

新品 变更

MDH2508021



产 品 规 格 书

SPECIFICATION FOR APPROVAL

产品名称 Product Name:	石英晶体谐振器 Quartz crystal unit
产品型号 Product Type:	SMD3225
标称频率 Nominal Freq:	25.000000 MHz
明德亨料号 MDH P/N:	2.3.3.250002057
客户料号 Customer P/N:	

客户承认
Approved By Customer签章
Signature:日期
Date:

Date: 2025年8月13日

批准 Accepted	审核 Checked	拟制 Issued
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MSL:Level 1

RoHS Compliant

Revision Record

[illegible]

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1 石英晶体产品规格及特性 / Product specification and features

1.1 电气特性 / Electrical Specifications

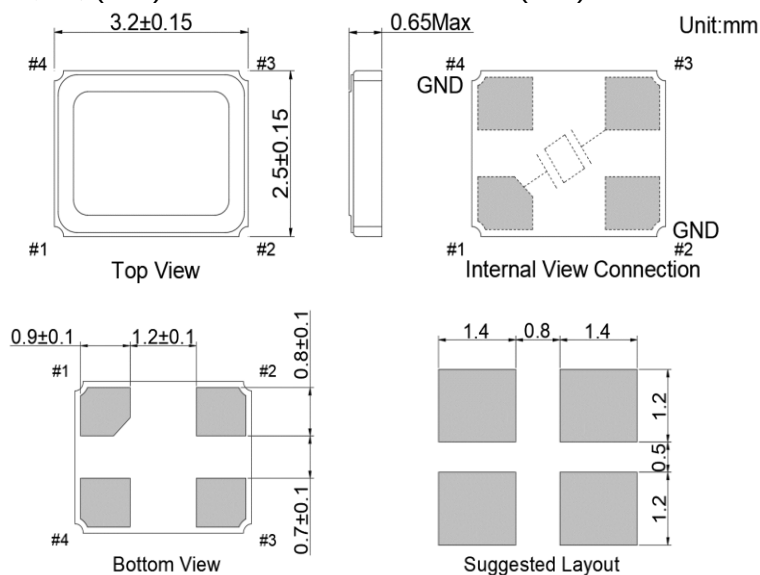
Electrical Characteristics measured by S&A250B or equivalent.

Parameters	Electrical spec.			Unit	Notes
	Min.	Typ.	Max.		
1.Frequency(FL)	25.000000			MHz	-
2.Mode of oscillation	Fundamental			-	-
3.Crystal Cutting Type	AT-CUT			-	-
4.Frequency tolerance ($\Delta F/F_0$)	-10	~	10	ppm	At 25°C $\pm$ 3°C
5.Loading capacitance(CL)	20			pF	-
6.Equivalent Series resistance (ESR)	-	-	40	Ω	-
7.Drive Level(DL)	0.01	100	150	μ W	-
8.Operating temperature range	-30	~	85	°C	Ref. to 25°C
9.Temperature stability	-10	~	10	ppm	At -30~85°C (Ref. to 25°C)
10.Storage temperature range	-55	~	125	°C	-
11.Shunt Capacitance(C0)	-	-	3	pF	-
12.RLD2	-	-	40	Ω	-
13.Aging	-	$\pm$ 3	-	ppm/Year	1st Year
14.SPDB	-	-	-3	dB	-200 ~ +400kHz / 20points
15.Insulation Resistance	500	-	-	M Ω	At DC 100 $\pm$ 15V

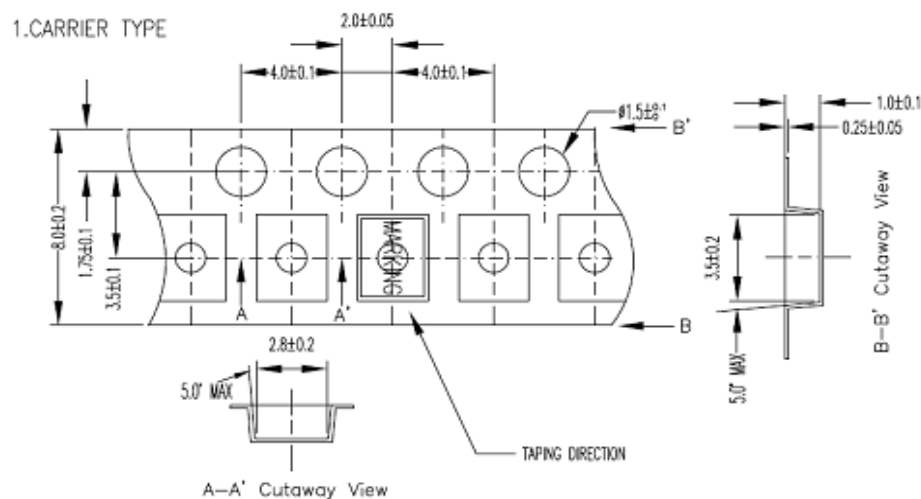
NOTE:Storage Temperature is only for the product itself,the temperature for the packing material is 5~35°C.

