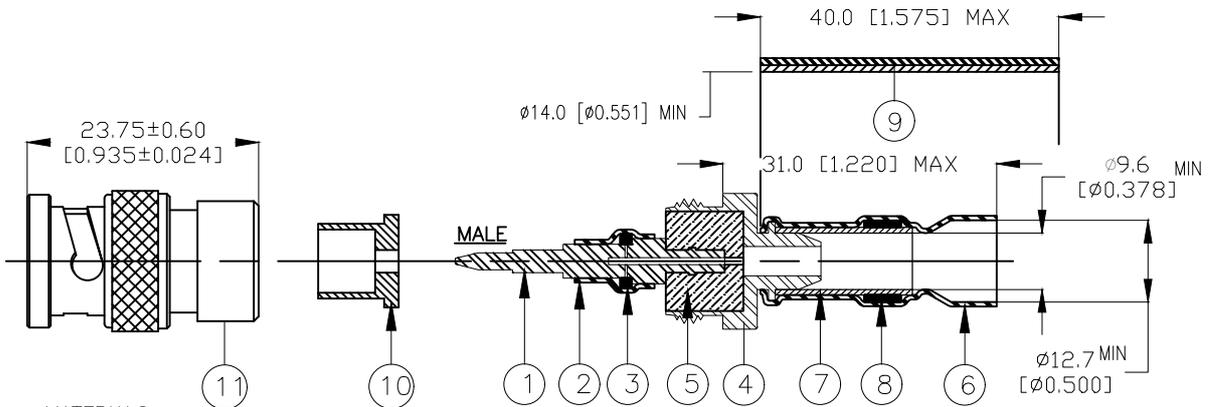


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	5	REVISED AS PER ECO-20-006204	05MAY2020	MG	UV



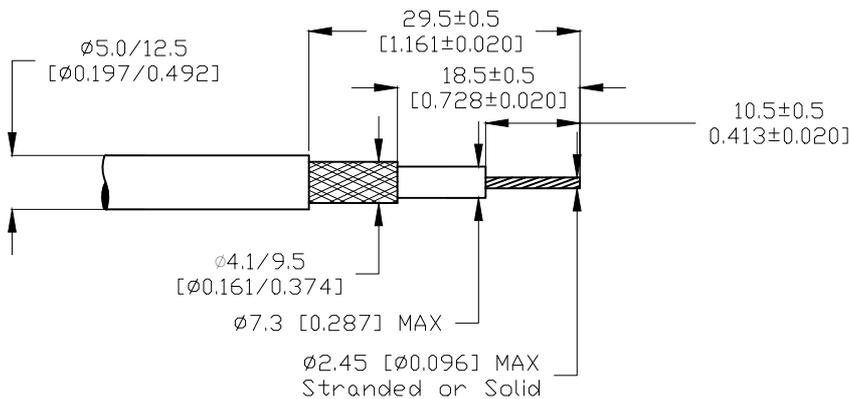
MATERIALS:

- Center Contact: Gold plated brass (male).
- & 6. Heat Shrinkable Insulation Sleeve: Radiation cross-linked modified polyvinylidene fluoride. Transparent blue.
- & 8. Solder Preform: Sn63Pb37 solder per ANSI/J-STD-006. ROL0 flux per ANSI/J-STD-004.
- Threaded Transition Part: Silver plated brass.
- Dielectric Insulator: PolyTetraFluoroEthylene
- Shield: Solder impregnated, flux coated copper braid. Solder: Sn63Pb37 per ANSI/J-STD-006. Flux: ROL0 per ANSI/J-STD-004.
- Heat Shrinkable Insulation Sleeve: Radiation cross-linked modified polyolefin with adhesive. Color: black, Marked: PBD-50-89-S
- Dielectric Insulator: PolyTetraFluoroEthylene
- Connector Body: Nickel plated brass.

APPLICATION:

- This controlled soldering device is designed for terminating the center conductor & the braid of 50Ω single or double braided coaxial cables with the following:
 - Tin or silver plated conductor and braid.
 - An insulation rating of at least 85°C.
- The assembly is intermatable with MIL-PRF-39012C BNC type connectors.
- Temperature range:
 - *With black sleeve ⑨ : -55°C to +100°C.
 - *Without black sleeve ⑨ : -55°C to +150°C.
- For installation procedure and application equipment consult RPIP-683-00-SAAB.
- This device will meet Raychem specification RB-115 when assembled properly.

For best results, prepare the cable as shown:



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DIMENSIONS: mm [INCHES]	DWN	T.CORREIA	08APR2020	MATERIAL	-	FINISH	-	
	CHK	N.HEGDE	08APR2020					
TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD	U.VARMA	05MAY2020					NAME
	PRODUCT SPEC	-			PLUGPAK CONNECTOR			
0 PLC ± -	APPLICATION SPEC	-			50 OHM BNC			
1 PLC ± -	WEIGHT	-			SIZE	A4	CAGE CODE	06090
2 PLC ± -	CUSTOMER DRAWING			DRAWING NO	C-PBD-50-89-S			
3 PLC ± -				RESTRICTED TO	-			
4 PLC ± -				SCALE	DNS		SHEET	1 OF 1
ANGLES ± -						REV	5	