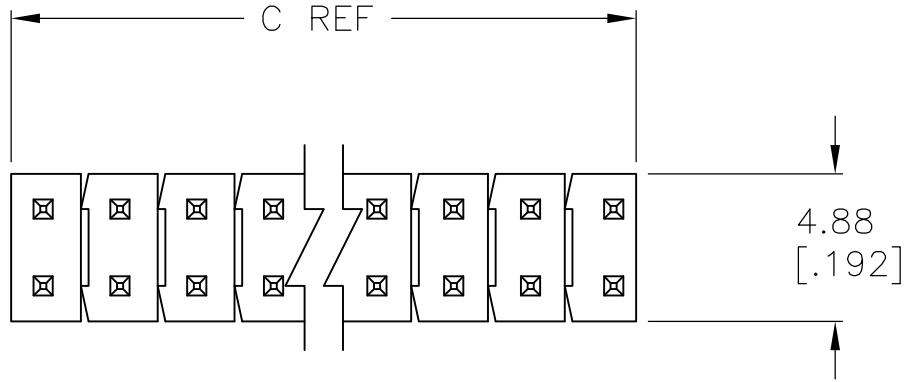


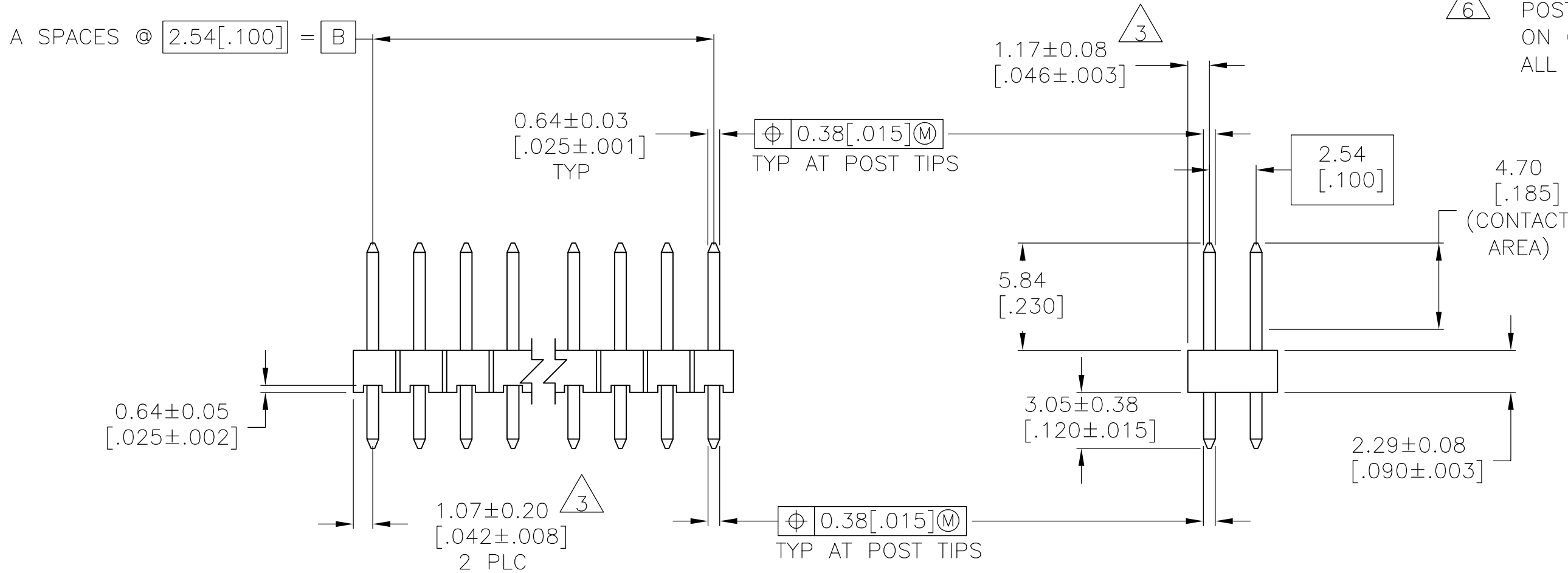
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	00		C	REVISED PER ECO-14-006554	08MAY2014	NK	MM

