

The documentation and process conversion measures necessary to comply with this document shall be completed by 6 August 2013.

INCH-POUND

MIL-PRF-19500/357M
6 May 2013
SUPERSEDING
MIL-PRF-19500/357L
17 July 2010

PERFORMANCE SPECIFICATION SHEET

* SEMICONDUCTOR DEVICE, TRANSISTOR, PNP, SILICON, AMPLIFIER,
TYPES 2N3634 THROUGH 2N3637, 2N3634UB THROUGH 2N3637UB, 2N3634UBN THROUGH 2N3637UBN,
2N3634L THROUGH 2N3637L, JAN, JANTX, JANTXV, JANS, JANSM, JANS, JANS, JANS, JANS, JANS, JANS,
JANS, JANS, JANS, JANHCA, JANKCA, JANKCAM, JANKCAD, JANKCAP, JANKCAL, JANKCAR, JANKCAF,
JANKCAG, JANKCAH, JANHCB, JANKCB, JANKCBM, JANKCBD, JANKCBP, JANKCBL,
JANKCBR, JANKCBF, JANKCBG, AND JANKCBH

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-PRF-19500.

1. SCOPE

1.1 Scope. This specification covers the performance requirements for PNP, silicon, low-power amplifier, and switching transistors. Four levels of product assurance are provided for each encapsulated device type as specified in MIL-PRF-19500 and two levels of product assurance are provided for unencapsulated devices. RHA level designators "M", "D", "P", "L", "R", "F", "G", and "H" are appended to the device prefix to identify devices, which have passed RHA requirements.

* 1.2 Physical dimensions. See [figure 1](#) (TO-5 and TO-39), [figure 2](#) (UB and UBN), and figures 3 and 4 (JANHC and JANKC).

* 1.3 Maximum ratings. Unless otherwise specified $T_A = +25^\circ\text{C}$.

| Types | P_T (1) $T_A = +25^\circ\text{C}$ | P_T (2) $T_C = +25^\circ\text{C}$ | P_T (3) $T_{SP} = +25^\circ\text{C}$ | $R_{\theta JA}$ (4) | $R_{\theta JC}$ (4) | $R_{\theta JSP}$ (4) | I_C | T_J and T_{STG} | V_{CBO} | V_{CEO} | V_{EBO} |
|------------------|--|--|---|------------------------|------------------------|-------------------------|-------|------------------------|-----------|-----------|-----------|
| | W | W | W | °C/W | °C/W | °C/W | A dc | °C | V dc | V dc | V dc |
| 2N3634, 2N3634L | 1 | 5 | N/A | 175 | 35 | N/A | 1 | -65 to +200 | 140 | 140 | 5 |
| 2N3634UB and UBN | 0.5 | N/A | 1.5 | 325 | N/A | 90 | 1 | | 140 | 140 | 5 |
| 2N3635, 2N3635L | 1 | 5 | N/A | 175 | 35 | N/A | 1 | | 140 | 140 | 5 |
| 2N3635UB and UBN | 0.5 | N/A | 1.5 | 325 | N/A | 90 | 1 | | 140 | 140 | 5 |
| 2N3636, 2N3636L | 1 | 5 | N/A | 175 | 35 | N/A | 1 | | 175 | 175 | 5 |
| 2N3636UB and UBN | 0.5 | N/A | 1.5 | 325 | N/A | 90 | 1 | | 175 | 175 | 5 |
| 2N3637, 2N3637L | 1 | 5 | N/A | 175 | 35 | N/A | 1 | | 175 | 175 | 5 |
| 2N3637UB and UBN | 0.5 | N/A | 1.5 | 325 | N/A | 90 | 1 | | 175 | 175 | 5 |

* (1) See [figure 5](#) and 6.

* (2) See [figure 7](#).

* (3) See [figure 8](#).

* (4) See figures 9, 10, and 11.

* Comments, suggestions, or questions on this document should be addressed to DLA Land and Maritime, ATTN: VAC, P.O. Box 3990, Columbus, OH 43218-3990, or emailed to Semiconductor@dla.mil. Since contact information can change, you may want to verify the currency of this address information using the ASSIST Online database at <https://assist.dla.mil>.

1.4 Primary electrical characteristics. Unless otherwise specified, $T_A = +25^\circ\text{C}$.

| Types | h _{FE} at V _{CE} = 10 V dc | | | | | | h _{fe} | C _{obo} | |
|------------------|--|--|---|--|------------|---|-----------------|------------------|-----------|
| | h _{FE1} I _C = 0.1 mA dc (1) | h _{FE2} I _C = 1.0 mA dc (1) | h _{FE3} I _C = 10 mA dc (1) | h _{FE4} I _C = 50 mA dc (1) | | h _{FE5} I _C = 150 mA dc (1) | | | |
| 2N3634, 2N3634L | Min 25 | Min 45 | Min 50 | Min 50 | Max 150 | Min 30 | Min 1.5 | Max 8.0 | Max 10 |
| 2N3634UB and UBN | 25 | 45 | 50 | 50 | 150 | 30 | 1.5 | 8.0 | 10 |
| 2N3635, 2N3635L | 55 | 90 | 100 | 100 | 300 | 60 | 2.0 | 8.5 | 10 |
| 2N3635UB and UBN | 55 | 90 | 100 | 100 | 300 | 60 | 2.0 | 8.5 | 10 |
| 2N3636, 2N3636L | 25 | 45 | 50 | 50 | 150 | 30 | 1.5 | 8.0 | 10 |
| 2N3636UB and UBN | 25 | 45 | 50 | 50 | 150 | 30 | 1.5 | 8.0 | 10 |
| 2N3637, 2N3637L | 55 | 90 | 100 | 100 | 300 | 60 | 2.0 | 8.5 | 10 |
| 2N3637UB and UBN | 55 | 90 | 100 | 100 | 300 | 60 | 2.0 | 8.5 | 10 |

| | $V_{CE(sat)1}$ | $V_{CE(sat)2}$ | $V_{BE(sat)1}$ | $V_{BE(sat)2}$ | Switching parameters | | | |
|---------|---------------------------------|---------------------------------|---------------------------------|---|----------------------|-------|-------|-------|
| | $I_C = 10 \text{ mA dc}$ (1) | $I_C = 50 \text{ mA dc}$ (1) | $I_C = 10 \text{ mA dc}$ (1) | $I_C = 50 \text{ mA dc}$ (1) $I_B = 5 \text{ mA dc}$ | t_d | t_r | t_s | t_f |
| | $I_B = 1 \text{ mA dc}$ | $I_B = 5 \text{ mA dc}$ | $I_B = 1 \text{ mA dc}$ | | | | | |
| Minimum | 0.3 | 0.6 | 0.8 | 0.65 0.90 | ns | ns | ns | ns |
| Maximum | | | | 100 100 500 150 | | | | |

(1) Pulsed (see 4.5.1).

2. APPLICABLE DOCUMENTS

2.1 General. The documents listed in this section are specified in sections 3, 4, or 5 of this specification. This section does not include documents cited in other sections of this specification or recommended for additional information or as examples. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements of documents cited in sections 3, 4, or 5 of this specification, whether or not they are listed.

2.2 Government documents.

2.2.1 Specifications, standards, and handbooks. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

DEPARTMENT OF DEFENSE SPECIFICATIONS

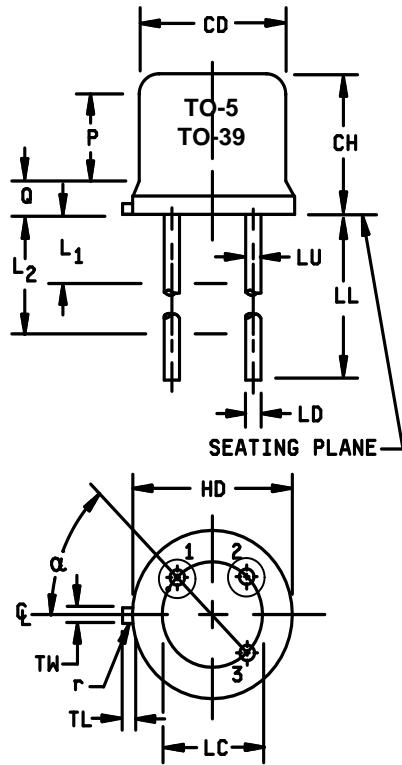
MIL-PRF-19500 - Semiconductor Devices, General Specification for.

DEPARTMENT OF DEFENSE STANDARDS

MIL-STD-750 - Test Methods for Semiconductor Devices.

* (Copies of these documents are available online at <https://quicksearch.dla.mil> or <https://assist.dla.mil> or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)

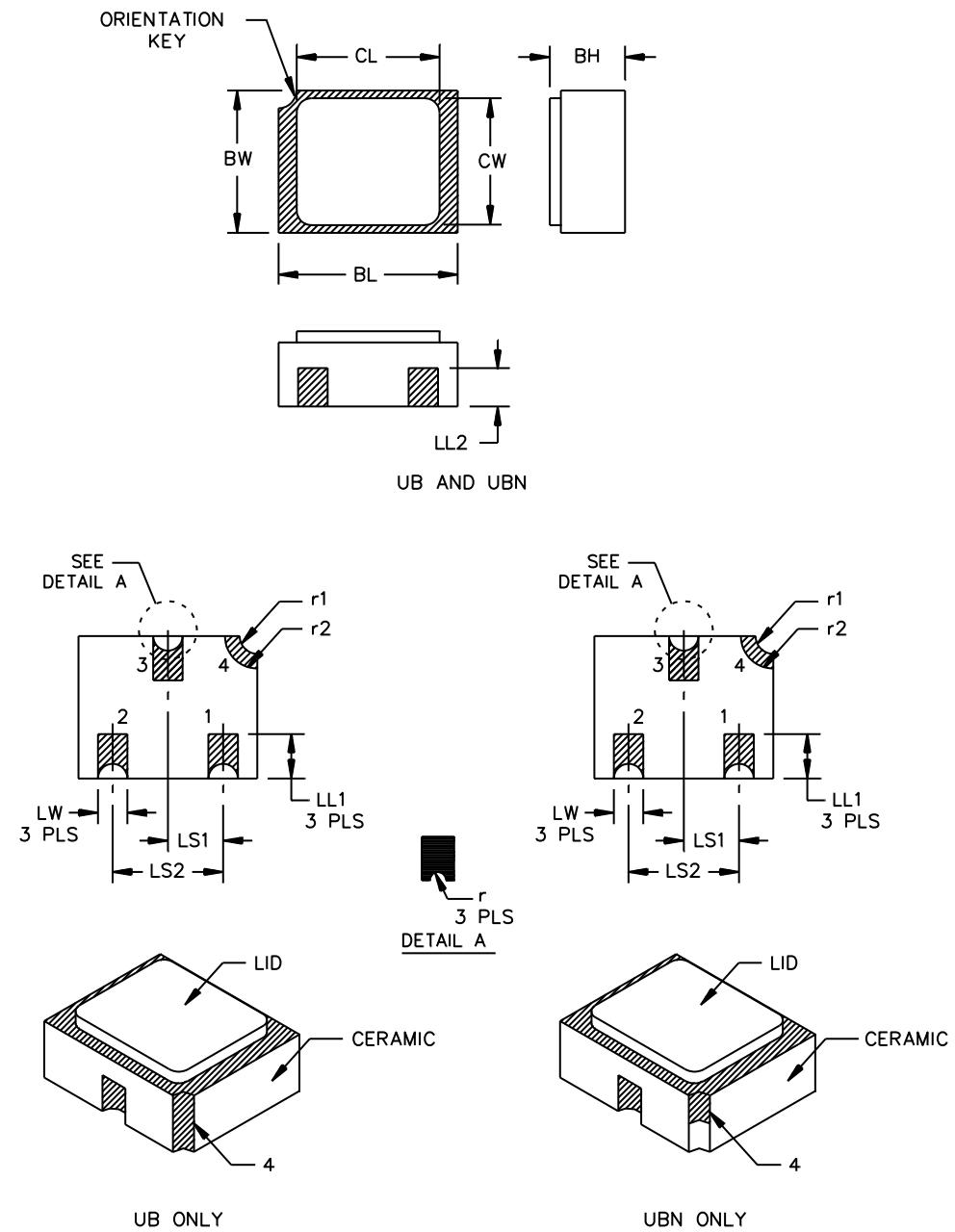
| Ltr | Dimensions | | | | | | |
|----------------|------------------------|------|-------------|-------|-------|--|--|
| | Inches | | Millimeters | | Notes | | |
| | Min | Max | Min | Max | | | |
| CD | .305 | .335 | 7.75 | 8.51 | | | |
| CH | .240 | .260 | 6.10 | 6.60 | | | |
| HD | .335 | .370 | 8.51 | 9.40 | | | |
| LC | .200 TYP | | 5.08 TYP | | 7 | | |
| LD | .016 | .021 | 0.41 | 0.53 | 6 | | |
| LL | See notes 7, 9, and 10 | | | | | | |
| LU | .016 | .019 | 0.41 | 0.48 | 7 | | |
| L ₁ | | .050 | | 1.27 | 7 | | |
| L ₂ | .250 | | 6.35 | | 7 | | |
| P | .100 | | 2.54 | | 5 | | |
| Q | | .050 | | 1.27 | | | |
| r | | .010 | | 0.254 | 8 | | |
| TL | .029 | .045 | 0.74 | 1.14 | 4 | | |
| TW | .028 | .034 | 0.71 | 0.86 | 3 | | |
| α | 45° TP | | 45° TP | | 6 | | |
| Term 1 | Emitter | | | | | | |
| Term 2 | Base | | | | | | |
| Term 3 | Collector | | | | | | |



NOTES:

1. Dimensions are in inches.
2. Millimeters are given for general information only.
3. Beyond r maximum, TW must be held to a minimum length of .021 inch (0.53 mm).
4. TL measured from maximum HD.
5. CD shall not vary more than $\pm .010$ inch (0.25 mm) in zone P. This zone is controlled for automatic handling.
6. Leads at gauge plane .054 - .055 inch (1.37 - 1.40 mm) below seating plane shall be within .007 inch (0.18 mm) radius of true position (TP) at a maximum material condition (MMC) relative to the tab at MMC. The device may be measured by direct methods or by gauge and gauging procedure.
7. LU applies between L₁ and L₂. LD applies between L₂ and L minimum. Diameter is uncontrolled in L₁ and beyond LL minimum.
8. r (radius) applies to both inside corners of tab.
9. For transistor types 2N3634 through 2N3637, LL is .500 inch (12.70 mm) minimum, and .750 inch (19.05 mm) maximum (TO-39).
10. For transistor types 2N3634L through 2N3637L, LL is 1.500 inches (38.10 mm) minimum, and 1.750 inches (44.45 mm) maximum (TO-5).
11. In accordance with ASME Y14.5M, diameters are equivalent to ϕx symbology.

