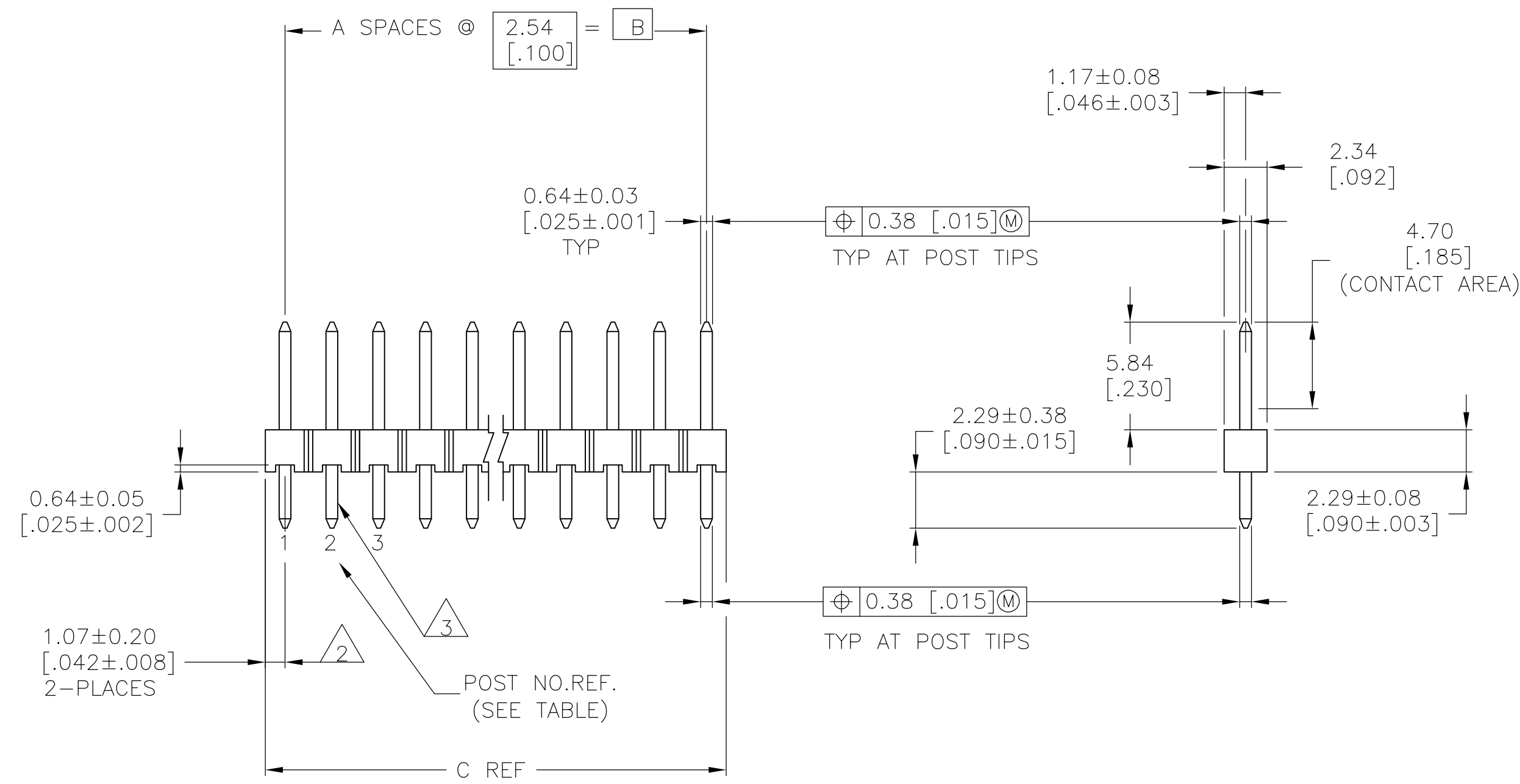
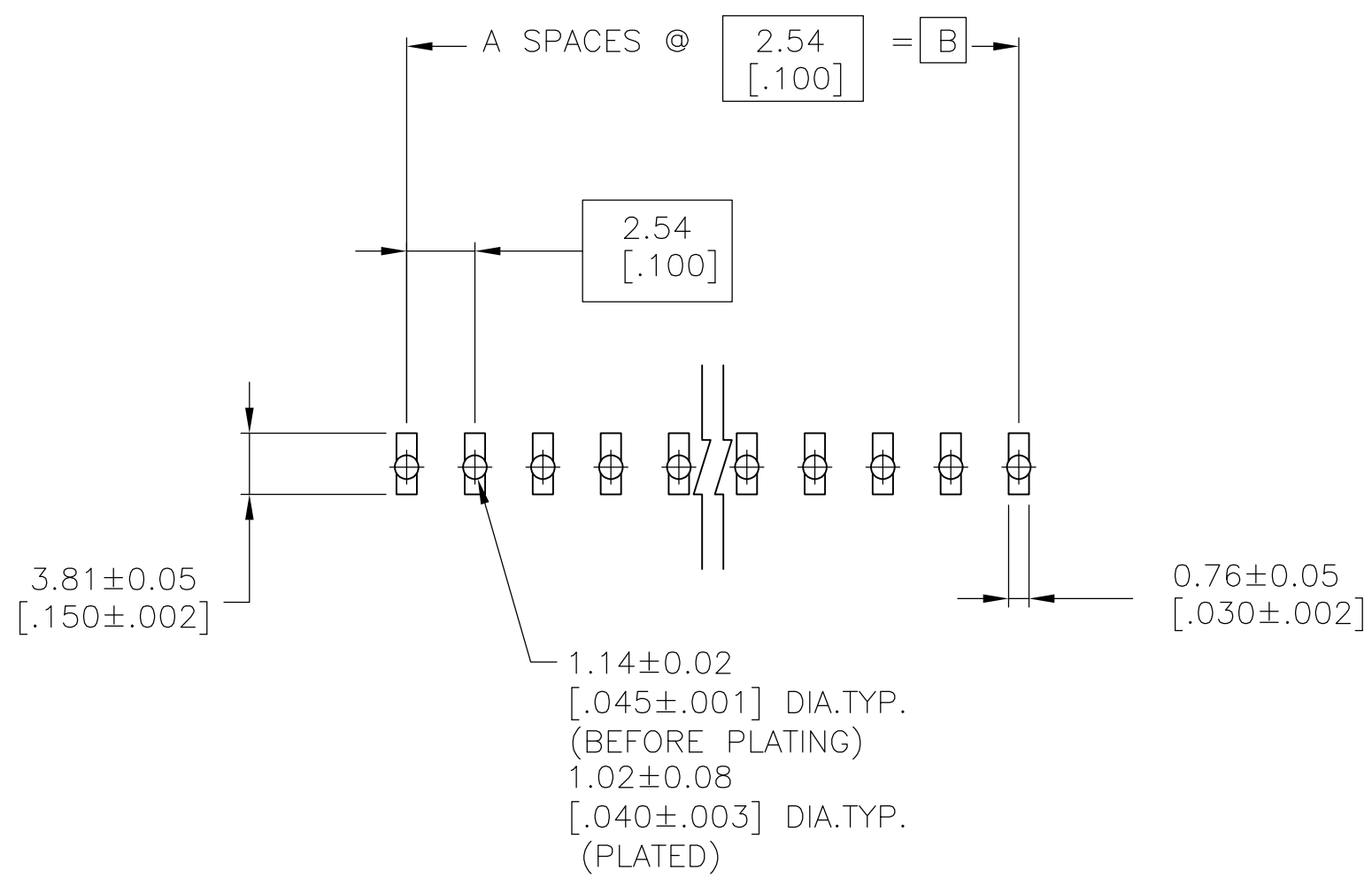


