

Specification For Approval

客户名称:

(Customer Name)

产品名称:

电解电容

(Product Name)

Aluminum Electrolytic Capacitor

客户料号:

(Customer part number)

科尼盛料号:

DHC025M477H134S1AA

(KNSCHA number)

型号规格:

E/C 25V/470 μ F 10*13mm 105 $^{\circ}$ C KNSCHA SHC 2000H
P:5.0mm $\pm$ 20% 黑体白字

(Specifications)

日期:

2025.7.14

DATE

制 造 Manufacture	
核 准 APPROVAL	制 作 PREPARED
王帅	陆美秀

客户承认栏 CUSTOMER APPROVED		
核 准 APPROVED	确 认 CHECKED	经 办 DESIGNED

广东科尼盛电子科技有限公司

KNSCHA ELECTRONICS CO.,LIMITED.

No. 8th floor, A3 building, R&D center (Phase I),

Songshan Lake Intelligent Valley, Liaobu Town, Dongguan City.

TEL:0769-83698067 81035570 FAX: 0769-83861559

Email: sales@knscha.com Website: <http://www.knscha.com>



广东科尼盛电子科技有限公司

KNSCHA ELECTRONICS CO.,LIMITED

一、部品规格特征表

NO	Series	CAP (μF)	WV (V. DC)	Size (mm)	CAP %	Operating Temperature Range (℃)	DF% (120Hz 20℃)	LC (2min) (uA)	Max Ripple Curent (mA@105℃ /120HZ)	寿命 (H)	备注
1	SHC	470	25	10*13	±20	-40~105	20	118	448	2000	
2											
3											

注明：无卤产品

1. 适用标准(TEST STANDARD):

- JIS C 5141 - 1991 电子机器用固定非固体电解质电解电容器
- JIS C 5102 电子机器用固定电容器试验方法
- GB 5993-91 电子设备用固定电容器 第四部分：分规范：固体和非固体电解质铝电容器

2. 适用范围（Adapt Range）：

本产品规格书适用于广东科尼盛电子科技有限公司铝电解电容器。
This product specification is adapted to Aluminum Electrolytic Capacitors produced by KNSCHA ELECTRONICS CO.,LIMITED.

3. 使用温度范围(Operating Temperature Range):

6.3~100WV: -40~+105℃ 160~450WV: -25~+105℃

4. 浪涌电压(Surge Voltage):

工作电压 (V)	6.3	10	16	25	35	50	63	100	160	200	250	350	400	450
Rated voltage														
浪涌电压 (V)	8	13	20	32	44	63	79	125	200	250	300	400	450	500
Surge voltage														

5. 损耗(Dissipation Factor): (25℃,120Hz)

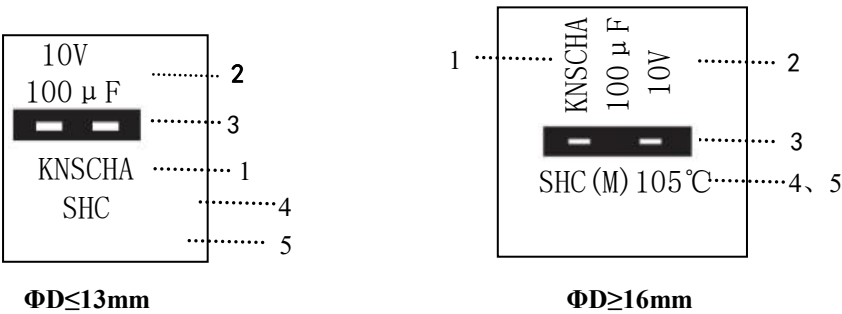
工作电压 (V)	6.3	10	16	25	35	50	63	100	160	200	250	350	400	450
Rated voltage														
损耗角正切值	22	20	16	14	12	10	9	8	12	12	12	15	20	20
D.F.(Tan%) Max														

