

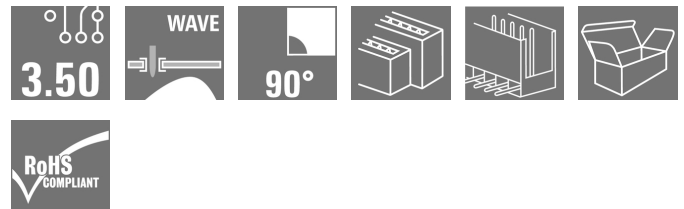
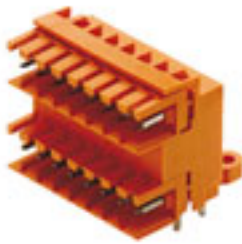
**SLD 3.50/20/90 4.5SN BK BX****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

**Product image**

Similar to illustration

Two-tier pin header for wave soldering in 3.50 mm pitch. The connector is available in open, closed and flange versions. The male connectors provide space for labelling and can be coded. Packed in a cardboard box.

**General ordering data**

Version	PCB plug-in connector, male header, open side, THT solder connection, 3.50 mm, Number of poles: 20, 90°, Solder pin length (l): 4.5 mm, tinned, black, Box
Order No.	<a href="#">1634120000</a>
Type	SLD 3.50/20/90 4.5SN BK BX
GTIN (EAN)	4008190258573
Qty.	20 pc(s).
Product data	IEC: 200 V / 10.5 A UL: 300 V / 8 A
Packaging	Box

Creation date October 11, 2022 7:28:35 PM CEST

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## Technical data

## Dimensions and weights

Depth	24.7 mm	Depth (inches)	0.972 inch
Height	27.8 mm	Height (inches)	1.094 inch
Height of lowest version	23.3 mm	Width	35 mm
Width (inches)	1.378 inch	Net weight	13.25 g

## System specifications

Product family	OMNIMATE Signal - series BL/SL 3.50	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	90°
Number of poles	20	Number of solder pins per pole	1
Solder pin length (l)	4.5 mm	Solder pin length tolerance	0 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0.03 mm
Solder eyelet hole diameter (D)	1.4 mm	Solder eyelet hole diameter tolerance (D)+	0, 1 mm
L1 in mm	31.5 mm	L1 in inches	1.24 inch
Number of rows	2	Pin series quantity	2
Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch	Touch-safe protection acc. to DIN VDE 0470	IP 10
Volume resistance	≤5 mΩ	Can be coded	Yes
Plugging force/pole, max.	10 N	Pulling force/pole, max.	8 N

## Material data

Insulating material	PBT	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact material	CuSn	Contact surface	tinned
Layer structure of solder connection	2...3 µm Ni / 5...7 µm Sn glossy	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

## Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	10.5 A
Rated current, max. number of poles (Tu=20°C)	8 A	Rated current, min. number of poles (Tu=40°C)	9 A
Rated current, max. number of poles (Tu=40°C)	7 A	Rated voltage for surge voltage class / pollution degree II/2	200 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	125 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 80 A

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## Technical data

## Rated data acc. to CSA

Institute (CSA)



Certificate No. (CSA)

12400-313

Rated voltage (Use group B / CSA) 300 V

Rated voltage (Use group D / CSA) 300 V

Rated current (Use group B / CSA) 8 A

Rated current (Use group D / CSA) 8 A

Reference to approval values  
Specifications are maximum values, details - see approval certificate.

## Packing

Packaging Box

VPE length 82 mm

VPE width 88 mm

VPE height 104 mm

## Classifications

ETIM 6.0 EC002637

ETIM 7.0 EC002637

ETIM 8.0 EC002637

ECLASS 9.0 27-44-04-02

ECLASS 9.1 27-44-04-02

ECLASS 10.0 27-44-04-02

ECLASS 11.0 27-46-02-01

ECLASS 12.0 27-46-02-01

## Important note

IPC conformity

Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Notes

- Additional variants on request
- Gold-plated contact surfaces on request
- Rated current related to rated cross-section & min. No. of poles.
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

## Approvals

Approvals



ROHS Conform

UL File Number Search UL Website

Certificate No. (UR) E60693

## Downloads

Catalogues [Catalogues in PDF-format](#)Brochures [FL DRIVES EN](#)  
[FL DRIVES DE](#)

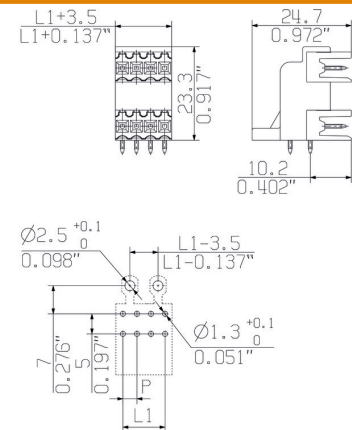
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Catalogue status 07.10.2022 / We reserve the right to make technical changes.

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**Drawings****Dimensional drawing**

## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.