

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

### **Product image**

















Similar to illustration

Angled, two-tier pin header available as closed-sided or with flange (open-sided pin headers on request). Pin headers with 3.5mm pins are designed for wave soldering and are packaged in a box. They can be screwed on to the PCB. The pin headers provide space for labelling and can be coded.

### **General ordering data**

Version	PCB plug-in connector, male header, closed side, THT solder connection, 3.50 mm, Number of poles: 36, 90°, Solder pin length (I): 3.5 mm, tinned, black, Box
Order No.	<u>1728140000</u>
Туре	S2L 3.50/36/90G 3.5SN BK BX
GTIN (EAN)	4032248039630
Qty.	24 pc(s).
Product data	IEC: 250 V / 10 A UL: 150 V / 10 A
Packaging	Box

Creation date September 16, 2022 9:58:28 AM CEST



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# **Technical data**

### **Dimensions and weights**

Depth	14.2 mm	Depth (inches)	0.559 inch
Height	14 mm	Height (inches)	0.551 inch
Height of lowest version	10.5 mm	Width	64.4 mm
Width (inches)	2.535 inch	Net weight	8.21 g

### **System specifications**

Product family	OMNIMATE Signal - series B2L/S2L 3.50 - 2-row	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	90°
Number of poles	36	Number of solder pins per pole	1
Solder pin length (I)	3.5 mm	Solder pin dimensions	d = 1.0 mm, Octagonal
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (	D)+ 0,1 mm
L1 in mm	59.5 mm	L1 in inches	2.343 inch
Number of rows	1	Pin series quantity	2
Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch	Touch-safe protection acc. to DIN VDE 0470	IP 10
Can be coded	Yes	Plugging force/pole, max.	5 N
Pulling force/pole, max.	4 N		

#### **Material data**

Insulating material	PBT	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	Illa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact material	Copper alloy	Contact surface	tinned
Layer structure of solder connection	23 μm Ni / 57 μm Sn glossy	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

#### Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
	IEC 60664-1, IEC 61984	(Tu=20°C)	10 A
Rated current, max. number of poles		Rated current, min. number of poles	
(Tu=20°C)	10 A	(Tu=40°C)	9 A
Rated current, max. number of poles		Rated voltage for surge voltage class /	
(Tu=40°C)	8.5 A	pollution degree II/2	250 V
Rated voltage for surge voltage class /		Rated voltage for surge voltage class /	
pollution degree III/2	125 V	pollution degree III/3	80 V
Rated impulse voltage for surge voltage		Rated impulse voltage for surge voltage	
class/ pollution degree II/2	2.5 kV	class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage		Short-time withstand current resistance	
class/ contamination degree III/3	2.5 kV		3 x 1s with 77 A

### Rated data acc. to CSA

Rated voltage (Use group B / CSA)	150 V	Rated current (Use group B / CSA)	5 A
Packing			

Packaging	Box	VPE length	110 mm
VPE width	70 mm	VPE height	60 mm

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# **Technical data**

#### Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ETIM 8.0	EC002637	ECLASS 9.0	27-44-04-02
ECLASS 9.1	27-44-04-02	ECLASS 10.0	27-44-04-02
ECLASS 11.0	27-46-02-01	ECLASS 12.0	27-46-02-01

#### Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized
·	standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties
	in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	Additional variants on request

- · Additional variants on request
- · Gold-plated contact surfaces on request
- Spacing between rows: see hole layout
- · Rated current related to rated cross-section & min. No. of poles.
- Diameter of solder eyelet D = 1.3+0.1 mm
- P on drawing = pitch
- · Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

#### **Approvals**

Approvals



ROHS	Conform
UL File Number Search	UL Website
Certificate No. (UR)	E60693

#### **Downloads**

Catalogues	Catalogues in PDF-format
Prochures	
biociules	



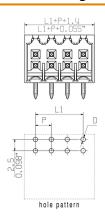
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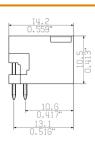
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# **Drawings**

### **Dimensional drawing**







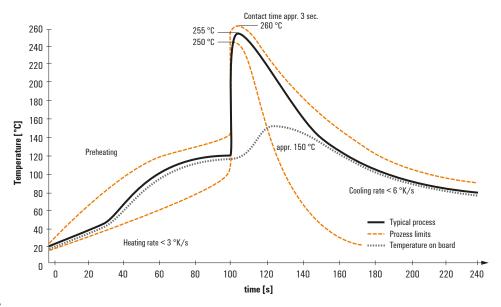
### Recommended wave solderding profiles

#### Weidmüller Interface GmbH & Co. KG

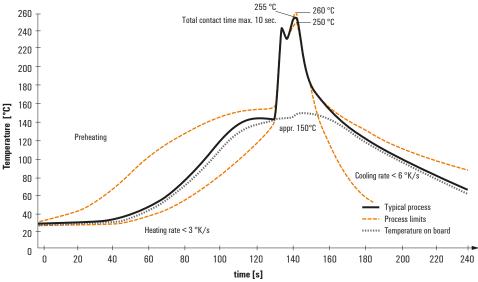
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### Single Wave:



#### **Double Wave:**



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.