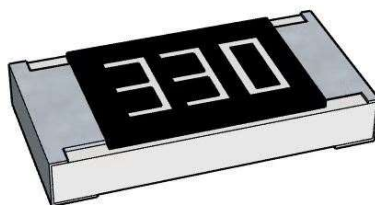


■ 高精度厚膜晶片电阻 (High Precision Thick Film Chip Resistor)



■ 应用 (Application)

- Medical, Precision equipments, Electricmeter
- Converters, Communication devices, Battery
- Measuring instrument , Printers, SmartPhone
- 医疗,精密设备,电表
- 转换器,通信设备,电池
- 测量仪器,印表机,智能手机

■ 特性 (Features)

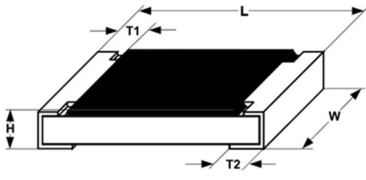
- Tight tolerance from $\pm 0.1\%$, $\pm 0.25\%$, $\pm 0.5\%$, -精密公差 $\pm 0.1\%$, $\pm 0.25\%$, $\pm 0.5\%$,

■ 料号说明 (Parts Number Explanation)

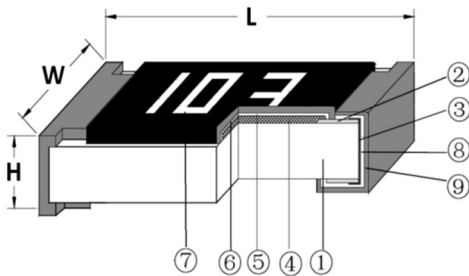
示例 Example: FRH1206D1001TS

<u>F</u> 公司名	<u>R</u> 产品别	<u>H</u> 功能别	<u>1206</u> 型别	<u>D</u> 公差	<u>1001</u> 字码	<u>I</u> 包装别	<u>S</u> 端电极	特殊型
FOJAN	R:Resistor	H:Hi-Precision	0402 0603 0805 1206 1210 2010 2512	B: $\pm 0.1\%$ C: $\pm 0.25\%$ D: $\pm 0.5\%$ F: $\pm 1\%$ J: $\pm 5\%$ P: Jumper	$\pm 5\%$:E24 3-digits+blank 102=1K Ω 1R0=1 Ω $\pm 1\%$ &Below: E24+E96: 4-digits 1001=1K Ω 1R00=1 Ω	T: 7 inch reel Q:10 inch reel R:13 inch reel B:Bulk	S: Sn C: Cu A: Au	N: Normal
Company code	Typecode	Functional code	Size code	Tolerance code	Resistance code	Packaging code	Termination code	Special code

尺寸 (Dimension)

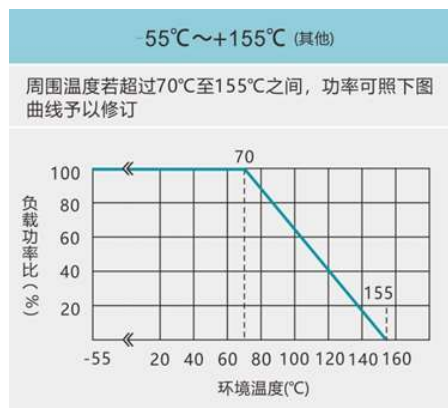
尺寸 dimension	 单位 (unit) : mm				
型别 (Type)	L	W	H	T1	T2
0402	1.00±0.05	0.50±0.05	0.35±0.05	0.20±0.10	0.25±0.10
0603	1.60±0.10	0.80±0.10	0.45±0.10	0.25±0.15	0.25±0.15
0805	2.00±0.10	1.25±0.10	0.50±0.10	0.35±0.20	0.35±0.20
1206	3.10±0.10	1.60±0.10	0.55±0.10	0.45±0.20	0.40±0.20
1210	3.10±0.10	2.50±0.15	0.55±0.10	0.45±0.15	0.50±0.20
2010	5.00±0.10	2.50±0.15	0.55±0.10	0.45±0.15	0.50±0.20
2512	6.35±0.10	3.10±0.15	0.55±0.10	0.60±0.20	0.90±0.20

电阻结构 (Construction)



