



浙江汇隆晶片技术有限公司

*Zhejiang Huilong Crystals Technology Co.,Ltd*

***SPECIFICATION FOR APPROVAL***

CUSTOMER

NOMINAL FREQUENCY

25.000000 MHz

HOLDER TYPE

3225

SPEC. NO. ( P/N )

HL25000391

CUSTOMER P/N

ISSUE DATE

May.6,2023

| APPROVED                                                                            | PREPARED                                                                            | QA                                                                                    |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |
| APPROVED BY CUSTOMER:                                                               |                                                                                     | AVL Status                                                                            |
| Please return one copy with approval to HLC                                         |                                                                                     |                                                                                       |

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ISO9001  
ISO14001



RoHS Compliant ( Pb- Free )



# TYPE HL SEAM SEALED X'TAL

## ELECTRICAL SPECIFICATIONS

HLC Parts Number : HL25000391

| Item                          | Symbol | Specifications |      |     |               | Notes                                                   |
|-------------------------------|--------|----------------|------|-----|---------------|---------------------------------------------------------|
|                               |        | Min            | Type | Max | Units         |                                                         |
| Nominal frequency             | FO     | 25.000000      |      |     | MHz           |                                                         |
| Mode of Oscillation           | OT     | Fundamental    |      |     |               |                                                         |
| Load Capacitance              | CL     | 22             |      |     | pF            |                                                         |
| Frequency Tolerance           | FT     | $\pm 20$       |      |     | ppm           | at 25°C $\pm 3^\circ\text{C}$                           |
| Frequency Stability           |        | $\pm 30$       |      |     | ppm           | with working temperature<br>Reference to 25°C frequency |
| Working temperature range     | TR     | -20~70         |      |     | °C            |                                                         |
| Drive Level                   | DL     | 100            |      |     | $\mu\text{W}$ |                                                         |
| Series Resonant Resistance RR | CI/RR  | 40             |      |     | $\Omega$      | Max.                                                    |
| Insulation Resistance         | IR     | >500           |      |     | M $\Omega$    |                                                         |
| Shunt Capacitance C0          | C0     | 7              |      |     | pF            | Max.                                                    |
| Aging                         |        | $\pm 3$        |      |     | ppm/yr.       |                                                         |
| Storage temperature range     |        | -55 ~ 125      |      |     | °C            |                                                         |
|                               |        |                |      |     |               |                                                         |

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## MARKING

HLC  
\* 25.0Ax

HLC: HLC Use Code      x:      CL Code      x:      Date Code

| CL    | Code | CL     | Code | CL     | Code |
|-------|------|--------|------|--------|------|
| 0pf   | 0    | 7.5pf  | H    | 11.2pf | a    |
| 6pf   | 1    | 11pf   | I    | 11.4pf | b    |
| 8pf   | 2    | 8.5pf  | J    | 13.5pf | d    |
| 10pf  | 3    | 7.1pf  | K    | 20.5pf | e    |
| 12pf  | 5    | 19pf   | L    | 8.8pf  | f    |
| 15pf  | 6    | 12.5pf | M    | 17pf   | g    |
| 16pf  | 7    | 27pf   | N    | 4.3pf  | h    |
| 18pf  | 8    | 7.3pf  | O    | 9.9pf  | i    |
| 20pf  | 9    | 13pf   | P    | 24pf   | j    |
| 22pf  | A    | 11.5pf | Q    |        |      |
| 25pf  | B    | 7pf    | R    |        |      |
| 28pf  | C    | 14pf   | S    |        |      |
| 30pf  | D    | 23pf   | T    |        |      |
| 32pf  | E    | 11.1pf | U    |        |      |
| 9.5pf | F    | 33pf   | V    |        |      |
| 9pf   | G    | 10.5pf | W    |        |      |
|       |      | 9.2pf  | Y    |        |      |
|       |      | 50pf   | Z    |        |      |