FIGURE 1. Physical dimensions (TO-5 and TO-39).



* FIGURE 2. Physical dimensions, surface mount 2N3634UB through 2N3637UB (UB and UBN version).

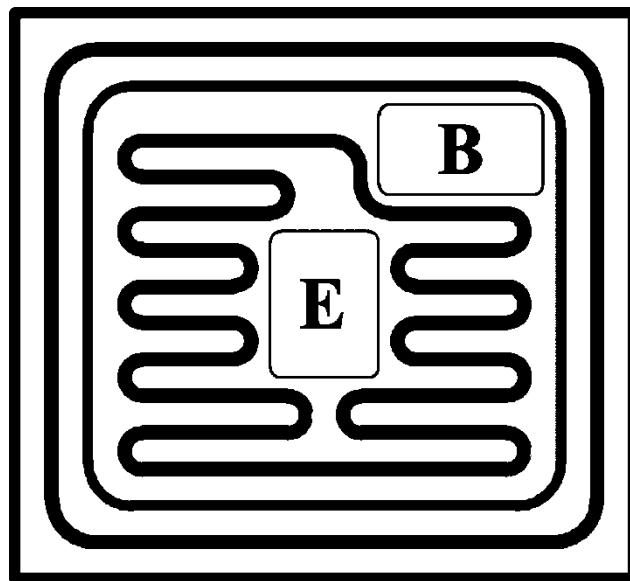
| Symbol | Dimensions | | | | Note |
|--------|------------|------|-------------|------|------|
| | Inches | | Millimeters | | |
| | Min | Max | Min | Max | |
| BH | .046 | .056 | 1.17 | 1.42 | |
| BL | .115 | .128 | 2.92 | 3.25 | |
| BW | .085 | .108 | 2.16 | 2.74 | |
| CL | | .128 | | 3.25 | |
| CW | | .108 | | 2.74 | |
| LL1 | .022 | .038 | 0.56 | 0.97 | |
| LL2 | .017 | .035 | 0.43 | 0.89 | |

| Symbol | Dimensions | | | | Note |
|-----------------|------------|------|-------------|------|------|
| | Inches | | Millimeters | | |
| | Min | Max | Min | Max | |
| LS ₁ | .036 | .040 | 0.91 | 1.02 | |
| LS ₂ | .071 | .079 | 1.80 | 2.01 | |
| LW | .016 | .024 | 0.41 | 0.61 | |
| r | | .008 | | .203 | |
| r1 | | .012 | | .305 | |
| r2 | | .022 | | .559 | |

NOTES:

1. Dimensions are in inches.
2. Millimeters are given for general information only.
3. Hatched areas on package denote metallized areas.
4. Lid material: Kovar.
5. UB only: Pad 1 = Base, Pad 2 = Emitter, Pad 3 = Collector, Pad 4 = Shielding connected to the metal lid.
6. UBN only: Pad 1 = Base, Pad 2 = Emitter, Pad 3 = Collector, Isolated lid with three pads only.
7. In accordance with ASME Y14.5M, diameters are equivalent to ϕx symbology.

* FIGURE 2. Physical dimensions, surface mount 2N3634UB through 2N3637UB (UB and UBN version).

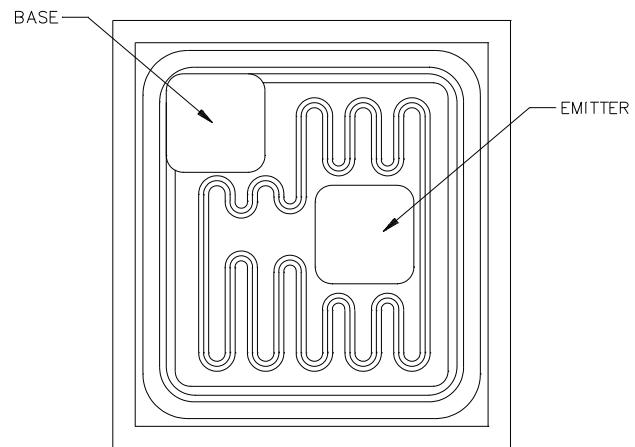


1. Chip size.....024 x .026 inch \pm .002 inch (0.61 x 0.66 mm \pm 0.051mm).
2. Chip thickness.....010 \pm .0015 inch nominal (0.254 \pm 0.038 mm).
3. Top metal.....Aluminum 15,000Å minimum, 18,000Å nominal.
4. Back metal.....Gold 3,500Å minimum, 5,000Å nominal.
5. Backside.....Collector.
6. Bonding padB = .004 x .006 inch, (0.102 mm x 0.152 mm).
E = .004 x .0055 inch. (0.102 mm x 0.140 mm).

* 7. In accordance with ASME Y14.5M, diameters are equivalent to ϕ x symbology.

* FIGURE 3. JANHCA and JANKCA die dimensions.

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1. Chip size.....024 x .0259 inch nominal (0.61 x 0.66 mm).
2. Chip thickness.....0079 inch nominal (0.21mm).
3. Top metal.....Aluminum 20,000Å nominal.
4. Back metal.....12K Gold.
5. Backside.Collector.

* 6. In accordance with ASME Y14.5M, diameters are equivalent to ϕx symbology.

* FIGURE 4. JANHCB and JANKCB die dimensions.

2.3 Order of precedence Unless otherwise noted herein or in the contract, in the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

3. REQUIREMENTS

3.1 General. The individual item requirements shall be as specified in MIL-PRF-19500 and as modified herein.

3.2 Qualification. Devices furnished under this specification shall be products that are manufactured by a manufacturer authorized by the qualifying activity for listing on the applicable qualified manufacturers list before contract award (see [4.2](#) and [6.3](#)).

3.3 Abbreviations, symbols, and definitions. Abbreviations, symbols, and definitions used herein shall be as specified in MIL-PRF-19500 and as follows.

$R_{\theta JSP(AM)}$ Thermal resistance junction to solder pads (adhesive mount to PCB).

$R_{\theta JSP(IS)}$ Thermal resistance junction to solder pads (infinite sink mount to PCB).

3.4 Interface and physical dimensions. Interface and physical dimensions shall be as specified in MIL-PRF-19500, and [figure 1](#), [2](#), and [3](#) herein.

3.4.1 Lead finish. Lead finish shall be solderable in accordance with MIL-PRF-19500, MIL-STD-750, and herein. Where a choice of lead finish is desired, it shall be specified in the acquisition document (see [6.2](#)).

3.5 Radiation hardness assurance (RHA). Radiation hardness assurance requirements, PIN designators, and test levels shall be as defined in MIL-PRF-19500.

3.6 Electrical performance characteristics. Unless otherwise specified herein, the electrical performance characteristics are as specified in [1.3](#), [1.4](#), and [table I](#).

3.7 Electrical test requirements. The electrical test requirements shall be as specified in [table I](#) herein.

3.8 Marking. Marking shall be in accordance with MIL-PRF-19500. The radiation hardened designator M, D, P, L, R, F, G, or H shall immediately precede (or replace) the device "2N" identifier (depending upon degree of abbreviation required).

3.9 Workmanship. Semiconductor devices shall be processed in such a manner as to be uniform in quality and shall be free from other defects that will affect life, serviceability, or appearance.

4. VERIFICATION

4.1 Classification of inspections. The inspection requirements specified herein are classified as follows:

- a. Qualification inspection (see [4.2](#)).
- b. Screening (see [4.3](#)).
- c. Conformance inspection (see [4.4](#) and tables I and II).

4.2 Qualification inspection. Qualification inspection shall be in accordance with MIL-PRF-19500 and as specified herein.

4.2.1 JANHC and JANKC qualification. JANHC and JANKC qualification inspection shall be in accordance with MIL-PRF-19500.

4.2.2 Group E qualification. Group E inspection shall be performed for qualification or requalification only. In case qualification was awarded to a prior revision of the specification sheet that did not request the performance of **table III** tests, the tests specified in **table III** herein that were not performed in the prior revision shall be performed on the first inspection lot to this revision to maintain qualification.

4.3 Screening (JANTX, JANTXV, and JANS levels only). Screening shall be in accordance with table E-IV of MIL-PRF-19500, and as specified herein. The following measurements shall be made in accordance with **table I** herein. Devices that exceed the limits of **table I** herein shall not be acceptable.

| Screen (see table E-IV of MIL-PRF-19500) | Measurement | |
|--|---|--|
| | JANS level | JANTX and JANTXV levels |
| (1) 3c | Thermal impedance, method 3131 of MIL-STD-750 (see 4.3.3). | Thermal impedance, method 3131 of MIL-STD-750 (see 4.3.3). |
| 9 | I_{CBO2} and h_{FE5} | Not applicable |
| 10 | 24 hours minimum. | 24 hours minimum. |
| 11 | I_{CBO2} and h_{FE5} $\Delta I_{CBO2} = 100$ percent of initial value or 10 nA dc, whichever is greater; $\Delta h_{FE5} = \pm 15$ percent of initial value. | I_{CBO2} and h_{FE5} |
| 12 | See 4.3.2, 240 hours minimum. | See 4.3.2. |
| 13 | Subgroups 2 and 3 of table I herein; $\Delta I_{CBO2} = 100$ percent of initial value or 10 nA dc, whichever is greater. $\Delta h_{FE5} = \pm 15$ percent of initial value. | Subgroup 2 of table I herein; $\Delta I_{CBO2} = 100$ percent of initial value or 10 nA dc, whichever is greater. $\Delta h_{FE5} = \pm 15$ percent of initial value. |

(1) Shall be performed anytime after temperature cycling, screen 3a; JANTX and JANTXV levels do not need to be repeated in screening requirements.

4.3.1 Screening (JANHC and JANKC). Screening of JANHC and JANKC die shall be in accordance with MIL-PRF-19500; "Discrete Semiconductor Die/Chip Lot Acceptance". Burn-in duration for the JANKC level follows JANS requirements; the JANHC follows JANTX requirements.

4.3.2 Power burn-in conditions. Power burn-in conditions are as follows: $V_{CB} = 10 - 30$ V dc. Power shall be applied to achieve $T_J = +135^\circ\text{C}$ minimum using a minimum $P_D = 75$ percent of P_T maximum rated as defined in 1.3. With approval of the qualifying activity and preparing activity, alternate burn-in criteria (hours, bias conditions, T_J , and mounting conditions) may be used for JANTX and JANTXV quality levels. A justification demonstrating equivalence is required. In addition, the manufacturing site's burn-in data and performance history will be essential criteria for burn-in modification approval.

* 4.3.3 Thermal impedance (Z_{0JX} measurements). The Z_{0JX} measurements shall be performed in accordance with method 3131 of MIL-STD-750 using the guidelines in that method for determining I_M , I_H , t_H , t_{MD} (and V_C where appropriate). (See figures 9 through 11.) Measurement delay time (t_{MD}) = 70 μs maximum. See **table III**, group E, subgroup 4 herein.

4.4 Conformance inspection. Conformance inspection shall be in accordance with MIL-PRF-19500 and as specified herein. If alternate screening is being performed in accordance with MIL-PRF-19500, a sample of screened devices shall be submitted to and pass the requirements of [table I](#), group A, subgroup 1, subgroup 2 inspection only.

