

MESSRS.

SPECIFICATION FOR APPROVAL**承 認 书**

Product	DYNAMIC SPEAKER
Part No.	HDK-4004BB-BOX(RoHS)
Customer	
Customer Part No.	

Approved By	Checked By	Made By
王台平 APR-02-2015	曹丽萍 APR-02-2015	LILY APR-02-2015

常 州 华 龙 电 子 有 限 公 司**DRAGONSTATE ELECTRONIC CORPORATION**

中国江苏省常州市新区电子园新四路 36 号

Tel: +86-519-85110078. 86-519-85106698, Fax: +86-519-85101081

EDITION:1.1

1. SPECIFICATION

HDK-4004BB-BOX (RoHS)

ITEM		SPECIFICATIONS	
01	Type	Dynamic speaker	
02	Dimension	External diameter 40 mm	
03	Rated Input Power	2.0W	
04	Max. Input Power	2.2W for 1 minute	
05	Impedance	4 ohm $\pm$ 15% at 1500Hz.	
06	Resonance Frequency (Fo)	500Hz $\pm$ 20% at Fo, 1V	
07	Sensitivity (S.P.L.)	103dB(1.0W/0.1m) $\pm$ 3 dB	at AVE0.6K,0.8K,1.0K,1.5KHz.
08	Frequency Range	Fo – 20KHz	
09	Total Harmonics Distortion	Max 8 % at 1 KHz,2.2W.	
10	Voice Coil	Diameter 16.3 mm	
11	Magnet	Rare earth permanent (Nd-Fe-B) magnet Φ 15.0 x 3.0 mm	
12	Weight	25.5g $\pm$ 0.2g	
13	Appearance	Should not exist any obstacle to be harmful to normal operation; damages, cracks, rusts and distortions, etc.	
14	Operation Test	Must be normal at program source – 2.0W	
15	Buzz, Rattle, etc.	Should not be audible at 2.83V sine Wave between Fo to 20KHz	
16	Polarity	When positive voltage is applied to the terminal marked (+), diaphragm should move to the front.	
17	Terminal Strength	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.	
18	Temperature	Operating temperature: -20℃ to +60℃ Storage temperature: -30℃ to +70℃	

Test Condition

STANDARD

Temperature : 15 ~ 35℃

Relative humidity : 25% ~ 85%,

Atmospheric pressure : 860mbar to 1060mbar.

BASIC

Temperature : 20±3℃

Relative humidity : 60% ~ 70%,

Atmospheric pressure : 860mbar to 1060mbar

Standard Test Fixture

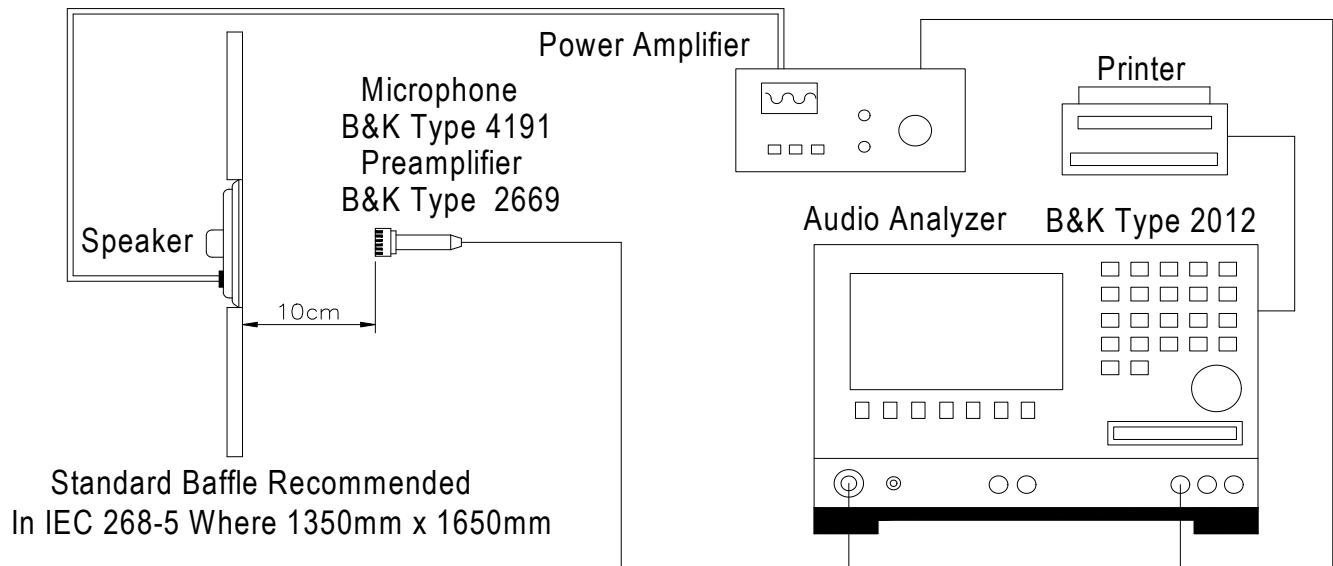
1.Input Power : 1.0W (2.0V)

