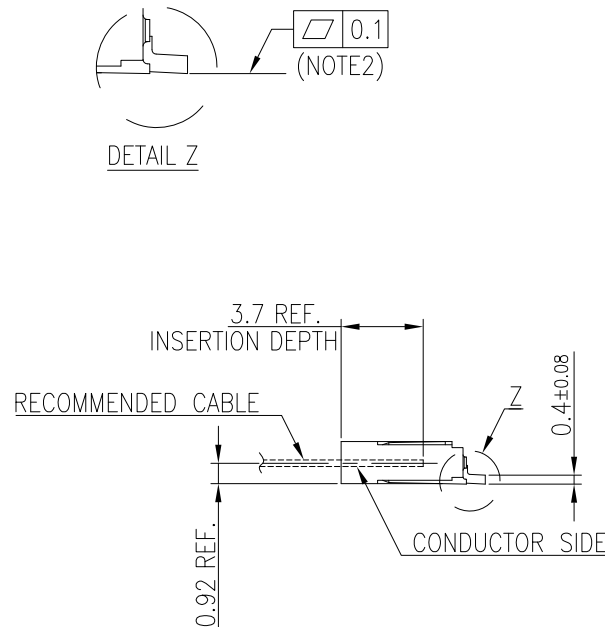
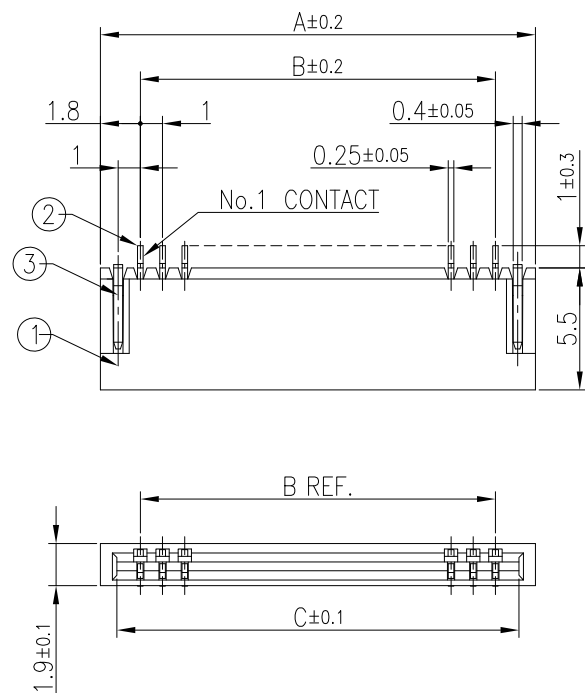


PRODUCT NO.
HFW_R-1ST___H1LF



MATERIAL TABLE

PT. NO.	PARTS NAME	MATERIAL	Q'TY	NOTE
1	HOUSING	LCP RESIN GLASS REINFORCED (UL94V-0)	1	COLOR : BLACK (HALOGEN FREE)
2	CONTACT	PHOSPHOR BRONZE	n	PLATING : SEE PLATING OPTION (LEAD FREE)
3	MOUNTING PLATE		2	PLATING : MATTE TIN 1.5um min (LEAD FREE) NICKEL UNDER PLATING 1.27um min.

n : NO. OF CONTACTS

NOTES

- THIS PRODUCT IS THE LOWER CONTACT TYPE CONNECTOR DESIGNED TO TERMINATE FPC/FFC AND COPES WITH AUTOMATIC MOUNTING (SMT).
- FLATNESS OF CONTACT TERMINAL AND MOUNTING PLATE TO HOUSING MUST BE WITHIN TOLERANCE IN Z PORTION DETAILED DRAWING.
- THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS47-0004.
- THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 10 SECONDS IN A REFLOW SOLDERING OVEN.
- CATALOG NUMBER STRUCTURE IS AS FOLLOWINGS.

SERIES NAME _____ HFW (n) R - 1 ST A ___ H1LF
NO. OF CONTACT _____
RIGHT ANGLE TYPE _____
LOWER CONTACT TYPE FOR FPC/FFC _____
FOR AUTOMATIC MOUNTING (SMT) _____
PLATING OPTION _____
1.27um min. Ni UNDER PLATING FOR ALL OPTIONS
FINISH PLATING : REFER TO PLATING OPTION TABLE
PACKAGING OPTION _____
REFER TO SHEET2
HALOGEN AND LEAD FREE _____