D

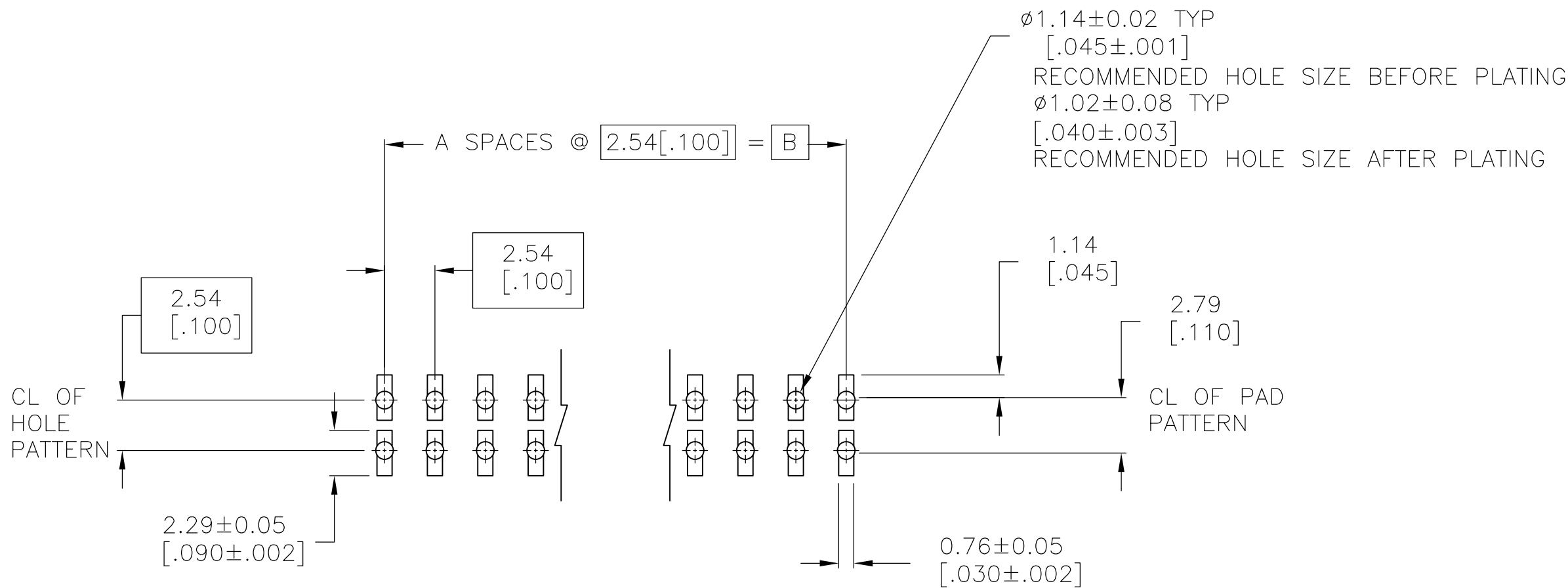


- 1
- 2
- 3
- 4
- 5
- 6
- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS.
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- HOUSING: LCP, COLOR-BLACK.
- POST: PHOSPHOR BRONZE.
- POST PLATING: 0.000076[.000003] MIN GOLD OVER 0.00068[.000027] Pd/Ni ON CONTACT AREA, 0.00254-0.00508[.000100-.000200] MATTE TIN ON SOLDERTAIL, ALL OVER 0.00127[.000050] NICKEL.

C



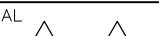
B



A

RECOMMENDED PC BOARD MOUNTING DIMENSIONS
FOR 1.60 [.063] THICK PC BOARD AND
0.305 [.0120] STENCIL THICK.

6	101.19 [3.984]	99.06 [3.900]	39	80	8-1977946-0
6	-	-	0	2	1977946-2
PLATING	C	B	A	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN KIRAN HOLAL 30AUG2013	 TE Connectivity			
DIMENSIONS: mm [INCHES]		CHK MIKE MILLER 30AUG2013				
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± 0.51[.02] 3 PLC ± 0.127[.005] 4 PLC ± 0.0127[.0005] ANGLES ± -	APVD MIKE MILLER 30AUG2013	NAME HEADER ASSEMBLY, MOD II, BREAKAWAY, DOUBLE ROW, HIGH TEMPERATURE, 30 Pd/Ni			
		PRODUCT SPEC -				
		APPLICATION SPEC -	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
		MATERIAL 	FINISH SEE TABLE	WEIGHT -	A2	00779
CUSTOMER DRAWING			SCALE 4:1		SHEET 1 of 1	REV C