

MESSRS.**SPECIFICATION FOR APPROVAL****承 認 书**

Product	MAGNETIC BUZZER (INDICATOR)
Part No.	HX-1203-P4 (RoHS)
Customer	
Customer Part No.	

Approved By	Checked By	Made By
王台平 EDC-23-2009	曹丽萍 EDC-23-2009	LILY EDC-23-2009

常 州 华 龙 电 子 有 限 公 司**DRAGONSTATE ELECTRONIC CORPORATION**

中国江苏省常州市新区电子园新四路 36 号

Tel: +86-519-85110078. 86-519-85106698, Fax: +86-519-85101081

1. Specifications

HX-1203-P4 (RoHS)

Items		Units	Specifications	Conditions
01	Rated Voltage	VDC	3	Response Time 500 mSec
02	Operating Voltage	VDC	2~5	Volts D.C
03	Consumption Current	mA (Max)	Mean 30	Applying rated voltage
			Peak 90	
04	Direct Current Resistance	Ohm	None	
05	Sound Output	dBA (min)	85	Distance at 10cm, applying rated voltage
06	Basic Frequency	Hz	2300± 300	
07	Operating Temp.	°C	-20 ~ +70	
08	Storage Temp.	°C	-30 ~ +80	
09	Weight	Gram	2	

2. Measuring Method

2-1. Test Condition

STANDARD

Temperature : 15 ~ 35°C

Relative humidity : 25% ~ 85%,

Atmospheric pressure : 860mbar to 1060mbar.