NO.	结构 construction	主要材料 Major material
1	陶瓷基板 Ceramic substrate	三氧化二铝 Al ₂ O ₃
2	银电极 Conductive layer	银 Ag
3	侧电极 Side conductive layer	镍铬合金 NiCr
4	阻体层 Resistive layer	氧化钌+玻璃 RuO ₂ + glass
5	内保护层 Inner protective layer	玻璃 Glass
6	外保护层 Outer Protective layer	环氧树脂 Epoxy
7	文字 Marking	环氧树脂 Epoxy
8	镍电极 Ni plating layer	镍 Ni
9	锡电极 Sn plating layer	锡 Matte Tin

■ 功率衰减曲线 (Derating Curve)



■ 阻值范围 (Resistance range)

型别 Type	阻值范围 Resistance Range	
	0.5%	0.1%
0402	10Ω~1MΩ	10Ω~1MΩ
0603	10Ω~1MΩ	10Ω~1MΩ
0805	10Ω~1MΩ	10Ω~1MΩ
1206	10Ω~1MΩ	10Ω~1MΩ
1210	10Ω~1MΩ	10Ω~1MΩ
2010	10Ω~1MΩ	10Ω~1MΩ
2512	10Ω~1MΩ	10Ω~1MΩ

如有非标准品的需求,请联系我们的业务部门 For non-standard parts, please contact our sales dept.

■ 电气特性 (Electrical characteristics)

型别 Type	0402	0603	0805	1206	1210	2010	2512
额定功率 Rated power	1/16W	1/10W	1/8W	1/4W	1/2W	3/4W	1W
最大工作电压 Max Working Voltage	50V	75V	150V	200V	200V	200V	200V
最大过负荷电压 Max Overload Voltage	100V	150V	300V	400V	400V	400V	400V
绝缘耐压 Dielectric Withstanding Voltage	100V	100V	300V	500V	500V	500V	500V

型别 Type	0402	0603	0805	1206	1210	2010	2512
零欧姆阻值 $\pm 1\%$ Resistance Value of Jumper $\pm 1\%$	<30m Ω	<30m Ω	<30m Ω	<30m Ω	<30m Ω	<30m Ω	<30m Ω
零欧姆阻值 $\pm 5\%$ Resistance Value of Jumper $\pm 5\%$	<50m Ω	<50m Ω	<50m Ω	<50m Ω	<50m Ω	<50m Ω	<50m Ω
零欧姆额定电流 Rated Current of Jumper	1A	1A	2A	2A	2A	2A	2A
零欧姆电阻最大电流 Max Current of Jumper	2A	2A	5A	10A	10A	10A	10A

性能 (Performance Specifications)

内容 Item	测试方法 Test Methods	测试条件 Test Conditions	规格 Specification
温度系数 Temperature Coefficient	JIS C 5201 4.8	$TCR = (R - R_0) / (t - t_0) R_0 \times 10^6$ (ppm) R_0 电阻在室温下的阻值(resistance at room temperature) R 电阻在 125℃或-55℃下的阻值 (resistance at 125℃ or -55℃) t_0 室温(room temperature) t 测试温度 (test temperature 125℃ or -55℃)	$1\Omega \leq R \leq 10\Omega$: ± 200 PPM/℃ $10\Omega < R \leq 10M\Omega$: ± 100 PPM/℃
短时间过负荷 Short-time overload	JIS C 5201 4.13	加载 2.5 倍的额定电压, 时间 5 秒后测量试验前后的阻值变化率。 Applied 2.5 times of rated voltage for 5 second. Measure the variation of resistance.	$\pm(1.00\% + 0.05\Omega)$
焊锡性 Solderability	JIS C 5201 4.17	沾助焊剂后浸入锡炉, 锡炉温度 245±5℃, 时间 3±0.5 秒。 Dip the terminal in a flux and then dip into a soldering bath at 245±5℃ for 3±0.5sec.	$> 95\%$ 面积上锡 (> 95% coverage)
抗焊锡热 Resist to soldering heat	JIS C 5201 4.18	沾助焊剂后浸入锡炉, 锡炉温度 260±5℃, 时间 10±0.5 秒, 测量试验前后的阻值变化率。 Dip the terminal in a flux and then dip into a soldering bath at 260±5℃ for 10±0.5sec. Measure the variation of resistance.	$\pm(1.00\% + 0.05\Omega)$

