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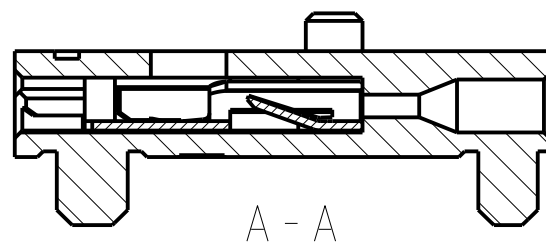
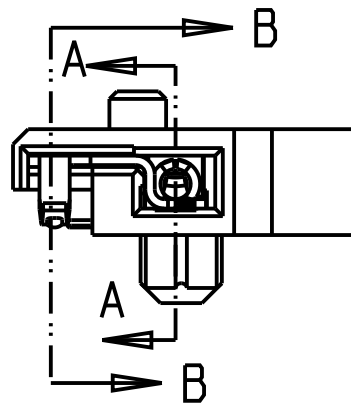
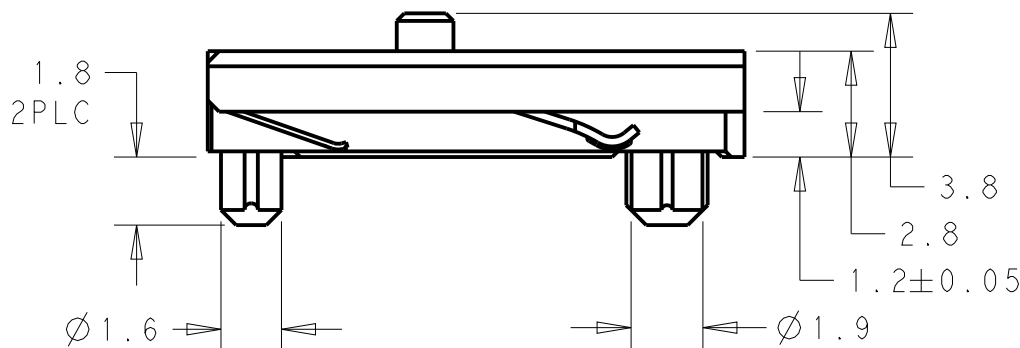
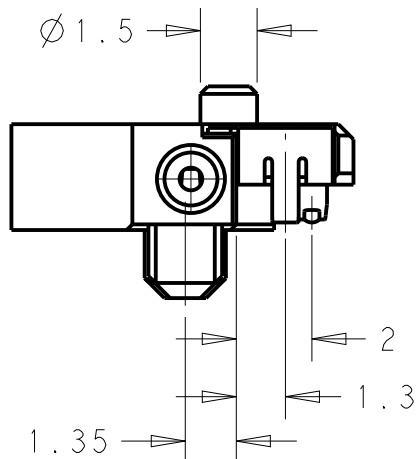
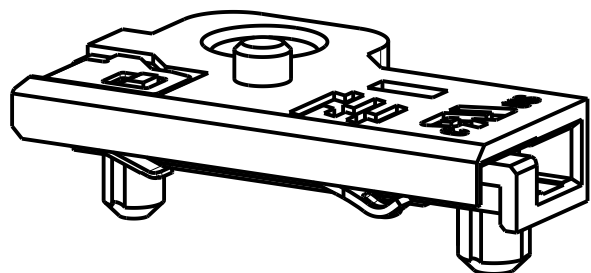
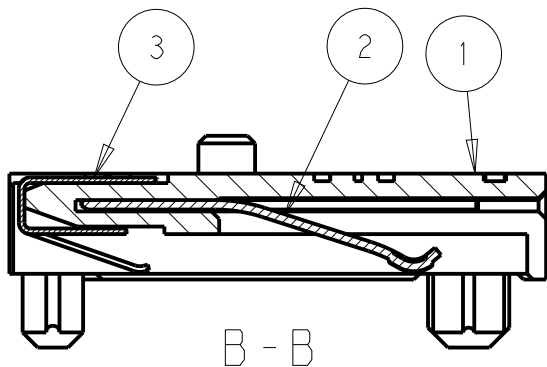
