

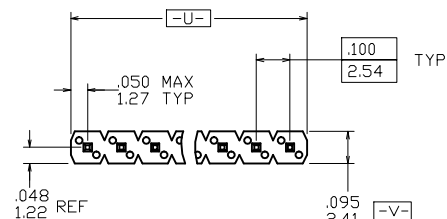
PRODUCT NUMBER
XXXXXXXX-YYHTLF

LEAD FREE OPTION
SEE NOTE 11& 12
TUBE PACKAGING OPTION
SEE NOTE 8
HIGH TEMPERATURE PLASTIC

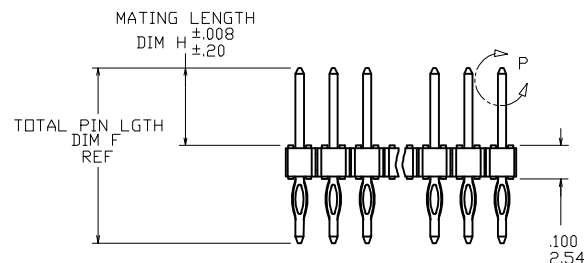
NO OF
POSITIONS
SEE NOTE 1

PIN PLATING
SEE SHEET 2

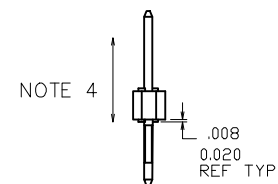
BASE PART NO.



TOP VIEW



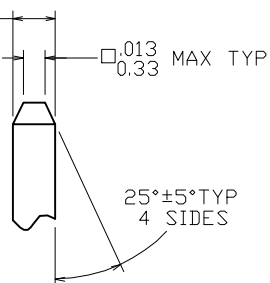
SIDE VIEW



⌀ .020/.51 Ⓜ U Ⓜ V Ⓢ

NOTE 5

□ .025±.001
0.64±.03 TYP
□ .013
0.33 MAX TYP



DETAIL P
TYP BOTH ENDS

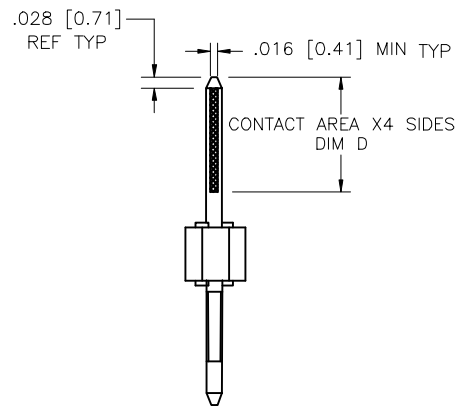
mat'l. code NOTES 2 & 3				surface ISO 1902 ✓	tolerance ISO 406 ISO 1101	projection INCH/MM scale 2:1	product family BERGSTIK
ltr	ecn no	dr	date	tolerances unless otherwise specified			title
A	M07-0452	MHT	10/11/07	angles	linear	XXX±.01/XX±.03 XXX±.005/XX±.013	BERGSTIK® II EON HEADER
B	M08-0279	MHT	9/30/08	0'±2'	linear	XXX±.0020/XXX±0.05	.100/2.54cc SR
				dr	M.HERNANDEZ	10/11/07	dwg no
				engr	S.FIERRO	10/11/07	sheet 1 of 3 size
				chr	S.FIERRO	10/11/07	10083113 A3
				appd	S.FIERRO	10/11/07	type
sheet	revision	B	B	B			Product Customer Drawing
index	sheet	1	2	3			

PLATING NUMBER	CONTACT AREA "DIM D" PLATING	PRESS FIT TAIL PLATING
XXXXXXXX-1YYLF	30u"/0.76u Au OVER 50u"/1.27u Ni	40u"/1.02u TIN OVER 50u"/1.27u Ni
XXXXXXXX-2YYLF	15u"/0.38u Au OVER 50u"/1.27u Ni	40u"/1.02u TIN OVER 50u"/1.27u Ni
XXXXXXXX-4YYLF	120u"/3.05u TIN OVER 50u"/1.27u Ni	120u"/3.05u TIN OVER 50u"/1.27u Ni
XXXXXXXX-5YYLF	30u"/0.76u GXT OVER 50u"/1.27u Ni	40u"/1.02u TIN OVER 50u"/1.27u Ni

