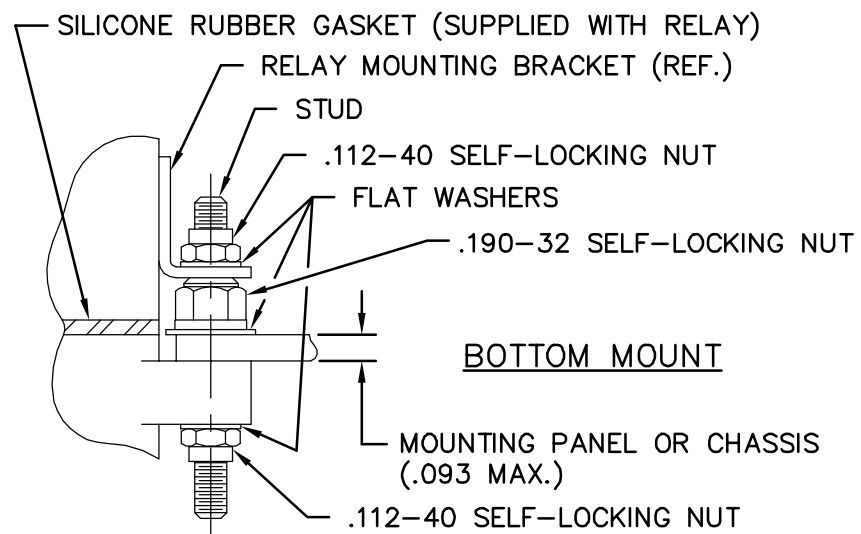
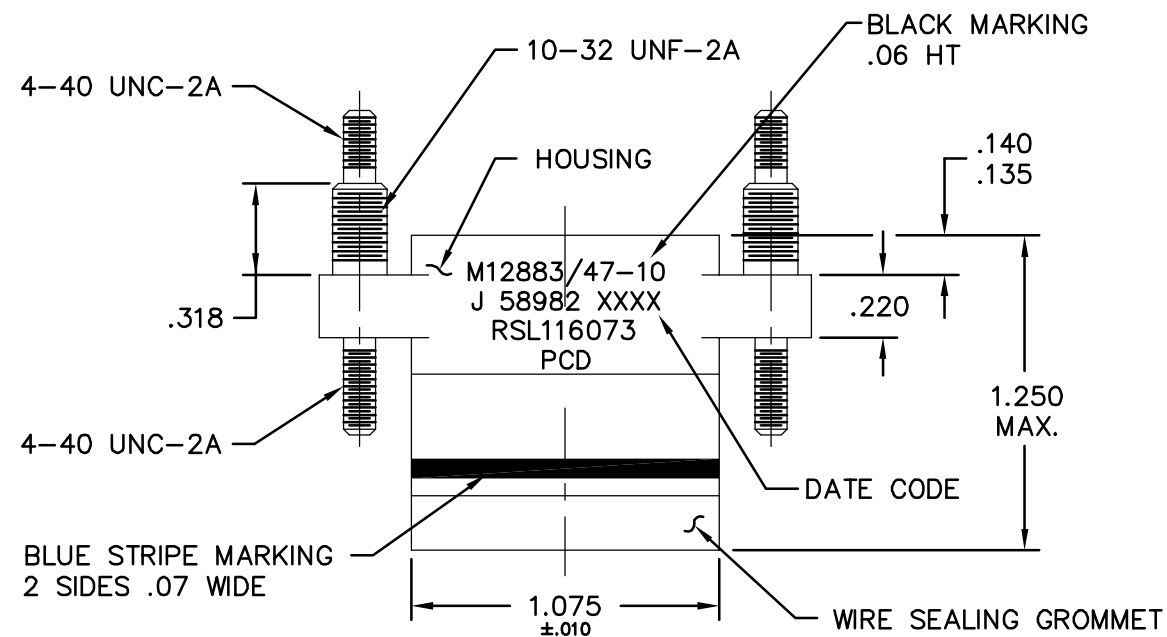
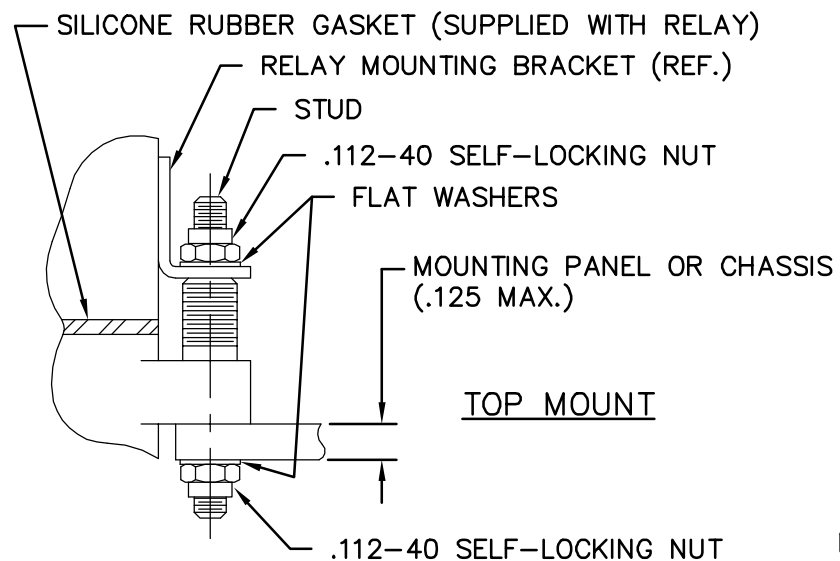
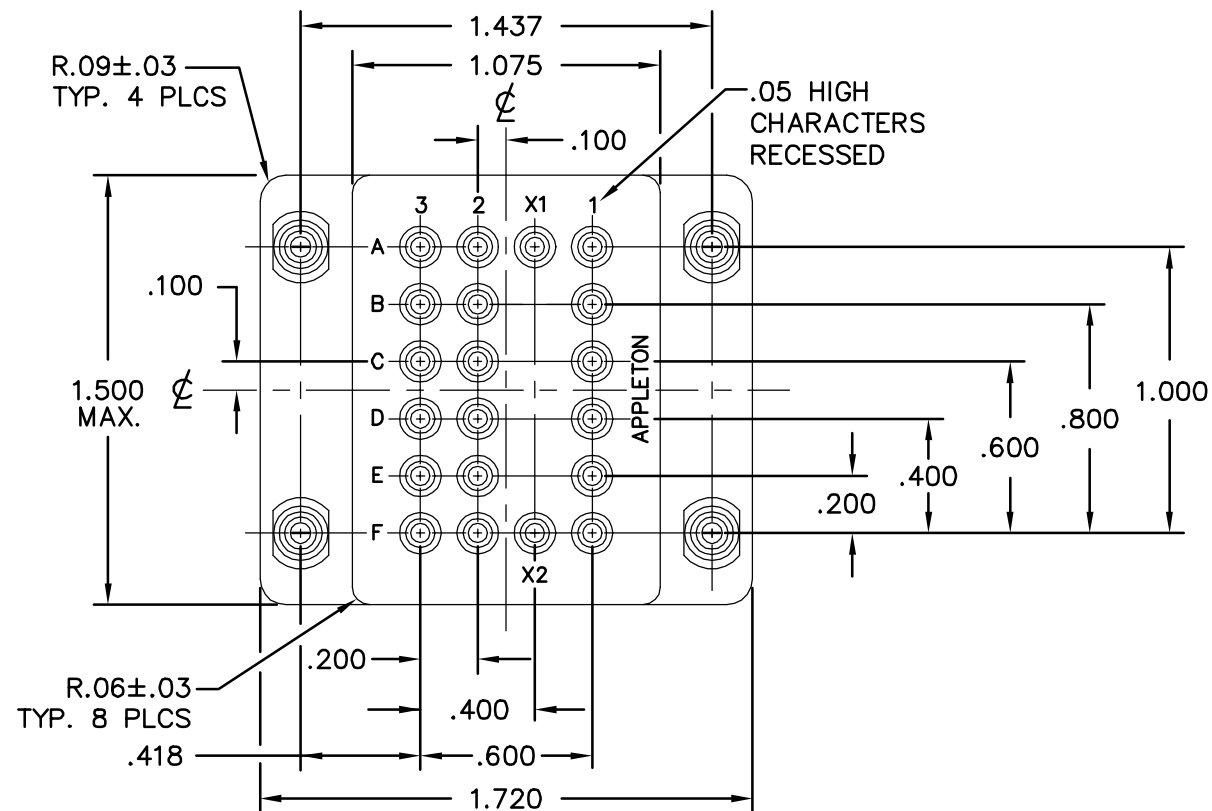