4.4.1 Group A inspection. Group A inspection shall be conducted in accordance with table E-V of MIL-PRF-19500 and [table I](#) herein.

4.4.2 Group B inspection. Group B inspection shall be conducted in accordance with the conditions specified for subgroup testing in table E-VIa (JANS) of MIL-PRF-19500 and [4.4.2.1](#) herein. Electrical measurements (end-points) and delta requirements shall be in accordance with [table I](#), group A, subgroup 2 and [4.5.4](#) herein. See [4.4.2.2](#) for JAN, JANTX, and JANTXV group B testing. Electrical measurements (end-points) and delta requirements for JAN, JANTX, and JANTXV shall be after each step in [4.4.2.2](#) and shall be in accordance with [table I](#), group A, subgroup 2 and [4.5.4](#) herein.

4.4.2.1 Group B inspection, table E-VIa (JANS) of MIL-PRF-19500.

| <u>Subgroup</u> | <u>Method</u> | <u>Condition</u> |
|-----------------|---------------|---|
| B4 | 1037 | $V_{CB} = 10 - 30$ V dc; 2,000 cycles. No heat sink or forced-air cooling on devices shall be permitted. |
| B5 | 1027 | $V_{CB} = 10$ V dc; $P_D \geq 100$ percent of maximum rated P_T (see 1.3). (NOTE: If a failure occurs, resubmission shall be at the test conditions of the original sample.) |

Option 1: 96 hours minimum, sample size in accordance with table E-VIa of MIL-PRF-19500 adjust T_A or P_D to achieve $T_J = +275^\circ\text{C}$ minimum.

Option 2: 216 hours minimum, sample size = 45, $c = 0$; adjust T_A or P_D to achieve $T_J = +225^\circ\text{C}$ minimum.

4.4.2.2 Group B inspection, table E-VIb (JAN, JANTX, and JANTXV) of MIL-PRF-19500. Separate samples may be used for each step. In the event of a lot failure, the resubmission requirements of MIL-PRF-19500 shall apply. In addition, all catastrophic failures during CI shall be analyzed to the extent possible to identify root cause and corrective action. Whenever a failure is identified as wafer lot and /or wafer processing related, the entire wafer lot and related devices assembled from the wafer lot shall be rejected unless an appropriate determined corrective action to eliminate the failures mode has been implemented and the devices from the wafer lot are screened to eliminate the failure mode.

| <u>Step</u> | <u>Method</u> | <u>Condition</u> |
|-------------|---------------|---|
| 1 | 1026 | Steady-state life: 1,000 hours minimum, $V_{CB} = 10$ V dc, power shall be applied to achieve $T_J = +150^\circ\text{C}$ minimum using a minimum of $P_D = 75$ percent of maximum rated P_T as defined in 1.3 . $n = 45$ devices, $c = 0$. The sample size may be increased and the test time decreased as long as the devices are stressed for a total of 45,000 device hours minimum, and the actual time of test is at least 340 hours. |
| 2 | 1048 | Blocking life, $T_A = +150^\circ\text{C}$, $V_{CB} = 80$ percent of rated voltage, 48 hours minimum. $n = 45$ devices, $c = 0$. |
| 3 | 1032 | High-temperature life (non-operating), $t = 340$ hours, $T_A = +200^\circ\text{C}$. $n = 22$, $c = 0$. |

4.4.2.3 Group B sample selection. Samples selected from group B inspection shall meet all of the following requirements:

- a. For JAN, JANTX, and JANTXV samples shall be selected randomly from a minimum of three wafers (or from each wafer in the lot) from each wafer lot. For JANS, samples shall be selected from each inspection lot. See MIL-PRF-19500.
- b. Shall be chosen from an inspection lot that has been submitted to and passed [table I](#), subgroup 2, conformance inspection. When the final lead finish is solder or any plating prone to oxidation at high temperature, the samples for life test (subgroups B4 and B5 for JANS, and group B for JAN, JANTX, and JANTXV) may be pulled prior to the application of final lead finish.

4.4.3 Group C inspection. Group C inspection shall be conducted in accordance with the test and conditions specified for subgroup testing in table E-VII of MIL-PRF-19500, and in [4.4.3.1](#) (JANS) and [4.4.3.2](#) (JAN, JANTX, and JANTXV) herein for group C testing. Electrical measurements (end-points) requirements shall be in accordance with subgroup 2, of [table I](#) and [4.5.4](#) herein; delta requirements only apply to subgroup C6.

4.4.3.1 Group C inspection (JANS), table E-VII of MIL-PRF-19500.

| <u>Subgroup</u> | <u>Method</u> | <u>Condition</u> |
|-----------------|---------------|---|
| C2 | 2036 | Test condition E; (not applicable for UB and UBN devices). |
| C5 | 3131 | $R_{\theta JA}$ and $R_{\theta JC}$ only, as applicable (see 1.3) and in accordance with thermal impedance curves. |
| C6 | 1026 | Test condition B, 1,000 hours at $V_{CB} = 10$ V dc; power shall be applied to achieve $T_J = +150^{\circ}\text{C}$ minimum and a minimum of $P_D = 75$ percent of maximum rated P_T as defined in 1.3 . $n = 45$, $c = 0$. The sample size may be increased and the test time decreased as long as the devices are stressed for a total of 45,000 device hours minimum, and the actual time of test is at least 340 hours. |

4.4.3.2 Group C inspection (JAN, JANTX, and JANTXV), table E-VII of MIL-PRF-19500.

| <u>Subgroup</u> | <u>Method</u> | <u>Condition</u> |
|-----------------|---------------|---|
| C2 | 2036 | Test condition E; not applicable for UB and UBN devices. |
| C5 | 3131 | $R_{\theta JA}$ and $R_{\theta JC}$ only, (see 1.3 and 4.3.3) and in accordance with thermal impedance curves. |
| C6 | | Not applicable. |

4.4.3.3 Group C sample selection. Samples for subgroups in group C shall be chosen at random from any inspection lot containing the intended package type and lead finish procured to the same specification which is submitted to and passes [table I](#) tests herein for conformance inspection. When the final lead finish is solder or any plating prone to oxidation at high temperature, the samples for C6 life test may be pulled prior to the application of final lead finish. Testing of a subgroup using a single device type enclosed in the intended package type shall be considered as complying with the requirements for that subgroup.

4.4.4 Group D inspection. Conformance inspection for hardness assured JANS and JANTXV types shall include the group D tests specified in [table II](#) herein. These tests shall be performed as required in accordance with MIL-PRF-19500 and method 1019 of MIL-STD-750, for total ionizing dose or method 1017 of MIL-STD-750 for neutron fluence as applicable (see [6.2](#) herein), except group D, subgroup 2 may be performed separate from other subgroups. Alternate package options may also be substituted for the testing provided there is no adverse effect to the fluence profile.

4.4.5 Group E inspection. Group E inspection shall be conducted in accordance with the conditions specified for subgroup testing in appendix E, table E-IX of MIL-PRF-19500 and as specified herein. Electrical measurements (end-points) shall be in accordance with subgroup 2 of [table I](#) and [4.5.4](#) herein.

4.5 Method of inspection. Methods of inspection shall be as specified in the appropriate tables and as follows.

4.5.1 Pulse measurements. Conditions for pulse measurement shall be as specified in section 4 of MIL-STD-750.

4.5.2 Input capacitance. This test shall be conducted in accordance with method 3240 of MIL-STD-750, except the output capacitor shall be omitted.

4.5.3 Noise figure. Noise figure shall be measured using a model 310B Quan Tech Laboratories test set, or equivalent. Conditions shall be as specified in [table I](#) herein.

4.5.4 Delta requirements. Delta requirements shall be as specified below:

| Step | Inspection | MIL-STD-750 | | Symbol | Limit | Unit |
|------|--------------------------------|-------------|---|--------------------------|---|------|
| | | Method | Conditions | | | |
| 1 | Collector-base cutoff current | 3036 | Bias condition D, $V_{CB} = 100$ V dc | ΔI_{CB02} (1) | 100 percent of initial value or ± 20 nA dc, whichever is greater. | |
| 2 | Forward current transfer ratio | 3076 | $V_{CE} = 10$ V dc; $I_c = 150$ mA dc; pulsed see 4.5.1 | Δh_{FE5} (1) | ± 25 percent change from initial reading. | |

(1) Devices which exceed the [table I](#) limits for this test shall not be accepted.

* TABLE I. Group A inspection.

| Inspection 1/ | MIL-STD-750 | | Symbol | Limits | | Unit |
|---|-------------|---|----------------------|--------|-------|------|
| | Method | Conditions | | Min | Max | |
| <u>Subgroup 1 2/</u> | | | | | | |
| Visual and mechanical inspection 3/ | 2071 | | | | | |
| Solderability 3/ 4/ | 2026 | n = 15 leads, c = 0 | | | | |
| Resistance to solvents 3/ 4/ 5/ | 1022 | n = 15 devices, c = 0 | | | | |
| Temp cycling 3/ 4/ | 1051 | Test condition C, 25 cycles. n = 22 devices, c = 0 | | | | |
| Hermetic seal 4/ | 1071 | n = 22 devices, c = 0 | | | | |
| Fine leak | | | | | | |
| Gross leak | | | | | | |
| Electrical measurements 4/ | | Table I , subgroup 2 | | | | |
| Decap internal visual (design verification) | 2075 | n = 4 device, c = 0 | | | | |
| <u>Subgroup 2</u> | | | | | | |
| Thermal impedance | 3131 | See 4.3.3 . | Z _{0JX} | | | °C/W |
| Collector to base, cutoff current | 3036 | Bias condition D | | | | |
| 2N3634, 2N3634L, UB, UBN | | V _{CB} = 140 V dc | I _{CBO1} | 10 | μA dc | |
| 2N3635, 2N3635L, UB, UBN | | V _{CB} = 140 V dc | I _{CBO1} | 10 | μA dc | |
| 2N3636, 2N3636L, UB, UBN | | V _{CB} = 175 V dc | I _{CBO1} | 10 | μA dc | |
| 2N3637, 2N3637L, UB, UBN | | V _{CB} = 175 V dc | I _{CBO1} | 10 | μA dc | |
| Emitter to base, cutoff current | 3061 | Bias condition D, V _{EB} = 5 V dc | I _{EBO1} | 10 | μA dc | |
| Breakdown voltage, collector to emitter | 3011 | Bias condition D, I _C = 10 mA dc pulsed (see 4.5.1) | V _{(BR)CEO} | | | |
| 2N3634, 2N3634L, UB, UBN | | | | 140 | V dc | |
| 2N3635, 2N3635L, UB, UBN | | | | | | |
| 2N3636, 2N3636L, UB, UBN | | | | 175 | V dc | |
| 2N3637, 2N3637L, UB, UBN | | | | | | |

See footnotes at end of table.

* TABLE I. Group A inspection - Continued.

| Inspection 1/ | MIL-STD-750 | | Symbol | Limits | | Unit |
|--|-------------|--|------------|--------|-----|------------|
| | Method | Conditions | | Min | Max | |
| <u>Subgroup 2 - Continued</u> | | | | | | |
| Collector to base cutoff current | 3036 | Bias condition D, $V_{CB} = 100$ V dc | I_{CBO2} | | 100 | nA dc |
| Emitter to base cutoff current | 3061 | Bias condition D, $V_{EB} = 3$ V dc | I_{EBO2} | | 50 | nA dc |
| Collector to emitter cutoff current | 3041 | Bias condition D, $V_{CE} = 100$ V dc | I_{CEO} | | 10 | μ A dc |
| Forward-current transfer ratio | 3076 | $V_{CE} = 10$ V dc, $I_C = 0.1$ mA dc pulsed (see 4.5.1) | h_{FE1} | 25 | | |
| 2N3634, 2N3634L, UB, UBN 2N3635, 2N3635L, UB, UBN | | | | 55 | | |
| 2N3636, 2N3636L, UB, UBN 2N3637, 2N3637L, UB, UBN | | | | 45 | | |
| Forward-current transfer ratio | 3076 | $V_{CE} = 10$ V dc, $I_C = 1.0$ mA dc pulsed (see 4.5.1) | h_{FE2} | 90 | | |
| 2N3634, 2N3634L, UB, UBN 2N3635, 2N3635L, UB, UBN | | | | 50 | | |
| 2N3636, 2N3636L, UB, UBN 2N3637, 2N3637L, UB, UBN | | | | 100 | | |
| Forward-current transfer ratio | 3076 | $V_{CE} = 10$ V dc, $I_C = 10$ mA dc pulsed (see 4.5.1) | h_{FE3} | 50 | | |
| 2N3634, 2N3634L, UB, UBN 2N3635, 2N3635L, UB, UBN | | | | 100 | | |
| 2N3636, 2N3636L, UB, UBN 2N3637, 2N3637L, UB, UBN | | | | 300 | | |
| Forward-current transfer ratio | 3076 | $V_{CE} = 10$ V dc, $I_C = 50$ mA dc pulsed (see 4.5.1) | h_{FE4} | 50 | 150 | |
| 2N3634, 2N3634L, UB, UBN 2N3635, 2N3635L, UB, UBN | | | | 100 | | |
| 2N3636, 2N3636L, UB, UBN 2N3637, 2N3637L, UB, UBN | | | | 30 | | |
| Forward-current transfer ratio | 3076 | $V_{CE} = 10$ V dc, $I_C = 150$ mA dc pulsed (see 4.5.1) | h_{FE5} | 60 | | |
| 2N3634, 2N3634L, UB, UBN 2N3635, 2N3635L, UB, UBN | | | | | | |
| 2N3636, 2N3636L, UB, UBN 2N3637, 2N3637L, UB, UBN | | | | | | |

See footnotes at end of table.