|        |   |        |   |
|--------|---|--------|---|
| Jan-23 | N | Jan-24 | A |
| Feb-23 | P | Feb-24 | B |
| Mar-23 | Q | Mar-24 | C |
| Apr-23 | R | Apr-24 | D |
| May-23 | S | May-24 | E |
| Jun-23 | T | Jun-24 | F |
| Jul-23 | U | Jul-24 | G |
| Aug-23 | V | Aug-24 | H |
| Sep-23 | W | Sep-24 | J |
| Oct-23 | X | Oct-24 | K |
| Nov-23 | Y | Nov-24 | L |
| Dec-23 | Z | Dec-24 | M |
|        |   |        |   |
|        |   |        |   |
|        |   |        |   |
|        |   |        |   |
|        |   |        |   |
|        |   |        |   |
|        |   |        |   |

备注：年份印字代码原则按奇偶年两年一个循环

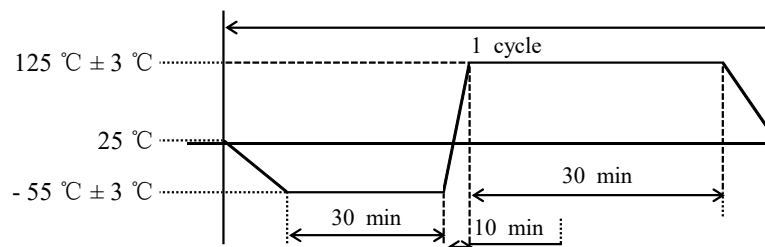
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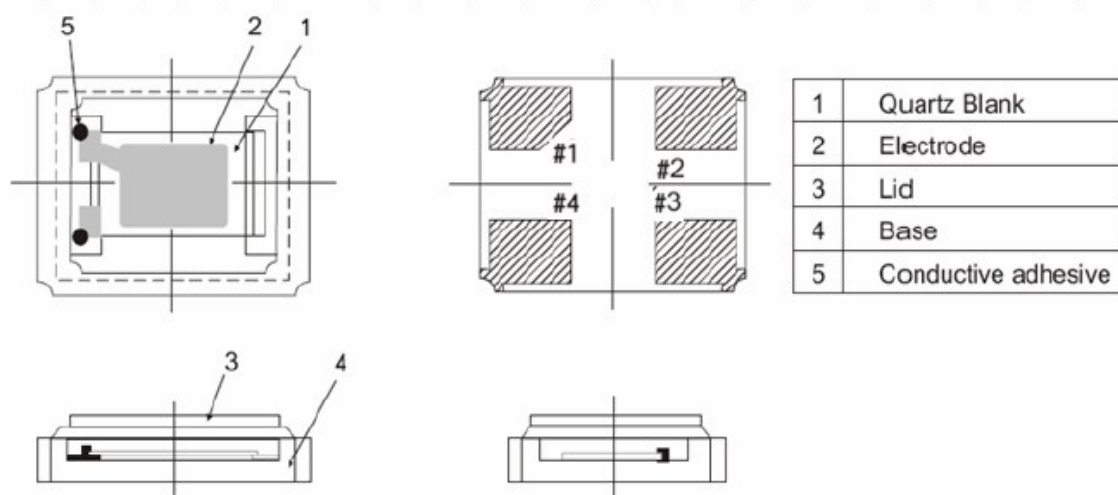
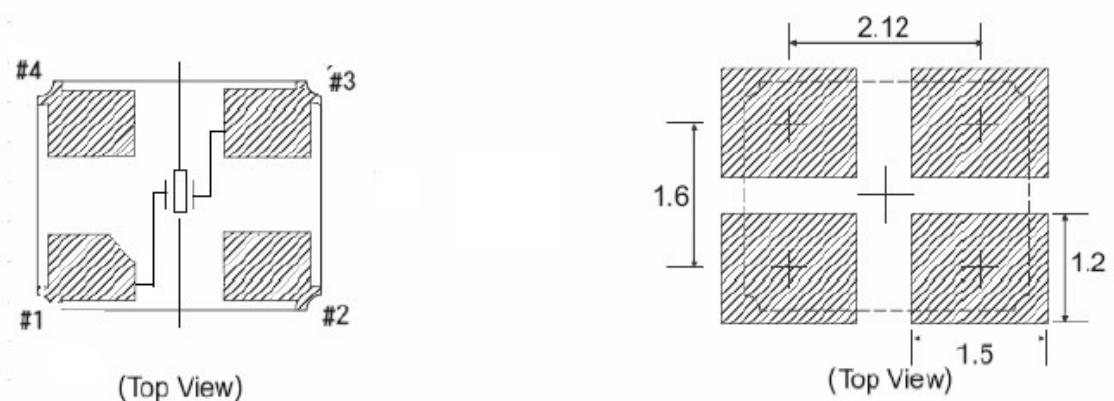
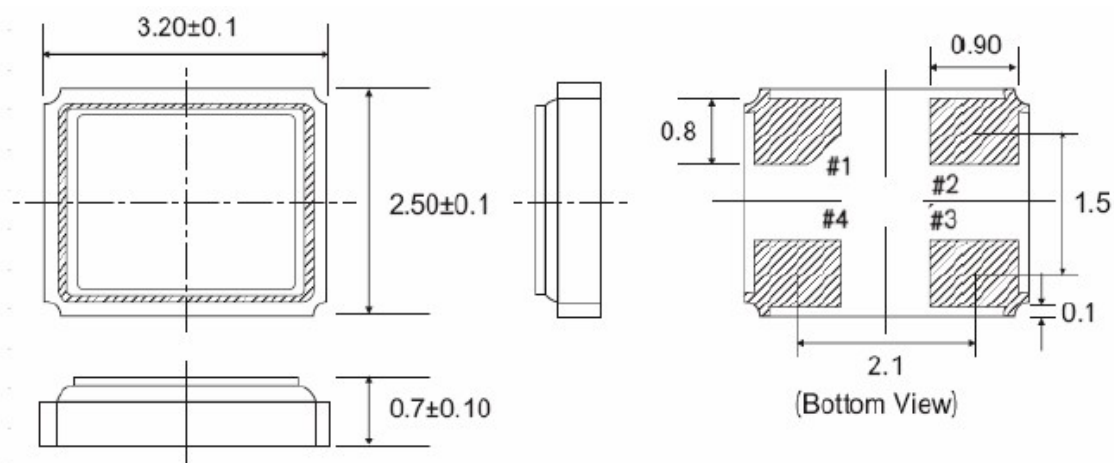
## RELIABILITY SPECIFICATIONS

