

MESSRS.**SPECIFICATION FOR APPROVAL****承 認 书**

Product	MAGNETIC BUZZER (INDICATOR)
Part No.	HX-1205-P15 (RoHS)
Customer Approval	

Approved By	Checked By	Made By
王台平 SEP-07-2019	曹丽萍 SEP-07-2019	LILY SEP-07-2019

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EDITION:1.1

1. Specifications

HX-1205-P15 (RoHS)

Items		Units	Specifications	Conditions
01	Rated Voltage	VDC	5	Response Time 500 mSec
02	Operating Voltage	VDC	2~7	Volts D.C
03	Consumption Current	mA (Max)	Mean 30	Applying rated voltage
04	Direct Current Resistance	Ohm	None	
05	Sound Output	dBA (min)	85	Distance at 10cm, applying rated voltage
06	Basic Frequency	Hz	2300 ± 300	
07	Operating Temp.	°C	-40 ~ +85	
08	Storage Temp.	°C	-40 ~ +85	
09	Weight	Gram	2	

2. Measuring Method

2-1. Test Condition

STANDARD

Temperature : 15 ~ 35°C

Relative humidity : 45% ~ 60%,

Atmospheric pressure : 860mbar to 1060mbar.

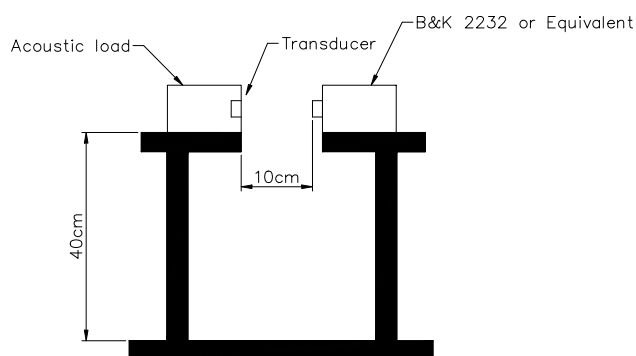
JUDGEMENT

Temperature : 20±3°C

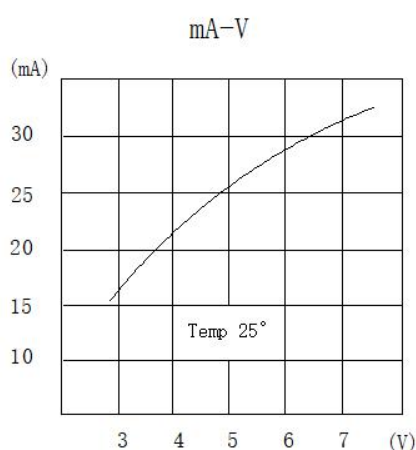
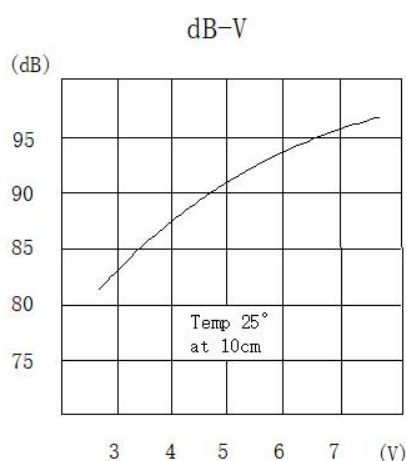
Relative humidity : 45% ~ 60%,

