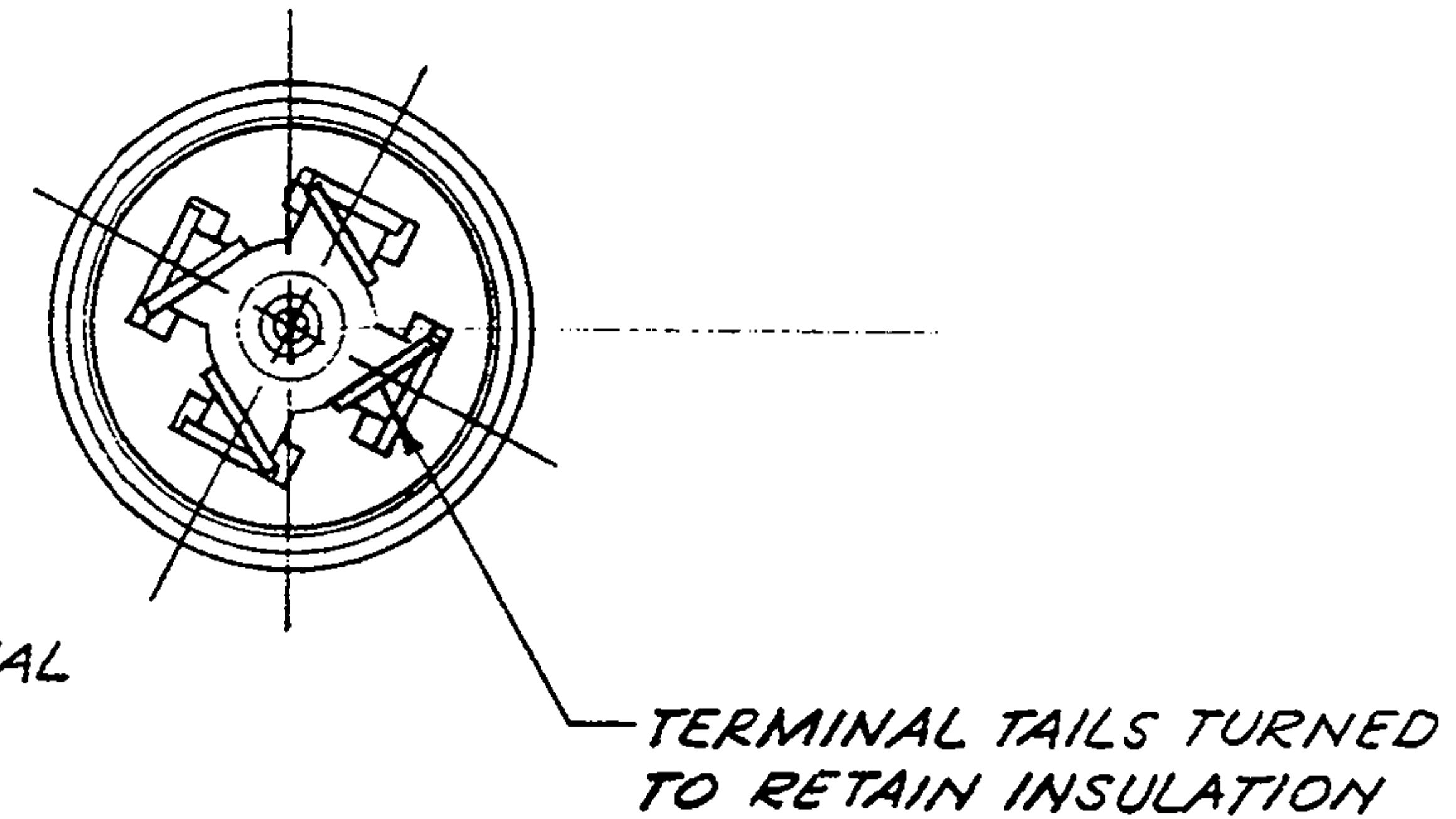