CAT. NO. & DIMENSIONS

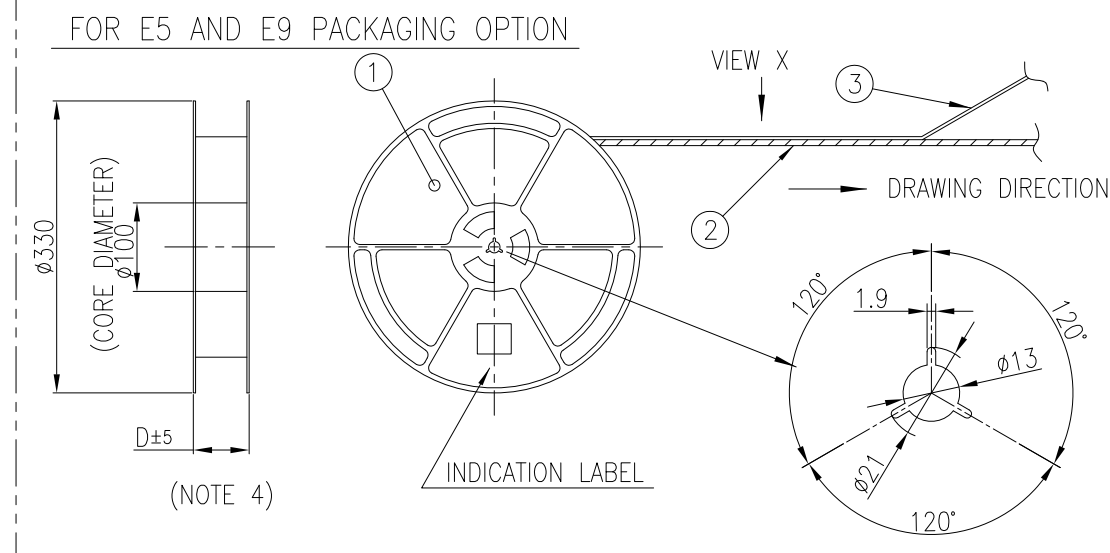
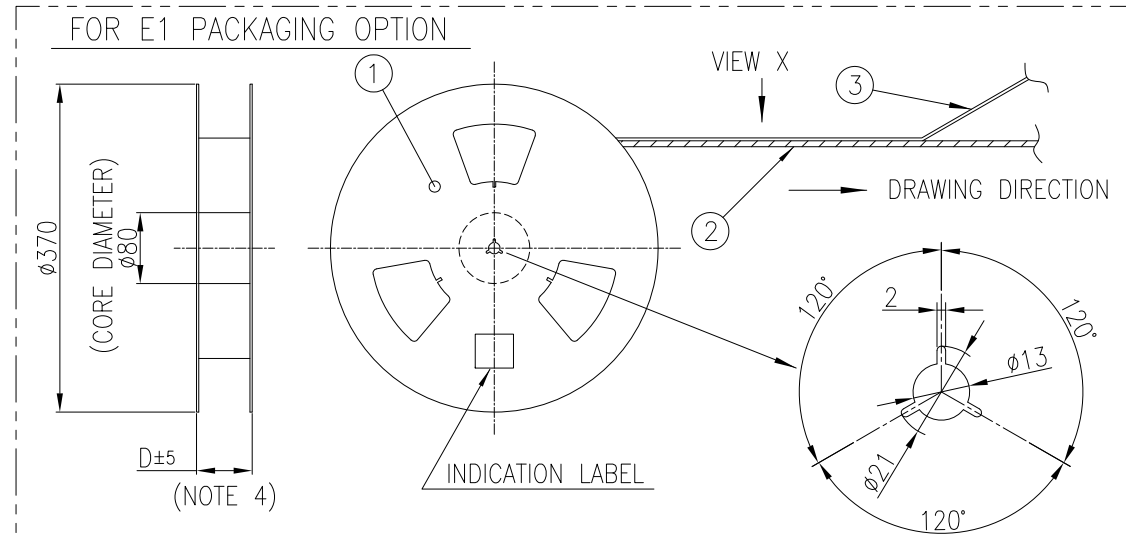
NO. OF CONT (n)	CAT. NO.	DIMENSIONS		
		A	B	C
4	HFW4R-1ST___H1LF	6.6	3	5.14
5	HFW5R-1ST___H1LF	7.6	4	6.14
6	HFW6R-1ST___H1LF	8.6	5	7.14
7	HFW7R-1ST___H1LF	9.6	6	8.14
8	HFW8R-1ST___H1LF	10.6	7	9.14
9	HFW9R-1ST___H1LF	11.6	8	10.14
10	HFW10R-1ST___H1LF	12.6	9	11.14
11	HFW11R-1ST___H1LF	13.6	10	12.14
12	HFW12R-1ST___H1LF	14.6	11	13.14
13	HFW13R-1ST___H1LF	15.6	12	14.14
14	HFW14R-1ST___H1LF	16.6	13	15.14
15	HFW15R-1ST___H1LF	17.6	14	16.14
16	HFW16R-1ST___H1LF	18.6	15	17.14
17	HFW17R-1ST___H1LF	19.6	16	18.14
18	HFW18R-1ST___H1LF	20.6	17	19.14
19	HFW19R-1ST___H1LF	21.6	18	20.14
20	HFW20R-1ST___H1LF	22.6	19	21.14
21	HFW21R-1ST___H1LF	23.6	20	22.14
22	HFW22R-1ST___H1LF	24.6	21	23.14
23	HFW23R-1ST___H1LF	25.6	22	24.14
24	HFW24R-1ST___H1LF	26.6	23	25.14
25	HFW25R-1ST___H1LF	27.6	24	26.14
26	HFW26R-1ST___H1LF	28.6	25	27.14
27	HFW27R-1ST___H1LF	29.6	26	28.14
28	HFW28R-1ST___H1LF	30.6	27	29.14
29	HFW29R-1ST___H1LF	31.6	28	30.14
30	HFW30R-1ST___H1LF	32.6	29	31.14

