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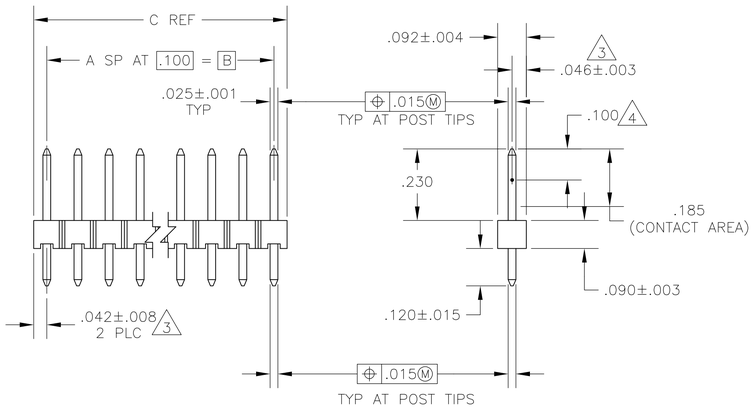
LOC	DIST
AD	00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	D	REVISED PER ECO-14-000069	15APR2014	NK	MM

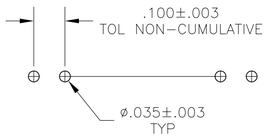


1 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS

2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD

3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING

4 POINT OF MEASUREMENT FOR PLATING THICKNESS



RECOMMENDED HOLE LAYOUT

.284	.200	2	3	1571839-2
.184	.100	1	2	1571839-1
C	B	A	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± –
3 PLC ± .005
4 PLC ± –
ANGLES ± –

MATERIAL:
HOUSING: FLAME RETARDENT HIGH TEMPERATURE THERMOPLASTIC
COLOR: BLACK
POSTS: COPPER ALLOY

FINISH:
POSTS: .000030 GOLD ON CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAILALL OVER .000050 NICKEL

DWN R BROWN 24MAY04
CHK J GESFORD 24MAY04
APVD R BENDORF 24MAY04
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT —

TE Connectivity

NAME
HEADER ASSY, MOD II, BREAKAWAY, SINGLE ROW, .100 CL, VERTICAL, .025 SQUARE POSTS, LEAD-FREE, HIGH TEMP

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-1571839	—

CUSTOMER DRAWING

SCALE	SHEET	REV
4:1	1 OF 1	D