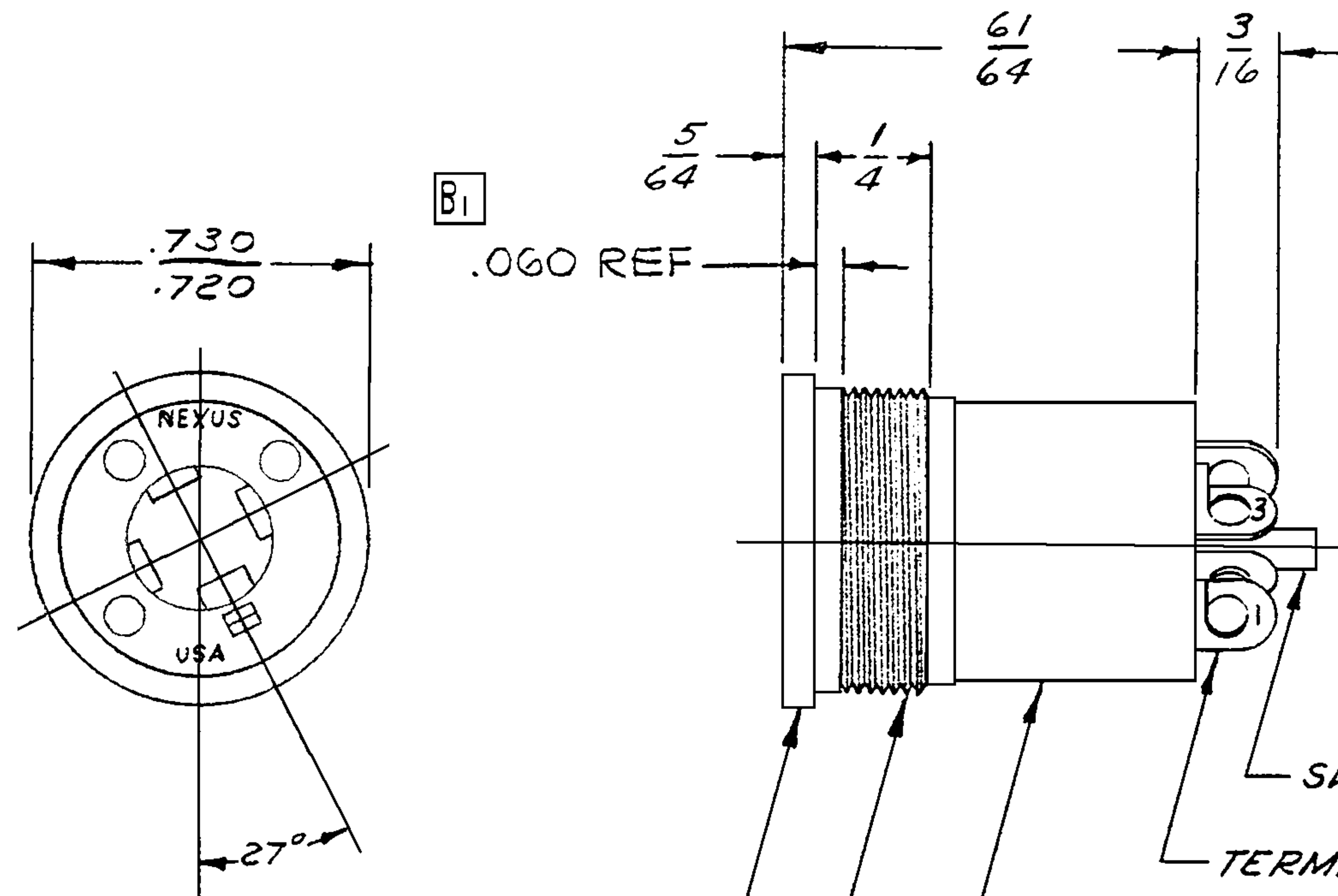