2.0 外形尺寸、外观 / Outline dimensions、Appearances

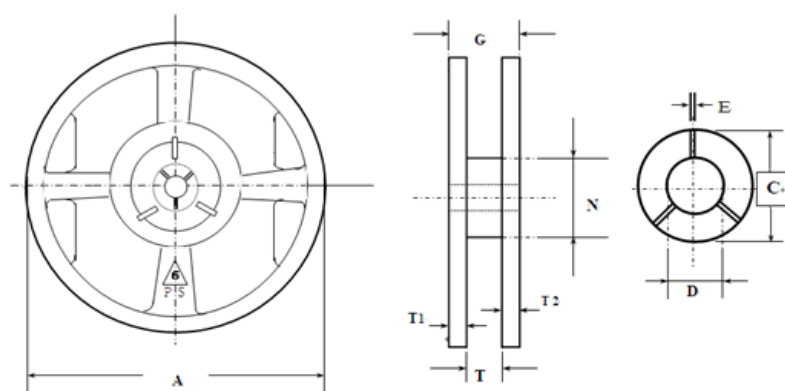
2.1 产品外形尺寸(mm)/ Product outline dimension(mm)



2.2 载带外形尺寸图 (mm) /Carrier Dimensional Drawing (mm)



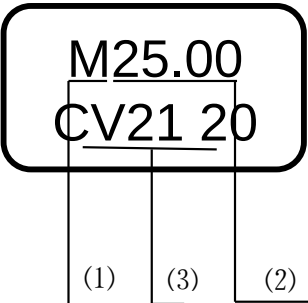
2.3 编带盘外形尺寸图(mm) /Reel Dimensional Drawing (mm)



☆图示尺寸及公差 (mm) :

部位	A	T	T1, T2	N	C	D	E	G
尺寸	178	9.0	1.4	60.2	20.2	13.2	2.5	11.5
公差	±2.0	±0.5	±0.2	±0.5	±1.0	±0.5	±0.5	±1.4

2.4 印字 / Marking



- (1)

代表公司 Logo

Company Logo
- (2)

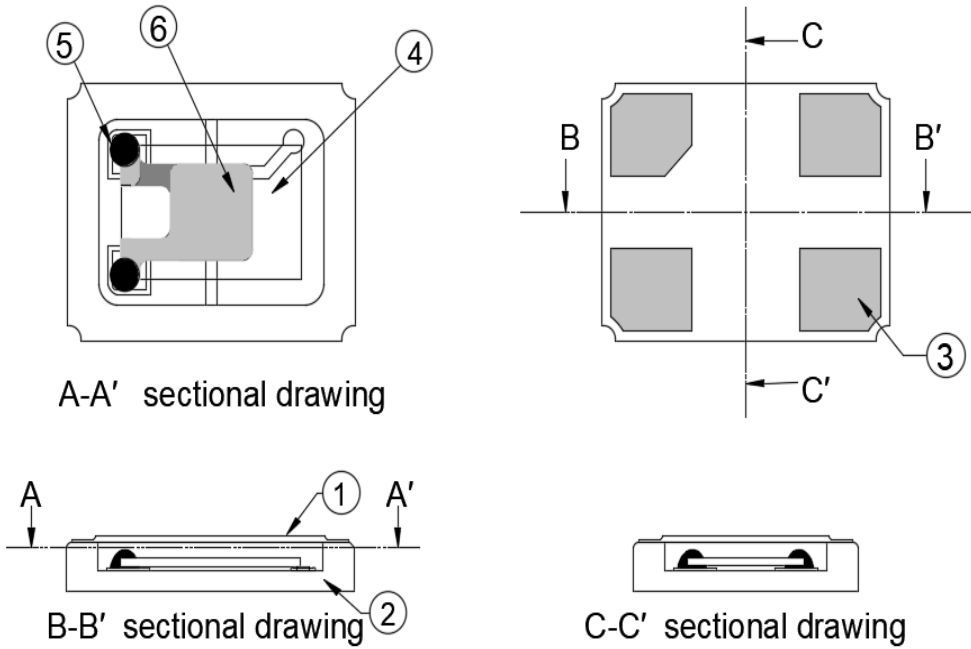
代表标称频率

Nominal Freq
- (3)