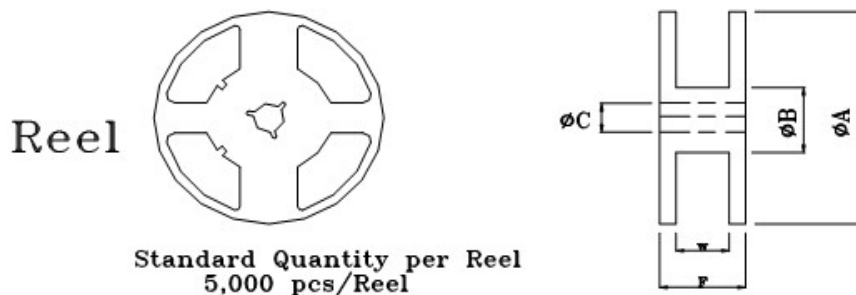
内容 Item	测试方法 Test Methods	测试条件 Test Conditions	规格 Specification
绝缘电阻 Insulation resistance	JIS C 5201 4.6	电阻本体上加载绝缘耐压 60±5 秒后, 测量绝缘阻抗。 Applied the dielectric withstanding voltage on the center of body for 60±5seconds. Then measure insulation resistance.	>10GΩ
绝缘耐压 Dielectric withstanding voltage	JIS C 5201 4.7	电阻本体上加载绝缘耐压 60±5 秒。 Applied the dielectric withstanding voltage on the center of body for 60±5seconds.	无击穿、飞弧及可见机械性损伤 No evidence of flashover, mechanical damage arcing or insulation breakdown
端子弯曲 Terminal bending	JIS C 5201 4.33	电阻焊接在测试板上进行弯折,弯折保持时间 20±1 秒, 1206(含) 以下的尺寸弯曲 5+0.2/0 mm; 1206 以上的尺寸弯曲 2+0.2/0 mm; 量测试验前后阻值变化率 Specimen shall be mounted on test board, then bend the board and maintained for 20±1s. the distance of bending is 5+0.2/0 mm for resistors which size no larger than 1206 or 2+0.2/0 mm which size larger than 1206. Measure the variation of resistance.	±(1.00% +0.05Ω)
温度循环 Temperature Cycling	JIS C 5201 4.19	电阻放入温度循环机中, 温度 155±2℃至 -55±3℃, 共 5 个循环。量测试验前后阻值变化率。 Put specimen in a chamber which temperature can be changed to 155±2℃ or -55±3℃, repeated 5 times. Measure the variation of resistance.	±(2.00% +0.05Ω)

内容 Item	测试方法 Test Methods	测试条件 Test Conditions	规格 Specification
耐湿特性 Humidity	JIS C 5201 4.24	电阻放入恒温恒湿箱, 温度 $40\pm 2^{\circ}\text{C}$, 湿度 90~95 %RH;通电额定电压 1.5 小时, 断电 0.5 小时; 重复通断电至试验时间 $1000^{+48}/_{-0}$ 小时. 量测试验前后阻值变化率. Put the specimen in a chamber at $40\pm 2^{\circ}\text{C}$ temperature and 90~95% relative humidity, then applied rated voltage for 1.5H and rested for 0.5H repeatedly till total test time is $1000^{+48}/_{-0}$ H. Measure the variation of resistance.	$\pm(2.00\% + 0.05\Omega)$
负荷寿命 Load life	JIS C 5201 4.25.1	电阻放入恒温箱中, 温度 $70\pm 2^{\circ}\text{C}$, ON TIME:1.5H, OFF TIME:0.5H, 通电额定电压 $1000^{+24}/_{-0}$ 小时, 量测试验前后阻值变化率. Put the specimen in a chamber at $70\pm 2^{\circ}\text{C}$ temperature, ON TIME:1.5H, OFF TIME:0.5H, and applied rated voltage for $1000^{+24}/_{-0}$ H. Measure the variation of resistance.	$\pm(2.00\% + 0.05\Omega)$
温湿循环 Moisture resistance	MIL-STD-202 METHOD 106	$25^{\circ}\text{C}\sim 65^{\circ}\text{C}$, 90~100%RH, 2.5 小时; 65°C 90~100%RH, 3 小时; $65^{\circ}\text{C}\sim 25^{\circ}\text{C}$, 80~100%RH, 2.5 小时, 10 个循环, 试验结束 24 ± 4 小时后进行测试. $25^{\circ}\text{C}\sim 65^{\circ}\text{C}$, 90~100%RH, 2.5H; 65°C 90~100%RH, 3H; $65^{\circ}\text{C}\sim 25^{\circ}\text{C}$ 80~100%RH, 2.5H, 10 cycles, Measurement at 24 ± 4 hours after test conclusion.	$\pm(2.00\% + 0.05\Omega)$