| NO. | TEST ITEM                    | TEST METHODS                                                                                                                                                                                                    |
|-----|------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1   | DROP TEST                    | Device are dropped from a height of 150 cm onto 2 mm thickness stainless plate executing 3 times of random drops.                                                                                               |
| 2   | MECHANICAL SHOCK             | Device are shocked to half sine wave (1000 G) three mutually perpendicular axes each 3 times.                                                                                                                   |
| 3   | VIBRATION                    | Frequency range 10 ~ 2000 Hz<br>Amplitude 1.5 mm<br>Sweep Time 20 minute<br>Test Time 2 hours                                                                                                                   |
| 4   | SOLDERABILITY                | MIL - STD - 20E Method 208C<br>Temperature 245°C±5°C<br>Material H63A (Silver 2 ~ 3 %)<br>Immersion depth 0.5 mm minimum<br>Immersion time 3 ± 0.5 seconds<br>Flux Rosin resin methyl alcohol solvent ( 1 : 4 ) |
| 5   | RESISTANCE TO SOLDERING HEAT | MIL - SLD -202, Method 210, Condition I or J<br>10 sec immersion into 260 ± 5°C solder pot, above 180°C is 90 ~ 120 sec.                                                                                        |
| 6   | LOW TEMP. STORAGE            | Leave at - 55 °C ± 2°C for 1000 ± 12 hours                                                                                                                                                                      |
| 7   | HIGH TEMP. STORAGE           | Leave at 125 °C ± 2°C for 1000 ± 12 hours                                                                                                                                                                       |
| 8   | THERMAL SHOCK                | Total 100 cycles of the following temperature cycle                                                                                                                                                             |