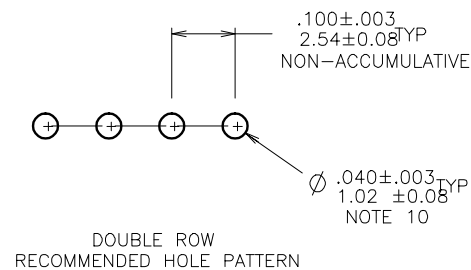
NOTE 13

NOTES

- ① BODY MATERIAL: GLASS FIBER REINFORCED PCT FLAME RETARDENT PER UL-94V-O. COLOR: BLACK.
OR
MINERAL FILLED LCP FLAME RETARDENT PER UL-94V-O. COLOR: BLACK.
- ② PIN MATERIAL: PHOS-BRONZE.
3. FINISH: SEE TABLE
- ④ 2 Lbs / 0.9 Kg MIN RETENTION IN EITHER DIRECTION.
- ⑤ MEASURED WITH PART IN RESTRAINED CONDITION.
- ⑥ ANY NUMBER OF POSITIONS FROM 2 THRU 36.
7. PACKAGED IN POLY BAGS.
- ⑧ TWELVE DIGIT PART NUMBERS FOLLOWED BY A "T" ARE PACKAGED IN TUBES. SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.
- ⑨ TO ASSURE PROPER INSTALLATION: BERG TOOLING, AS SPECIFIED IN INSTRUCTION MANUAL 166577 MUST BE USED. PIN MATING LENGTH WILL BE $\pm 0.005/0.13$ AFTER INSTALLATION.
- ⑩ $\phi .0453/1.151$ DRILLED HOLE PLATED WITH $.0003/.007$ MIN. Sn OVER $.001/.03$ TO $.003/.08$ Cu. PLATING TO ACHIEVE A $\phi .040 \pm .003/1.02 \pm .08$ HOLE.
- ⑪ PART NUMBERS WITH "LF" SUFFIX ARE LEAD FREE.
- ⑫ THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
- ⑬ "THIS PRODUCT HAS 100% PURE TIN PLATING IN THE INTERFACE AND HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT ENVIRONMENTS."



SINGLE ROW
END VIEW



DOUBLE ROW
RECOMMENDED HOLE PATTERN

mat'l code		surface ISO 1302		tolerance ISO 406 ISO 1101		projection		product family BERGSTIK	
ltr	ecn no	dr	date	tolerances unless otherwise specified				title	
B				angles	linear	XX±.01/XX±0.3 XXX±.005/XXX±0.13 XXXX±.0020/XXXX±0.05		BERGSTIK® II EON HEADER .100/2.54cc SR	
				0" ± 2"		scale 2:1		dwg no	
				dr M.HERNANDEZ 10/11/07		engr S.FIERRO 10/11/07		sheet 2 of 3	
				chr S.FIERRO 10/11/07		appd S.FIERRO 10/11/07		size A3	
				sheet index		revision sheet		type Product Customer Drawing	

PRODUCT NO.	TOTAL PIN LGTH		MATING	LENGTH	CONTACT AREA		
	DIM F	DIM F	DIM H	DIM H	DIM D	DIM D	
	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC	PACKAGING
10083113-XYHLF	.608	15.44	.318	8.08	.200	5.08	POLY/BAGS

mat'l. code				surface ISO 1302		tolerance ISO 406 ISO 1101		projection		product family BERGSTIK					
ltr	ecr no	dr	date	tolerances unless otherwise specified				 INCH/MM scale 2:1		title BERGSTIK®II EON HEADER .100/2.54cc SR					
B				angles	linear									.XX±.01/XX±0.3 .XXX±.005/XX±0.13 .XXX±.0020/XXX±0.05	
				0'±2'											
				dr	M.HERNANDEZ		10/11/07				dwg no		sheet 3 of 3	size	
				engr	S.FIERRO		10/11/07				10083113		A3		
				chr	S.FIERRO		10/11/07								
				appd	S.FIERRO		10/11/07								
sheet index		revision sheet													