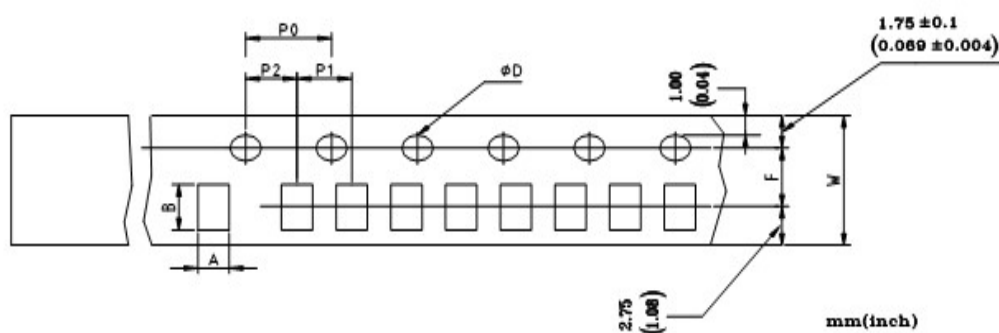
■ 包装规格 (Tapping Specification)

-卷盘尺寸 (Reel dimension)

Type	Size		Unit	A	B	C	F	W
0603/0805/1206/1210	7"	5K/Reel	mm	178±2.0	60.0±1.0	13.5±0.5	11.4±0.1	9.00±0.3
0603/0805/1206	10"	10K/Reel	mm	254±2.0	100.0±1.0	13.5±0.5	11.4±0.1	9.00±0.3
0603/0805/1206	13"	20K/Reel	mm	330±2.0	100.0±1.0	13.5±0.5	11.4±0.1	9.00±0.3
2010/2512	7"	4K/Reel	mm	178±2.0	60.0±1.0	13.5±0.5	15.4±1.0	13.0±0.3



-包装尺寸 (packing dimension)



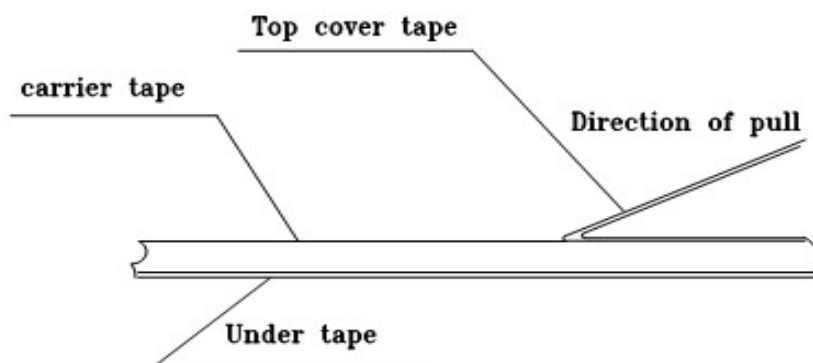
Unit: mm

Dimensions	A	B	D	F	P0	P1	P2	W
0603	1.10±0.10	1.90±0.10	1.50± $\begin{smallmatrix} 0.1 \\ 0.0 \end{smallmatrix}$	3.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	8.00±0.20
0805	1.65±0.20	2.40±0.20	1.50± $\begin{smallmatrix} 0.1 \\ 0.0 \end{smallmatrix}$	3.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	8.00±0.20
1206	1.90±0.20	3.50±0.20	1.50± $\begin{smallmatrix} 0.1 \\ 0.0 \end{smallmatrix}$	3.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	8.00±0.20
1210	2.80±0.20	3.50±0.20	1.50± $\begin{smallmatrix} 0.1 \\ 0.0 \end{smallmatrix}$	3.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	8.00±0.20
2010	2.90±0.10	5.30±0.10	1.50± $\begin{smallmatrix} 0.1 \\ 0.0 \end{smallmatrix}$	5.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	12.0±0.10
2512	3.40±0.10	6.60±0.10	1.50± $\begin{smallmatrix} 0.1 \\ 0.0 \end{smallmatrix}$	5.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	12.0±0.10

