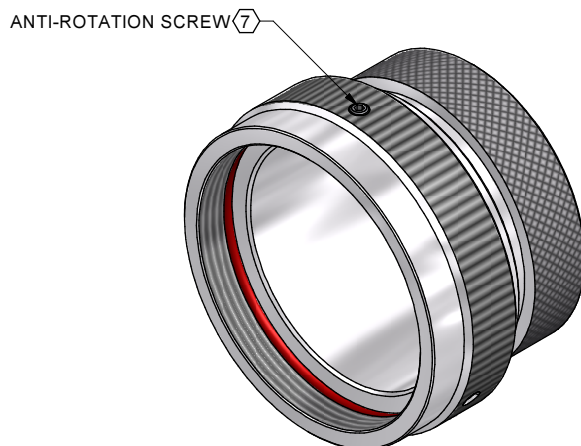




CODE 18 - HEAT SHRINK BOOT BACKSHELL

218M632A19B
 SERIES _____
 DASH NUMBER (TABLE 1) _____
 MANUFACTURER CODE _____
 SEE TABLE 2
 MATERIAL _____
 REFER TO CH00-0250-004
 FINISH _____
 REFER TO CH00-0250-004

NOTES:

1. THIS PRODUCT IS DESIGNED TO TERMINATE A HEAT SHRINKABLE LIPPED BOOT TO A CONNECTOR.
2. FOR ADDITIONAL DIMENSIONS, ORDERING INFORMATION AND MODIFICATION, SEE CH00-0250-004.
3. BACKSHELL TO BE PERMANENTLY MARKED/BAGGED AND LABELLED WITH CODE IDENTIFICATION NUMBER AND PART NUMBER. (e.g. 06090-218M612-19B).
4. BACKSHELL MATES TO MIL-DTL-5015, CLASS A, E & R, MS3100, MS3101 & MS3106. RESILIENT INSERT, SOLDER TYPE AND BENDIX 10-214, CANNON CA-RX COMMERCIAL CRIMP TYPE (LESS ENDBELL).
5. ALL THREAD SIZES FOR ORDER APPLY.
6. ADDITIONAL PIECE(S) SUPPLIED WHEN CONNECTOR MFR IS UNKNOWN (D IN TABLE 2)
7. ANTI-ROTATIONAL SET SCREW, THREE #4-40 THREADED HOLES 120° APART, SINGLE MATING SET SCREW SUPPLIED.

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DRAWN	K.WINCZURA	DATE 26/05/2015	 3RD ANGLE PROJECTION NOT TO SCALE	TITLE: HEAT SHRINK BOOT BACKSHELL		 Polamco 	
CHECKED		26/05/2015					
APPROVED	K.SHEPPARD	27/04/2015		ASSY USED ON: MIL-DTL-5015D			
APPROVED	H.SMITH	02/09/2015					
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES GENERAL TOL LINEAR +/-0.25MM ANGULAR +/- 1°							
REVISIONS							
LTR	DESCRIPTION	DATE	APPROVED				
H	REVISED PER ECN AD93111						
J	REVISED PER ECO-15-012672	02/09/2015	H.SMITH				
TE CAGE CODE: 06090 POLAMCO/TE CAGE CODE: U5792				TE CONNECTIVITY - POLAMCO LTD RESERVES THE RIGHT TO AMEND THIS DRAWING AND THE INFORMATION SET FORTH HEREON AT ANY TIME. USERS SHOULD INDEPENDENTLY EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION.	DRAWING NO: 218M6XX	DRAWING REV: J	SHT 1

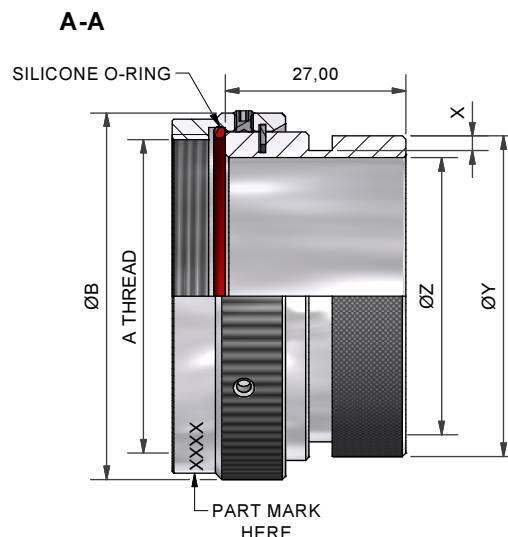
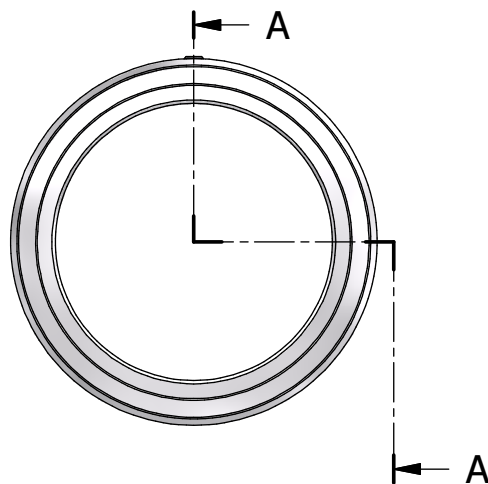
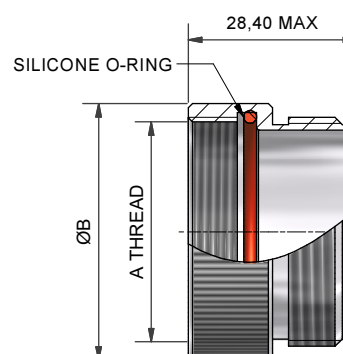