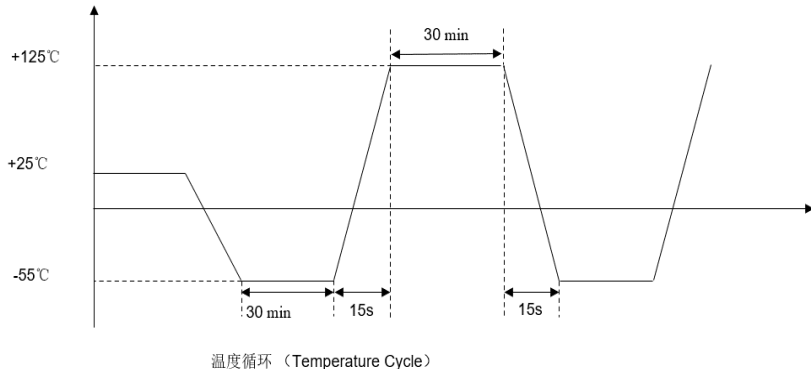
代表批次号

Batch number

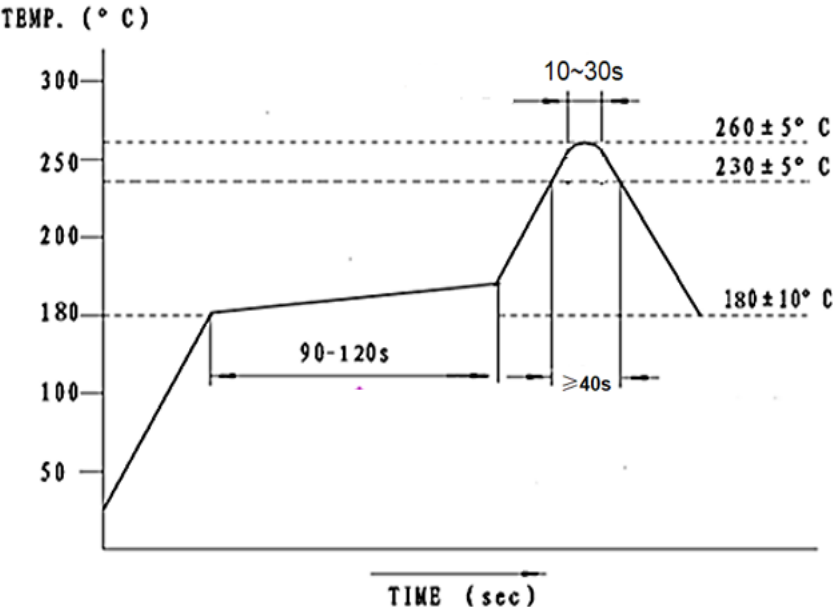
3.0 内部构造图 / Product internal structure



Unit Weight: 0.014±0.002g/pcs			
NO.	COMPONENETS	MATERIALS	SPECIFICATIONS
1	LID	Kovar (Fe/Co/Ni)	-
2	Package	Ceramic (Al ₂ O ₃) + Au/Ni	Ni plating + Au plating
3	Pad	Au/Ni/W	Tungsten metalize + Ni plating + Au plating
4	Crystal blank	SiO ₂	-
5	Conductive adhesive	Resin+Ag	Silicon resin
6	Electrode	Ag	-

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4.0 石英晶体之可靠性 / Product reliability							
项 目 (Item)	条 件 (Condition)					结 果 (Result)	
A.1	耐低温性（耐寒性）测试（Cold resistance）					(I)	
	Stored at -55±2℃ for 500±2 hrs then 25±2℃ 2 hrs before testing						
A.2	耐高温性（耐热性）测试（Heat resistance）					(I)	
	Stored at 125±2℃ for 500±2 hrs then 25±2℃ 2 hrs before testing						
A.3	耐湿热性 (Humidity Resistance Result)					(I)	
	稳态温度：85±2℃；湿度：85±3％RH；时间：500±2 hrs Steady temperature: 85±2℃;humidity: 85±3％RH; time:500±2 hrs						
A.4	老化测试（Aging）					(I)	
	Stored at 85±2℃ for 720±2Hrs then 25±2℃ 2 Hrs before testing Stored at 25±2℃ for 1year						
A.5	气密性 (Leakage)					(IV)	
	细漏Fine leak: Put the product in the Helium pressure tank, 4 ~ 5kgf/cm ² , 0.5hrs.						
A.6	冷热冲击实验 温度循环（Temperature Cycle）					(I)	
	-55℃ ～ 125℃，Retain 30Min， 100 cycles  温度循环（Temperature Cycle）						

