

深圳市灿科盟实业有限公司

SHENZHEN CANKEMENG INDUSTRIAL CO. LTD

承 认 书
SPECIFICATION FOR APPROVAL

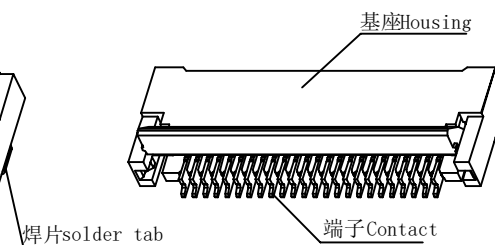
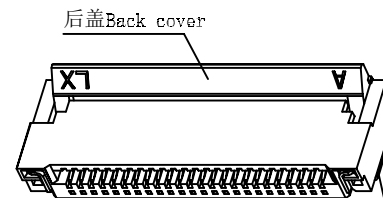
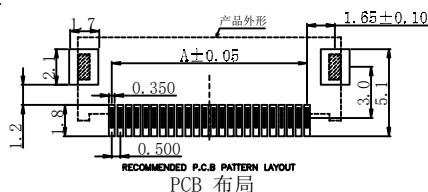
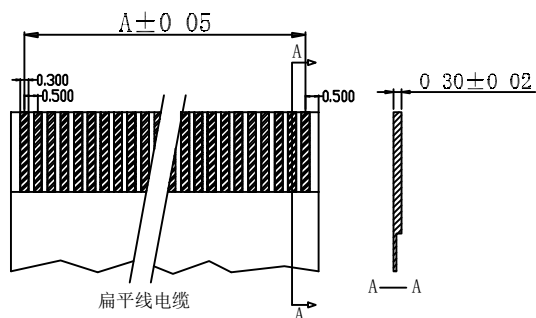
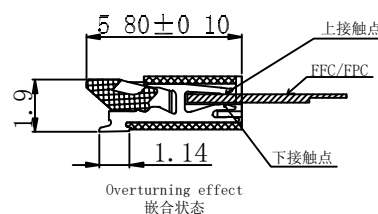
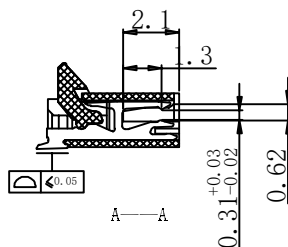
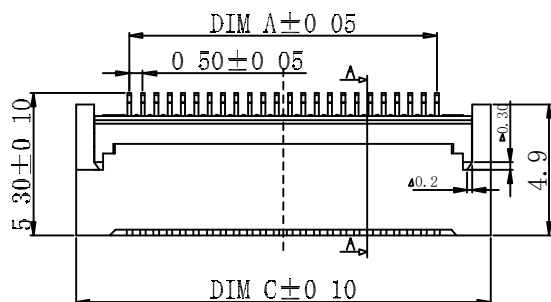
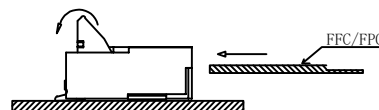
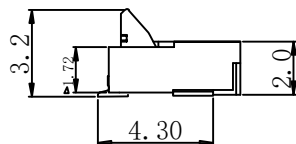
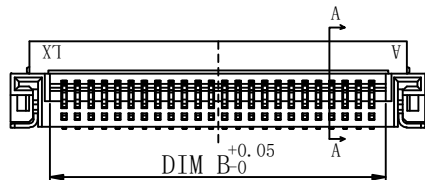
客 户 名 称 CUSTOMER	
品 名 DESCRIPTION	FPC0.5-XP 前插后锁系列连接器
料 号 CUSERTOMER PART NO	F-FPCOMXXP-G330
日 期 DATE	

客 户 确 认 (APPROVED SIGNATURES)

