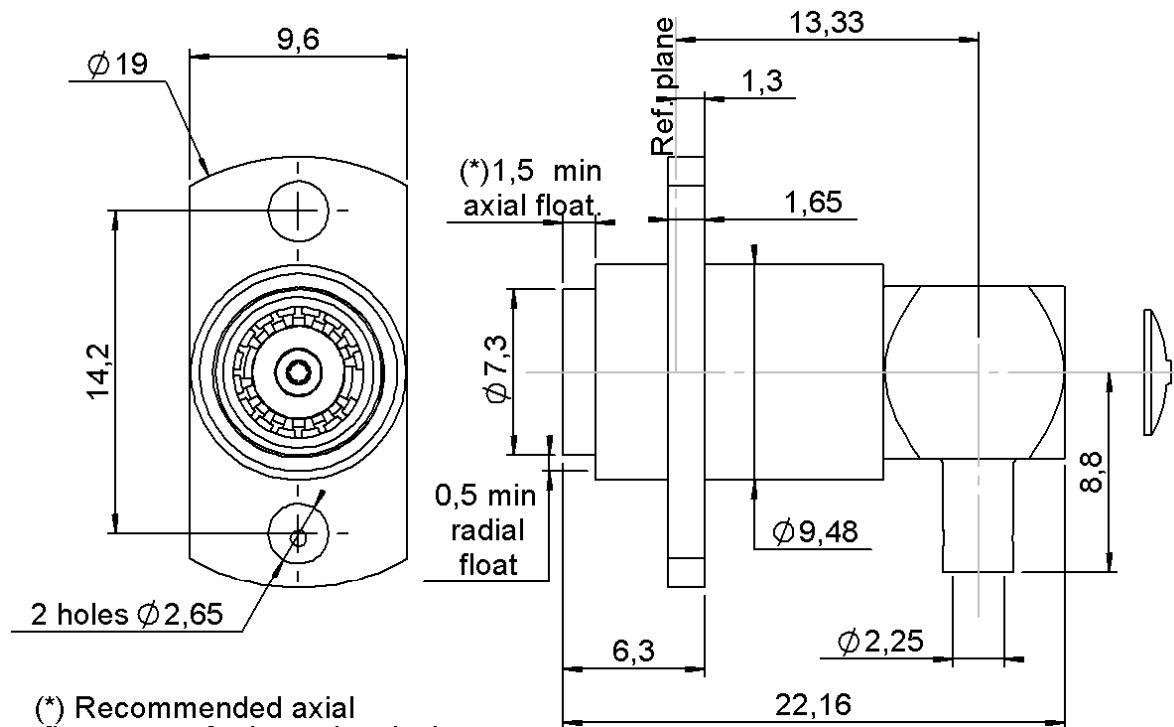
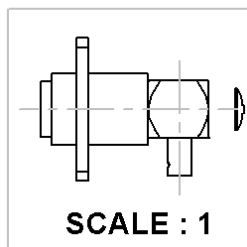
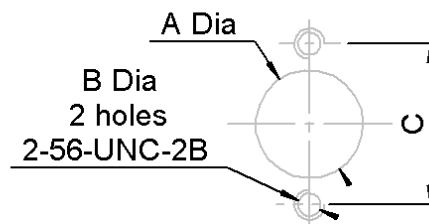


**RIGHT ANGLE 2 HOLES FLANGE FLOATING JACK**
**SOLDER TYPE CABLE .085**
**R128.360.717**

Series : BMA-COM

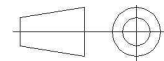


(\*) Recommended axial float mount for best electrical performance:  
0.51 +/- 0.25 mm (.020" +/- .010)


**PANEL DRILLING**


|   | maxi | mini |
|---|------|------|
| A | 9.6  | 9.55 |
| C | 14.3 | 14.1 |

All dimensions are in mm.



| COMPONENTS     | MATERIALS               | PLATING (µm) |
|----------------|-------------------------|--------------|
| BODY           | BRASS                   | BBR2         |
| CENTER CONTACT | BERYLLIUM COPPER, BRASS | NPGR         |
| OUTER CONTACT  | BERYLLIUM COPPER        | NPGR         |
| INSULATOR      | PTFE                    |              |
| GASKET         | -                       |              |
| OTHERS PARTS   | BRASS                   | BBR2         |
| -              | -                       | -            |
| -              | -                       | -            |

Issue : 1408

B

In the effort to improve our products, we reserve the right to make changes judged to be necessary.

**RADIAL**

**RIGHT ANGLE 2 HOLES FLANGE FLOATING JACK****SOLDER TYPE CABLE .085****R128.360.717**Series : **BMA-COM****PACKAGING**

| Standard   | Unit              | Other             |
|------------|-------------------|-------------------|
| <b>100</b> | <b>'W' option</b> | <b>Contact us</b> |

**ELECTRICAL CHARACTERISTICS**

|                                 |                      |                          |
|---------------------------------|----------------------|--------------------------|
| Impedance                       | <b>50</b>            | $\Omega$                 |
| Frequency                       | <b>0-12.4</b>        | GHz                      |
| VSWR                            | <b>1.15 + 0,0250</b> | x F(GHz) Maxi            |
| Insertion loss                  | <b>0.07</b>          | $\sqrt{F}$ (GHz) dB Maxi |
| RF leakage                      | <b>- ( 90</b>        | - F(GHz)) dB Maxi        |
| Voltage rating                  | <b>350</b>           | Veff Maxi                |
| Dielectric withstanding voltage | <b>1000</b>          | Veff mini                |
| Insulation resistance           | <b>5000</b>          | M $\Omega$ mini          |

