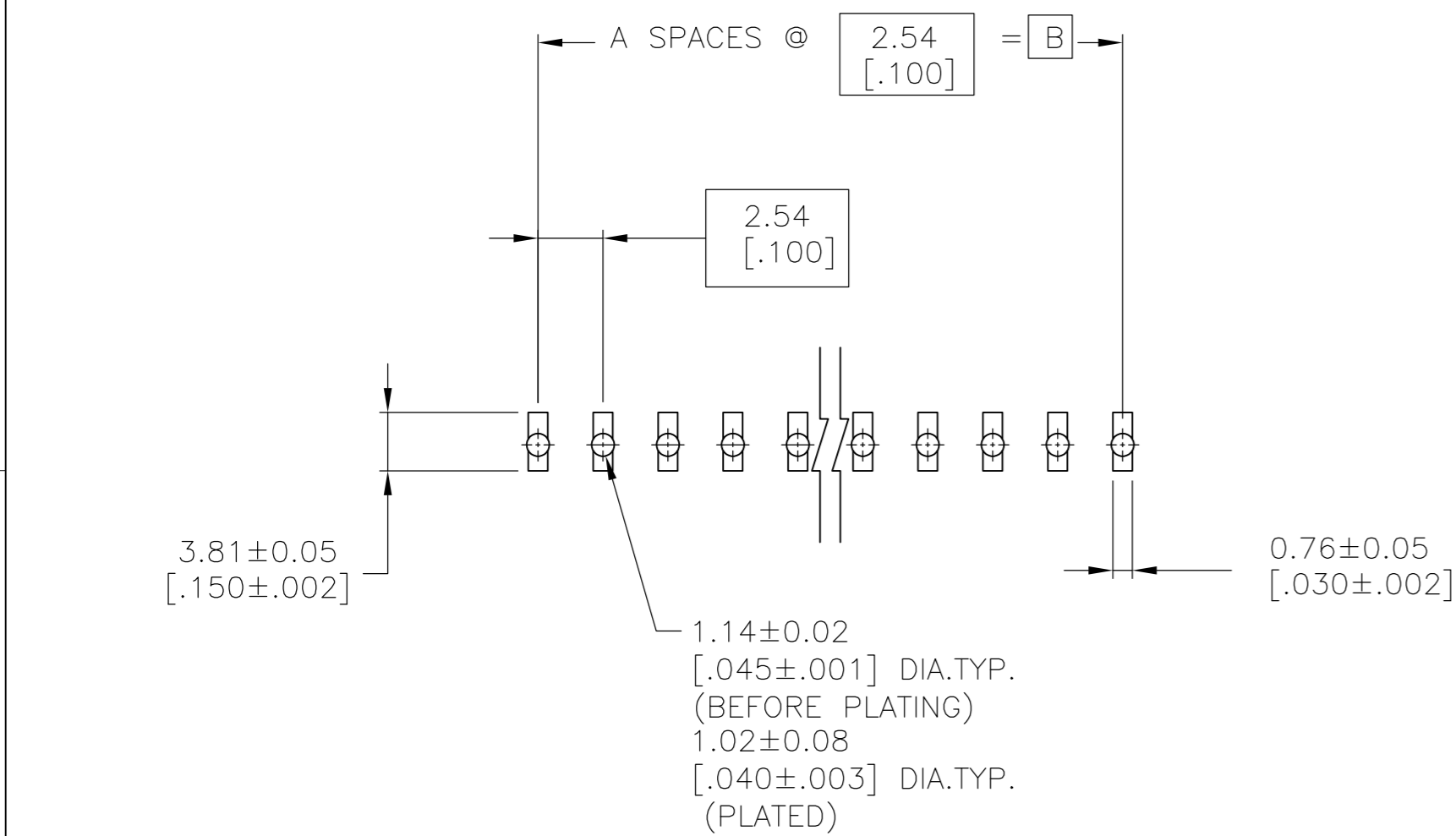
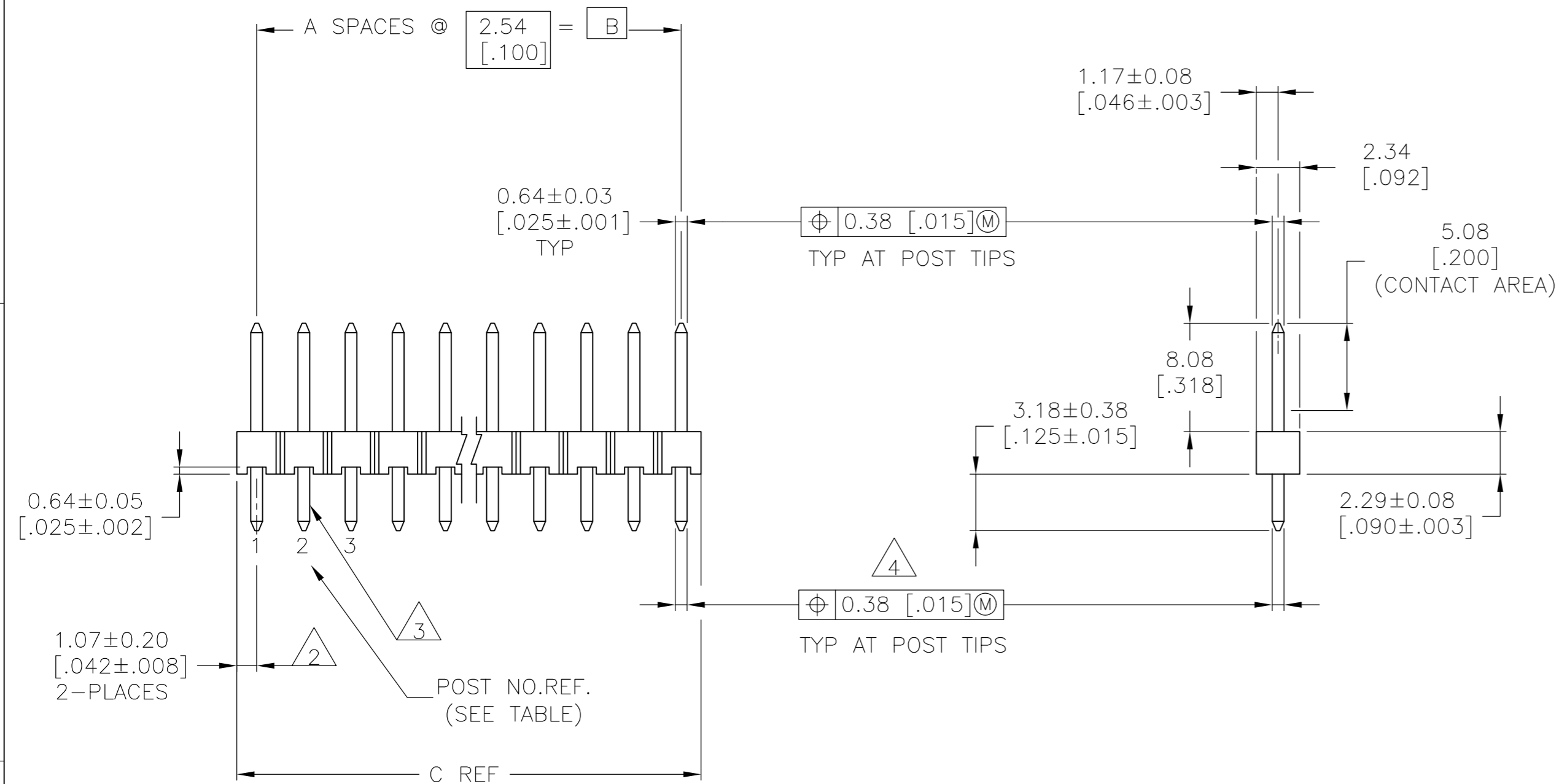