B	TJGT-120
---	----------

NOTES: -

1. SWITCH-TERMINAL & TERMINAL #1 ARE CLOSED WHEN TELEPHONE PLUG IS ASSEMBLED IN JACK.
2. TERMINALS #1, 2, 3 & 4 TO BE BERY. COPPER. SWITCH-TERMINAL TO BE BRASS.
3. ALL TERMINALS FINISHED PER QQ-N-290 TYPE I CLASS VII NICKEL. SWITCH-TERMINAL TO BE GOLD FLASHED PER MIL-G-45204 TYPE II.
4. ASSEMBLY TO MAKE CONTACT WITH TELEPHONE PLUGS TYPE U-93/U, U-174/U & NEXUS TP-120



A hand-drawn schematic of a 11/16-24 UNEF-2A nut. The drawing shows a perspective view of the nut with three callout lines pointing to different parts. The top callout points to the top surface and is labeled 'SWITCH-TERMINAL'. The middle callout points to the side of the nut and is labeled 'TERMINAL (4 REQ'D.)'. The bottom callout points to the bottom surface and is labeled 'HOUSING-GENERAL PURPOSE PHENOLIC - COLOR BLACK'. The nut itself is labeled '11/16-24 UNEF-2A'. Below the nut, there is a separate callout line pointing to a small rectangular block, labeled '-MOUNTING BUSHING-ALUMINUM-BLACK ANODIZE'.