核准 (APPROVAL)	工程 (ENGINEERING)	品管 (QC)
LYF	CJ	YX
承认结果： ☒ 承认 ☐ 不承认 ☐ 重新送样		

深圳市灿科盟实业有限公司
SHENZHEN CANKEMENG INDUSTRYCO. LTD
公司地址 (Company address)：深圳市光明区新湖街道荔湖社区
楼二工四路36号5栋
联系电话 (Contact phone number)：13316859588
传真 (Fax)：0755-83425987
邮箱 (mailbox)：ckmtw168@163.com、ckm-scb@ckmtw.com.cn

生产基地：
江西灿科盟电子有限公司
JIANGXI CANKEMENG ELECTRONICS CO.LTD
公司地址 (Company address)：江西省九江市修水县渣津镇朴田
工业区



技术参数 SPECIFICATIONS

间距(PITCH):0.5

极数(POLES):4~60

额定电压(VOLTAGE RATING):50V DC/AC

额定电流(CURRENT RATING):0.3A DC/AC

耐压值(WITHSTAND VOLTAGE):500V

工作温度(WORKING TEMPERATURE):-25°C~+85°C

绝缘电阻(INSULATION RESISTANCE):≥500MΩ

接触电阻(CONTACT RESISTANCE):≤30MΩ

双面接触(DOUBLE-SIDED CONTACT)

材料 MATERIAL

接触件(CONTACT):磷青铜C5191 T=0.15MM镀镍NI 30~80U", 接触点镀金AU 1~2U", 焊脚镀金AU 1~2U"

焊片(SOLDER TAB):黄铜C2801 T=0.15MM 镀锡, NI 30~80U" 锡SN 80~200U".

塑胶主体(HOUSING):LCP NC 耐热树脂(UL94V-0)HEATRESISTANCE PLASTIC(UL94V-0)

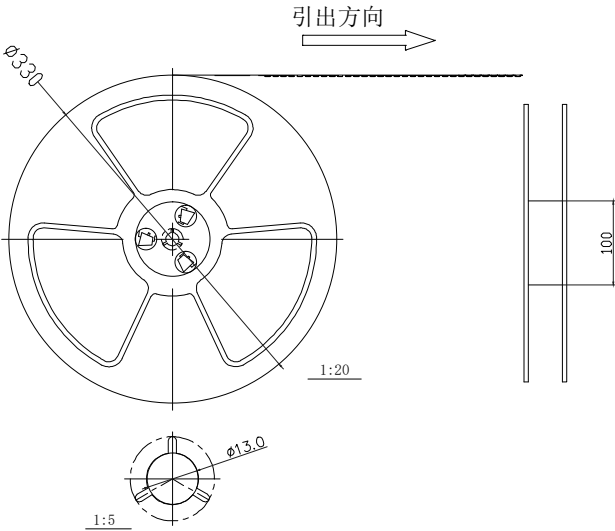
锁条(SLIDER):LCP BK 耐热树脂(UL94V-0)HEATRESISTANCE PLASTIC(UL94V-0)

TOLERANCE TABLE

.0	±0.30
.00	±0.20
.000	±0.05

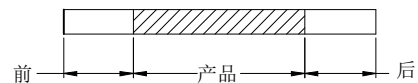
APPROVED:	DATE:	C kmtw 深圳市灿科盟实业有限公司 CHANKEMENG INDUSTRYCO., LTD									
CHECKED:	DATE:	TITLE: FPC0.5-XP 前插后锁									
DRAWN: LYF	DATE: 2024-06-28	PART. NO.		/							
		UNIT	mm	SCALE		free					
		FILE NO.		Ckmtw-FPC-00112			REV.	A	LX00		

环保执行标准: RoHS

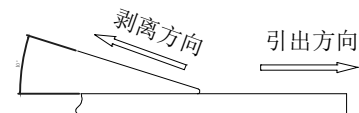


1. 包装数量: 2000PCS/每盘

2. 前空20PCS; 后空20PCS



3. 盖带剥离力: $10 \sim 130\text{g}$



4. 材质:

载带: PS 聚苯乙烯

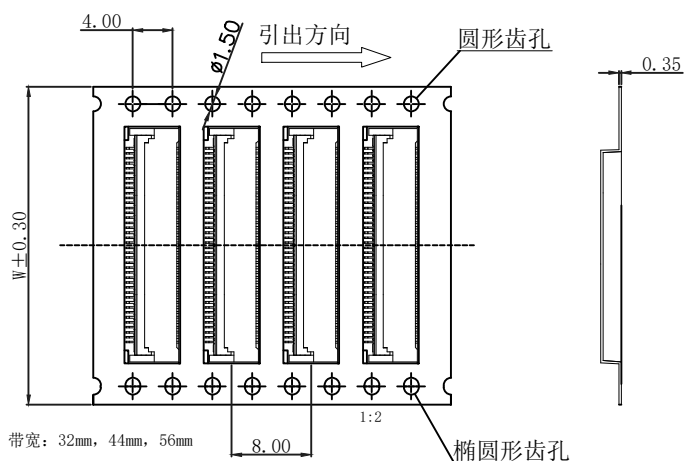
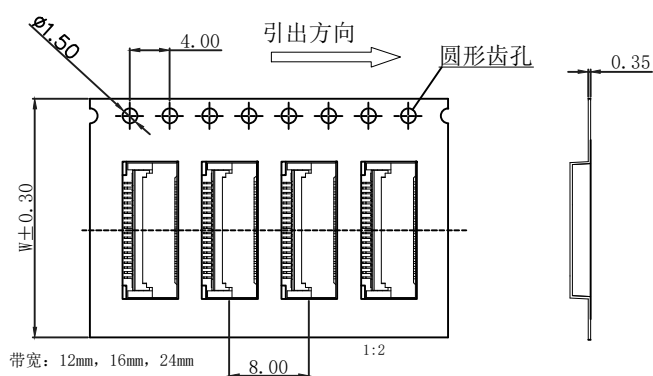
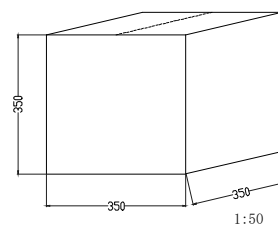
盖带: PET 聚对苯二甲酸乙二醇酯

透明薄膜 $t=0.05\text{mm}$

胶盘: PS 聚苯乙烯 蓝色

纸箱：双瓦楞

纸箱规格: 350mm*350mm*350mm
(长*宽*高)



載帶全尺寸符合：
EIA-481-D标准要求

Pin位	带宽W	颜色	备注
4~16	16	雾透	
20~32	24	雾透	
35~36	32	雾透	
40~60	44	雾透	

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编号 NO. CKM-FPC-G001

版本 REV. A00

产品规格书

PRODUCT SPECIFICATION

1.适用范围 SCOPE

本规格书适用于 FPC0.5-XP 前插后锁 连接器系列.

This specification covers the FPC0.5-XP 前插后锁 connectors series.

2.外观尺寸 CONNECTOR DIMENSIONS

请参照图面 See attached drawings.

P.C.B LAYOUT 请参照图面 See attached drawings.

3.材质 MATERIAL

A.绝缘胶体 Housing: LCP

颜色 Color:本色 natural colour

阻燃等级(UL94V-0)Flammability Rating(UL94V-0).

B.后盖 Actuator: LCP

颜色 Color:黑色 Black

阻燃等级(UL94V-0)Flammability Rating(UL94V-0).

C.端子 Terminal: 磷青铜 Phosphor Bronze.

D.焊片 Fitting Nail: 黄铜 Brass.

4. 等级 RATING

项目 ITEM	规格 SPECIFICATIONS
额定电压 (Voltage rating)	50V AC/DC
额定电流 (Current rating)	0.3A DC/AC
使用温度 Operating Temperature range	-25° C ~ +85° C
使用湿度 Operating humidity range	相对湿度 80%以下 Relative humidity 80% max.

5.性能 PERFORMANCE

5.1 电气特性 ELECTRICAL PERFORMANCE

项目 ITEM	测试条件 TEST CONDITION	规格 REQUIREMENT
接触阻抗	将样品与适合之 FFC/FPC 连接, 测试电	30 mΩ 最大.

