



## PRODUCT SPECIFICATION

# **BOX HEADER CONNECTOR**

#### SCOPE

THIS SPECIFICATION COVERS THE REQUIREMENTS FOR PRODUCT PERFORMANCE AND TEST METHODS OF PITCH: 2.54mm BOX HEADER CONNECTOR.

#### 1.0 THE RELATED SPECIFICATIONS

EIA - 364: ELECTRONIC CONNECTORS AND CONNECTOR TEST PROCEDURE.

UL STD - 94: ABOUT PLASTIC MATERIAL EQUIPMENT SPARE PARTS AND EQUIPMENT FIRE

RETARDANT TEST SPECIFICATION.

## 2.0 THE STRUCTURE, SIZE, MATERIAL

REFER TO THE FINISHED PRODUCT FIGURE

#### 3.0 RATINGS

**VOLTAGE** 

250 Volts AC (RMS) {or 30 Volts DC}

**CURRENT** 

3.0Amps

### **TEMPERATURE**

Operating:- 40°C to + 105°C

Save the humidity range: relative humidity below 90% RH

## 4.0 PERFORMANCE

#### **STRUCTURE**

N	o. Project	Test methods	Specifications
	The appearance	Visual, method of measurement	Conform to the requirements of the drawings

### **ELECTRICAL PROPERTIES**

No.	Project	Test methods	Specifications
1	Low Level Contact Resistance	EIA 364-23 Mate connectors: apply a maximum voltage of 20 mV and a current of 100 mA.	<b>20</b> milliohms Max
2	Insulation Resistance	EIA 364-21 Unmate & unmount connectors: apply a voltage of 500 VDC Between adjacent terminals and between terminals to ground	1000 Megohms Min

## THIS PRODUCT CONTAINS NO ROHS ENVIRONMENT OF BANNING THE USE OF MATERIAL

PRODUCT SPECIFICATION		PRODUCTS NAME	2.54	ER	
Chin-Ban Electronics(H.K)Co.,LTD		MATERIAL NO.			1/4
THE FILE NUMBER:		VERSION: A	PREPARATION: Calory	REVIEW: Tony	APPROVED: Yang jie



# **CHIN-BAN** PRODUCT SPECIFICATION

No.	Project	Test methods	Specifications
3	Withstanding Voltage	II In-mate connectors: apply a voltage	No breakdown; current leakage < <b>0.5</b> mA

## **MECHANICAL REQUIREMENTS**

No.	Project	Test methods	Specifications
4		<b>EIA 364-13</b> Push pin from insulator base at speed 25. $4\pm3$ mm per minute.	7N/Pin Min
5	Durability	EIA 364-09 Connector shall be subjected to 100 cycles of insertion and withdrawal	Contact resistance: 50 milliohms Max

## **ENVIRONMENTAL REQUIREMENTS**

No.	Project	Test methods	Specifications
6	Humidity	EIA 364-31A, 40±2°C;90~95%RH;96hours measurement must be taken within 30 min. after tested	No damage     2).less than twice of initial dielectric strength
7	Heat aging	<b>EIA 364-17 Test Condition 2</b> 105 +/- 2° 96hours	1).No damage
8	Solderability	EIA 364-52 After one hour steam aging. Temperature of the wetting: 260±5°C (Sn: Lead Free); Time: 3 ± 0.5S	The surface of the portion to be soldered shall at least 95% covered with new solder
9	Resistance To Solder Heat	MIL-STD-202F, Method 210A, Test 1.Wave Soldering Temperature: 255 +/- 5°C Time: 3~5 sec.	1).No damage
10	Salt spray test	EIA 364-26 The temperature: 35±1°C Solution:5±1% Time: 12H	1).No damage 2). Contact Resistance:50 milliohms Max 3). Insulation Resistance:1000 Megohms Min

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Chin-Ban Electro	nics(H.K)Co.,LTD	MATERIAL NO.	2/4		
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# **PRODUCT SPECIFICATION**

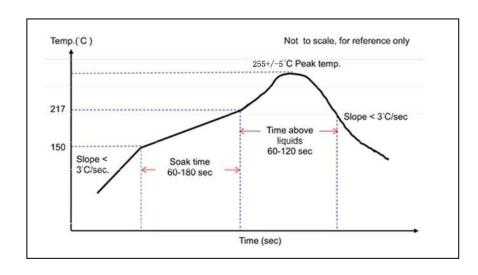
## **5.THE PACKIN**

SEE PACKING DIAGRAM

## **6.MODIFY THE CONTENT**

Change	Date	Change the content	Preparation	Approved by

### **7.REFLOW CONDITION**



	THE FILE NUMBER:		VERSION: A	Calory	Tony	Yang iie
				PREPARATION:	REVIEW:	APPROVED:
	Chin-Ban Electronics(H.K)Co.,LTD		MATERIAL NO.			3/4
	PRODUCT SPE	CIFICATION	PRODUCTS NAME	2.54 BOX HEADER		
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Calory

Tony

Yang jie



# PRODUCT SPECIFICATION

## **8. TEST SEQUENCE**

## **TEST SEQUENCES IDENTIFICATION**

	Test Group								
Test Item	Test Description	Α	В	С	D	Е	F	G	Н
restitem	Examination of product	1 7	1 5	1 7	1 7	1 3	1 3	13	13
1	Low Level Contact Resistance	2			2 6				
2	Insulation Resistance	5		2 6					
3	Dielectric Withstanding Voltage	3 6		3 5					
4	Temperature Rise		3						
5	Pin retention force		2 4		3 5	2			
6	Durability				4				
7	Humidity	4							
8	Heat aging							2	
9	Solderability						2		
10	Resistance To Solder Heat								2
11	Salt spray test			4					
Number of Test Samples		5	5	5	5	5	5	5	5

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Chin-Ban Electronics(H.K)Co.,L	TD MATERIAL NO.	4/4		4/4			
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