4.1机械性能 / Mechanism characteristics

B.1	跌落测试 (Drop Test)	(II)
	Device are dropped from a height of 150 cm onto 2cm thickness stainless plate executing 3 times of random drops.	
B.2	耐振性 (Resistance of Vibration)	(I)
	Frequency: 10~55Hz, amplitude(total excursion): 1.5mm±15%,3 direction (X,Y,Z) each 2 hrs then 25±2℃ 2 hrs before testing	
B.3	可焊性试验 (Solderability)	(III)
	245±5℃, 5±1s	
B.4	耐焊接热 (Reflow) Resistance to soldering heat (Reflow)	(II)
	参考曲线图 (Reference Curve) :	
		

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项目 Item	结果编号 Result NO.	规格要求 Specification Requirements					
1	(I)	频率变化<±10ppm； 电阻变化<±5Ω或规格电阻的15%，取大者 Frequency variation <±10ppm； Resistance variation <±5Ω or ±15% of RR spec., select the bigger value.					
2	(II)	频率变化<±5ppm； 电阻变化<±5Ω或规格电阻的15%，取大者 Frequency variation <±5ppm； Resistance variation <±5Ω or ±15% of RR spec., select the bigger value.					
3	(III)	上锡覆盖率高于95% The covering rate of Tin-plating is more than 95%.					
4	(IV)	<1*10 ⁻⁹ Pa.m³/s Max					

5.0 生产商及产地说明 / Manufacturer and origin

生产商/Manufacturer: 烟台明德亨电子科技有限公司

YanTai MDH Technology Co.,Ltd

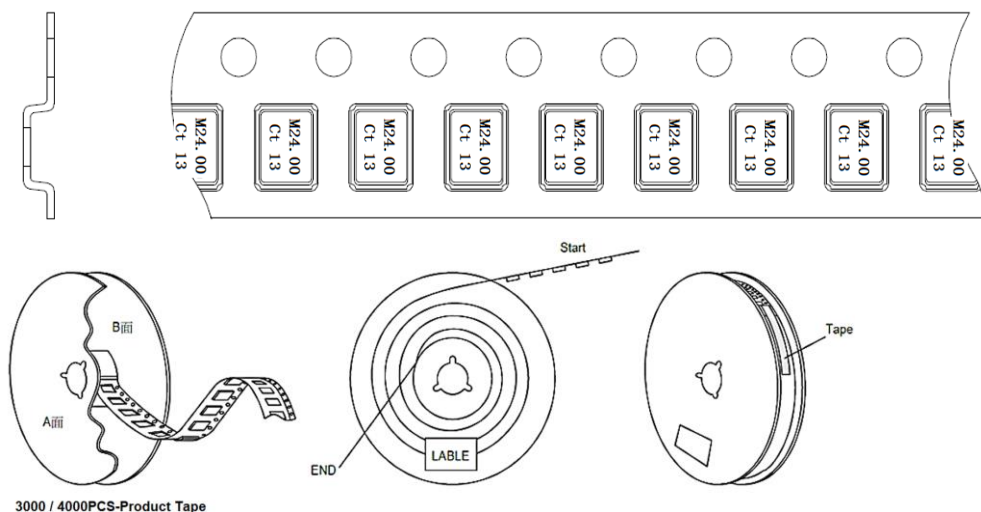
四川明德亨电子科技有限公司



SiChuan MDH Technology Co.,Ltd

5.1 包装规格 / Package specification

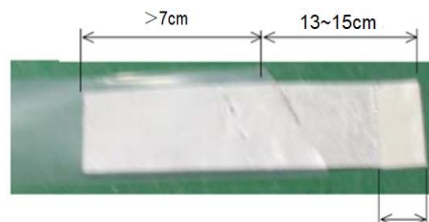
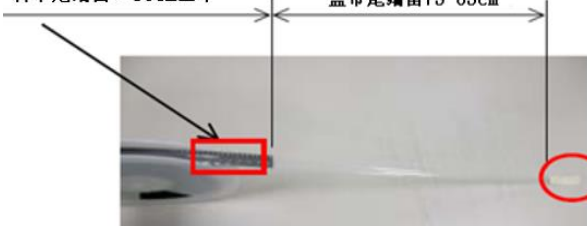
(1)



(2)

料带尾端留 > 30cm 空带

盖带尾端留75~85cm



胶带尾端向下反折1cm, 以便拆卸

(3)

165°~180°



[STORAGE]

1. 未开封状态下的贮存期限为交货后12个月, 请在期限内使用。如果日期已超, 请在使用前对其电气特性再次确认。
The storage period in unopened condition is 12 months after delivery, please use within the period. If the date is over, double-check its electrical characteristics before use.

2. 本产品为电子元件, 请勿在结露状态下储存和使用。
This product is electronic component. Please do not store and use it in Dewy State.

3. 贮存环境温度为5℃~35℃, 相对湿度为30%~75%, 无阳光照射。
The storage environment shall be 5℃~35℃ temperature and 30%~75%RH humidity and free from the sun shine.