* TABLE I. Group A inspection - Continued.

| Inspection 1/ | MIL-STD-750 | | Symbol | Limits | | Unit |
|---|-------------|--|----------------|--------|------|------------------|
| | Method | Conditions | | Min | Max | |
| <u>Subgroup 2 - Continued</u> | | | | | | |
| Collector to emitter voltage (saturated) | 3071 | $I_C = 10 \text{ mA dc}, I_B = 1 \text{ mA dc pulsed}$ (see 4.5.1) | $V_{CE(sat)1}$ | | 0.3 | V dc |
| Collector to emitter voltage (saturated) | 3071 | $I_C = 50 \text{ mA dc}, I_B = 5 \text{ mA dc pulsed}$ (see 4.5.1) | $V_{CE(sat)2}$ | | 0.6 | V dc |
| Base-emitter voltage (saturated) | 3066 | Test condition A; $I_C = 10 \text{ mA dc}, I_B = 1.0 \text{ mA dc pulsed}$ (see 4.5.1) | $V_{BE(sat)1}$ | | 0.8 | V dc |
| Base-emitter voltage (saturated) | 3066 | Test condition A; $I_C = 50 \text{ mA dc}, I_B = 5 \text{ mA dc pulsed}$ (see 4.5.1) | $V_{BE(sat)2}$ | 0.65 | 0.90 | V dc |
| <u>Subgroup 3</u> | | | | | | |
| High temperature operation: | | $T_A = +150^\circ\text{C}$ | | | | |
| Collector to base cutoff current | 3036 | Bias condition D, $V_{CB} = -100 \text{ V dc}$ | I_{CBO3} | | 10 | $\mu\text{A dc}$ |
| Low-temperature operation: | | $T_A = -55^\circ\text{C}$ | | | | |
| Forward-current transfer ratio | 3076 | $V_{CE} = 10 \text{ V dc}, I_C = 50 \text{ mA dc}$ | h_{FE6} | | 25 | |
| 2N3634, 2N3634L, UB, UBN 2N3635, 2N3635L, UB, UBN | | | | | 50 | |
| 2N3636, 2N3636L, UB, UBN 2N3637, 2N3637L, UB, UBN | | | | | | |
| <u>Subgroup 4</u> | | | | | | |
| Small-signal short-circuit forward-current transfer ratio | 3306 | $V_{CE} = 30 \text{ V dc}, I_C = 30 \text{ mA dc}, f = 100 \text{ MHz}$ | $ h_{fe} $ | | | |
| 2N3634, 2N3634L, UB, UBN 2N3635, 2N3635L, UB, UBN | | | | | 1.5 | 8.0 |
| 2N3636, 2N3636L, UB, UBN 2N3637, 2N3637L, UB, UBN | | | | | 2.0 | 8.5 |
| Small-signal short-circuit forward current transfer ratio | 3206 | $V_{CE} = 10 \text{ V dc}, I_C = 10 \text{ mA dc}, f = 1 \text{ kHz}$ | h_{fe} | | | |
| 2N3634, 2N3634L, UB, UBN 2N3635, 2N3635L, UB, UBN | | | | | 40 | 160 |
| 2N3636, 2N3636L, UB, UBN 2N3637, 2N3637L, UB, UBN | | | | | 80 | 320 |

See footnotes at end of table.

* TABLE I. Group A inspection - Continued.

| Inspection 1/ | MIL-STD-750 | | Symbol | Limits | | Unit |
|--|-------------|--|-----------|--------|--------------------|---|
| | Method | Conditions | | Min | Max | |
| <u>Subgroup 4 - Continued</u> | | | | | | |
| Small-signal short-circuit input impedance | 3201 | $V_{CE} = 10 \text{ V dc}$, $I_C = 10 \text{ mA dc}$, $f = 1 \text{ kHz}$ | h_{ie} | 100 | 600 | Ω |
| 2N3634, 2N3634L, UB, UBN 2N3636, 2N3636L, UB, UBN | | | | 200 | 1,200 | Ω |
| 2N3635, 2N3635L, UB, UBN 2N3637, 2N3637L, UB, UBN | | | | | | |
| Small signal open circuit reverse voltage transfer ratio | 3211 | $V_{CE} = 10 \text{ V dc}$, $I_C = 10 \text{ mA dc}$, $f = 1 \text{ kHz}$ | h_{re} | | 3×10^{-4} | |
| Small signal open circuit output admittance | 3216 | $V_{CE} = 10 \text{ V dc}$, $I_C = 10 \text{ mA dc}$, $f = 1 \text{ kHz}$ | h_{oe} | 200 | | μs |
| Open circuit output capacitance | 3236 | $V_{CB} = 20 \text{ V dc}$, $I_E = 0$, $100 \text{ kHz} \leq f \leq 1 \text{ MHz}$ | C_{obo} | | 10 | pF |
| Input capacitance (output open circuited) | 3240 | $V_{EB} = 1 \text{ V dc}$, $I_C = 0$, $100 \text{ kHz} \leq f \leq 1 \text{ MHz}$ | C_{ibo} | | 75 | pF |
| Noise figure | 3246 | $V_{CE} = 10 \text{ V dc}$, $I_C = 0.5 \text{ mA dc}$, $R_G = 1 \text{ k}\Omega$ (see 4.5.3) $f = 100 \text{ Hz}$ $f = 10 \text{ kHz}$ $f = 1 \text{ kHz}$ | NF | | 5 3 3 | dB dB dB |
| Pulse response | 3251 | Test condition A | | | | |
| Switching parameters | | | | | | |
| Pulse delay time | | See figure 12 | t_d | 100 | | ns |
| Pulse rise time | | See figure 12 | t_r | 100 | | ns |
| Pulse storage time | | See figure 12 | t_s | 500 | | ns |
| Pulse fall time | | See figure 12 | t_f | 150 | | ns |
| t_{off} | | t_s & t_f | t_{off} | 600 | | ns |

See footnotes at end of table.

* TABLE I. Group A inspection - Continued.

| Inspection 1/ | MIL-STD-750 | | Symbol | Limits | | Unit |
|---|-------------|---|--------|--------|-----|------|
| | Method | Conditions | | Min | Max | |
| <u>Subgroup 5</u> Safe operating area (continuous dc) TO-39 | 3051 | $T_C = + 25^\circ\text{C}$, $t = 1\text{ s}$, 1 cycle (see figures 13 and 14) | | | | |
| <u>Test 1</u> 2N3634, 2N3634L 2N3635, 2N3635L | | $V_{CE} = 100\text{ V dc}$, $I_C = 30\text{ mA dc}$ | | | | |
| 2N3636, 2N3636L 2N3637, 2N3637L | | $V_{CE} = 130\text{ V dc}$, $I_C = 20\text{ mA dc}$ | | | | |
| <u>Test 2</u> | | $V_{CE} = 50\text{ V dc}$, $I_C = 95\text{ mA dc}$ | | | | |
| <u>Test 3</u> | | $V_{CE} = 5\text{ V dc}$, $I_C = 1\text{ A dc}$ | | | | |
| Safe operating area (continuous dc) UB | 3051 | $T_C = + 25^\circ\text{C}$, $t = 100\text{ ms}$, 1 cycle (see figures 15 and 16) | | | | |
| <u>Test 1</u> | | $V_{CE} = 85\text{ V dc}$, $I_C = 30\text{ mA dc}$ | | | | |
| 2N3634UB, 2N3635UB, 2N3634UBN, 2N3635UBN | | $V_{CE} = 125\text{ V dc}$, $I_C = 20\text{ mA dc}$ | | | | |
| 2N3636UB, 2N3637UB 2N3636UBN, 2N3637UBN | | $V_{CE} = 50\text{ V dc}$, $I_C = 50\text{ mA dc}$ | | | | |
| <u>Test 2</u> | | $V_{CE} = 5\text{ V dc}$, $I_C = 500\text{ mA dc}$ | | | | |
| <u>Test 3</u> | | Subgroup 2 of table I . | | | | |
| End-point electrical measurements | | | | | | |
| <u>Subgroups 6 and 7</u> | | | | | | |
| Not applicable | | | | | | |

1/ For sampling plan see MIL-PRF-19500.
 2/ For resubmission of failed [table I](#), subgroup 1, double the sample size of the failed test or sequence of tests. A failure in [table I](#), subgroup 1 shall not require retest of the entire subgroup. Only the failed test shall be rerun upon submission.
 3/ Separate samples may be used.
 4/ Not required for JANS devices.
 5/ Not required for laser marked devices.

TABLE II. Group D inspection.

| Inspection <u>1/ 2/ 3/</u> | MIL-STD-750 | | Symbol | Limit | | Unit |
|---|-------------|---|----------------|--------|------------|------|
| | Method | Conditions | | Min | Max | |
| <u>Subgroup 1 4/</u> | | | | | | |
| Neutron irradiation | 1017 | Neutron exposure $V_{CES} = 0$ V | | | | |
| Collector to base, cutoff current | 3036 | Bias condition D | | | | |
| 2N3634, 2N3634L, UB, UBN | | $V_{CB} = 140$ V dc | I_{CBO1} | 20 | μ A dc | |
| 2N3635, 2N3635L, UB, UBN | | $V_{CB} = 140$ V dc | I_{CBO1} | 20 | μ A dc | |
| 2N3636, 2N3636L, UB, UBN | | $V_{CB} = 175$ V dc | I_{CBO1} | 20 | μ A dc | |
| 2N3637, 2N3637L, UB, UBN | | $V_{CB} = 175$ V dc | I_{CBO1} | 20 | μ A dc | |
| Emitter to base, cutoff current | 3061 | Bias condition D, $V_{EB} = 5$ V dc | I_{EBO1} | 20 | μ A dc | |
| Breakdown voltage, collector to emitter | 3011 | Bias condition D, $I_C = 10$ mA dc pulsed (see 4.5.1) | $V_{(BR)CEO}$ | 140 | V dc | |
| 2N3634, 2N3634L, UB, UBN | | | | 175 | V dc | |
| 2N3635, 2N3635L, UB, UBN | | | | | | |
| 2N3636, 2N3636L, UB, UBN | | Bias condition D, $V_{CB} = 100$ V dc | I_{CBO2} | 200 | nA dc | |
| Emitter to base cutoff current | 3061 | Bias condition D, $V_{EB} = 3$ V dc | I_{EBO2} | 100 | nA dc | |
| Collector to emitter cutoff current | 3041 | Bias condition D, $V_{CE} = 100$ V dc | I_{CEO} | 20 | μ A dc | |
| Forward-current transfer ratio | 3076 | $V_{CE} = 10$ V dc; $I_C = 0.1$ mA dc | $[h_{FE1}]$ 5/ | | | |
| 2N3634, 2N3636 | | | | [12.5] | | |
| 2N3635, 2N3637 | | | | [27.5] | | |
| Forward-current transfer ratio | 3076 | $V_{CE} = 10$ V dc; $I_C = 1.0$ mA dc | $[h_{FE2}]$ 5/ | | | |
| 2N3634, 2N3636 | | | | [22.5] | | |
| 2N3635, 2N3637 | | | | [45] | | |
| Forward-current transfer ratio | 3076 | $V_{CE} = 10$ V dc; $I_C = 10$ mA dc | $[h_{FE3}]$ 5/ | | | |
| 2N3634, 2N3636 | | | | [25] | | |
| 2N3635, 2N3637 | | | | [50] | | |
| Forward-current transfer ratio | 3076 | $V_{CE} = 10$ V dc; $I_C = 50$ mA dc | $[h_{FE4}]$ 5/ | | | |
| 2N3634, 2N3636 | | | | [25] | | 150 |
| 2N3635, 2N3637 | | | | [50] | 300 | |

See footnotes at end of table.