注：当标准容量每大于1000 μ F时，每增加1000 μ F损失角正切值相应增加2%。

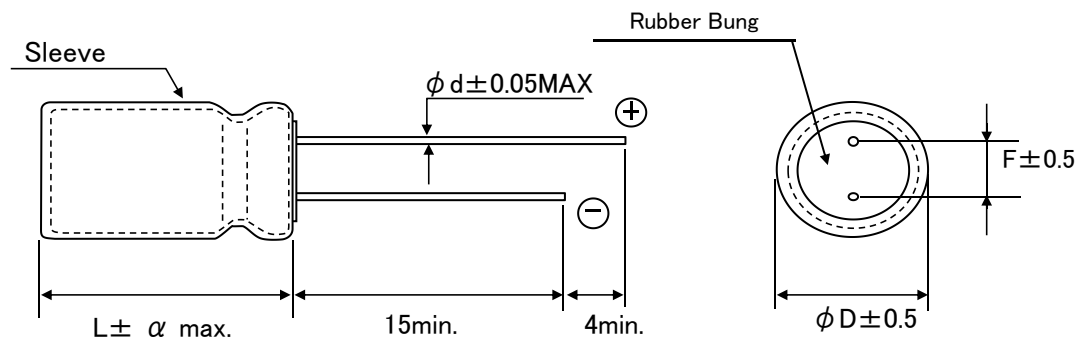
6. 漏电流(DC Leakage Current)

- 施加额定电压2分钟后测试 (After 2 minutes application of rated working voltage)
- 6.3 ~ 100WV $I \leq 0.01CV$ 或 $3.0(\mu A)$, (at 25℃)
- 160 ~ 450WV $I \leq 0.03CV(\mu A)$, (at 25℃)

7. 胶管标识示意图(Marking):



8. 外形图（Dimensions）：



ΦD	F	α	Φd
5	2	1.5	0.5
6.3	2.5	1.5	0.5
8	3.5	1.5	0.5
10	5	1.5	0.6
13	5	1.5	0.6
16	7.5	2	0.8
18	7.5	2	0.8
20	10	2	1.0

注：长脚

9. 纹波电流系数（Multiplier for ripple current）：

频率系数 Frequency Coefficients

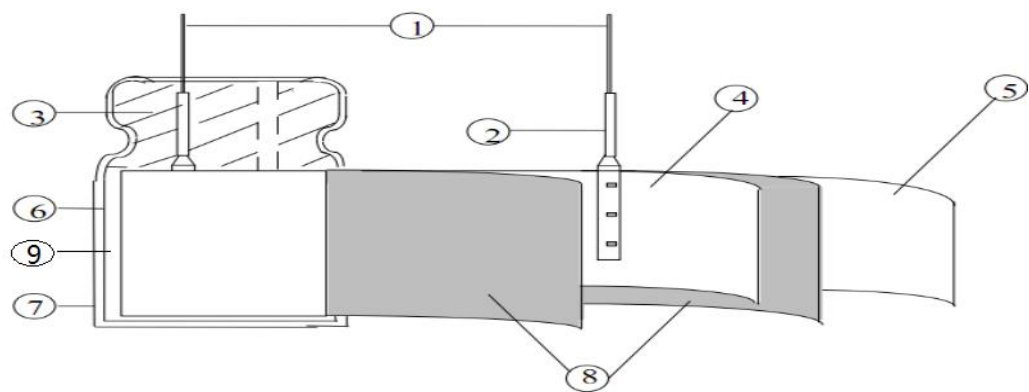
Frequency CAP(μF)	50	120	300	1K	10K	100K
CAP ≤ 10	0.65	1	1.35	1.75	2.3	2.5
10 ≤ CAP ≤ 100	0.75	1	1.25	1.5	1.75	1.8
100 ≤ CAP ≤ 1000	0.8	1	1.15	1.3	1.4	1.5
1000 < CAP	0.85	1	1.03	1.05	1.08	1.08

温度系数 temperature coefficients

Temperature(°C)	≤50	65	75	85	95	105
Multiplier	1.9	1.75	1.57	1.4	1.2	1.0

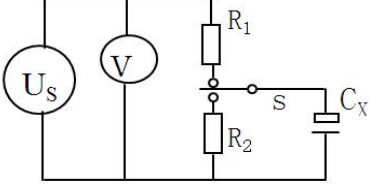
10. 构造图及材料表 (Frame drawing and Material list):

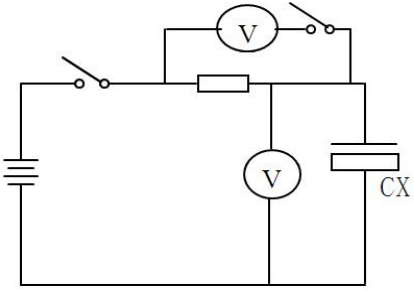
10.1、构造图(Frame drawing)



