

LOC	DIST	REVISIONS				
AD	00	P	LTR	DESCRIPTION	DATE	DWN
		C		REVISED PER ECO-14-000069	15APR2014	NK
						APVD
						MM

D

C

B

A

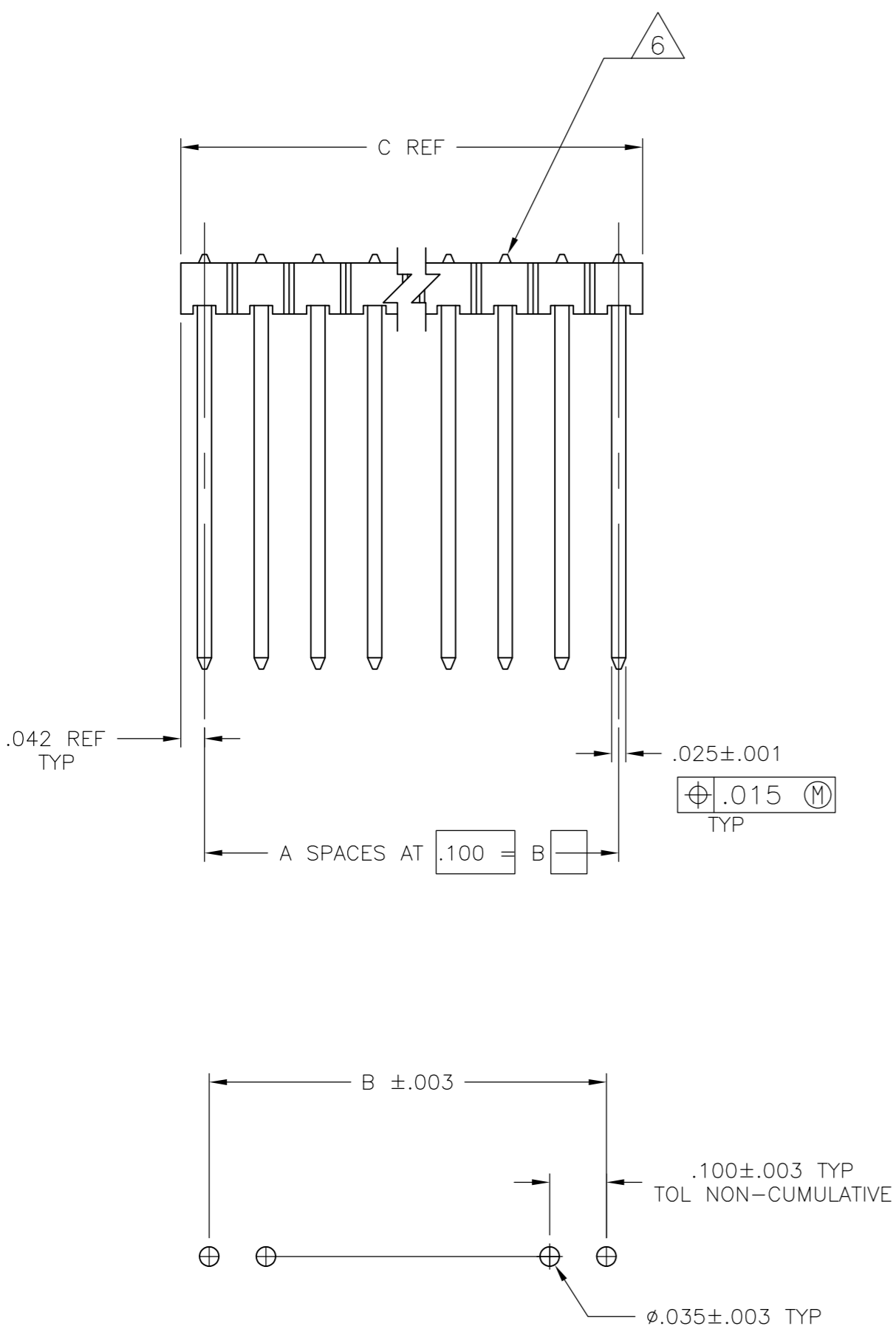
D

C

B

A





1977199



- 1 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 2 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 3 .000100-.000200 MATTE TIN OVER .000050 NICKEL
- 4 MATERIAL: HOUSING - FLAME RETARDANT THERMOPLASTIC, LCP; COLOR - BLACK, POSTS - COPPER ALLOY
- 5 PART TO BE CLEAN AND FREE OF BURRS AND SHARP EDGES EXCEPT AT THE END OF THE HOUSING WHERE 4 POSITION PARTS ARE CUT FROM MULTIPLE POSITION STICKS.
- 6 ENDS OF ALL PINS MUST BE CLEAN AND FREE OF ANY FOREIGN MATERIAL (CHAMFERED TYPICAL TO OTHER END IS OPTIONAL)

RECOMMENDED HOLE LAYOUT

.384	.300	3	4	1977199-1
C	B	A	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R BROWN 04SEP2007	 TE Connectivity									
DIMENSIONS: INCHES		CHK J GESFORD 04SEP2007										
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J GESFORD 04SEP2007	NAME ASSEMBLY, HEADER, BREAKAWAY, MOD II, SINGLE ROW, .100 C/L, VERTICAL, WITH .025 SQUARE POSTS								
			PRODUCT SPEC									
			—									
			APPLICATION SPEC									
			—									
MATERIAL	0 PLC ± —	FINISH	WEIGHT	—	SIZE	A2	CAGE CODE	00779	DRAWING NO	C=1977199	RESTRICTED TO	—
	1 PLC ± —		—	SCALE	4:1	SHEET	1 of 1	REV	C			
		2 PLC ± —										
		3 PLC ± .005										
		4 PLC ± —										
		ANGLES ± —										
												
CUSTOMER DRAWING												