PLATING OPTION TABLE

PRODUCT NUMBER	PLATING OPTION	CONTACT PLATING	TERMINAL PLATING
HFW_R-1ST___H1LF	BLANK	MATTE TIN : 2um min.	MATTE TIN : 2um min.
HFW_R-1STZ___H1LF	Z	MATTE THIN TIN PLATING	MATTE TIN : 1um min.
HFW_R-1STA___H1LF	A	GOLD : 0.3um min.	GOLD : 0.05um min.
HFW_R-1STB___H1LF	B	GOLD : 0.3um min.	MATTE TIN : 1um min.
HFW_R-1STG___H1LF	G	GOLD : 0.05um min. WITH Ni DAM	GOLD : 0.05um min.

mat'l. code SEE_TABLE				surface ISO 1302 ✓				tolerance ISO 406 ISO 1101				projection 				product family 58NF													
ltr	ecn no		dr	date		tolerances unless otherwise specified												title 1mm SPACING SMT CONNECTOR (Cat. No. HFW__R-1ST___H1LF)											
A			S.W.	2018-10-18		angles				linear																			
														0.XX/±0.2															
						0°±2°								0.XXX/±0.2															
														scale 3:1															
						dr		S.WATANABE		2018-10-18						dwg no				sheet 1 of 5				size					
						engr		S.WATANABE		2018-10-18						10149903				A3									
						chr		S-H.THIO		2018-10-19																			
						appd		Y.KAMEDA		2018-10-19																			
sheet index		revision		A	A	A	A	A								type CUSTOMER DRAWING													
		sheet		1	2	3	4	5																					

PRODUCT NO.
HFW__R-1ST_E_H1LF

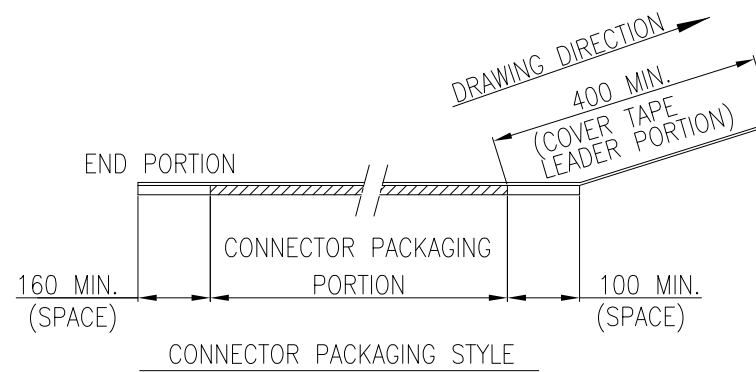
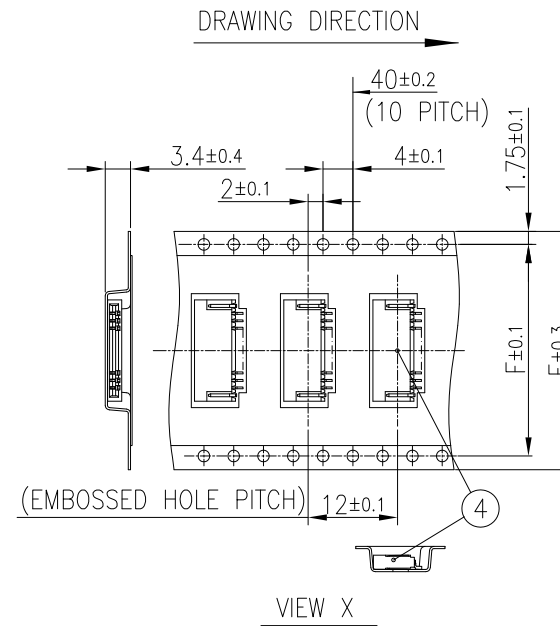


PACKAGING OPTION TABLE

PRODUCT NUMBER	PACKAGING OPTION	REEL MATERIAL	REEL DIAMETER	CONNECTOR QUANTITY
HFW_R-1ST_E1H1LF	E1	CARDBOARD	φ370	2000 / REEL
HFW_R-1ST_E5H1LF	E5	PLASTIC	φ330	1500 / REEL
HFW_R-1ST_E9H1LF	E9	PLASTIC	φ330	500 / REEL

NOTES

- THIS IS PLASTIC TAPE PACKAGED CONNECTOR DESIGNED TO TERMINATE FPC/FFC AND CYPES WITH AUTOMATIC MOUNTING (SMT).
- SEE JIS C 0806 (PACKING OF ELECTRONIC COMPONENTS ON CONTINUOUS TAPES (SURFACE MOUNTING DEVICES)) FOR SHAPE AND DIMENSIONS OF PLASTIC (EMBOSSSED) TAPE AND REEL.
- D DIMENSION IS PORTION OF THE CORE.



