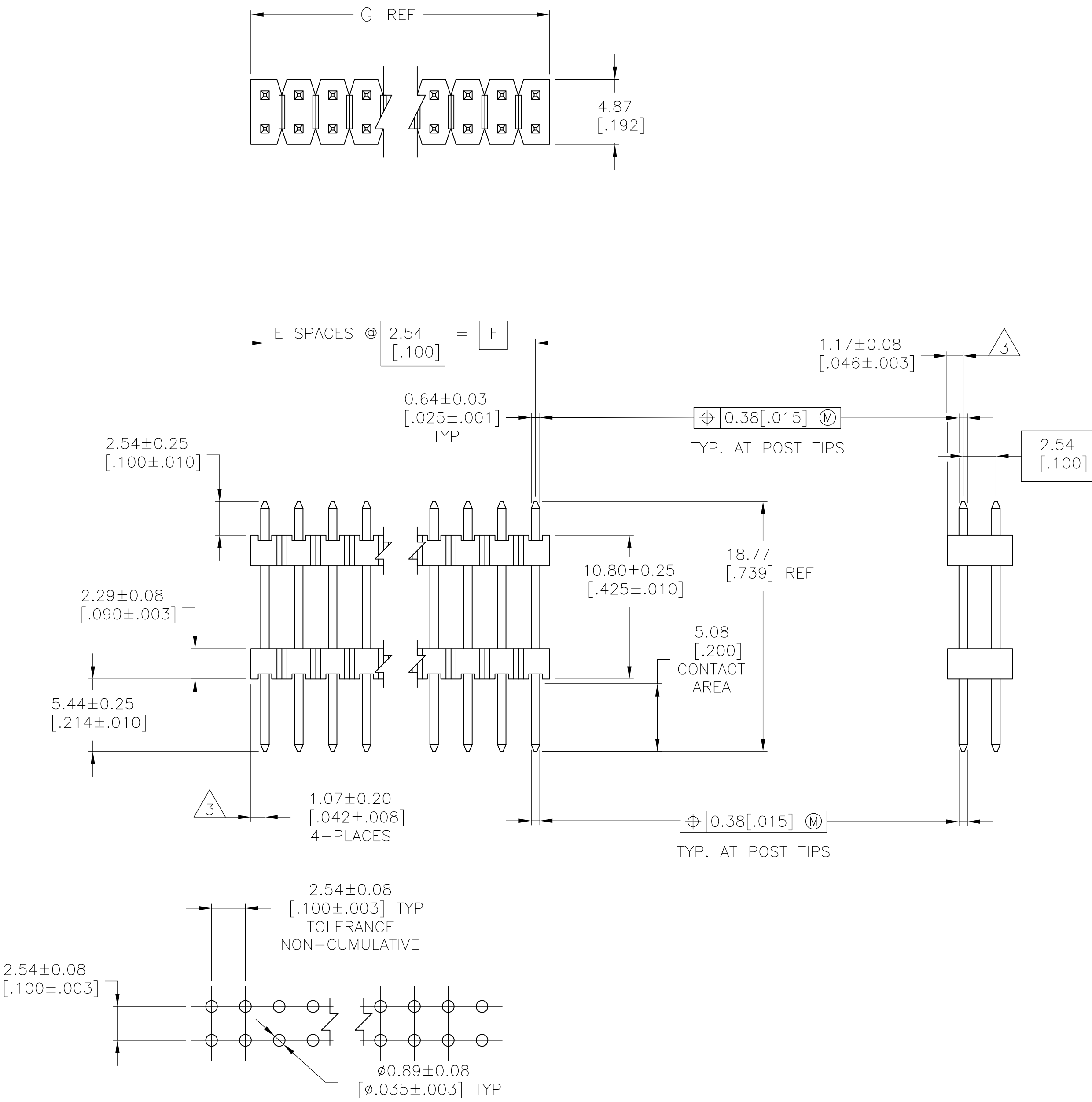


1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
4. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK. CONTACT: COPPER ALLOY.
5. FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD ON SOLDER TAIL, 0.00127 [.000050] NICKEL ENTIRE POST.



RECOMMENDED HOLE LAYOUT

75.93 [2.984]	73.66 [2.900]	29	60	146521-2
37.69 [1.484]	35.56 [1.400]	14	30	146521-1
G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DW E. BRANDBERG 11NOV96		TE Connectivity	
DIMENSIONS: mm [INCHES]		CHK G. DUBNICZKI 11NOV96			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD G. DUBNICZKI 11NOV96		NAME	
0 PLC ± -		PRODUCT SPEC		HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ.POST, UNSHROUDED	
1 PLC ± -		APPLICATION SPEC		SIZE	
2 PLC ± 0.51[.02]		—		CAGE CODE	
3 PLC ± 0.127[.005]		—		DRAWING NO	
4 PLC ± 0.0127[.0005]		—		RESTRICTED TO	
ANGLES ± -		WEIGHT		A1 00779 146521	
MATERIAL		FINISH		CUSTOMER DRAWING	
4		5		SCALE 4:1 SHEET 1 OF 1 REV B	