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	00		C	REVISED PER ECO-14-006554	09MAY2014	NK	MM



- 1 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- 3 RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- 4 HOUSING: LCP, COLOR-BLACK. POSTS: PHOSPHOR BRONZE.
- 5 0.000076[.0000030] MIN GOLD OVER 0.00068[.000027] Pd/Ni IN CONTACT AREA, 0.00254-0.00504 [.000100-.000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.



RECOMMENDED PC BOARD MOUNTING DIMENSIONS
FOR 1.60 [.063] THICK PC BOARD AND
0.305 [.0120] STENCIL THICK.

5	101.19 [3.984]	99.06 [3.900]	39	40	4-1977956-0
5	2.13 [.084]	-	0	1	1977956-1
PLATING	C	B	A	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 02SEP2013 KIRAN HOLAL	TE Connectivity		
DIMENSIONS: mm [INCHES]		CHK 02SEP2013 MIKE MILLER			
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		
	0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -		APVD 02SEP2013 MIKE MILLER		
MATERIAL 4	FINISH SEE TABLE		PRODUCT SPEC		
			APPLICATION SPEC		
		WEIGHT -	SIZE A2	CAGE CODE 00779	DRAWING NO C=1977956
CUSTOMER DRAWING			SCALE 4:1	SHEET 1 OF 1	REV C