TABLE II. Group D inspection - Continued.

| Inspection <u>1/ 2/ 3/</u> | MIL-STD-750 | | Symbol | Limit | | Unit |
|---|-------------|--|------------------|--------------|------|------------------|
| | Method | Conditions | | Min | Max | |
| <u>Subgroup 1 - Continued.</u> | | | | | | |
| Forward-current transfer ratio 2N3634, 2N3636 2N3635, 2N3637 | 3076 | $V_{CE} = 10 \text{ V dc}$; $I_C = 150 \text{ mA dc}$ | $[h_{FE5}] \leq$ | [15] [30] | | |
| Collector-emitter saturation voltage | 3071 | $I_C = 10 \text{ mA dc}$; $I_B = 1.0 \text{ mA dc}$ | $V_{CE(sat)1}$ | | .35 | V dc |
| Collector-emitter saturation voltage | 3071 | $I_C = 50 \text{ mA dc}$; $I_B = 5.0 \text{ mA dc}$ | $V_{CE(sat)2}$ | | .69 | V dc |
| Base-emitter voltage (saturated) | 3066 | Test condition A; $I_C = 10 \text{ mA dc}$, $I_B = 1.0 \text{ mA dc pulsed}$ (see 4.5.1) | $V_{BE(sat)1}$ | | 0.92 | V dc |
| Base-emitter voltage (saturated) | 3066 | Test condition A; $I_C = 50 \text{ mA dc}$, $I_B = 5 \text{ mA dc pulsed}$ (see 4.5.1) | $V_{BE(sat)2}$ | | 1.04 | V dc |
| <u>Subgroup 2</u> | | | | | | |
| Total dose irradiation 2N3634, 2N3636 2N3635, 2N3637 | 1019 | Gamma exposure $V_{CES} = 112 \text{ V}$ $V_{CES} = 140 \text{ V}$ | | | | |
| Collector to base, cutoff current 2N3634, 2N3634L, UB, UBN 2N3635, 2N3635L, UB, UBN 2N3636, 2N3636L, UB, UBN 2N3637, 2N3637L, UB, UBN | 3036 | Bias condition D $V_{CB} = 140 \text{ V dc}$ $V_{CB} = 140 \text{ V dc}$ $V_{CB} = 175 \text{ V dc}$ $V_{CB} = 175 \text{ V dc}$ | I_{CBO1} | | 20 | $\mu\text{A dc}$ |
| Emitter to base, cutoff current | 3061 | Bias condition D, $V_{EB} = 5 \text{ V dc}$ | I_{EBO1} | | 20 | $\mu\text{A dc}$ |
| Breakdown voltage, collector to emitter 2N3634, 2N3634L, UB, UBN 2N3635, 2N3635L, UB, UBN | 3011 | Bias condition D, $I_C = 10 \text{ mA dc pulsed}$ (see 4.5.1) | $V_{(BR)CEO}$ | | 140 | V dc |
| 2N3636, 2N3636L, UB, UBN 2N3637, 2N3637L, UB, UBN | | | | | 175 | V dc |
| Collector to base cutoff current | 3036 | Bias condition D, $V_{CB} = 100 \text{ V dc}$ | I_{CBO2} | | 200 | nA dc |
| Emitter to base cutoff current | 3061 | Bias condition D, $V_{EB} = 3 \text{ V dc}$ | I_{EBO2} | | 100 | nA dc |
| Collector to emitter cutoff current | 3041 | Bias condition D, $V_{CE} = 100 \text{ V dc}$ | I_{CEO} | | 20 | $\mu\text{A dc}$ |

See footnotes at end of table.

TABLE II. Group D inspection - Continued.

| Inspection <u>1/ 2/ 3/</u> | MIL-STD-750 | | Symbol | Limit | | Unit |
|--|-------------|--|----------------------------|-------|------------------|------------|
| | Method | Conditions | | Min | Max | |
| <u>Subgroup 2 - Continued.</u> | | | | | | |
| Forward-current transfer ratio 2N3634, 2N3636 2N3635, 2N3637 | 3076 | $V_{CE} = 10 \text{ V dc}$; $I_C = 0.1 \text{ mA dc}$ | $[h_{FE}] \underline{5/}$ | | [12.5] [27.5] | |
| Forward-current transfer ratio 2N3634, 2N3636 2N3635, 2N3637 | 3076 | $V_{CE} = 10 \text{ V dc}$; $I_C = 1.0 \text{ mA dc}$ | $[h_{FE2}] \underline{5/}$ | | [22.5] [45] | |
| Forward-current transfer ratio 2N3634, 2N3636 2N3635, 2N3637 | 3076 | $V_{CE} = 10 \text{ V dc}$; $I_C = 10 \text{ mA dc}$ | $[h_{FE3}] \underline{5/}$ | | [25] [50] | |
| Forward-current transfer ratio 2N3634, 2N3636 2N3635, 2N3637 | 3076 | $V_{CE} = 10 \text{ V dc}$; $I_C = 50 \text{ mA dc}$ | $[h_{FE4}] \underline{5/}$ | | [25] [50] | 150 300 |
| Forward-current transfer ratio 2N3634, 2N3636 2N3635, 2N3637 | 3076 | $V_{CE} = 10 \text{ V dc}$; $I_C = 150 \text{ mA dc}$ | $[h_{FE5}] \underline{5/}$ | | [15] [30] | |
| Collector-emitter saturation voltage | 3071 | $I_C = 10 \text{ mA dc}$; $I_B = 1.0 \text{ mA dc}$ | $V_{CE(sat)1}$ | | .35 | V dc |
| Collector-emitter saturation voltage | 3071 | $I_C = 50 \text{ mA dc}$; $I_B = 5.0 \text{ mA dc}$ | $V_{CE(sat)2}$ | | .69 | V dc |
| Base-emitter voltage (saturated) | 3066 | Test condition A; $I_C = 10 \text{ mA dc}$, $I_B = 1.0 \text{ mA dc pulsed}$ (see 4.5.1) | $V_{BE(sat)1}$ | | 0.92 | V dc |
| Base-emitter voltage (saturated) | 3066 | Test condition A; $I_C = 50 \text{ mA dc}$, $I_B = 5 \text{ mA dc pulsed}$ (see 4.5.1) | $V_{BE(sat)2}$ | | 1.04 | V dc |

1/ Tests to be performed on all devices receiving radiation exposure.

2/ For sampling plan, see MIL-PRF-19500.

3/ Electrical characteristics apply to device types unless otherwise noted.

4/ Subgroup 1 is an optional test and must be specified on the contract when required.

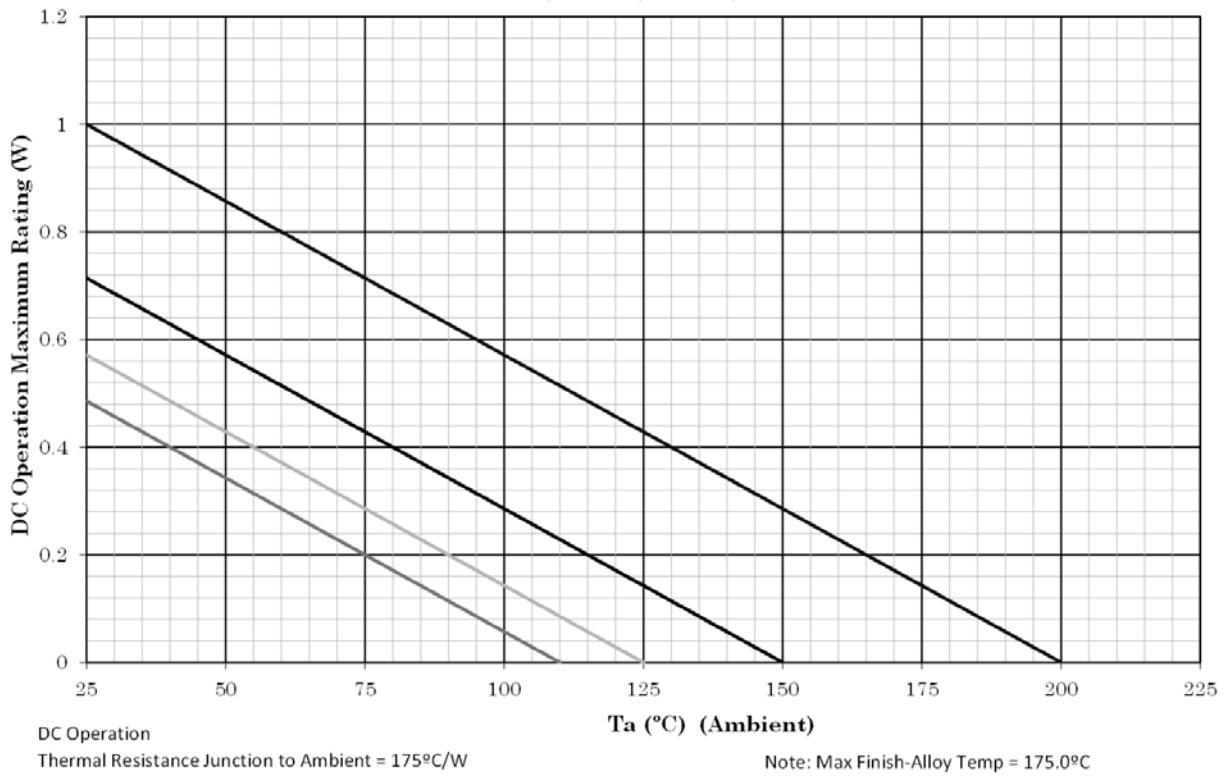
5/ See method 1019 of MIL-STD-750 for how to determine $[h_{FR}]$ by first calculating the delta ($1/h_{FE}$) from the pre- and post-radiation h_{FE} . Notice the $[h_{FE}]$ is not the same as h_{FE} and cannot be measured directly. The $[h_{FE}]$ value can never exceed the pre-radiation minimum h_{FE} that it is based upon.

* TABLE III. Group E inspection (all quality levels) - for qualification only.

| Inspection | MIL-STD-750 | | Qualification |
|----------------------------------|-------------|---|----------------------|
| | Method | Conditions | |
| <u>Subgroup 1</u> | | | |
| Temperature cycling (air to air) | 1051 | Test condition C, 500 cycles | 45 devices c = 0 |
| Hermetic seal | 1071 | | |
| Fine leak Gross leak | | | |
| Electrical measurements | | See table I , subgroup 2 and 4.5.4 herein. | |
| <u>Subgroup 2</u> | | | |
| Intermittent life | 1037 | $V_{CB} = 10$ V dc, 6,000 cycles. Adjust device current, or power, to achieve a minimum ΔT_J of +100°C. | 45 devices c = 0 |
| Electrical measurements | | See table I of subgroup 2 and 4.5.4 herein. | |
| <u>Subgroup 4</u> | | | |
| Thermal resistance | 3131 | $R_{\theta JSP}$ can be calculated but shall be measured once in the same package with a similar die size to confirm calculations (may apply to multiple specification sheets). | 15 devices, c = 0 |
| Thermal impedance curves | | See MIL-PRF-19500, table E-IX, group E, subgroup 4. | Sample size N/A |
| <u>Subgroup 5</u> | | | |
| Not applicable | | | |
| <u>Subgroup 6</u> | | | |
| ESD | 1020 | | 11 devices |
| <u>Subgroup 8</u> | | | |
| Reverse stability | 1033 | Condition B. | 45 devices c = 0 |

Temperature-Power Derating Curve

TA=25°C 2N3634, 2N3635, 2N3636, 2N3637

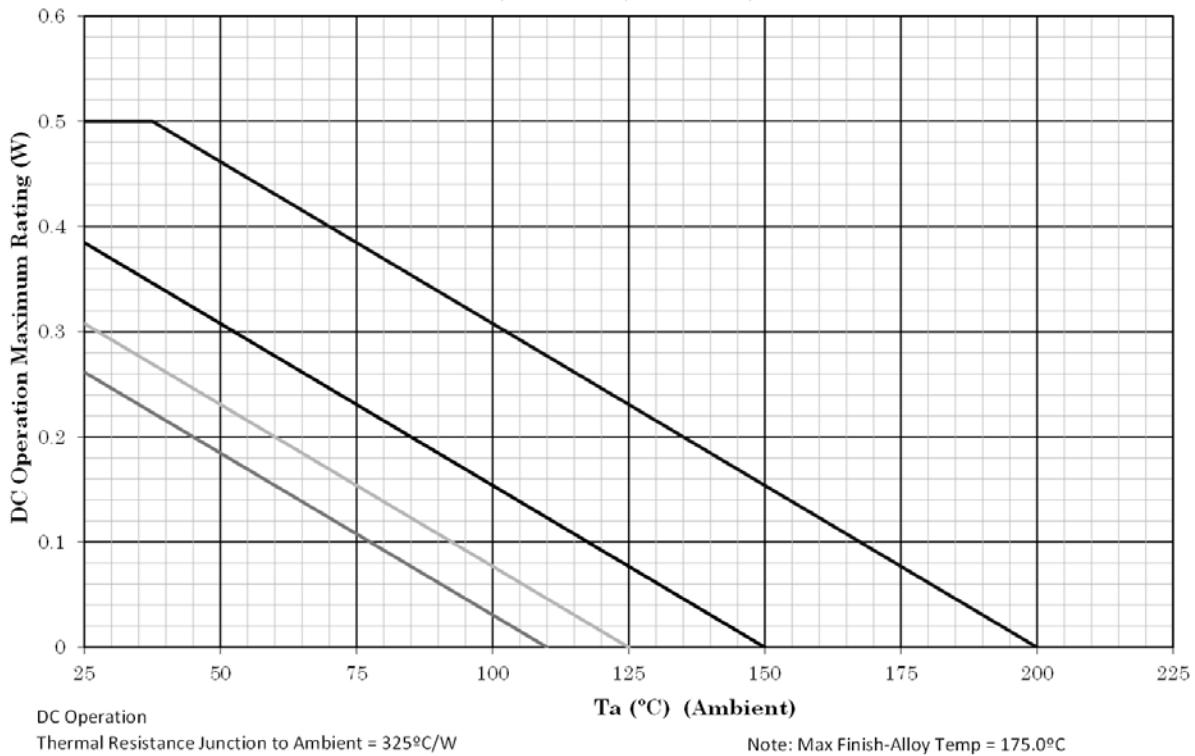


NOTES:

1. This is the true inverse of the worst case thermal resistance value. All devices are capable of operating at $\leq T_J$ specified on this curve. Any parallel line to this curve will intersect the appropriate power for the desired maximum T_J allowed.
2. Derate design curve constrained by the maximum junction temperature ($T_J \leq 200^\circ\text{C}$) and power rating specified. (See 1.3 herein.)
3. Derate design curve chosen at $T_J \leq 150^\circ\text{C}$, where the maximum temperature of electrical test is performed.
4. Derate design curve chosen at $T_J \leq 125^\circ\text{C}$, and 110°C to show power rating where most users want to limit T_J in their application.