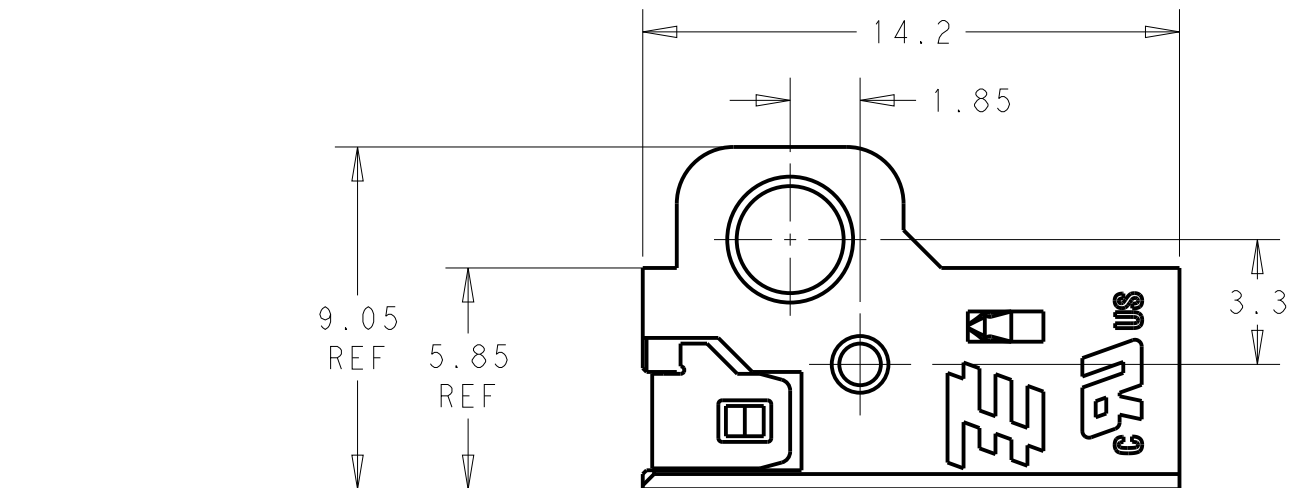
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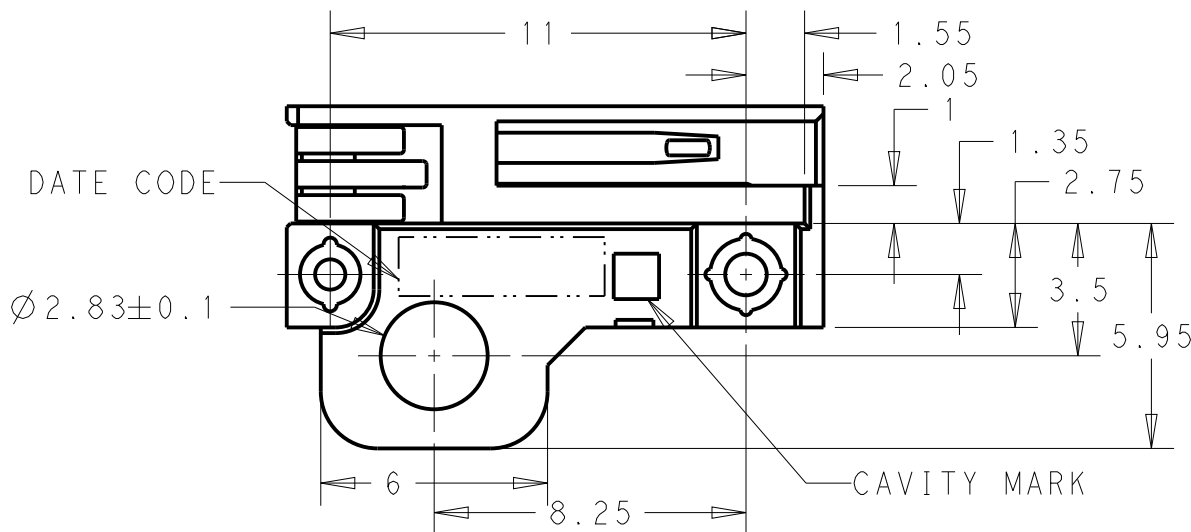
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C	REVISED PER ECO-13-011400	15JUL2013	KH	PO
	D	REVISED(ECR-14-000923)	22JAN2014	T.N	N.Y