Atmospheric pressure : 860mbar to 1060mbar

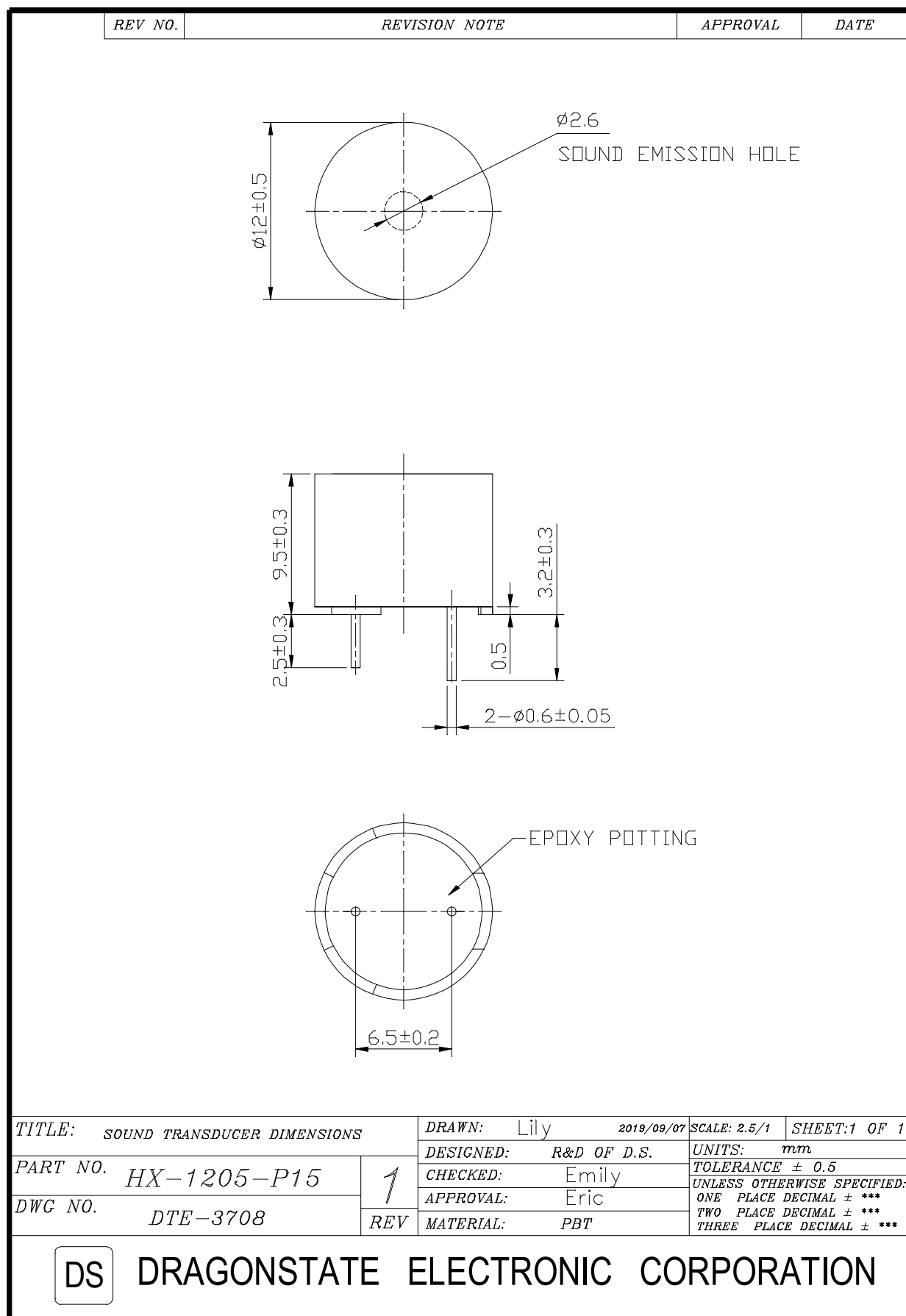
2-3. Standard Test Fixture



2-4. Frequency Response Curve



3. Dimension

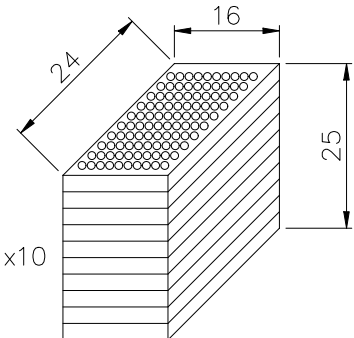
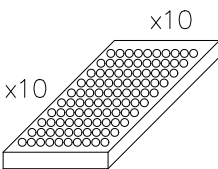
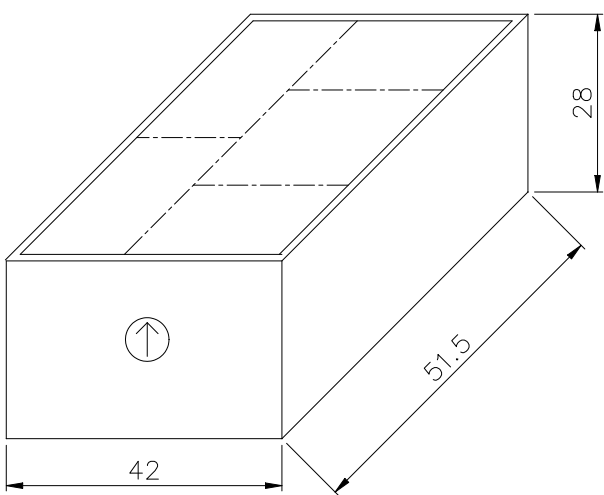