10.2、材料表 (Material table)

NO.	构成部件 Component	材质 Material	备注 Remarks
1	引出线 Lead line	铝+CP线 Aluminum + Cpwire	
2	端子 Terminal	铝 Aluminum wire	
3	胶塞 Rubber	合成橡胶 Synthetic rubber	
4	正极箔 Al Foil(+)	铝 Aluminum	
5	负极箔 Al Foil(-)	铝 Aluminum	
6	铝壳 Case	铝 Aluminum case	
7	套管 Sleeve	PET	
8	电解纸 Separator	电解电容器纸 Electrolytic capacitors paper	
9	工作电解液 Working electrolyte	乙二醇等 Ethanediol	

NO	项 目 Items	条 件 Conditions	规 格 Specifications
11.1	最大允许纹波电流 Maximum permissible ripple current	温度 Temperature: $105\pm 2^{\circ}\text{C}$ 纹波:120Hz正弦交流实际电流值+交流电压峰值 $\leq$ 标准电压 Ripple frequency: The maximum sinusoidal alternating current of a frequency specified below at which the capacitor can be operated continuously, Where DC.Voltage+peak ripple voltage $\leq$ Rated voltage.	Refer to table
11.2	浪涌电压 Surge Voltage	在下面规定的温度下, 通过指定的浪涌电压, 6.0分钟 (充电30秒, 放电5分30秒) 为一循环, 往返1000回合, 常温常湿下放置1-2小时达到热平衡状态测定满足。 The capacitor shall be subjected to 1000 cycles at a temperature specified below, each consisting of a charge period of $30\pm 5\text{s}$, followed by a discharge period of approx 5min.30s. And the capacitor shall be stored 1-2hours under standard atmospheric conditions to obtain thermal stability, after which measurement shall be made. 应加电压: 见4项 Test voltage: see 4 温度: $15\sim 30^{\circ}\text{C}$ Test Temperature: $15\sim 30^{\circ}\text{C}$ 测试回路 Measurement circuit  R1:串联保护电阻 ($1\text{k}\Omega$) Protective series resistor ($1\text{k}\Omega$) V:直流电压表 DC Voltage R2:放电电阻 Discharge resistor ($1\text{k}\Omega$) S:切换开关 Switch Cx:待测电容器 Test Capacitor	漏电流: 不超过规定值 Leakage Current: Not more than the specified value 容量变化: 初始值的 $\pm 15\%$ 以内 Capacitance change: Within $\pm 15\%$ of the initial value 损失角: 不超过规定值
11.3	静电容量 (允许偏差) Capacitance (Tolerance)	测试频率: 120Hz Measuring frequency: 120Hz 测试电压: 0.5V_{rms} or less measuring voltage: 0.5V_{rms} or less DC bias voltage: $+1.5\sim 2.0\text{ V DC}$	静电容量允许偏差, $+20\%-20\%$ Capacitance tolerance $+20\%-20\%$
11.4	损耗角正切值 ($\text{tg}\delta$) Tangent of angle	测试条件与静电容量相同 Measurement shall be made under the same conditions as those given for the measurement of capacitance	见5项 Refer to table 5.

NO	项 目 Items	条 件 Conditions	规 格 Specifications
11.5	漏电流 Leakage Current	电容器接$1000\pm 10\Omega$的保护电阻施加电压1分钟后的测试电流。 The rated voltage shall be applied across the capacitor and its protective resistor which shall be $1000\pm 10\Omega$.The leakage Current shall then be measured after an electrication period of 1min.The leakage current shall be calculated by the following equation. 漏电流： $(I) = E/R_s$ Leakage current: E:直流电压表的电压值 Voltage measured with DC voltmeter R_s:标准电阻的电阻值 Resistance of the protective resistor 测定电路 measurement circuit  电压将下法 (voltage drop method) R_s:标准电阻的电阻值 ($1000\pm 100\Omega$) protective resistor 直流电压表或电子电压表 DC voltmeter or electronic voltmeter S1:开关 switch S2:电压表保护用变换开关 protective switch for a voltmeter CX:待测电容器 test capacitor	见6项 Refer to table 6.