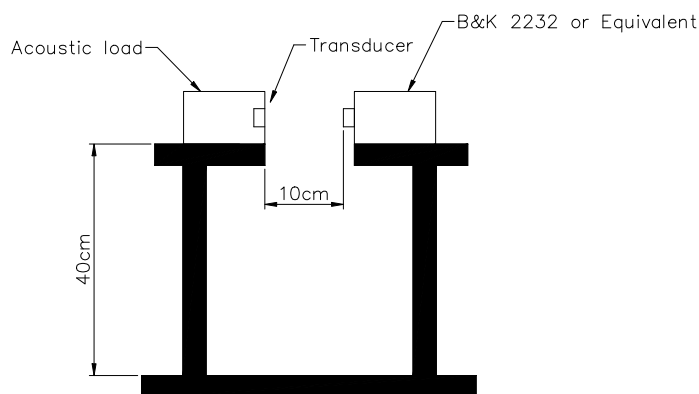
JUDGEMENT

Temperature : 20±3°C

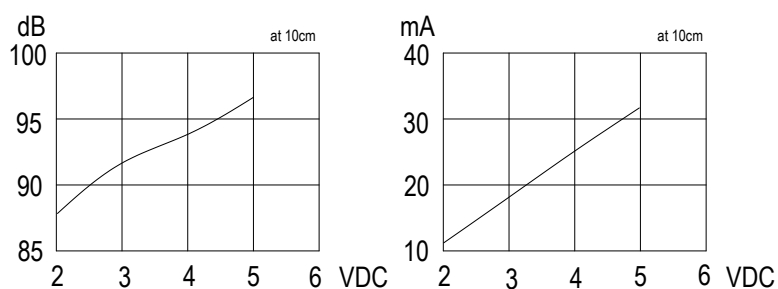
Relative humidity : 60% ~ 70%,

Atmospheric pressure : 860mbar to 1060mbar

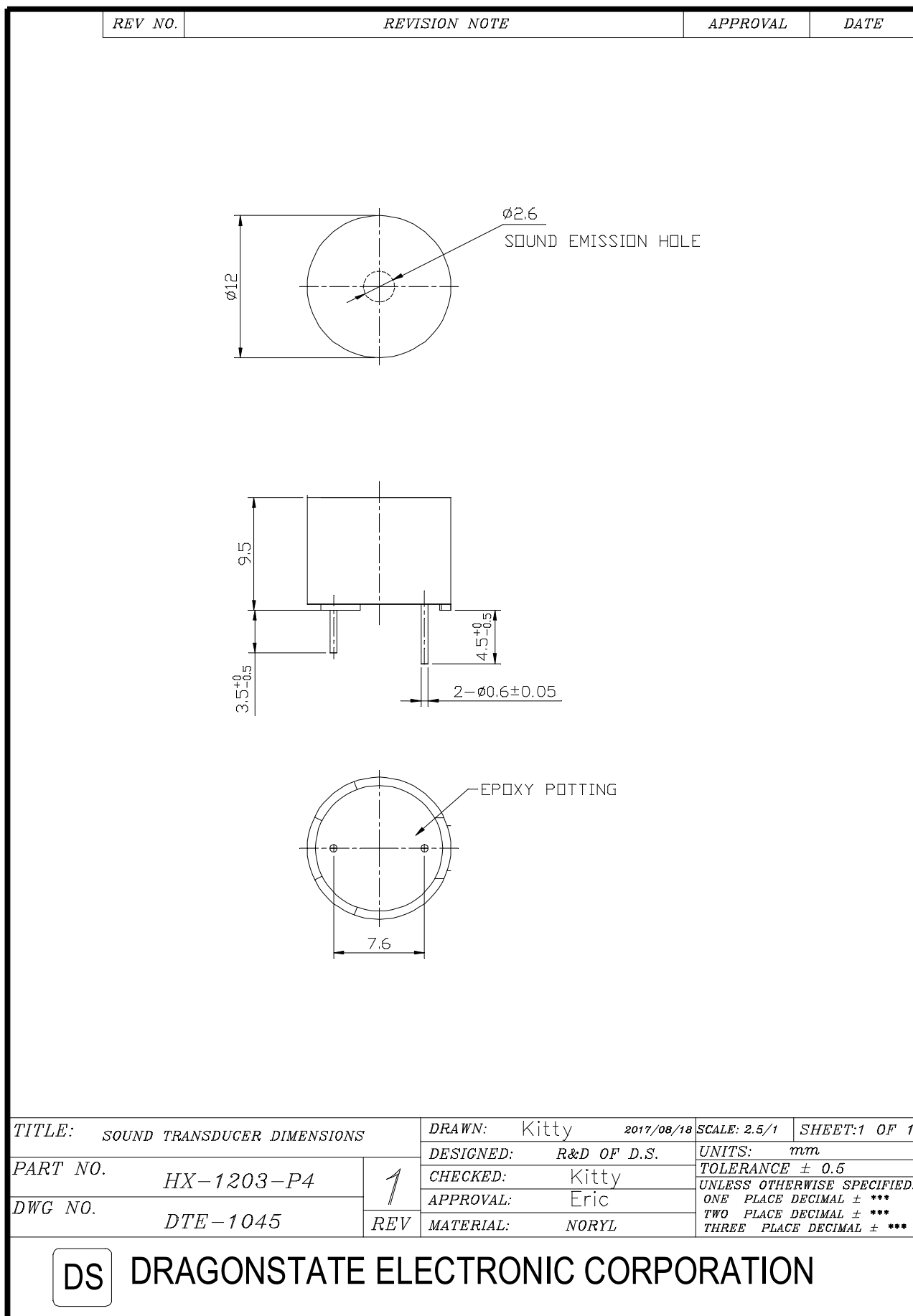
2-3. Standard Test Fixture



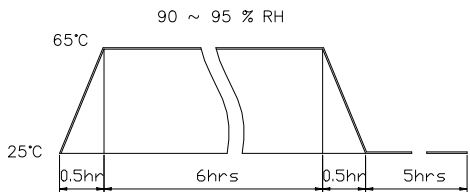
2-4. Frequency Response Curve



3.Dimension


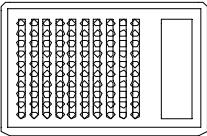
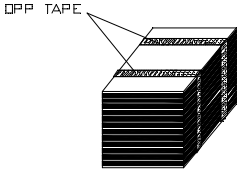
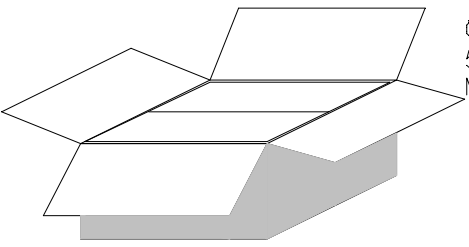