* FIGURE 5. Temperature-power derating for ($R_{\text{th},JA}$), base case mount (TO-5 and TO-39).

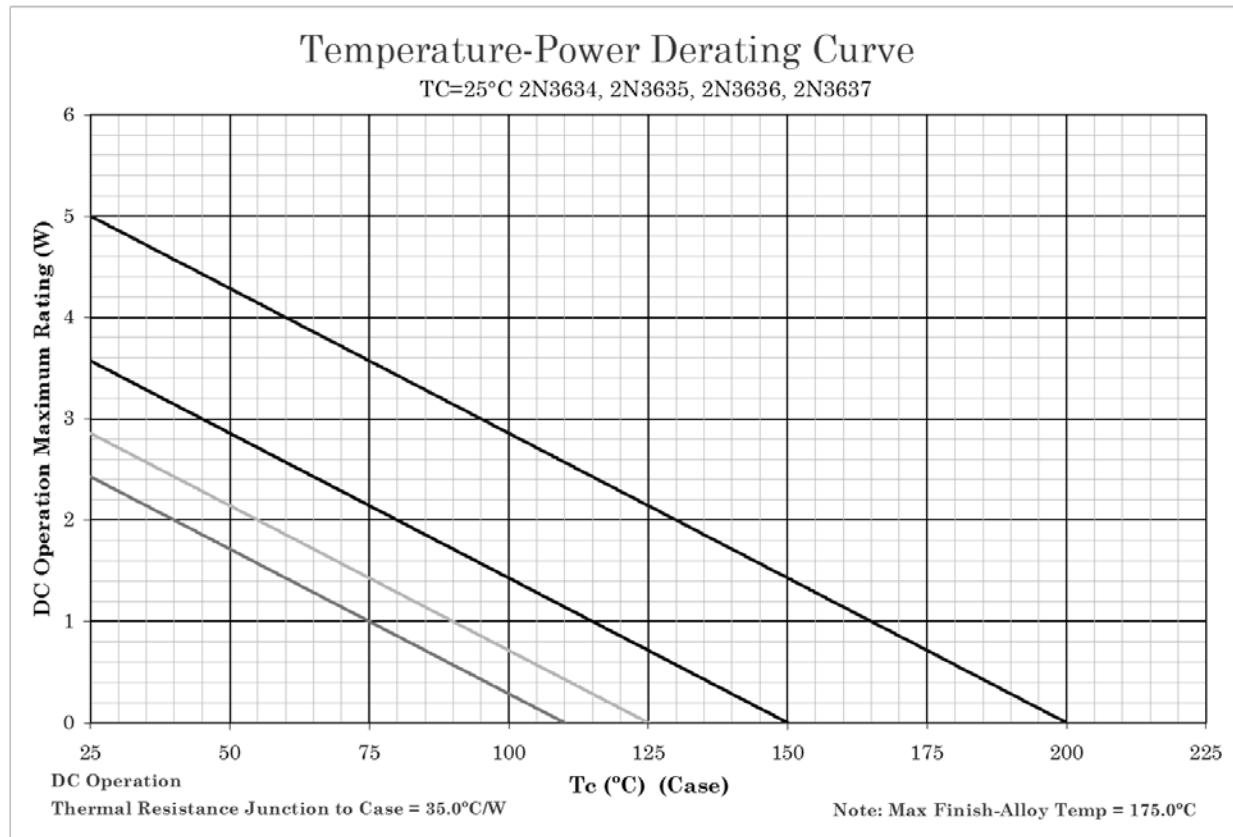
Temperature-Power Derating Curve
 TA=25°C 2N3634UB, 2N3635UB, 2N3636UB, 2N3637UB



NOTES:

1. This is the true inverse of the worst case thermal resistance value. All devices are capable of operating at $\leq T_J$ specified on this curve. Any parallel line to this curve will intersect the appropriate power for the desired maximum T_J allowed.
2. Derate design curve constrained by the maximum junction temperature ($T_J \leq 200^\circ\text{C}$) and power rating specified. (See 1.3 herein.)
3. Derate design curve chosen at $T_J \leq 150^\circ\text{C}$, where the maximum temperature of electrical test is performed.
4. Derate design curve chosen at $T_J \leq 125^\circ\text{C}$, and 110°C to show power rating where most users want to limit T_J in their application.

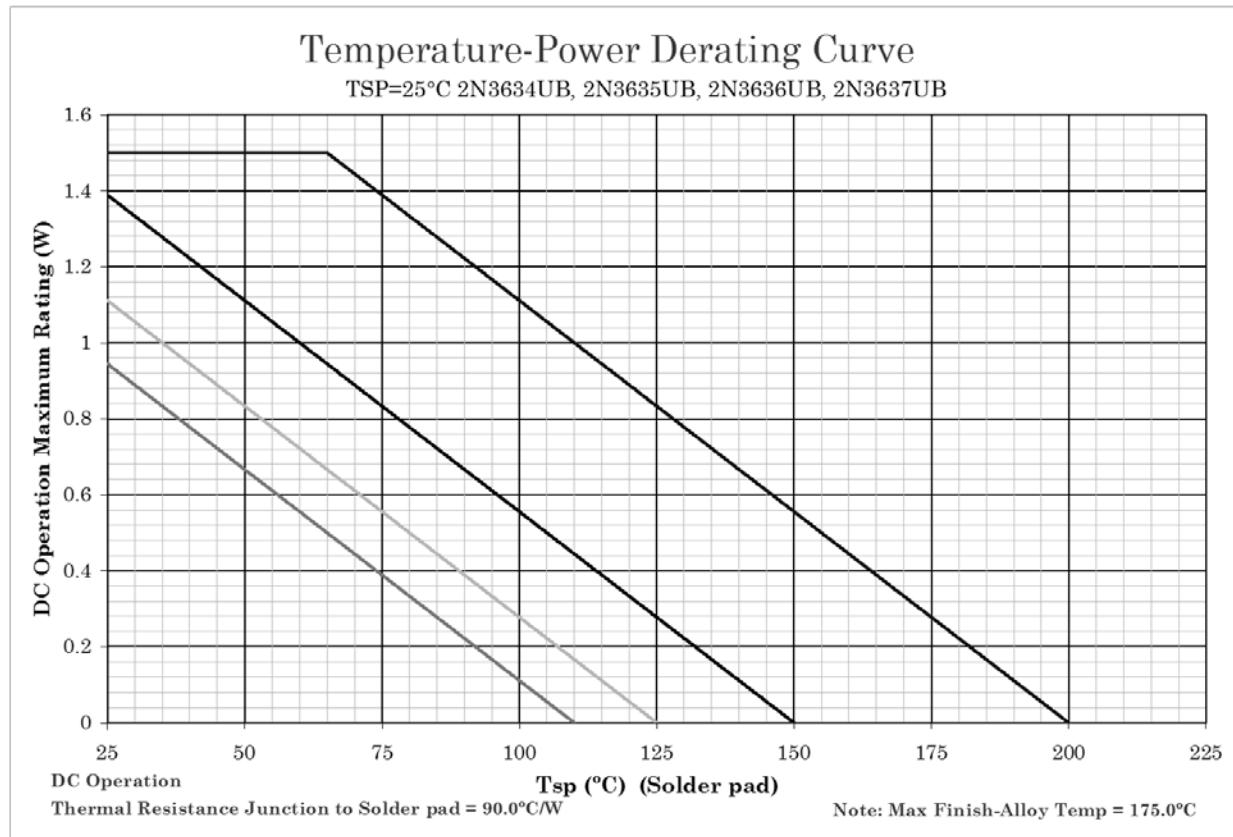
* FIGURE 6. Temperature-power derating for ($R_{\theta JA}$) (UB AND UBN).



NOTES:

1. This is the true inverse of the worst case thermal resistance value. All devices are capable of operating at $\leq T_J$ specified on this curve. Any parallel line to this curve will intersect the appropriate power for the desired maximum T_J allowed.
2. Derate design curve constrained by the maximum junction temperature ($T_J \leq 200^\circ\text{C}$) and power rating specified. (See 1.3 herein.)
3. Derate design curve chosen at $T_J \leq 150^\circ\text{C}$, where the maximum temperature of electrical test is performed.
4. Derate design curve chosen at $T_J \leq 125^\circ\text{C}$, and 110°C to show power rating where most users want to limit T_J in their application.

FIGURE 7. Temperature-power derating for (R_{0JC}), base case mount (TO-5 and TO-39 Kovar).

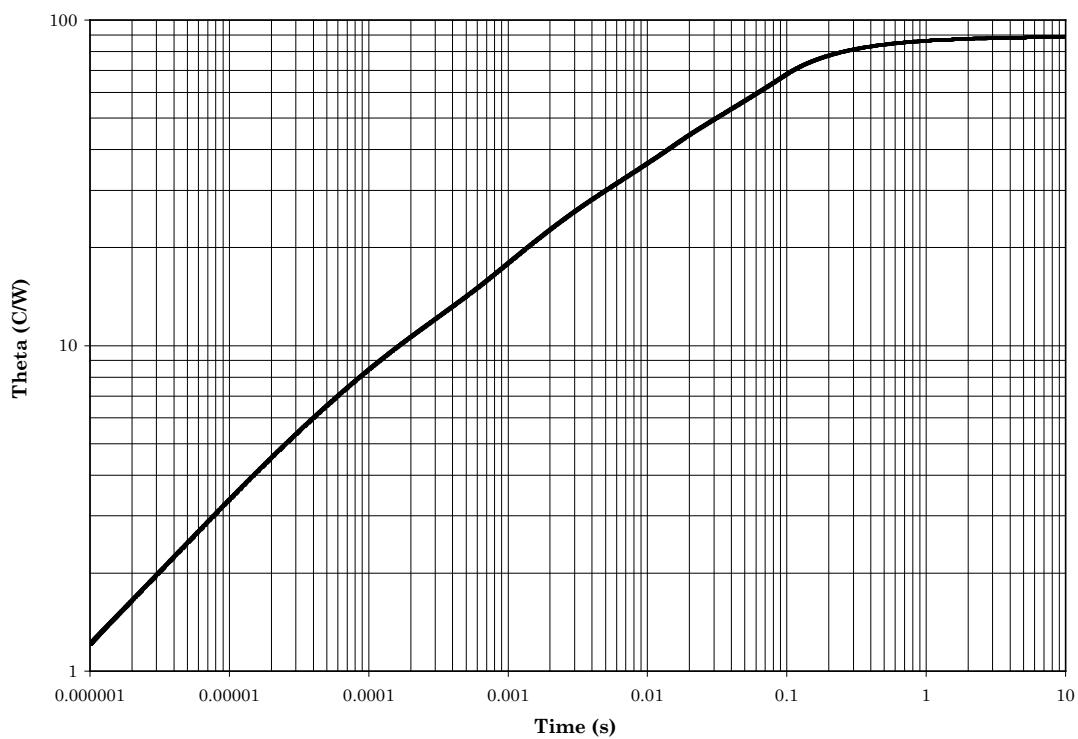


NOTES:

1. This is the true inverse of the worst case thermal resistance value. All devices are capable of operating at $\leq T_J$ specified on this curve. Any parallel line to this curve will intersect the appropriate power for the desired maximum T_J allowed.
2. Derate design curve constrained by the maximum junction temperature ($T_J \leq 200^\circ\text{C}$) and power rating specified. (See [1.3](#) herein.)
3. Derate design curve chosen at $T_J \leq 150^\circ\text{C}$, where the maximum temperature of electrical test is performed.
4. Derate design curve chosen at $T_J \leq 125^\circ\text{C}$, and 110°C to show power rating where most users want to limit T_J in their application.

FIGURE 8. Temperature-power derating for (R_{JSP}), base case mount (UB AND UBN).