4. Reliability Test

Item		Test conditions	Evaluation standard
01	High temp.Storage life	The part shall be capable of withstanding a storage Temperature of 80℃ for 96 hours.	After the test the part shall meet specifications without Any degradation in appearance and performance except S.P.L S.P.L shall be 78dB or more.
02	Low temp.Storage life	The part shall be capable of withstanding a storage Temperature of -40℃ for 96 hours.	
03	Temp. cycle	The part shall be subjected 10 cycles. One cycle shall consist <div><div><div>-20℃ 30min</div><div>60℃ 30min</div></div><div>60min</div></div> of;	
04	Temp./Humidity cycle	The part shall be subjected 10 cycles. One cycle shall be 12 hours and consist of; <div><div><div>65℃ 25℃</div><div>90 ~ 95 % RH</div><div>0.5hr6hrs0.5hrs5hrs</div></div></div>	
05	Operating life	Rated Voltage applied. 1. Ordinary temperature The part shall be subjected to 240 hours at room trempérature (25 ±10℃) 1. High temperature The part shall be subjected to 96 hours at 80℃ 2. Low temperature The part shall be subjected to 96 hours at -40℃	
06	Lead Strength	Pull load on the direction of the lead axis for 10 ±1 sec.	

Item		Test conditions	Evaluation standard
07	Vibration	The part shall be subjected to a vibration cycle of 10Hz to 55Hz to 10Hz in a period of 1 minute. Total peak amplitude shall be 1.52mm (9.3G). The vibration test shall consist of 2 hours per plane in each three mutually perpendicular planes for a total time of 6 hours.	After the test the part shall meet specifications without Any degradation in appearance and performance except S.P.L S.P.L shall be 78dB or more.
08	Fixed drop	The part shall be mounted on standard pc board and dropped from a height of 152cm onto a concrete floor 5 times in each 6 planes. (a total of 30 times)	
09	Free drop	The part only shall be dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes (X.Y.Z). (a total of 9 times).	
10	Solder heat resistance	Soldering into solderbath : $350\pm5^{\circ}\text{C}$ Soaking time : 3.5 ± 0.5 sec	
11	Solder ability	Soldering : $250\pm5^{\circ}\text{C}$ / 10Secmax $360\pm5^{\circ}\text{C}$ / 1.5 Sec Soldering t into solderbath : $250\pm5^{\circ}\text{C}$ Soaking time : 2 ± 0.5 sec.	
12	Lead strength	Pull lead with a force of 10N, on the direction of the lead axis for 10 : 10 ± 1 sec	
13	Washability	Solvent : deionized water Solvent temp. : $55\pm5^{\circ}\text{C}$ Soaking time : 5 ± 0.5 min.	

5.Packing

REV NO.	REVISION NOTE	APPROVAL	DATE
<p>1 FLAT = 100 PCS.</p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;"> <p>10 FLAT = 1 SMALL BOX</p>  </div> <div style="text-align: center;">  </div> </div> <div style="display: flex; justify-content: space-around; align-items: center; margin-top: 20px;"> <div style="text-align: center;"> <p>5 SMALL BOX = 1 BIG BOX</p> <div style="border: 1px solid black; padding: 10px; width: 300px;"> <p>Gross Weight : 10Kgw. Net Weight : 11.5Kgw. MADE IN CHINA</p> </div> </div> <div style="text-align: center;">  </div> </div>			
TITLE: PACKING		DRAWN: Lily 01/03/2007	SCALE: SHEET:
PART NO.	1	DESIGNED: R&D OF D.S.	UNITS: cm
DWG NO.		CHECKED: Emily	TOLERANCE ±0.1
		APPROVAL: Eric	UNLESS OTHERWISE SPECIFIED: ONE PLACE DECIMAL ± *** TWO PLACE DECIMAL ± *** THREE PLACE DECIMAL ± ***
	REV	MATERIAL: *****	
<div style="display: flex; align-items: center; justify-content: center;"> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;">DS</div> <div>DRAGONSTATE ELECTRONIC CORPORATION</div> </div>			



6. History change record

[illegible]