4. Reliability test

Item		Test conditions	Evaluation standard
01	High temp.Storage life	The part shall be capable of withstanding a storage Temperature of 80°C for 96 hours.	After the test the part shall meet specifications without Any degradation in appearance and performance except S.P.L S.P.L shall be 78dB or more.
02	Low temp.Storage life	The part shall be capable of withstanding a storage Temperature of -30°C for 96 hours.	
03	Temp. cycle	The part shall be subjected 10 cycles. One cycle shall <div style="display: flex; align-items: center; justify-content: center;"> <div style="border: 1px solid black; padding: 5px; margin: 5px;"> <div style="display: flex; justify-content: space-between;"> -30°C80°C</div> <div style="display: flex; justify-content: space-between;"> 30min30min</div> </div> <div style="border: 1px solid black; padding: 5px; margin: 5px; width: 100%;"> 60min </div> </div> consist of;	
04	Temp./Humidity cycle	The part shall be subjected 10 cycles. One cycle shall be 12 hours and consist of; <div style="text-align: center; margin-top: 10px;">  </div>	
05	Operating life	Rated Voltage applied. 1. Ordinary temperature The part shall be subjected to 1000 hours at room temperature (25 ±10°C) 1. High temperature The part shall be subjected to 500 hours at 85°C 2. Low temperature The part shall be subjected to 500 hours at -40°C	
06	Lead Strength	Pull load on the direction of the lead axis for 10 ±1 sec.	
07	Vibration	The part shall be subjected to a vibration cycle of 10Hz to 55Hz to 10Hz in a period of 1 minute. Total peak amplitude shall be 1.52mm (9.3G). The vibration test shall consist of 2 hours per plane in each three mutually perpendicular planes for a total time of 6 hours.	

Item		Test conditions	Evaluation standard
08	Fixed drop	The part shall be mounted on standard pc board and dropped from a height of 152cm onto a concrete floor 5 times in each 6 planes.(a total of 30 times)	After the test the part shall meet specifications without Any degradation in appearance and performance except S.P.L S.P.L shall be 78dB or more.
09	Free drop	The part only shall be dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes (X.Y.Z). (a total of 9 times).	
10	Solder heat resistance	Soldering into solderbath : $350\pm 5^{\circ}\text{C}$ Soaking time : 3.5 ± 0.5 sec	
11	Solder ability	Soldering : $260\pm 5^{\circ}\text{C}$ / 5 Sec. $350\pm 20^{\circ}\text{C}$ / 5Sec Soldering t into solderbath : $260\pm 5^{\circ}\text{C}$ Soaking time : 2 ± 0.5 sec.	
12	Lead strength	Pull lead with a force of 10N,on the direction of the lead axis for 10 : 10 ± 1 sec	
13	Washability	Solvent : deionized water Solvent temp. : $55\pm 5^{\circ}\text{C}$ Soaking time : 5 ± 0.5 min.	

5.Packing

REV NO.	REVISION NOTE	APPROVAL	DATE
	<div style="text-align: center;">  </div> <div style="text-align: right; margin-top: 10px;"> Cover(240*160*5mm) Material: Paper </div>		
	<div style="text-align: center;">  </div> <div style="text-align: right; margin-top: 10px;"> Box(240*160*29mm) 100pcs Material: Paper+Epe </div>		
	<div style="text-align: center;">  </div> <div style="text-align: right; margin-top: 10px;"> Middle(240*160*250mm) 1000pcs(10*100pcs) Material: Paper+Epe </div>		
	<div style="text-align: center;">  </div> <div style="text-align: right; margin-top: 10px;"> Outer Box(515*420*280mm) 5000pcs(5*1000pcs) Material: Paper </div>		
单位: mm			
TITLE: packing		DRAWN: Lily 2016/07/12	
PART NO.	1	DESIGNED: R&D QF D.S.	
DWG NO.		CHECKED: Emily	
		APPROVAL: Eric	
		MATERIAL: ***	
		SCALE: 2:1	SHEET: 1 of 1
		UNITS: mm	
		TOLERANCE	
		20~11	± 0.3
		10~5	± 0.2
		<4	± 0.1
<div style="border: 1px solid black; display: inline-block; padding: 2px 5px; margin-right: 10px;">DS</div> DRAGONSTATE ELECTRONIC CORPORATION			