**MECHANICAL CHARACTERISTICS**

|                            |                     |
|----------------------------|---------------------|
| Center contact retention   |                     |
| Axial force – Mating end   | <b>18</b> N mini    |
| Axial force – Opposite end | <b>18</b> N mini    |
| Torque                     | <b>NA</b> N.cm mini |

|                    |                  |
|--------------------|------------------|
| Recommended torque |                  |
| Mating             | <b>NA</b> N.cm   |
| Panel nut          | <b>NA</b> N.cm   |
| Clamp nut          | <b>NA</b> N.cm   |
| A/F clamp nut      | <b>0,0000</b> mm |

|             |                         |
|-------------|-------------------------|
| Mating life | <b>1000</b> Cycles mini |
| Weight      | <b>7,8320</b> g         |

**ENVIRONMENTAL**

|                       |                     |
|-----------------------|---------------------|
| Operating temperature | <b>-65/+150</b> °C  |
| Hermetic seal         | <b>NA</b> Atm.cm3/s |
| Panel leakage         | <b>NA</b>           |

**SPECIFICATION****CABLE ASSEMBLY**

| Stripping | a    | b    | c    | d    | e    | f    |
|-----------|------|------|------|------|------|------|
| mm        | 4,30 | 1,40 | 0,00 | 0,00 | 0,00 | 0,00 |

Assembly instruction :

Recommended cable(s)

RG 405

KS 1

Characteristics indicated on this data sheet are those that can be achieved with the highest performance cable. Intrinsic limitations of the cable may diminish the performance of the assembly

Cable retention

|            |                   |
|------------|-------------------|
| - pull off | <b>136</b> N mini |
| - torque   | <b>NA</b> N.cm    |

**TOOLING**

| Part Number | Description           | Hexagon |
|-------------|-----------------------|---------|
| R282740000  | SOLDERING<br>MOUNTING |         |

**OTHER CHARACTERISTICS**

**It is recommended to use a service loop to facilitate the float features of the connector**

Issue : **1408**      **B**

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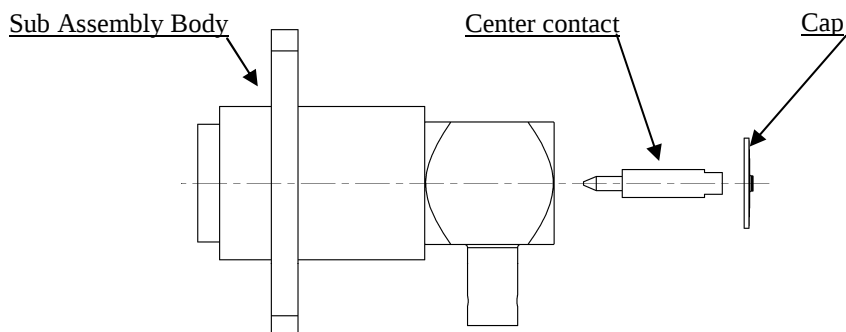
# RIGHT ANGLE 2 HOLES FLANGE FLOATING JACK

SOLDER TYPE CABLE .085

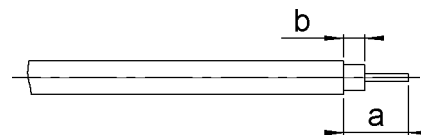
# R128.360.717

Series : BMA-COM

## COMPONENTS



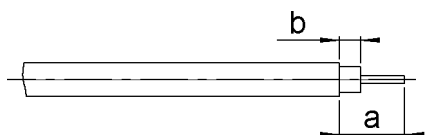
## STRIPPING DIMENSIONS



We recommend a cable thermal preconditioning before assembly

1

Strip the cable.

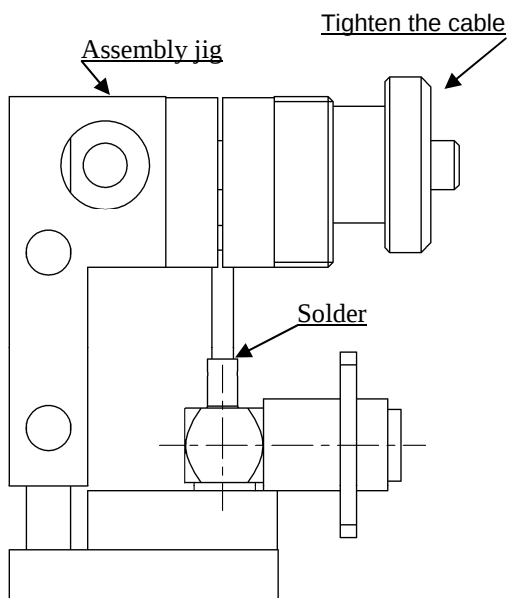


3

Place the sub-assembly into the assembly jig.  
Tighten it.  
Put three rings of solder around the cable.  
Solder the body onto the cable.  
Cleaning the solder area

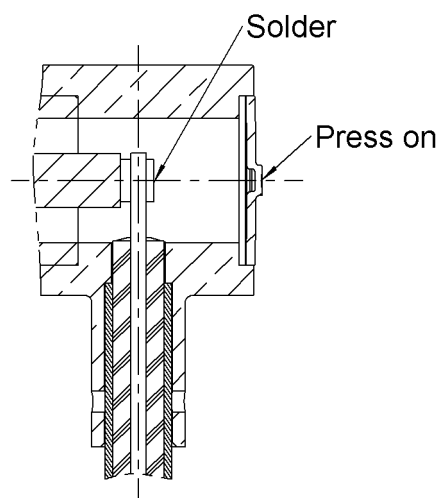
2

Slide the cable into the connector until it bottoms against the body.



4

After cooling, remove the assembly from the jig.  
Solder the inner conductor.  
Place the cap into the body.  
Press on the cap flush or slightly below the surface of the body assembly.



Issue : 1408

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RADIAL R