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Contact Resistance	压 20mV，限电流 10mA 下进行阻抗测试。(EIA-364-23) Mate applicable FFC/FPC and measure by dry circuit, 20mV Max, 10mA. (EIA-364-23)	30 mΩ Max.
绝缘阻抗 Insulation Resistance	将样品与适合之 FFC/FPC 连接，提供相邻端子间测试电压 500V DC 进行绝缘阻抗测试(EIA-364-21) Mate applicable FFC/FPC and apply 500V DC Between adjacent terminal or ground. (EIA-364-21)	500 MΩ 最小. 500 MΩ Min.
耐电压 Dielectric Strength	将样品与适合之 FFC/FPC 连接，相邻端子间需可承受 500V AC(m) 1 分钟。(EIA-364-20) Mate applicable FFC/FPC, apply 500V AC(m) for 1 Minute between Adjacent Terminal or ground.(EIA-364-20)	目视外观无任何损坏 异状 No Breakdown

5.2 机械特性 MECHANICAL PERFORMANCE

项目 ITEM	测试条件 TEST CONDITION	规格 REQUIREMENT
FPC 保持力 FPC Retention Force	将盖子盖上，与 FFC/FPC 连接，以操作速度每分钟位移 25 ± 3 mm 进行 FPC 保持力测试。 Insert the actuator, pull the FFC/FPC at a rate of 25 ± 3 mm per minute.	最小：Pin*0.5N Pin*0.5N Min
端子保持力 Terminal Retention Force	端子与基座组装后，以每分钟 25 ± 3 mm 速度将端子垂直拔出。 Apply axial pull out force at the rate of 25 ± 3 mm/minute on the terminal assembled in the housing.	1N 最小 1N Min
焊片保持力 Fitting Nail Retention Force	焊片与基座组装后，以每分钟 25 ± 3 mm 速度将端子垂直拔出。 Apply axial pull out force at the rate of 25 ± 3 mm/minute on the Fitting Nail assembled in the housing.	2N 最小 2N Min

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5.3 环境特性及其它性能 ENVIRONMENTAL PERFORMANCE AND OTHERS

项目 ITEM	测试条件 TEST CONDITION	规格 REQUIREMENT	
耐久性 Durability	与 FFC/FPC 反复连接, 以每分钟 小于 10 cycles 连续操作 20 次。 Insert and withdraw actuator up to 20 cycles at the speed rate of less than 10 cycles/minute.	接触阻抗 Contact Resistance	50mΩ 最大. 50mΩ Max.
耐振性 Vibration	通过 DC 电流 1mA, 位移相对距离 1.5mm, 振动周期 10~55~10 Hz 在 1 分钟内, 持续 2 小时, 方向在 X,Y,Z 轴做 测试。(EIA-364-28 Condition I) Mate connectors and subject to the following vibration conditions, for period of 2 hours in each of 3 mutually perpendicular axes, passing DC 1mA during the test. Amplitude : 1.5mm P-P Frequency : 10~55~10Hz in 1 minute. Duration : 2 hours in each of X,Y,Z axes. (EIA-364-28 Condition I)	外观 Appearance	目视外观无任 何损坏异状 No Damage
		接触阻抗 Contact Resistance	60mΩ 最大. 60mΩ Max.
		瞬间断电 Discontinuity	1 μ sec 最大 1 μ sec Max.
温度上升 Temperature Rise	量测通过 FFC/FPC 最大容许电流时, 样品 接触点之温升 (EIA-364-70METHOD 2) Mate applicable FFC/FPC and measure the temperature rise of contact when the maximum AC rated current is passed.	温升 Temperature rise	30° C 最大. 30° C Max.