CAT. NO. & DIMENSIONS

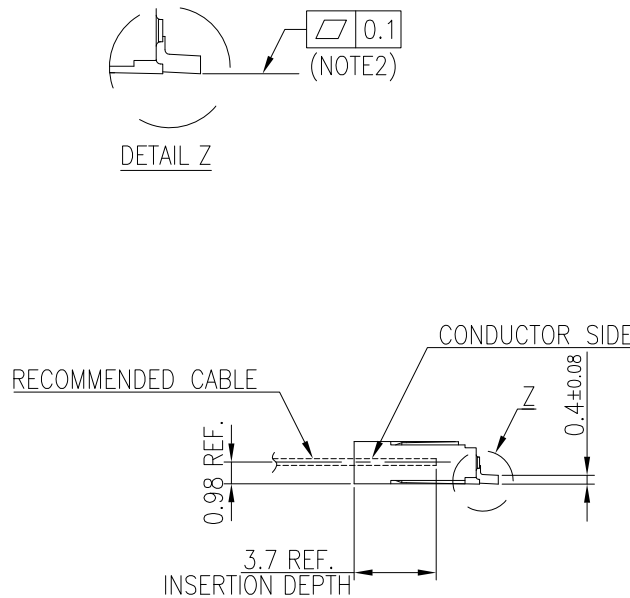
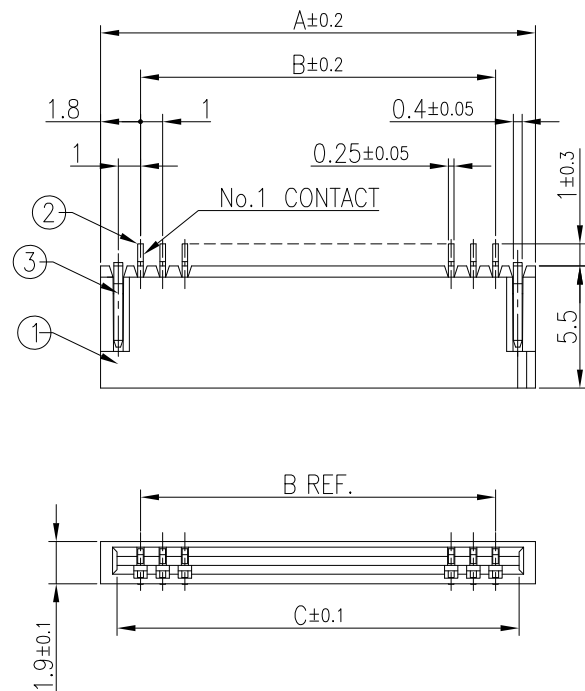
NO. OF CONT (n)	CAT. NO.	DIMENSIONS		
		D	E	F
4	HFW4R-1ST_E_H1LF	28.4	24	—
5	HFW5R-1ST_E_H1LF	28.4	24	—
6	HFW6R-1ST_E_H1LF	28.4	24	—
7	HFW7R-1ST_E_H1LF	28.4	24	—
8	HFW8R-1ST_E_H1LF	28.4	24	—
9	HFW9R-1ST_E_H1LF	28.4	24	—
10	HFW10R-1ST_E_H1LF	28.4	24	—
11	HFW11R-1ST_E_H1LF	28.4	24	—
12	HFW12R-1ST_E_H1LF	28.4	24	—
13	HFW13R-1ST_E_H1LF	28.4	24	—
14	HFW14R-1ST_E_H1LF	28.4	24	—
15	HFW15R-1ST_E_H1LF	36.4	32	28.4
16	HFW16R-1ST_E_H1LF	36.4	32	28.4
17	HFW17R-1ST_E_H1LF	36.4	32	28.4
18	HFW18R-1ST_E_H1LF	36.4	32	28.4
19	HFW19R-1ST_E_H1LF	48.4	44	40.4
20	HFW20R-1ST_E_H1LF	48.4	44	40.4
21	HFW21R-1ST_E_H1LF	48.4	44	40.4
22	HFW22R-1ST_E_H1LF	48.4	44	40.4
23	HFW23R-1ST_E_H1LF	48.4	44	40.4
24	HFW24R-1ST_E_H1LF	48.4	44	40.4
25	HFW25R-1ST_E_H1LF	48.4	44	40.4
26	HFW26R-1ST_E_H1LF	48.4	44	40.4
27	HFW27R-1ST_E_H1LF	48.4	44	40.4
28	HFW28R-1ST_E_H1LF	48.4	44	40.4
29	HFW29R-1ST_E_H1LF	48.4	44	40.4
30	HFW30R-1ST_E_H1LF	60.4	56	52.4

MATERIAL TABLE

PT. NO.	PARTS NAME	CAT. NO.	MATERIAL	COLOR
1	REEL	—	CARDBOARD	WHITE
			POLYSTYRENE	BLACK
2	EMBOSS TAPE	—	A-PET	TRANSPARENT
3	COVER TAPE	—	POLYESTER	TRANSPARENT
4	CONNECTOR	HFW_R-1ST__H1LF	SEE SHEET 1	

mat'l. code SEE_TABLE				surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection MM	product family 58NF			
ltr	ecn	no	dr	date	tolerances unless otherwise specified		title 1mm SPACING SMT CONNECTOR (Cat.No. HFW__R-1ST_E_H1LF)			
A					angles linear	0.X/±0.5 0.XX/±0.5 0.XXX/±0.5	dwg no 10149903			
					0°±5'	scale N/A	sheet 2 of 5			
					dr S.WATANABE	2018-10-22	size A3			
					enr S.WATANABE	2018-10-22				
					chr S-H.THIO	2018-10-22				
					appd Y.KAMEDA	2018-10-22				
sheet index	revision sheet						type CUSTOMER DRAWING			