NO	项 目 Items	条 件																												
		Conditions																												
11.6	高低温特性 Characteristic at High and low temperature	电容器根据下表的次序处理 The capacitor shall subjected in turn to the procedures specified below. <table border="1"> <tr> <th>阶 段 Step</th><th>温 度 Temperature</th><th>时 间 Times</th></tr> <tr> <td>1</td><td>20±2℃</td><td>热平衡状态</td></tr> <tr> <td>2</td><td>-40(-25)℃</td><td>*2hours</td></tr> <tr> <td>3</td><td>20±2℃</td><td>热平衡状态</td></tr> <tr> <td>4</td><td>105℃</td><td>*2hours</td></tr> <tr> <td>5</td><td>20±2℃</td><td>热平衡状态</td></tr> </table> * 电容器放置在每一温度下，待阻抗或电容量稳定后方可测试。 * The capacitor should be stored at rech temperature until measured temperature impedance or capacitance are stabilized. <table border="1"> <tr> <td rowspan="2">阶段2 Step2</td><td>阻抗比（对阶段1） Impedance ratio</td><td>见9.10项 refer to No9.10</td></tr> <tr> <td>静电容量变化率 （对阶段1） change in capacitance</td><td>静电-20～+20% within-20～+20%</td></tr> <tr> <td rowspan="2">阶段4 Step4</td><td>静电容量变化率 （对阶段1） change in capacitance</td><td>静电-20～+20% within-20～+20% of step 1</td></tr> <tr> <td>漏电流 Leakage Current</td><td>规定值5倍以下 Less than 500% of the specified value</td></tr> </table> 阶段1：测定容量，损耗和阻抗值。 Step1:Capacitance,Dissipation Factor and impedance shall be measured. 阶段2：放置2小时后，达到热平衡状态再测。 Step2:After the capacitor being stored for 2 hours,capacitance, Dissipation Factor and impedance shall be Measured.The measurement shall be made at thermal stability. 阶段4：放置2小时后，达到热平衡状态测测。 Setp4:After the capacitor being stored for 2 hours,Capacitance, Dissipation Factor and impedance shall be Measured.The measurement shall be made at thermal stability.	阶 段 Step	温 度 Temperature	时 间 Times	1	20±2℃	热平衡状态	2	-40(-25)℃	*2hours	3	20±2℃	热平衡状态	4	105℃	*2hours	5	20±2℃	热平衡状态	阶段2 Step2	阻抗比（对阶段1） Impedance ratio	见9.10项 refer to No9.10	静电容量变化率 （对阶段1） change in capacitance	静电-20～+20% within-20～+20%	阶段4 Step4	静电容量变化率 （对阶段1） change in capacitance	静电-20～+20% within-20～+20% of step 1	漏电流 Leakage Current	规定值5倍以下 Less than 500% of the specified value
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	漏电流 Leakage Current	规定值5倍以下 Less than 500% of the specified value																												

NO	项 目 Items	条 件 Conditions	规格														
			Specifications														
11.7	压力释放 Pressure relief	一、交流试验 A.C.test 施加电压值：Applied voltage 交流电压不超过0.7倍的额定直流电压或250VAC以下 A.C.voltage not exceeding 0.7times the rated Direct voltage or 250V AC whichever is the lower. 频率：Frequency:50Hz或60Hz 串联电阻参照下表 Series resistor refer to the table below. <table><tr><td>Capacitance</td><td>Series resistor</td></tr><tr><td>C≤1μF</td><td>1000±100Ω</td></tr><tr><td>1μF<C≤10μF</td><td>100±10Ω</td></tr><tr><td>10μF<C≤100μF</td><td>10±1Ω</td></tr><tr><td>100μF<C≤1000μF</td><td>1±0.1Ω</td></tr><tr><td>1000μF<C≤10000μF</td><td>0.1±0.01Ω</td></tr><tr><td>10000μF<C</td><td>/</td></tr></table> *电阻相当于试验频率阻抗的1/2 Resistance is equivalent to a half of Impedance by test frequency. 二、直流试验 D.C.test 施加同额定电压相等的反向电压。 Reversed polarity D.C.rated voltage shall be applied to the capacitor. 注：1、该规定适用于铝壳直径6mm以上的电容器。 2、试验开始30Min后。防爆装置不动作时， 停止试验。 Note: 1.This requirement applies to capacitors with a diameter of 6mm or more. 2.When the pressure relief device dose not open even 30minutes after commencement of this test,the test may be ended.	Capacitance	Series resistor	C≤1μF	1000±100Ω	1μF<C≤10μF	100±10Ω	10μF<C≤100μF	10±1Ω	100μF<C≤1000μF	1±0.1Ω	1000μF<C≤10000μF	0.1±0.01Ω	10000μF<C	/	防爆装置打开时，无 燃烧、无爆 炸或铝壳 和封口材料的分离。 The pressure relief device shall open in such a way as to avoid any danger of fire or explosion of Capacitor elements.
		Capacitance	Series resistor														
C≤1μF	1000±100Ω																
1μF<C≤10μF	100±10Ω																
10μF<C≤100μF	10±1Ω																
100μF<C≤1000μF	1±0.1Ω																
1000μF<C≤10000μF	0.1±0.01Ω																
10000μF<C	/																