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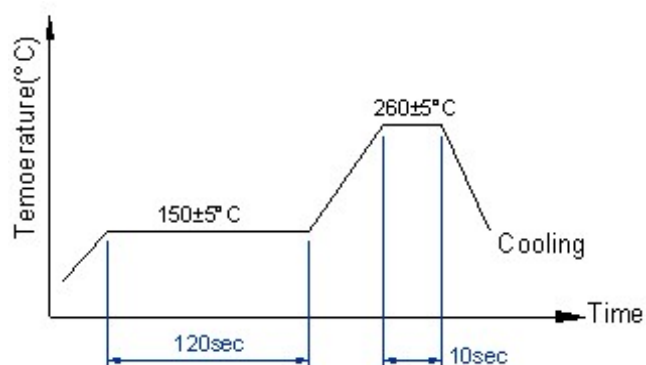
## DIMENSIONS



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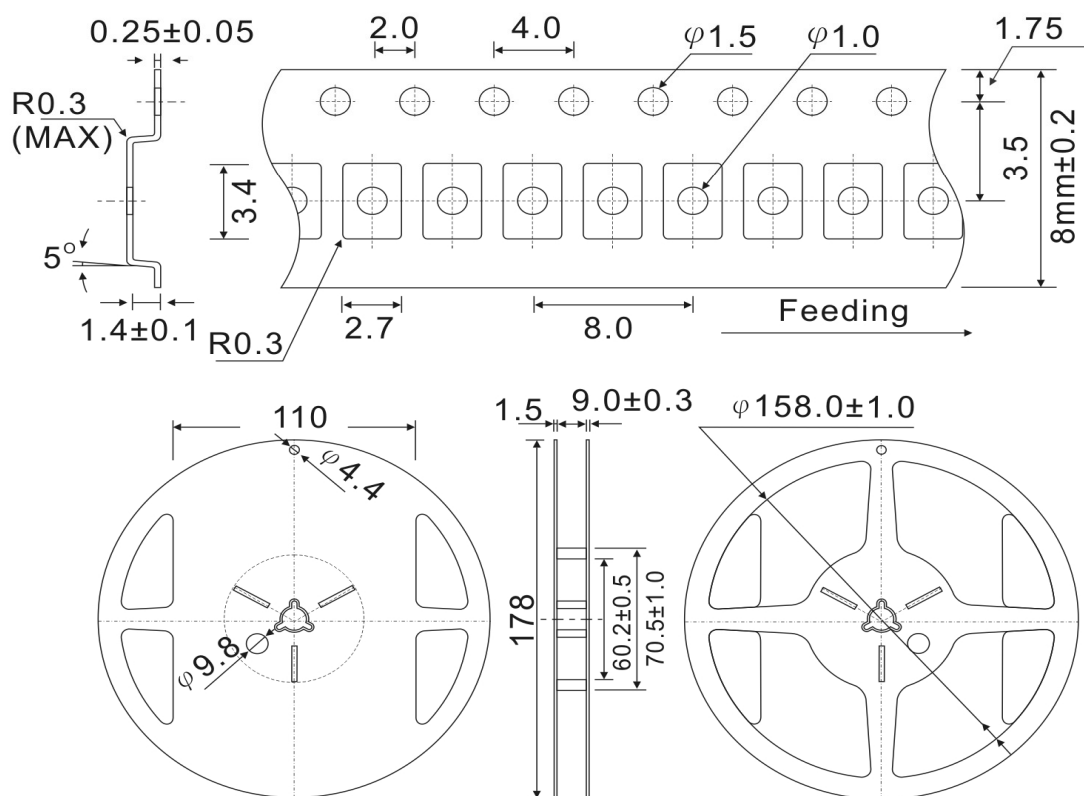
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## SUGGESTED IR REFLOW PROFILE