2.Zero Level : -dB

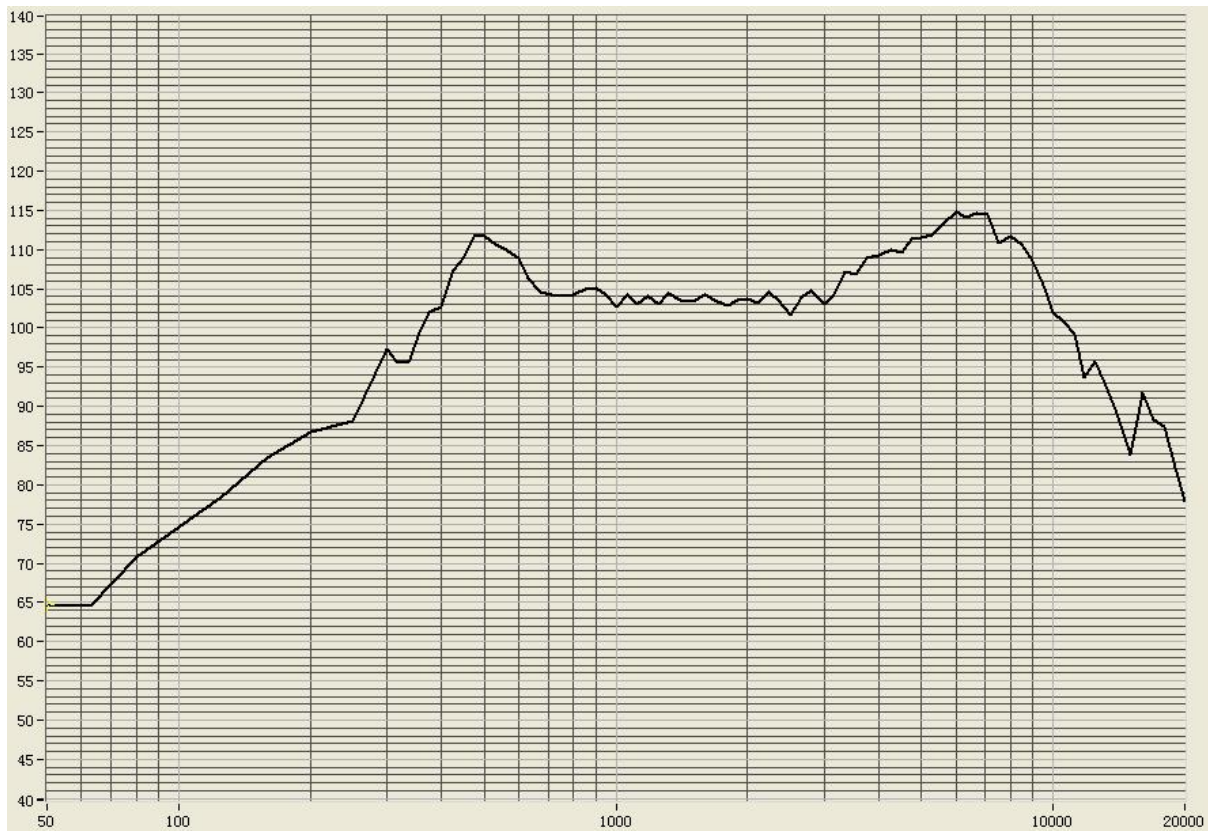
3.Mode : SPEAKER

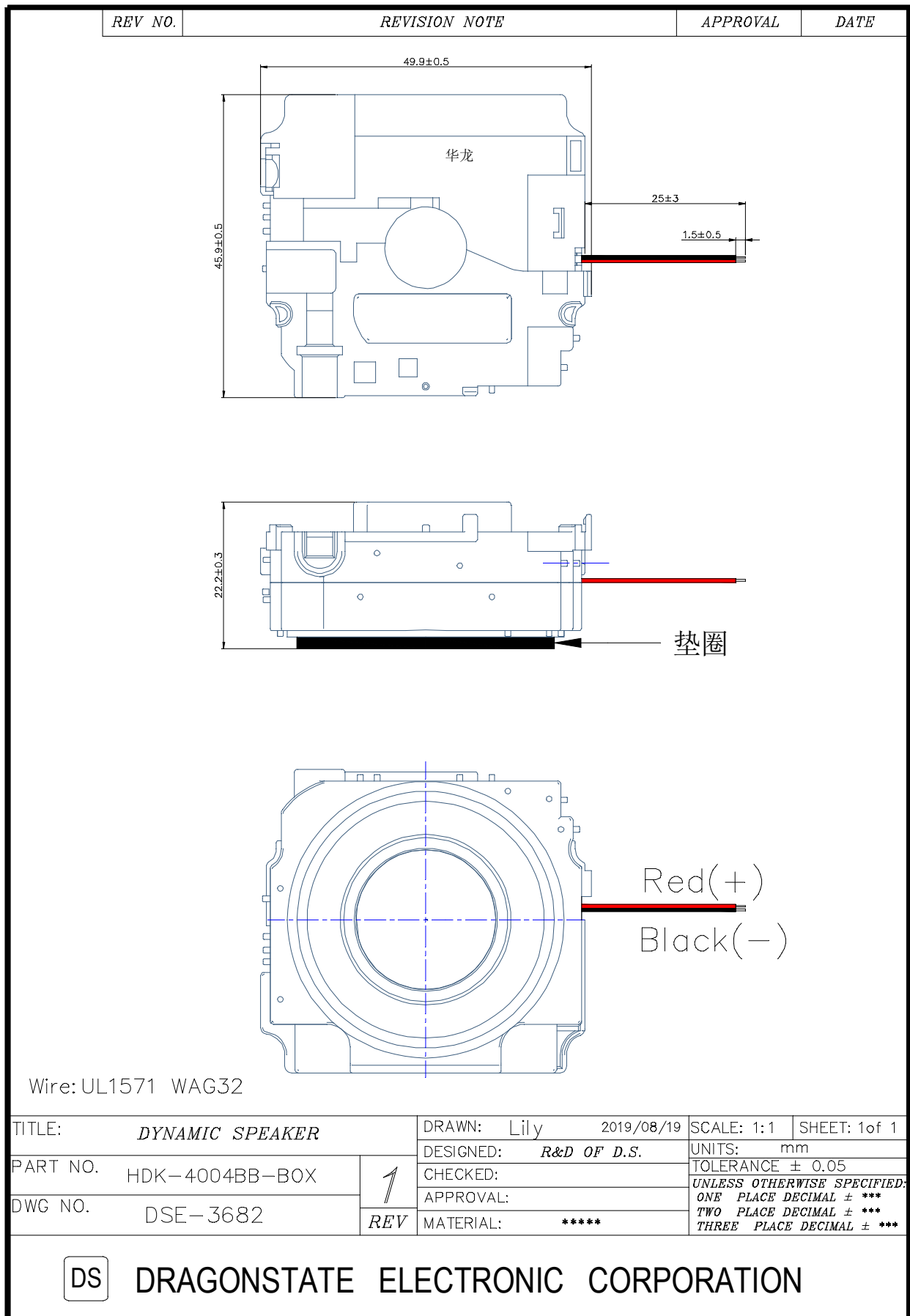
4.potentiometer Range : 50dB

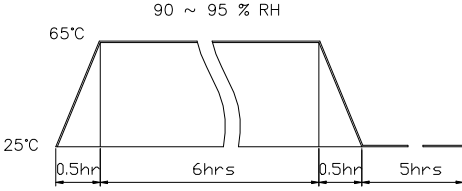
5.Sweep Time : 0.5sec



Frequency Response Curve





Items.		Specifications
01	High temp. Test	Keep 96 hours at $+70^{\circ}\text{C}\pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
02	Low temp. Test	Keep 96 hours at $-30^{\circ}\text{C}\pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
03	Humidity test	Keep 96 hours at $+60^{\circ}\text{C}\pm 3^{\circ}\text{C}$ relative humidity 95% and leave 3 hours in normal temperature and then checked.
04	Temp./Humidity cycle	The part shall be subjected 5 cycles. One cycle shall be 12 hours and consist of; 
05	Thermal cycle test.	Low temperature: $-30^{\circ}\text{C}\pm 3^{\circ}\text{C}$, temperature: $+70^{\circ}\text{C}\pm 3^{\circ}\text{C}$, cycle: 1 hour/cycle each, and then keep 5 cycles in a room.
06	Vibration	10~200~10Hz sin-wave sweep 15min. 5G(constant) X,Y, Z 3 direction. 2 hours each, total 6 hours.
07	Fix drop test	Fix on jig. Then drop from 152cm height to the concrete floor X, y, z 6 direction. 5 times each, total 30 times.
08	Free drop test	Free drop from 100cm height to the concrete floor X, y, z 6 direction. 1 times each, total 6 times.
09	Rated Power test	Rated Power white noise is applied for 96 hours
10	Max Power test	Max power 1 min on – 2 min off 10 cycles.
11	Terminal strength test	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.
Criterion: After these test , the change of S.P.L shall be within $\pm 3\text{ dB}$.		

RELIABILITY TESTS

SOLDERING CONDITION

Recommend using constant branding iron in **15 ~ 30W**, and in temperature range **350°C**.
Soldering time not over **3** seconds.