项目 ITEM	测试条件 TEST CONDITION	规格 REQUIREMENT	
耐热性 Heat Resistance	将样品与适合之 FPC 连接, 置于环 境温度 85±2° C 测试时间 96 小时, 再 置放于室温下 1~2 小时。 Mate applicable FPC and expose to 85±2° C for 96hours.Upon	外观 Appearance	目视外观无任 何损坏异状 No Damage

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	Completion of the exposure period, the test specimens shall be conditioned at Ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed.	接触阻抗 Contact Resistance	60mΩ 最大. 60mΩ Max.
耐寒性 Cold Resistance	将样品与适合之 FFC/FPC 连接, 置于环境温度 $-40 \pm 2^{\circ}\text{C}$, 测试时间 96 小时, 再置放于室温下 1~2 小时。 Mate applicable FFC/FPC and expose to $-40 \pm 2^{\circ}\text{C}$ for 96 hours. Upon Completion of the exposure period, the test specimens shall be conditioned at ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed.	外观 Appearance	目视外观无任何损坏异状 No Damage
		接触阻抗 Contact Resistance	60mΩ 最大. 60mΩ Max.
耐湿性 Humidity	将样品与适合之 FFC/FPC 连接, 置于环境温度 $60 \pm 2^{\circ}\text{C}$, 相对湿度 90~95%, 测试时间 96 小时, 再置放于室温下 1~2 小时。 Mate applicable FFC/FPC and expose to $60 \pm 2^{\circ}\text{C}$, Relative humidity 90 to 95% for 96 hours. Upon completion of the exposure period, the Test specimens shall be conditioned at ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed.	外观 Appearance	目视外观无任何损坏异状 No Damage
		接触阻抗 Contact Resistance	60mΩ 最大. 60mΩ Max.
		耐电压 Dielectric Strength	需能符合耐电压测试 No Breakdown
		绝缘阻抗 Insulation Resistance	20 MΩ 最小. 20 MΩ Min

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项目 ITEM	测试条件 TEST CONDITION	规格 REQUIREMENT	
盐水喷雾 Salt Spray	将样品与 FFC 扁线连接, 使用 $5 \pm 1\%$ 浓度盐水, 测试温度 $35 \pm 2^\circ \text{C}$, 测试时间 24 ± 2 小时, 后于室温下使用清水冲洗后再干燥。 Mate applicable FPC and expose to the following salt mist conditions. Upon completion of the exposure period, salt deposits shall be removed by a gentle wash or dip in running water, after which the Specified measurements shall be performed. NaCl solution Concentration: $5 \pm 1\%$ Spray time: 24 ± 2 hours Ambient temperature: $35 \pm 2^\circ \text{C}$	外观 Appearance	目视外观无任 何损坏异状 No Damage
		接触阻抗 Contact Resistance	$60\text{m}\Omega$ 最大. $60\text{m}\Omega$ Max.
冷热冲击 Temperature Cycling	将样品与适合之 FFC/FPC 连接, 承受 5 cycles 冷热冲击后置放于室温下 1 ~ 2 小时。1 cycle time 如下 a) $-55 \pm 3^\circ \text{C}$ 30 分钟 b) $+85 \pm 3^\circ \text{C}$ 30 分钟 Mate applicable FFC/FPC and subject to the following conditions for 5 cycles. Upon completion of the exposure period, The test Specimens shall be Conditioned At ambient room conditions for 1 to 2 hours, after Which the specified measurements shall be performed. 1 cycle a) $-55 \pm 3^\circ \text{C}$ 30minutes b) $+85 \pm 3^\circ \text{C}$ 30minutes	外观 Appearance	目视外观无任 何损坏异状 No Damage
		接触阻抗 Contact Resistance	$60\text{m}\Omega$ 最大. $60\text{m}\Omega$ Max.

项目 ITEM	测试条件 TEST CONDITION	规格 REQUIREMENT	
耐冲击性 Shock	将样品与适合之 FFC/FPC 连接, 通过 DC1 mA 测试条件, 连续测试 3 次。在 X、Y、Z 3 轴 6 个垂直方向施予重力加	外观 Appearance	目视外观无任 何损坏异状 No Damage