Total Time: 200 Sec.Max  
Solder melting point : 185°C

## PACKING

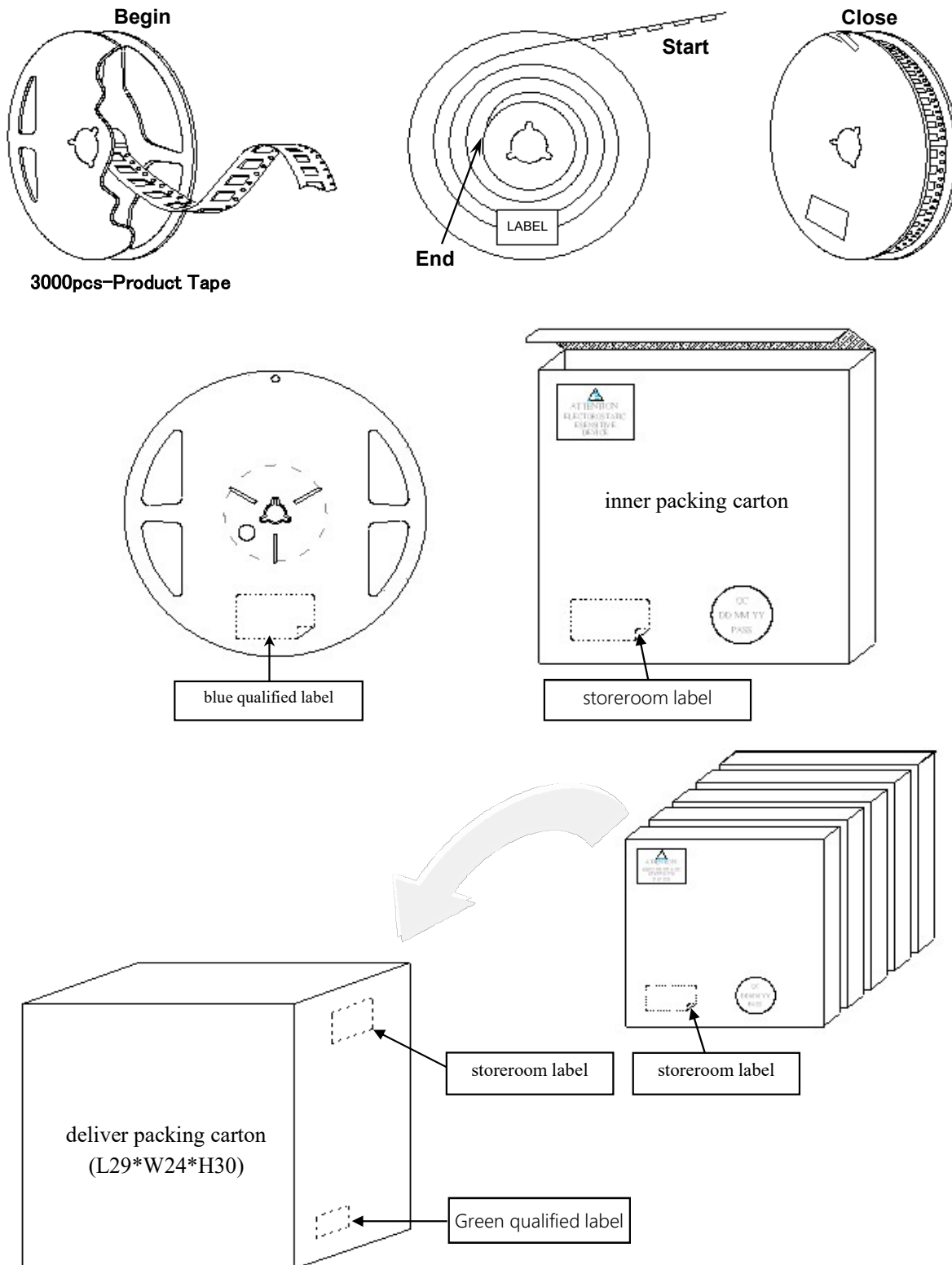


1. 230mm minimum leader which consist of carrier and/or tape followed by a minimum of 160mm of empty carrier tape sealed with cover tape.
2. 160mm minimum trailer of empty carrier tape sealed with cover tape.

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