SWITCH-TERMINAL

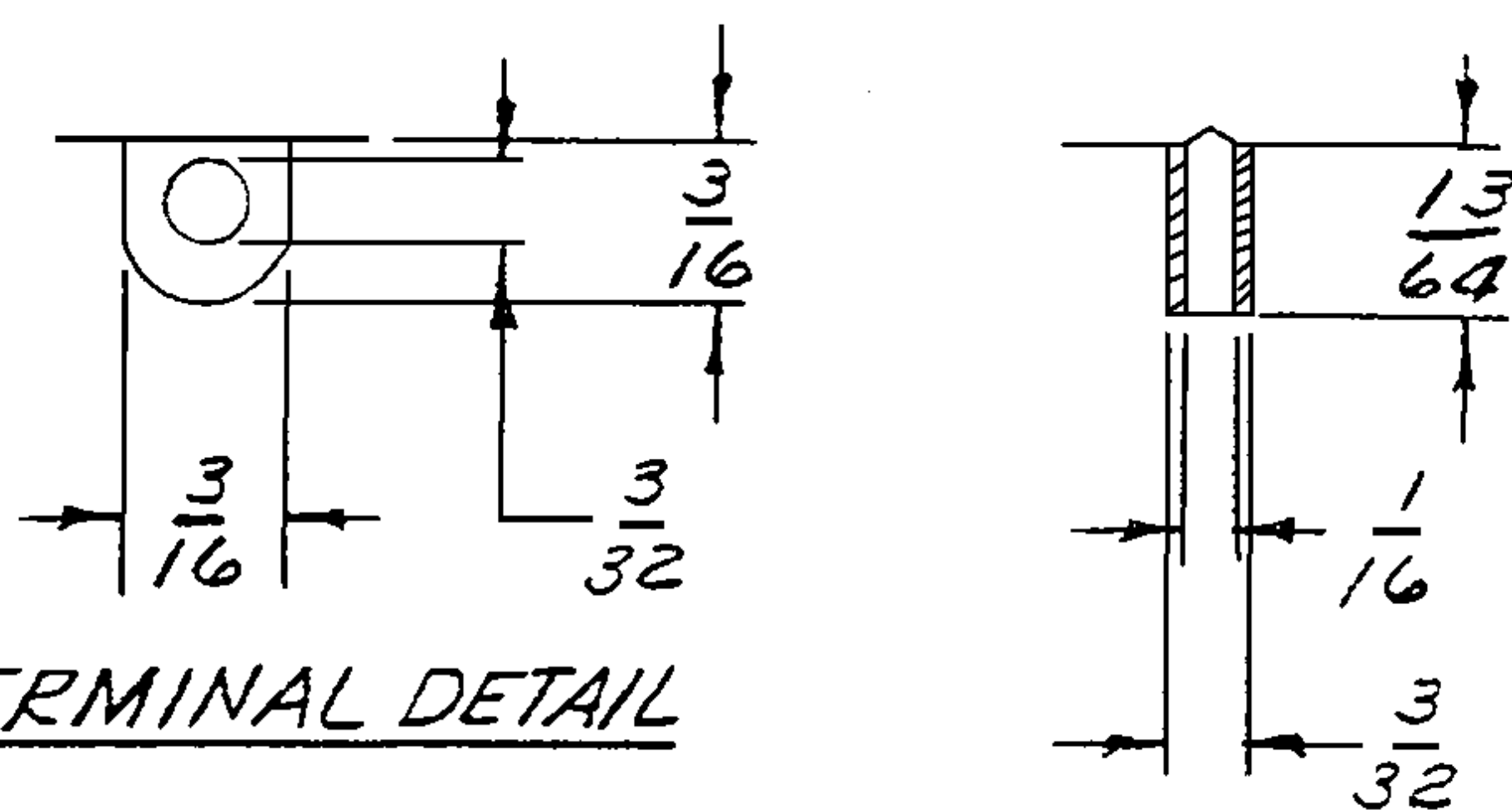
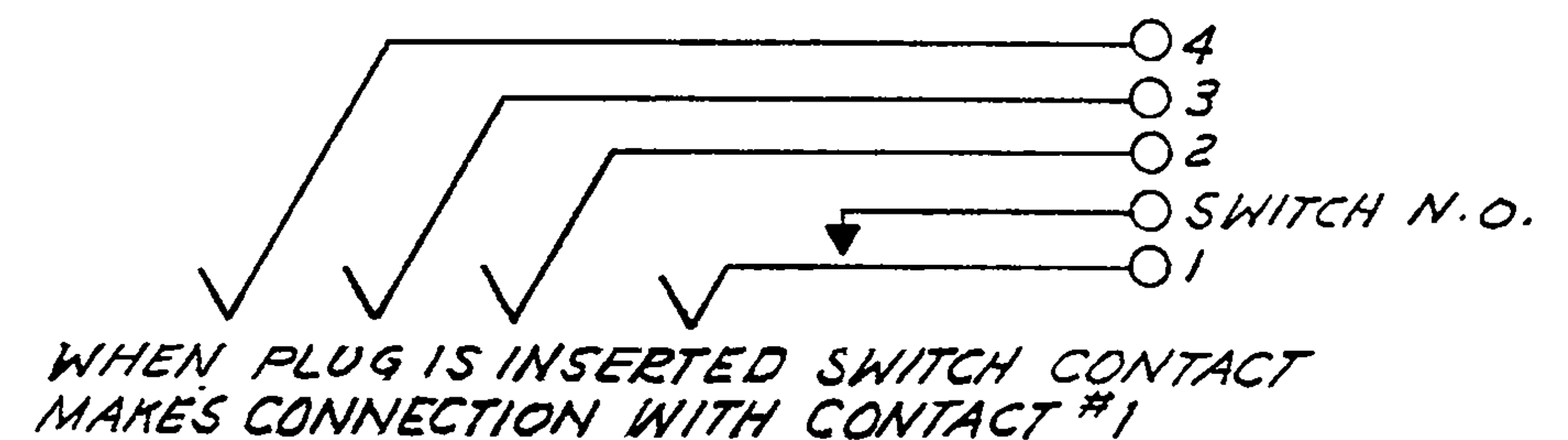
TERMINAL (4 REQ'D.)

HOUSING-GENERAL PURPOSE
PHENOLIC - COLOR BLACK

11/16-24 UNEF-2A

-MOUNTING BUSHING-ALUMINUM-
BLACK ANODIZE

JACK SCHEMATIC



TERMINAL DETAIL

B	NOTE WAS FULL THREADED TO WITHIN .060	12/4/90	
A	REDRAWN	8-15-9	
LET.	REVISION	DATE	CHK

DWN. BY <i>M. Ambro</i>	DATE <i>8-18-69</i>	MATERIAL	
CHECKED BY		FINISH	
APPR. BY		WEIGHT	SCALE <i>2:1</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES	TITLE		NEXUS STAMFORD, CONN. SIZE DWG. NO. <i>B TJGT-120</i>
	<i>TELEPHONE JACK</i>		
	<i>FOUR CONDUCTOR WITH N.O. SWITCH</i>		
DO NOT SCALE DWG.		SHEET	OF

NEXUS
STAMFORD, CONN.