J.v.LIEMPT

CHK

R.BROENS

APVD

E.LEIJTENS

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

-



TE Connectivity

NAME

40 POS. MOD II PIN HEADER 2,54 PITCH
WITH ACTION-PIN, SINGLE ROW

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

00779

C-215267

SCALE 5:1

SHEET 1 OF 1

REV B4