PRODUCT NO.
HFW_R-2ST___H1LF



MATERIAL TABLE

PT. NO.	PARTS NAME	MATERIAL	Q'TY	NOTE
1	HOUSING	LCP RESIN GLASS REINFORCED (UL94V-0)	1	COLOR : BLACK (HALOGEN FREE)
2	CONTACT	PHOSPHOR BRONZE	n	PLATING : SEE PLATING OPTION (LEAD FREE)
3	MOUNTING PLATE		2	PLATING : MATTE TIN 1.5um min. (LEAD FREE) NICKEL UNDER PLATING 1.27um min.

n : NO. OF CONTACTS

NOTES

- THIS PRODUCT IS THE UPPER CONTACT TYPE CONNECTOR DESIGNED TO TERMINATE FPC/FFC AND COPES WITH AUTOMATIC MOUNTING (SMT).
- FLATNESS OF CONTACT TERMINAL AND MOUNTING PLATE TO HOUSING MUST BE WITHIN TOLERANCE IN Z PORTION DETAILED DRAWING.
- THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS47-0004.
- THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 10 SECONDS IN A REFLOW SOLDERING OVEN.
- CATALOG NUMBER STRUCTURE IS AS FOLLOWINGS.

SERIES NAME _____ HFW (n) R - 2 ST A ___ H1LF
NO. OF CONTACT _____
RIGHT ANGLE TYPE _____
UPPER CONTACT TYPE FOR FPC/FFC _____
FOR AUTOMATIC MOUNTING (SMT) _____
PLATING OPTION _____
1.27um min. Ni UNDER PLATING FOR ALL OPTIONS
FINISH PLATING : REFER TO PLATING OPTION TABLE
PACKAGING OPTION _____
REFER TO SHEET4
HALOGEN AND LEAD FREE _____

CAT. NO. & DIMENSIONS

NO. OF CONT (n)	CAT. NO.	DIMENSIONS		
		A	B	C
4	HFW4R-2ST___H1LF	6.6	3	5.14
5	HFW5R-2ST___H1LF	7.6	4	6.14
6	HFW6R-2ST___H1LF	8.6	5	7.14
7	HFW7R-2ST___H1LF	9.6	6	8.14
8	HFW8R-2ST___H1LF	10.6	7	9.14
9	HFW9R-2ST___H1LF	11.6	8	10.14
10	HFW10R-2ST___H1LF	12.6	9	11.14
11	HFW11R-2ST___H1LF	13.6	10	12.14
12	HFW12R-2ST___H1LF	14.6	11	13.14
13	HFW13R-2ST___H1LF	15.6	12	14.14
14	HFW14R-2ST___H1LF	16.6	13	15.14
15	HFW15R-2ST___H1LF	17.6	14	16.14
16	HFW16R-2ST___H1LF	18.6	15	17.14
17	HFW17R-2ST___H1LF	19.6	16	18.14
18	HFW18R-2ST___H1LF	20.6	17	19.14
19	HFW19R-2ST___H1LF	21.6	18	20.14
20	HFW20R-2ST___H1LF	22.6	19	21.14
21	HFW21R-2ST___H1LF	23.6	20	22.14
22	HFW22R-2ST___H1LF	24.6	21	23.14
23	HFW23R-2ST___H1LF	25.6	22	24.14
24	HFW24R-2ST___H1LF	26.6	23	25.14
25	HFW25R-2ST___H1LF	27.6	24	26.14
26	HFW26R-2ST___H1LF	28.6	25	27.14
27	HFW27R-2ST___H1LF	29.6	26	28.14
28	HFW28R-2ST___H1LF	30.6	27	29.14
29	HFW29R-2ST___H1LF	31.6	28	30.14
30	HFW30R-2ST___H1LF	32.6	29	31.14

PLATING OPTION TABLE

PRODUCT NUMBER	PLATING OPTION	CONTACT PLATING	TERMINAL PLATING
HFW_R-2ST___H1LF	BLANK	MATTE TIN : 2um min.	MATTE TIN : 2um min.
HFW_R-2STZ___H1LF	Z	MATTE THIN TIN PLATING	MATTE TIN : 1um min.
HFW_R-2STA___H1LF	A	GOLD : 0.3um min.	GOLD : 0.05um min.
HFW_R-2STB___H1LF	B	GOLD : 0.3um min.	MATTE TIN : 1um min.
HFW_R-2STG___H1LF	G	GOLD : 0.05um min. WITH Ni DAM	GOLD : 0.05um min.