TABLE 1

ORDER NUMBER	SHELL SIZE	MFR CODE TABLE 3	A THREAD	ØB MAX	ØZ	ØY MAX	X +0,20/-0,00
08	8S	B	3/8-32 UNEF	18,5	6,2	13,0	1,12
	8S	C	7/16-28 UNEF	18,0	8,0	13,0	1,12
	8S	A, R	7/16-27 UNS	18,5	8,0	13,0	1,12
	8S	D (6)	(5)	18,5	8,0	13,0	1,12
10	10S	-	1/2-28 UNEF	19,8	9,5	15,0	1,12
11	10SL	C	9/16-24 UNEF	21,6	11,2	16,0	1,12
	10SL	A, B, R	5/8-24 UNEF	23,0	12,7	19,0	1,12
	10SL	D (6)	(5)	23,0	11,2	19,0	1,12
12	12 & 12S	B, C	5/8-24 UNEF	23,0	12,7	19,0	1,12
	12 & 12S	A, R	11/16-24 UNEF	24,9	14,3	19,0	1,12
	12 & 12S	D (6)	(5)	24,9	12,7	19,0	1,12
14	14 & 14S	-	3/4-20 UNEF	27,7	16,0	21,0	1,12
16	16 & 16S	-	7/8-20 UNEF	31,1	19,0	24,0	1,12
18	18	-	1-20 UNEF	34,4	20,7	26,0	1,12
20	20	A, B, C	1 1/8-18 UNEF	37,6	25,4	34,0	1,75
	20	R	1 1/8-24 UNS	37,6	25,4	34,0	1,75
	20	D (6)	(5)	37,6	25,4	34,0	1,75
22	22	-	1 1/4-18 UNEF	40,6	28,5	36,0	1,75
24	24	-	1 3/8-18 UNEF	43,6	31,8	40,5	1,75
28	28	-	1 5/8-18 UNEF	48,6	35,0	43,0	2,20
32	32	B, C	1 7/8-16 UN	54,9	41,5	48,0	2,20
	32	A, R	1 29/32-18 UN	54,9	41,3	48,0	2,20
	32	D (6)	(5)	54,9	41,5	48,0	2,20
36	36	B	2 1/16-16 UNS	64,6	47,6	54,5	2,20
	36	R	2 1/16-20 UNS	64,6	47,6	54,5	2,20
	36	C	2 1/8-16 UN	64,6	48,0	54,5	2,20
	36	A	2 1/8-18 UNS	64,6	47,6	54,5	2,20
	36	D (6)	(5)	64,6	48,0	54,5	2,20
40	40	B	2 5/16-16 UN	70,6	54,0	60,5	2,20
	40	A, C, R	2 3/8-16 UN	70,6	54,0	60,5	2,20
	40	D (6)	(5)	69,3	54,0	60,5	2,20
44	44	-	2 5/8-16 UN	82,0	60,3	67,6	2,20
48	48	C	2 13/16-18 UNS	82,0	66,7	74,0	2,20
	48	A, R	2 7/8-16 UN	82,0	66,7	74,0	2,20
	48	D (6)	(5)	82,0	66,7	74,0	2,20

TABLE 2

MFR CODE	CONNECTOR MANUFACTURER (MS 3100, MS 3101 & MS 3106)
A	AMPHENOL - CLASS A
B	BENDIX - CLASS A, E & R
C	CANNON - CLASS A, E & R
D	MFR UNKNOWN, CLASS A, E & R
R	AMPHENOL - CLASS R
-	MFR CODE NOT REQUIRED



ADDITIONAL PIECE(S) SUPPLIED WHEN CONNECTOR MANUFACTURER IS UNKNOWN ("D" IN TABLE 3)

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REVISIONS <table border="1"> <tr> <th>LTR</th><th>DESCRIPTION</th><th>DATE</th><th>APPROVED</th></tr> <tr> <td>H</td><td>REVISED PER ECN AD93111</td><td></td><td></td></tr> <tr> <td>J</td><td>REVISED PER ECO-15-012672</td><td>02/09/2015</td><td>H.SMITH</td></tr> </table>						LTR	DESCRIPTION	DATE	APPROVED	H	REVISED PER ECN AD93111			J	REVISED PER ECO-15-012672	02/09/2015	H.SMITH
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