■ 上胶带剥离力测试 (Peel force of top cover tape)

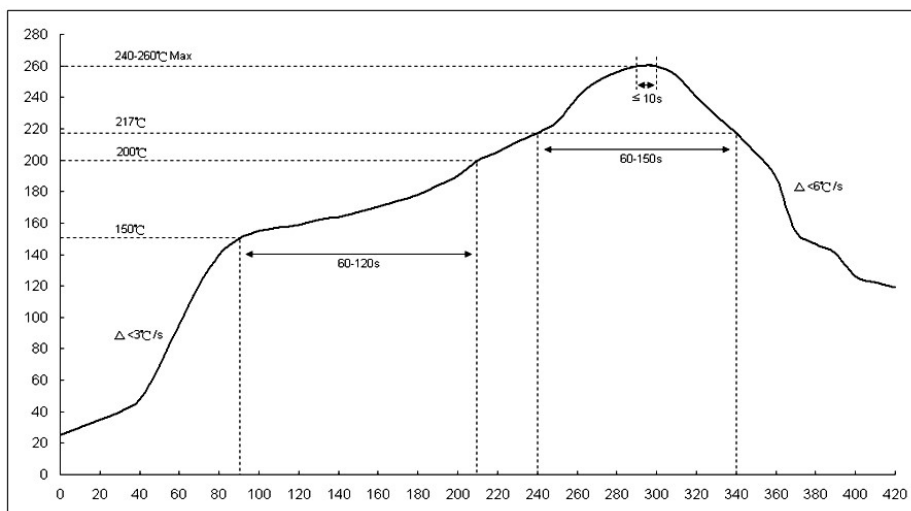
上胶带以 200mm/分钟的速度，沿 165~180 度角的方向进行剥离，如下图所示。纸带的剥离力范围为 10g~70g；载带的剥离力范围为 30~100g。

The top cover tape is pulled at a speed of 200 mm/min with the angle between the tape during peel and the direction of unreeling maintained at 165 to 180 degree as following picture. The peel force of paper carrier tape shall be 0.1N to 0.7N(10 to 70 g), the peel force of plastic carrier tape shall be 0.3N to 1N (30 to 100 g)

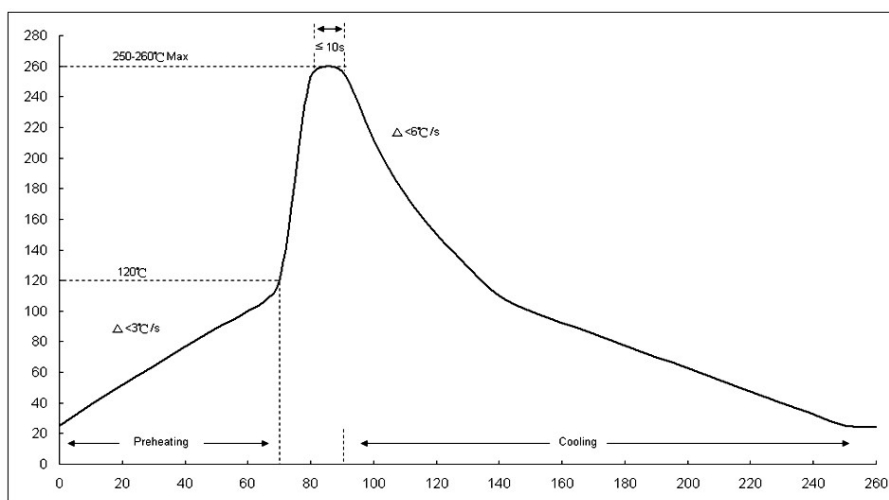


■ 焊接 (soldering)

-建议回流焊曲线 (Recommend reflow soldering profile)



-建议波峰焊曲线 (Recommend wave soldering profile)



-手工焊温度 (hand soldering temperature)

烙鐵溫度 $350 \pm 10^{\circ}\text{C}$ 3 秒之內，避免烙鐵接觸电阻本体

The iron temperature is $350 \pm 10^{\circ}\text{C}$, hand soldering time less than 3S. Avoid solder iron tip direct touch the components body