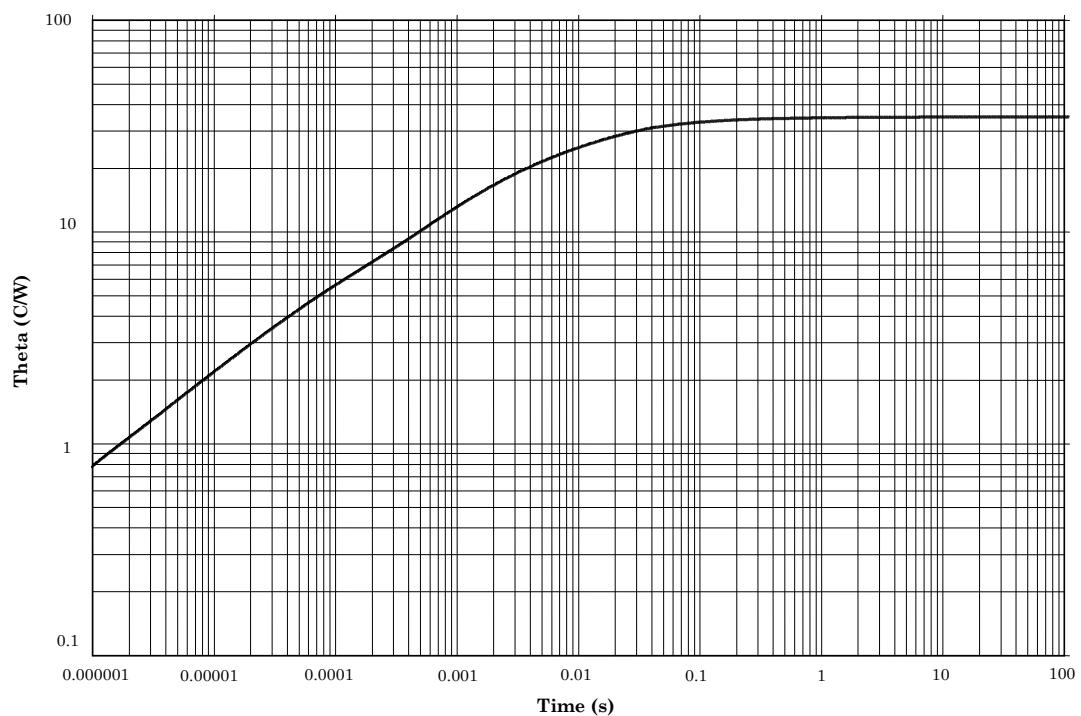
Maximum Thermal Impedance



$T_{SP} = +25^\circ\text{C}$, thermal resistance $R_{0JSP} = 90^\circ\text{C/W}$ (solder mounted to heavy copper clad PCB).

* FIGURE 9. Thermal impedance graph (R_{0JSP}) for 2N3634UB through 2N3637UB (UB AND UBN).

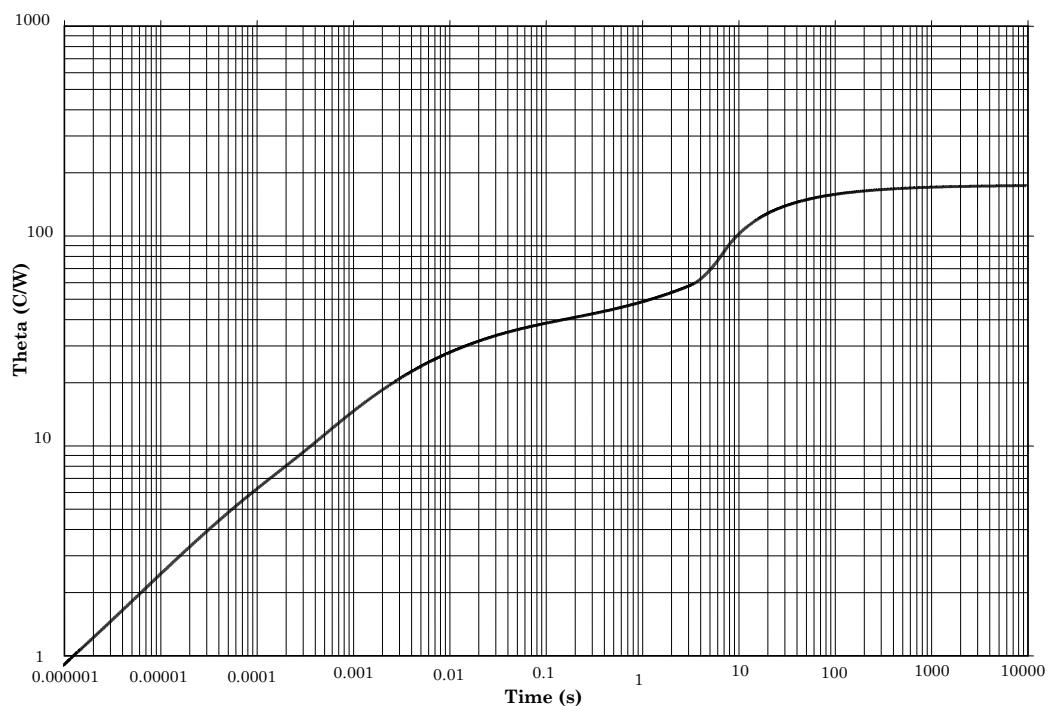
Maximum Thermal Impedance



$T_C = +25^\circ\text{C}$, thermal resistance $R_{\theta\text{JC}} = 35^\circ\text{C/W}$ (ambient case mount).

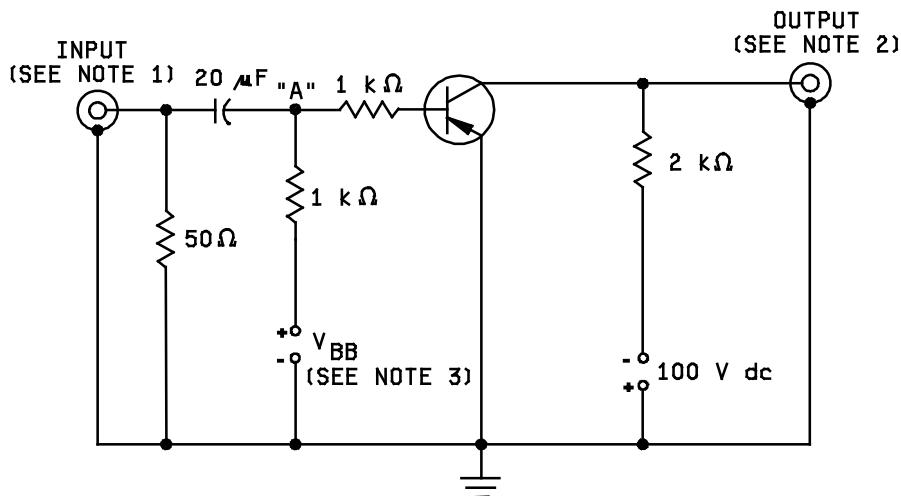
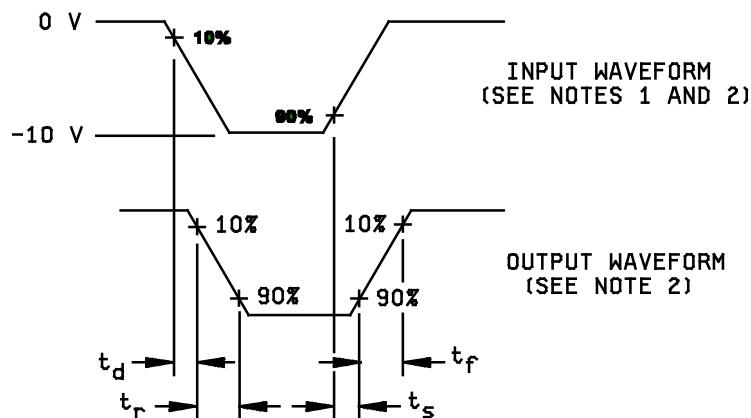
FIGURE 10. Thermal impedance graph ($R_{\theta\text{JC}}$) for 2N3634 through 2N3637 and 2N3634L through 2N3637L (TO-5 and TO-39 Kovar).

Maximum Thermal Impedance



$T_A = +25^\circ\text{C}$, thermal resistance $R_{\theta\text{JA}} = 175^\circ\text{C/W}$ (ambient free air cooled).

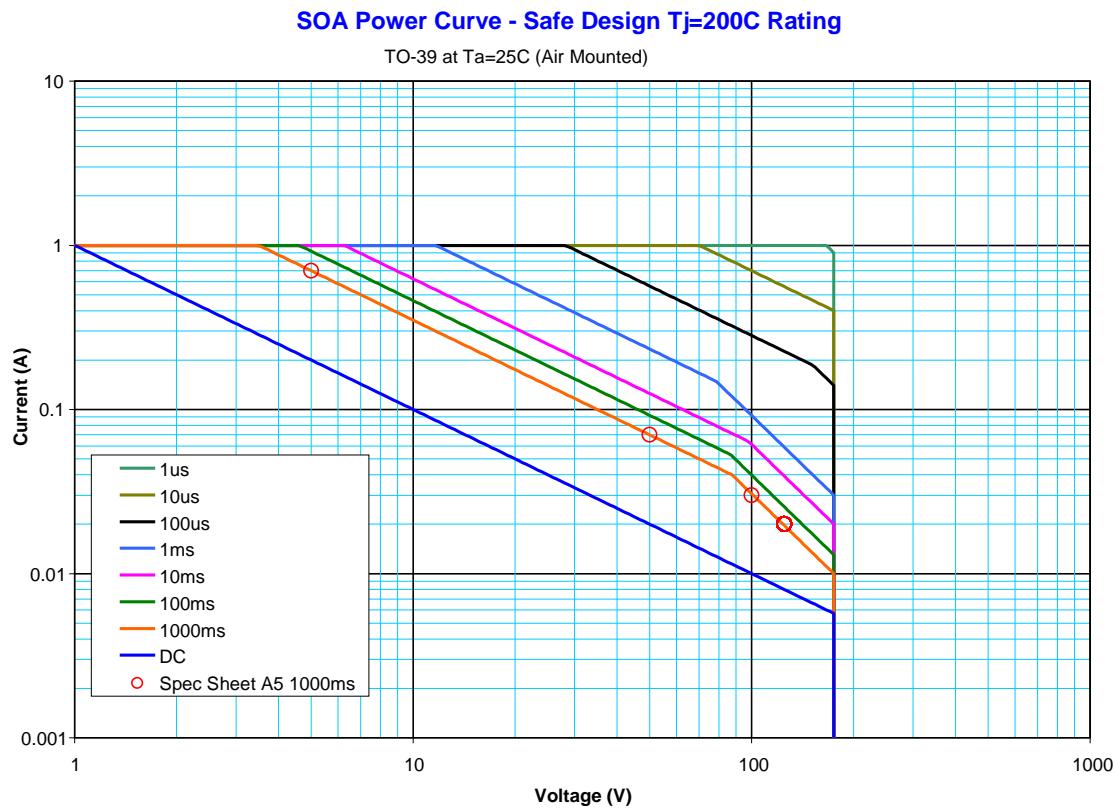
FIGURE 11. Thermal impedance graph ($R_{\theta\text{JA}}$) for 2N3634 through 2N3637 and 2N3634L through 2N3637L (TO-5 and TO-39).