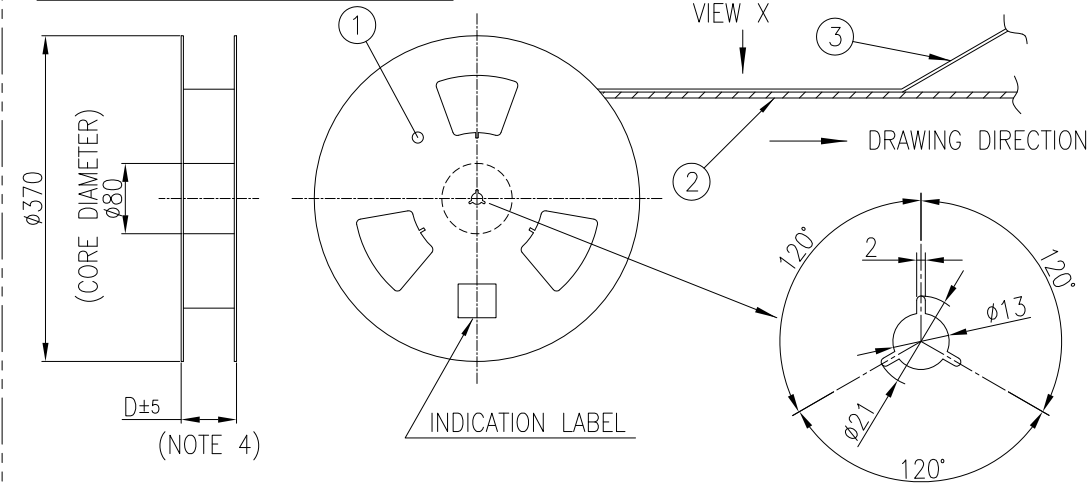
mat'l. code SEE_TABLE				surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection MM	product family 58NF
ltr	ecn no	dr	date	tolerances unless	otherwise specified	scale 3:1	title 1mm SPACING SMT CONNECTOR (Cat. No. HFW___R-2ST___H1LF)
A				angles	0.X/±0.2		dwg no 10149903 sheet 3 of 5 size A3
				linear	0.XX/±0.2		
				0°±2°	0.XXX/±0.2		
				dr	S.WATANABE	2018-10-18	type CUSTOMER DRAWING
				engr	S.WATANABE	2018-10-18	
				chr	S-H.THIO	2018-10-19	
				appd	Y.KAMEDA	2018-10-19	
sheet index	revision sheet						

PRODUCT NO.
HFW__R-2ST_E_H1LF

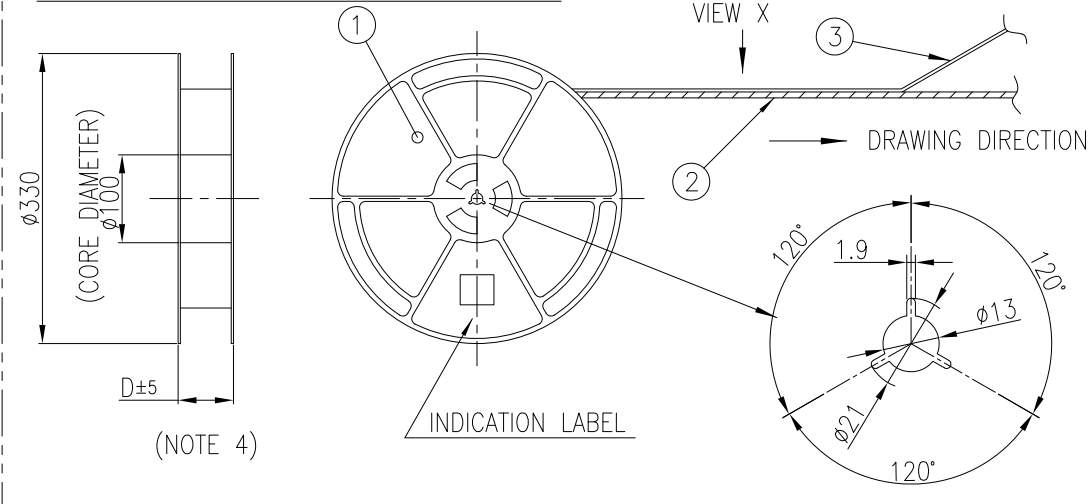
CAT. NO. & DIMENSIONS

NO. OF CONT (n)	CAT. NO.	DIMENSIONS		
		D	E	F
4	HFW4R-2ST_E_H1LF	28.4	24	—
5	HFW5R-2ST_E_H1LF	28.4	24	—
6	HFW6R-2ST_E_H1LF	28.4	24	—
7	HFW7R-2ST_E_H1LF	28.4	24	—
8	HFW8R-2ST_E_H1LF	28.4	24	—
9	HFW9R-2ST_E_H1LF	28.4	24	—
10	HFW10R-2ST_E_H1LF	28.4	24	—
11	HFW11R-2ST_E_H1LF	28.4	24	—
12	HFW12R-2ST_E_H1LF	28.4	24	—
13	HFW13R-2ST_E_H1LF	28.4	24	—
14	HFW14R-2ST_E_H1LF	28.4	24	—
15	HFW15R-2ST_E_H1LF	36.4	32	28.4
16	HFW16R-2ST_E_H1LF	36.4	32	28.4
17	HFW17R-2ST_E_H1LF	36.4	32	28.4
18	HFW18R-2ST_E_H1LF	36.4	32	28.4
19	HFW19R-2ST_E_H1LF	48.4	44	40.4
20	HFW20R-2ST_E_H1LF	48.4	44	40.4
21	HFW21R-2ST_E_H1LF	48.4	44	40.4
22	HFW22R-2ST_E_H1LF	48.4	44	40.4
23	HFW23R-2ST_E_H1LF	48.4	44	40.4
24	HFW24R-2ST_E_H1LF	48.4	44	40.4
25	HFW25R-2ST_E_H1LF	48.4	44	40.4
26	HFW26R-2ST_E_H1LF	48.4	44	40.4
27	HFW27R-2ST_E_H1LF	48.4	44	40.4
28	HFW28R-2ST_E_H1LF	48.4	44	40.4
29	HFW29R-2ST_E_H1LF	48.4	44	40.4
30	HFW30R-2ST_E_H1LF	60.4	56	52.4