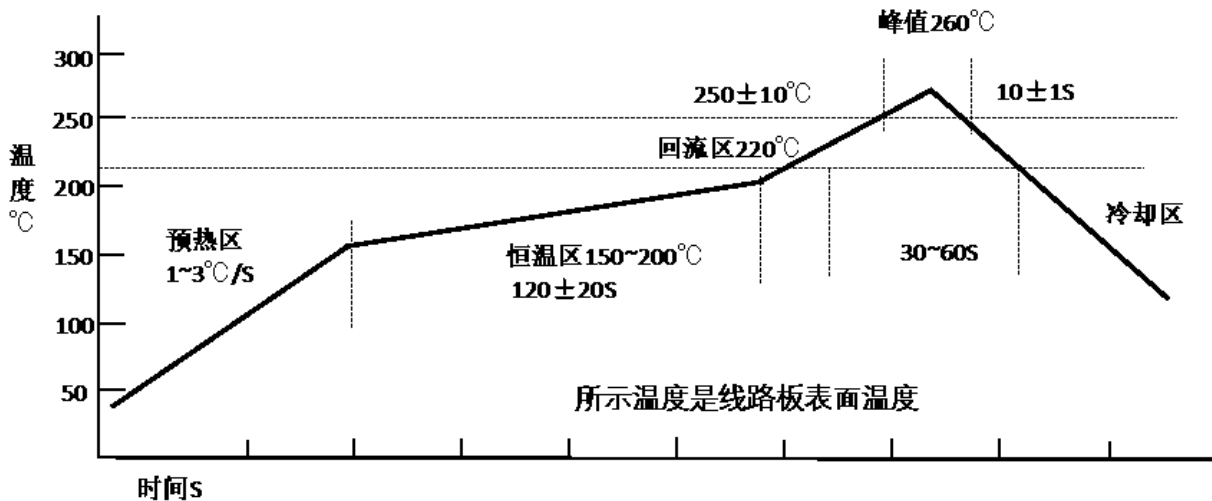
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	速度 490m/s² {50G} 冲击。 (EIA-364-27, test condition A) Mate applicable FFC/FPC and subject to the following shock conditions. 3 times of shocks shall be applied for each 6 directions along 3 mutually perpendicular axes, passing DC 1mA current during the test. (Total of 18 shocks) Peak value : 490m/s² {50G}(EIA-364-27, test condition A)	接触阻抗 Contact Resistance	60mΩ 最大. 60mΩ Max.
		瞬间断电 Discontinuity	1 μ sec 最大 1 μ sec Max.
焊锡性 Solderability	锡温 245 ± 5° C, 将导电端子浸入锡 炉液面至 Housing 距离锡面 0.1mm 位置, 焊锡时间 3 ± 0.5 秒。 Tip of solder tails and fitting nails into the molten solder (held at 245 ± 5° C) up to 0.1mm from the bottom of the housing for 3 ± 0.5 seconds.	润湿性 Solder Wetting	润湿面积 95% 以上, 并不得 有漏焊针孔现 象 95%of immersed area must show no voids,pin holes.
焊锡耐热性 Resistance to Soldering Heat	使用回焊时请参考第 6. When reflowing Refer to paragraph 6. 使用烙铁手焊时须可符合下述焊锡 条件 Soldering iron method 0.2mm from terminal tip and fitting nail tip. Soldering time : 5 seconds Max. Solder temperature :370 ~ 400° C	外观 Appearance	目视外观无任 何损坏异状 No Damage

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6.回焊温度曲线 INFRARED REFLOW CONDITION

无铅回流焊，峰值260℃，建议温度条件。



7.包装、运输、贮存

7.1.包装 Packing

该系列产品包装按照客户要求，有编带、管装等方式。

This series of products are packaged in accordance with customer requirements, such as tape, tube and so on

7.2.运输 Transportation

允许用任何方式运输，但需避雨、雪直淋和受机械性损伤

Any vehicle can be adopted for the transportation, but moisture-proof and no mechanical damage.

7.3.贮存 Storage

7.3.1.包装完毕的连接器的应在环境温度-10℃~+40℃，相对湿度不大于80%，周围空气中没有酸性，碱性及其它腐蚀性气体的库房中贮存。

Temperature: -10℃~+40℃

Relative humidity: ≤80%

Not to storage in corrosive environments

7.3.2.贮存期为3个月，超过3个月需重新检查。

Re-qualification test shall be conducted immediately while the storage duration exceed 3 months