TEST CIRCUIT

NOTES:

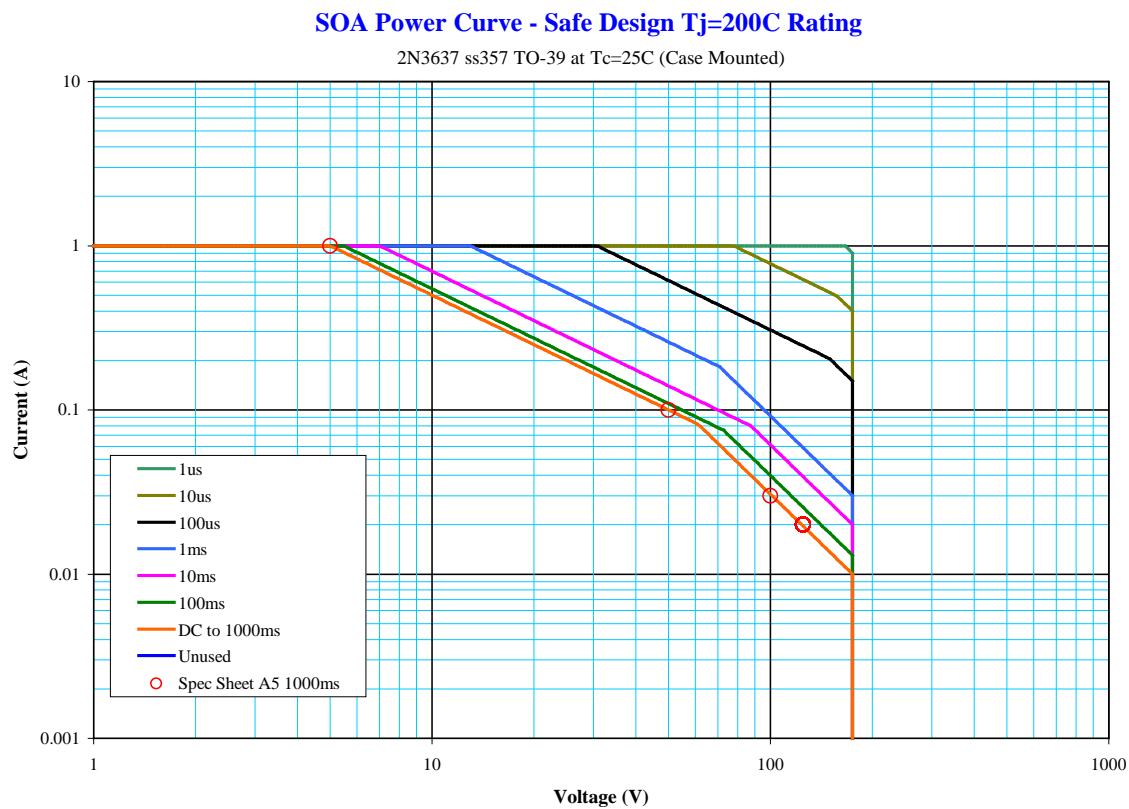
1. The input waveform is supplied by a pulse generator with the following characteristics:
 $t_r \leq 15$ ns, $t_f \leq 15$ ns, $Z_{OUT} = 50 \Omega$, PW = 20 μ s, duty cycle ≤ 2 percent.
2. Output waveforms are monitored on an oscilloscope with the following characteristics: $t_r \leq 15$ ns, $R_{in} \geq 10 \text{ M}\Omega$, $C_{in} \leq 11.5 \text{ pF}$.
3. $V_{BB} = 4.0 \text{ V dc}$ for t_{on} , 4.1 V dc for t_{off} at point "A".
4. Resistors shall be noninductive types.
5. The dc power supplies may require additional by-passing in order to minimize ringing.

FIGURE 12. Pulse response test circuit.



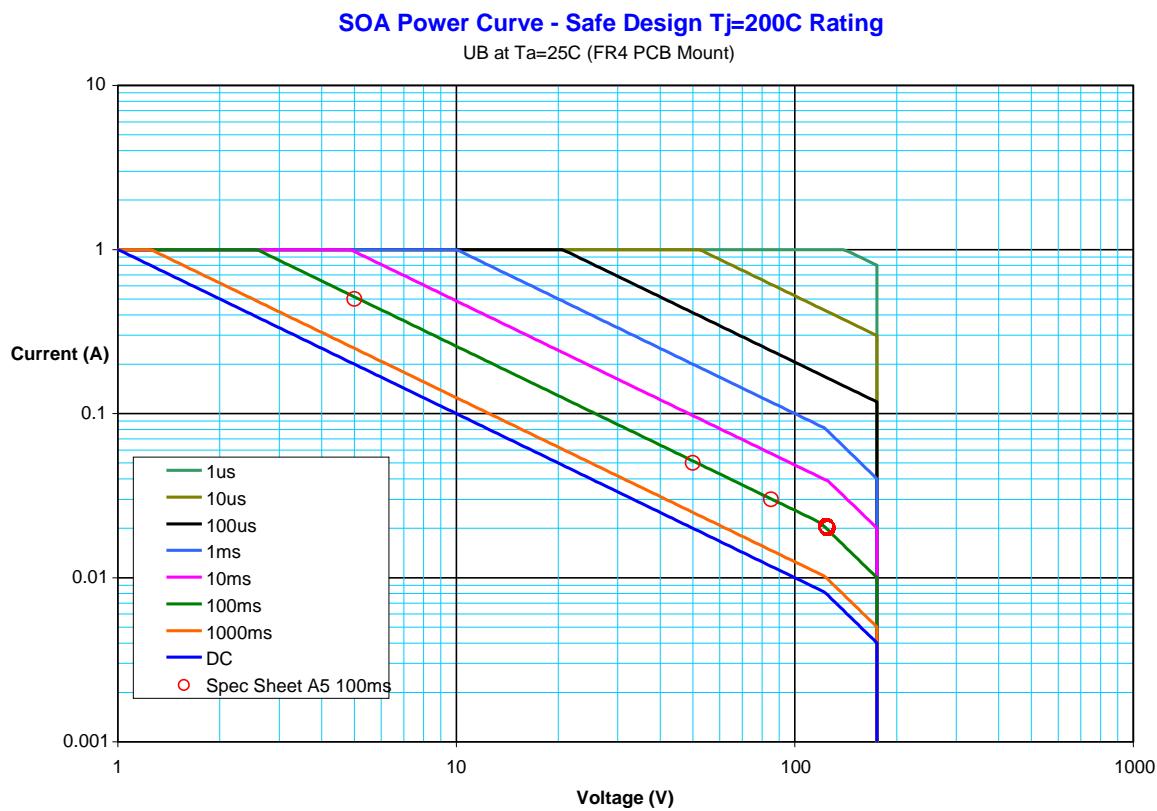
2N3637 T_A = +25°C. A5 limits at 1,000 ms.
 $V_{CE} = 5V$ at 0.7A,
 $V_{CE} = 50V$ at 0.07A,
 $V_{CE} = 100V$ at 0.03A,
 $V_{CE} = 125V$ at 0.02A.

FIGURE 13. Maximum safe operating area graph (continuous dc).



2N3637 T_c = +25°C. A5 limits at 1,000 ms.
 $V_{CE} = 5V$ at 1A,
 $V_{CE} = 50V$ at 0.095A,
 $V_{CE} = 100V$ at 0.03A,
 $V_{CE} = 130V$ at 0.02A.

FIGURE 14. Maximum safe operating area graph (continuous dc).



2N3637UB $T_A = +25^\circ\text{C}$. A5 limits at 100 ms.

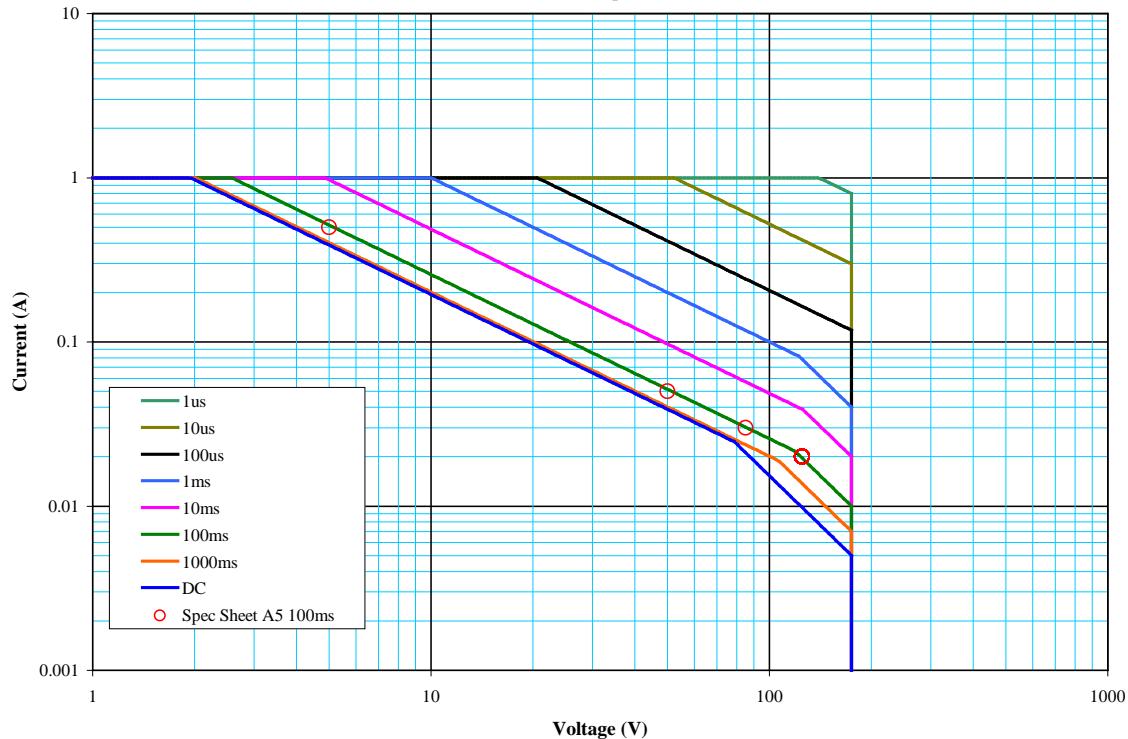
$V_{CE} = 5\text{V}$ at 0.5A ,

$V_{CE} = 50\text{V}$ at 0.05A ,

$V_{CE} = 85\text{V}$ at 0.03A ,

$V_{CE} = 125\text{V}$ at 0.02A .

FIGURE 15. Maximum safe operating area graph for UB AND UBN (continuous dc).

SOA Power Curve - Safe Design $T_j=200^\circ\text{C}$ Rating2N3637UB ss357 LCC3 at $T_{sp}=25^\circ\text{C}$ (Maximum Sink)2N3637UB $T_{sp} = +25^\circ\text{C}$. A5 limits at 100 ms. $V_{CE} = 5\text{V}$ at 0.5A, $V_{CE} = 50\text{V}$ at 0.05A, $V_{CE} = 85\text{V}$ at 0.03A, $V_{CE} = 125\text{V}$ at 0.02A.FIGURE 16. Maximum safe operating area graph for UB AND UBN (continuous dc).

5. PACKAGING

5.1 Packaging. For acquisition purposes, the packaging requirements shall be as specified in the contract or order (see 6.2). When packaging of materiel is to be performed by DoD or in-house contractor personnel, these personnel need to contact the responsible packaging activity to ascertain packaging requirements. Packaging requirements are maintained by the Inventory Control Point's packaging activities within the Military Service or Defense Agency, or within the Military Service's system commands. Packaging data retrieval is available from the managing Military Department's or Defense Agency's automated packaging files, CD-ROM products, or by contacting the responsible packaging activity.

6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory. The notes specified in MIL-PRF-19500 are applicable to this specification.)

6.1 Intended use. Semiconductors conforming to this specification are intended for original equipment design applications and logistic support of existing equipment.

6.2 Acquisition requirements. Acquisition documents should specify the following:

- a. Title, number, and date of this specification.
- b. Packaging requirements (see 5.1).
- c. Lead finish (see 3.4.1).
- d. Product assurance level and type designator.
- e. For die acquisition, the JANHC or JANKC letter version shall be specified (see figure 3).
- f. Surface mount designation if applicable.
- g. For acquisition of RHA designed devices, table II, subgroup 1 testing of group D is optional. If subgroup 1 testing is desired, it must be specified in the contract.

* 6.3 Qualification. With respect to products requiring qualification, awards will be made only for products which are, at the time of award of contract, qualified for inclusion in Qualified Manufacturers List (QML 19500) whether or not such products have actually been so listed by that date. The attention of the contractors is called to these requirements, and manufacturers are urged to arrange to have the products that they propose to offer to the Federal Government tested for qualification in order that they may be eligible to be awarded contracts or orders for the products covered by this specification. Information pertaining to qualification of products may be obtained from DLA Land and Maritime, ATTN: /VQE, P.O. Box 3990, Columbus, OH 43218-3990 or e-mail vqe.chief@dla.mil. An online listing of products qualified to this specification may be found in the Qualified Products Database (QPD) at <https://assist.dla.mil>.

6.4 Supersession information. Devices covered by this specification supersede the manufacturers' and users' Part or Identifying Number (PIN). The term Part or Identifying Number (PIN) is equivalent to the term part number which was previously used in this specification. This information in no way implies that manufacturers' PINs are suitable as a substitute for the military PIN.

* 6.5 Suppliers of JANHC and JANKC die. The qualified JANHC and JANKC suppliers with the applicable letter version (example JANHCA2N3634) will be identified on the QML.

| JANHC and JANKC ordering information | | |
|--------------------------------------|----------------------------|----------------------------|
| PIN | Manufacturer | |
| | 43611 | 31471 |
| 2N3634 | JANHCA2N3634, JANKCA2N3634 | JANHCB2N3634, JANKCB2N3634 |
| 2N3635 | JANHCA2N3635, JANKCA2N3635 | JANHCB2N3635, JANKCB2N3635 |
| 2N3636 | JANHCA2N3636, JANKCA2N3636 | JANHCB2N3636, JANKCB2N3636 |
| 2N3637 | JANHCA2N3637, JANKCA2N3637 | JANHCB2N3637, JANKCB2N3637 |

6.6 Changes from previous issue. The margins of this specification are marked with asterisks to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Custodians:

Army - CR
Navy - EC
Air Force - 85
NASA - NA
DLA - CC

Preparing activity:
DLA - CC

(Project 5961-2012-088)

Review activities:

Army - AR, MI, SM
Navy - AS, MC, SH
Air Force - 19, 71

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