FOR E1 PACKAGING OPTION



FOR E5 AND E9 PACKAGING OPTION

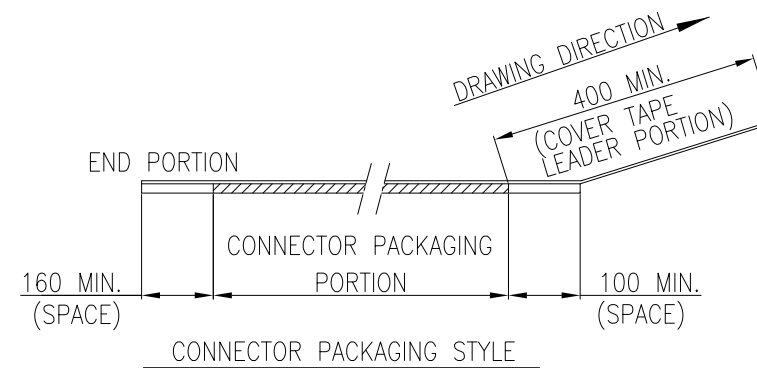
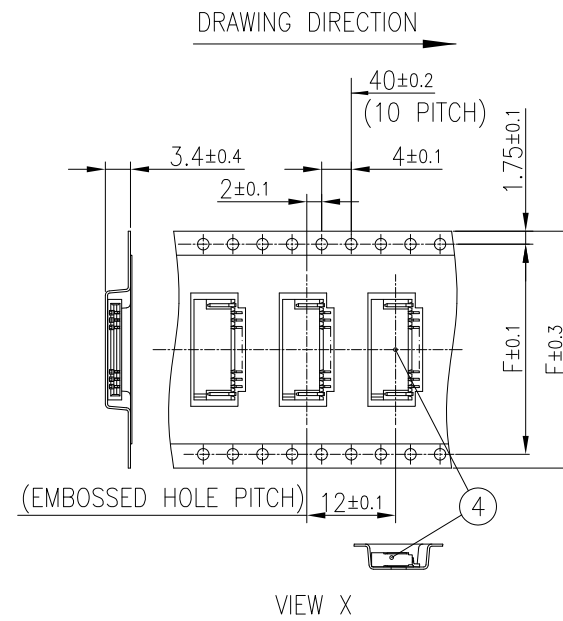


PACKAGING OPTION TABLE

PRODUCT NUMBER	PACKAGING OPTION	REEL MATERIAL	REEL DIAMETER	CONNECTOR QUANTITY
HFW_R-2ST_E1H1LF	E1	CARDBOARD	$\phi 370$	2000 / REEL
HFW_R-2ST_E5H1LF	E5	PLASTIC	$\phi 330$	1500 / REEL
HFW_R-2ST_E9H1LF	E9	PLASTIC	$\phi 330$	500 / REEL

NOTES

- THIS IS PLASTIC TAPE PACKAGED CONNECTOR DESIGNED TO TERMINATE FPC/FFC AND COPES WITH AUTOMATIC MOUNTING (SMT).
- SEE JIS C 0806 (PACKING OF ELECTRONIC COMPONENTS ON CONTINUOUS TAPES (SURFACE MOUNTING DEVICES)) FOR SHAPE AND DIMENSIONS OF PLASTIC (EMBOSSSED) TAPE AND REEL.
- D DIMENSION IS PORTION OF THE CORE.