2134318-1:AS SHOWN



WIRE INSERTION DIRECTION



- 1.APPLICABLE WIRES : AWG24 SOLID (Sn COATING)
INSULATION DIAMETER : Ø1.35MAX
- 2.APPLICABLE SCREW : M2.6
- 3.SCREW TIGHTENING TORQUE : 18cN·m MAX
- 4.ABOUT HOUSING VISUAL STANDARD : TO CONFORM TYCO
ELECTRONICS CORPORATION INTERNAL RULE.

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DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
mm	±0.15
Ø	±0.15
1 PLC	±0.5
2 PLC	±0.13
3 PLC	±0.013
4 PLC	±0.0001
ANGLES	±2
FINISH	-
MATERIAL	SEE TABLE

DWN 11JUL2013

KIRAN HOLAL

CHK 11JUL2013

OTT PETER

APVD 11JUL2013

OTT PETER

PRODUCT SPEC

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APPLICATION SPEC

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WEIGHT

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Customer Drawing

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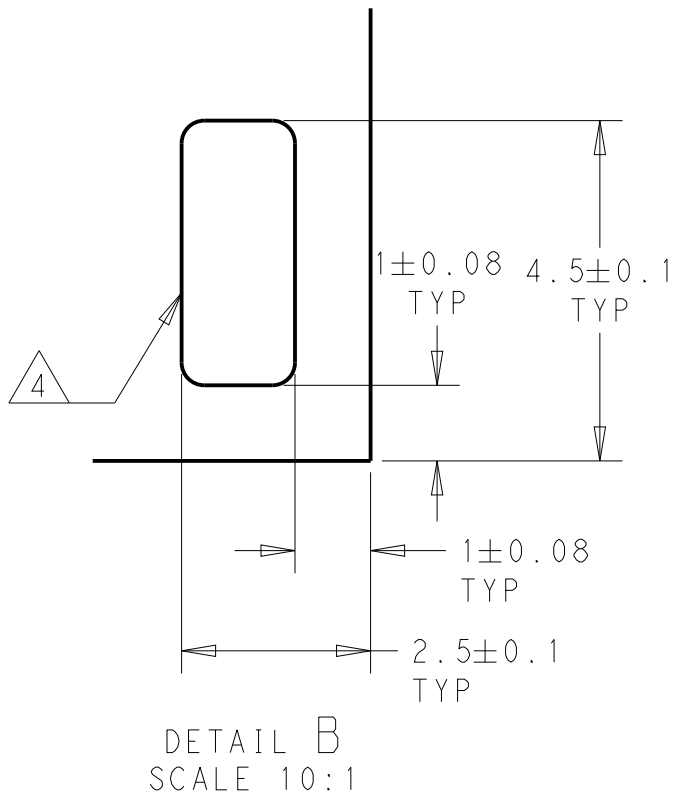