REV	ECN	DESCRIPTION	APP'D
F	2687	REDRAW; THERMOSET TO PEI.	JR 5/13/96
G	3411	MRKG CORRECTION: PCD P/N	



NOTES:

1. HOUSING - POLYETHERIMIDE, COLOR: BLUE-GREEN.
2. SEALING GROMMET - SILICONE RUBBER PER ZZ-R-765, COLOR: RED.
3. SOCKET CONTACT - COPPER ALLOY GOLD PLATED PER MIL-G-45204, TYPE II, GRADE C, CLASS I.
4. STUD MATERIAL - STAINLESS STEEL, PASSIVATED.
5. SOCKET CONTACTS ARE CLOSED ENTRY TYPE AND COMPLY WITH TEST REQUIREMENTS OF MIL-C-39029 INCLUDING CRIMP TERMINATION.
6. M22520/1-01 CRIMP TOOL AND M22520/1-02 POSITIONER SHALL BE USED TO TERMINATE SOCKET CONTACTS TO THEIR RESPECTIVE WIRE SIZES.
7. M81969/14-03 TOOL SHALL BE USED FOR INSERTING AND REMOVING WIRED SOCKET CONTACTS.
8. ALL HARDWARE SUPPLIED UNASSEMBLED IN SEPERATE BAG WITHIN SOCKET PACKAGE.
9. CONTACTS SUPPLIED IN SEPERATE RIGID CONTAINER WITHIN SOCKET PACKAGE.
10. INSTALLATION TORQUE REQUIREMENTS:
THREAD SIZE 4-40 = 4 ±1.0 IN.-LBS.
THREAD SIZE 10-32 = 18 ±1.0 IN.-LBS.
11. THE SEALING GROMMET IS DESIGNED TO SEAL OVER Ø.065-.109 WIRE.

PART NO.	CONTACTS SUPPLIED
RSL116072	NONE
RSL116073	20 SIZE-16/16 SOCKET CONTACT

DIMENSIONS	TOLERANCES	PROJECTION	REFERENCE SPECIFICATION	pcd	TITLE RELAY SOCKET (20) SIZE 16/16
ANSI Y14.5M UNITS: INCHES CRITICAL: ◆	.XX ± .01 .XXX ± .005 ANGLES ± 2°		M12883/47-10 DRWN A. PATRIE 5/6/96 ENGR J. RUTKOWSKI 5/13/96		
ORIGINAL NOT FOR CUSTOMER DISTRIBUTION	THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION WHICH IS THE CONFIDENTIAL PROPERTY OF PCD, INC. PEABODY, MA, USA		SIZE B	DWG NO. RSL116072	REV G
			CODE: 58982	SCALE: 1.5X	SHEET 1 OF 1