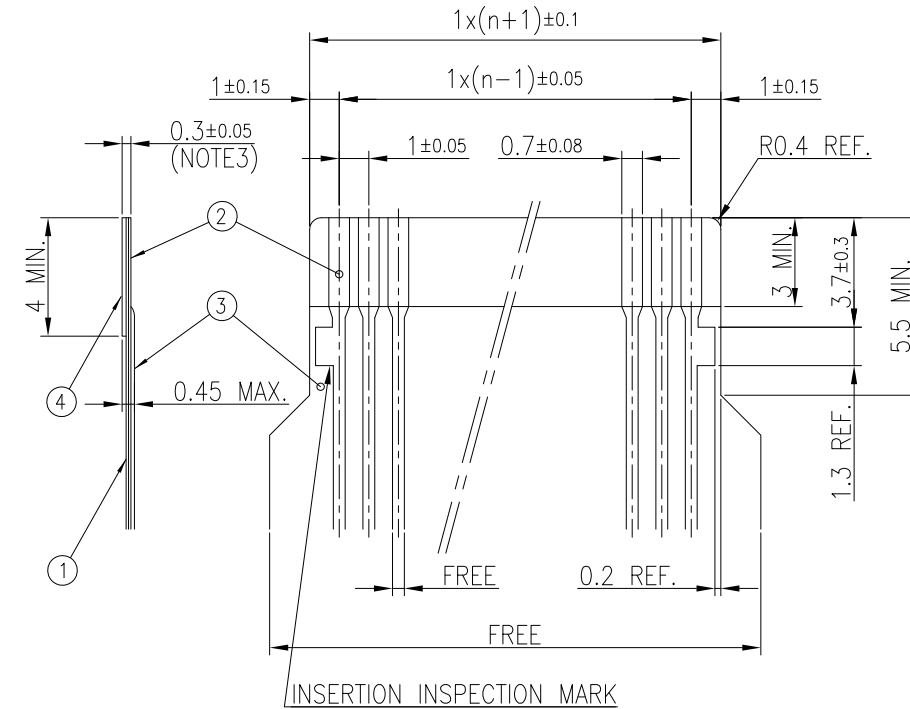


MATERIAL TABLE

PT. NO.	PARTS NAME	CAT. NO.	MATERIAL	COLOR
1	REEL	—	CARDBOARD	WHITE
			POLYSTYRENE	BLACK
2	EMBOSS TAPE	—	A-PET	TRANSPARENT
3	COVER TAPE	—	POLYESTER	TRANSPARENT
4	CONNECTOR	HFW_R-2ST___H1LF	SEE SHEET 3	

mat'l. code SEE_TABLE				surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection MM	product family 58NF
ltr	ecn no	dr	date	tolerances unless otherwise specified	linear	MM	title 1mm SPACING SMT CONNECTOR (Cat.No. HFW__R-2ST_E_H1LF)
A				angles	0.X/±0.5		
				0°±5°	0.XX/±0.5	scale N/A	
				dr	S.WATANABE	2018-10-22	dwg no
				enr	S.WATANABE	2018-10-22	sheet 4 of 5
				chr	S-H.THIO	2018-10-22	size A3
				appd	Y.KAMEDA	2018-10-22	type CUSTOMER DRAWING
sheet index	revision sheet						

n : NO. OF CONDUCTORS

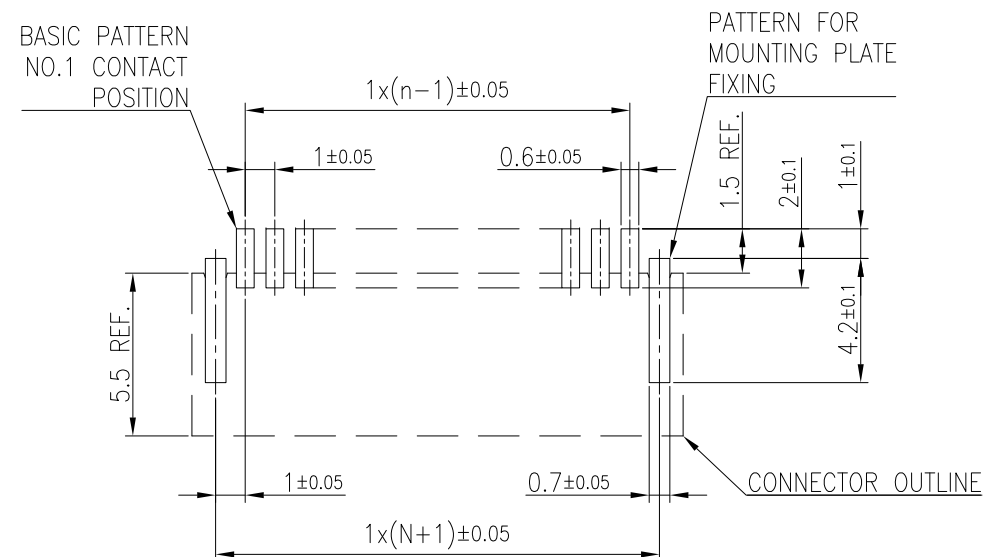


PT. NO.	DESCRIPTION	MATERIAL	THICKNESS (μm)
1	BASE FILM	POLYIMIDE OR POLYESTER OR EQUIVALENT	25
2	CONDUCTOR	COPPER FOIL (PLATING : TIN OR GOLD) (NOTE5)	35
3	OVERLAY	POLYIMIDE OR POLYESTER OR EQUIVALENT	—
4	SUPPORTING TAPE	POLYESTER OR POLYIMIDE OR EQUIVALENT	188

PT. NO.	DESCRIPTION	MATERIAL
1	INSULATOR	FLAME RESISTING POLYESTER OR EQUIVALENT
2	CONDUCTOR	COPPER FOIL (PLATING : TIN OR GOLD) (NOTE5)
3	SUPPORTING TAPE	FLAME RESISTING POLYESTER OR EQUIVALENT

NOTES

1. NO BURR AT EACH PORTION.
2. NO PEELING IN COMMON USE.
3. TOTAL THICKNESS LIMIT OF EACH MATERIAL (INCLUDING ADHESIVE AGENT) IS SPECIFIED.
4. BOTH COMBINATIONS ARE ALLOWED.
5. FINISH PLATING OF CABLE CONDUCTOR AND CONTACT SHOULD BE MATCHED.

[illegible]