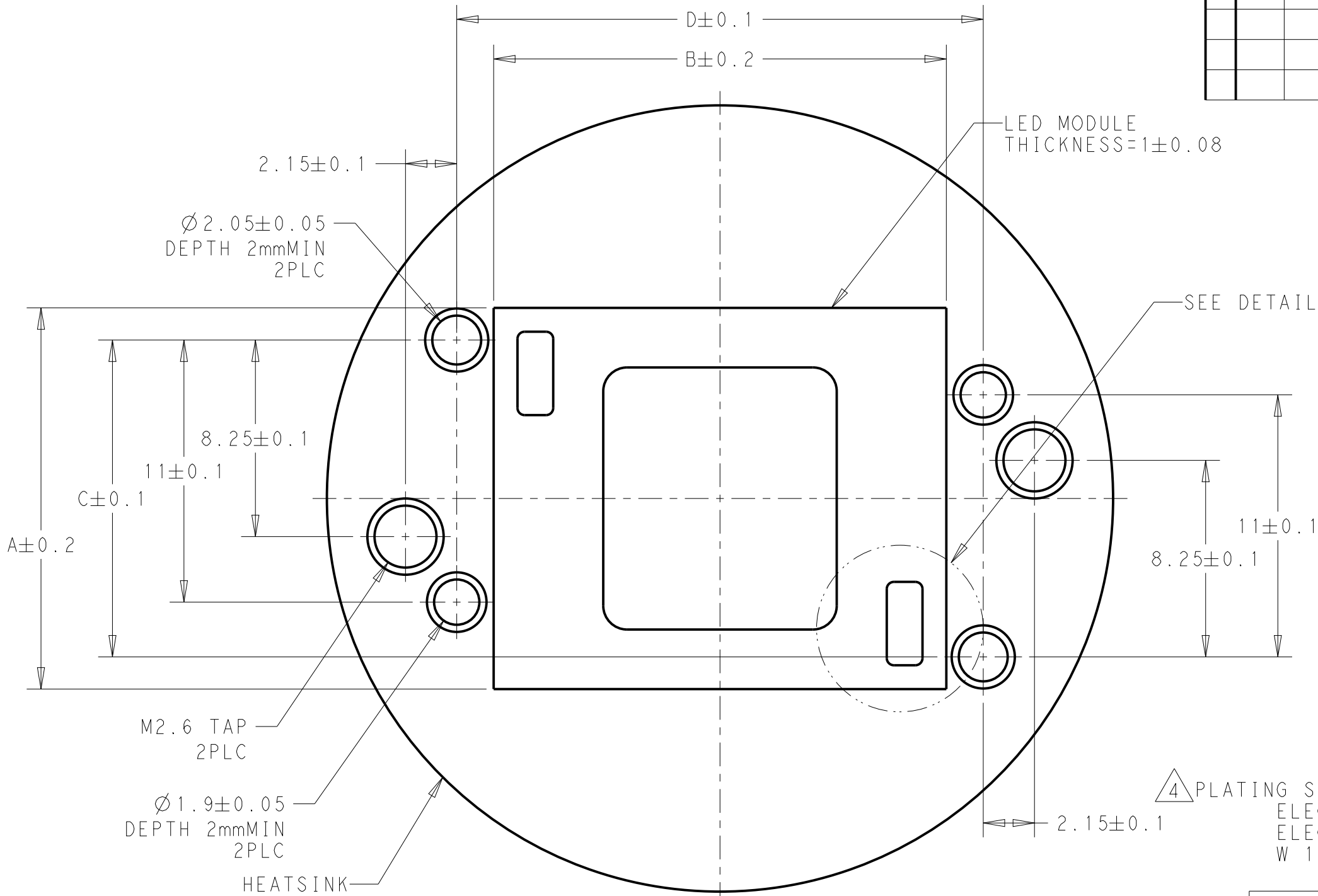
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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



4 PLATING SPEC
ELECTROLESS Au PLATING 0.5µmMIN
ELECTROLESS Ni PLATING 5µm (UNDER PLATING)
W 10µm (UNDER PLATING)

22.1	13.3	19	16	1619 TYPE
18.1	9.3	15	12	1215 TYPE
D	C	B	A	LED MODULE TYPE

LED MODULE & HEATSINK RECOMMEND DIMENSION

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN		TE TE Connectivity	
DIMENSIONS: mm		CHK			
		APVD			
TOLERANCES UNLESS OTHERWISE SPECIFIED: ±0.15		PRODUCT SPEC		NAME LUMAWISE LED HOLDER TYPE LUMIPACK N1	
0 PLC ±		-		SIZE A3	
1 PLC ±0.5		APPLICATION SPEC		CAGE CODE 00779	
2 PLC ±0.13		-		DRAWING NO C-2134318	
3 PLC ±0.013		WEIGHT		RESTRICTED TO	
4 PLC ±0.0001		-		-	
ANGLES ±2		Customer Drawing		SCALE 5:1	
FINISH				SHEET 2 OF 2	
MATERIAL SEE TABLE				REV D	