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	00		C	REVISED PER ECO-14-006554	09MAY2014	NK	MM



RECOMMENDED PC BOARD MOUNTING DIMENSIONS  
FOR 1.60 [.063] THICK PC BOARD AND  
0.305 [.0120] STENCIL THICK.

- 1 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- 3 RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- 4  $\Phi 0.50 [.020] M$  FOR KINKED TAILS.
- 5 0.000076[.0000030] MIN GOLD OVER 0.00068[.000027] Pd/Ni IN CONTACT AREA, 0.00254-0.00504 [.000100-.000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.
- 6 HOUSING: LCP, COLOR-BLACK. POSTS: PHOSPHOR BRONZE.

5	101.19 [3.984]	99.06 [3.900]	39	40	4-1977954-0
5	2.13 [.084]	-	0	1	1977954-1
PLATING	C	B	A	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 31AUG2013 KIRAN HOLAL	TE Connectivity		
DIMENSIONS: mm [INCHES]		CHK 31AUG2013 MIKE MILLER			
		APVD 31AUG2013 MIKE MILLER	NAME		
		PRODUCT SPEC	HEADER ASSEMBLY, MOD II, BREAKAWAY, SINGLE ROW, HIGH TEMPERATURE, VERTICAL, WITH RETENTION FEATURE, W/.025 SQ.POSTS,.100 C/L,30 Pd/Ni		
MATERIAL		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
		WEIGHT	A2	00779	C=1977954
SEE TABLE		CUSTOMER DRAWING	SCALE 4:1	SHEET 1 of 1	REV C