NO	项 目 Items	条 件 Conditions	规 格 Specifications
11.8	高温负荷 Load life	在105±2℃的恒温箱内，电容器施加最大允许纹波电流，施加直流电压和交流电压的峰值的和要等于额定电压，时间 2000 +24 小时，试验结束后，在标准状态下放置16小时候进行测试。 The capacitor shall be placed in a circulating air oven at an ambient temperature of 105±2℃. It must not be subjected to direct radiation from heating elements. DC voltage and the rated ripple current shown in table shall be applied for a period of 2000 +24 hours, The sum of the DC voltage and peak AC voltage must not exceed the full rated voltage of the capacitor. It shall be subjected to standard atmospheric for 16 hours, after which measurement shall be made.	漏电流：不超过规定值 Leakage current: ≤ Initial specified value 容量变化率：初测值的 ±20%以内 Capacitance change: within ±20% of Initial value 损耗角正切：不超过规定值的2倍 Dissipation factor: ≤200% of initial specified value
11.9	高温储存 Shelf life	温度 Temp: 105±2℃ 时间 Time: 1000+36小时 电压处理：在常温下电容器串联保护电阻（1KΩ），加额定施加额定电压30分鐘後在放電，常温放置24-48小时后测量 Condition: The DC rated voltage shall be applied across the capacitor and its protective resistor (1kΩ) for 1 minutes, The capacitor shall then be stored under standard Atmospheric Conditions for 24-48 hours. 漏电流：施加额定电压一分钟，常温下测试，I ≤ 2倍的规定值。 Leakage current: rated voltage for one minute I ≤ applied the provisions of twice the value of	漏电流：施加额定电压一分钟 I ≤ 2倍的规定值。 容量变化率：初测值的 ±20%以内 Capacitance change: within ±20% of Initial value 损耗角正切：不超过规定值的2倍 Dissipation factor: ≤200% of initial specified value
11.10	可焊性 Solderability	浸渍时间 Solder presstime: 2±0.5s 焊接温度 Solder temperature: 235±5℃	浸渍面积90%以上附着 At least 90% of Circumferential surface of the dipped portion of termination shall be covered with new solder

NO	项 目 Items	条 件 Conditions	规 格 Specifications
11.11	耐焊接热 Resistance to soldering heat	温度: 350±10℃ Test Temperature:350±10℃ 时间: 3.5±0.5s Test time:3.5±0.5s	漏电流: 不超过规定值 Leakage current: Not more than the specified value 电容量变化: 初测值的±10%以内 Capacitance Change : within±10% of the initial value 损耗角正切: 不超过规定值 Dissipation Factor: Not More than the specified value 外观: 无明显异常 Appearance: No remarkable abnormality
11.12	耐湿性 Resistance of dump heat	温度: 40±2℃ Test Temperature:40±2℃ 湿度: 90-95%Rh Relative Hwmidity:90-95%Rh 时间: 240±8hrs Test time:240±8hrs 试验后常温放置24-48小时 To expose in the atmospheric condition for 24to 48 hours after completion of test	漏电流: 不超过规定值 Leakage current: Not more than the specified value 电容量变化: 初测值的±10%以内 Capacitance Change : within±10% of the initial value 损耗角正切: 不超过规定值 Dissipation Factor: Not More than the specified value 外观: 无明显异常 Appearance: No remarkable abnormality
11.13	耐振性 Resistance to vibration	频率: 10-55-10Hz/分 Frequency: From 10 to 55 Hz and return to 10 Hz,shall be transferred in 1 Min Total Amplitude:1.5mm 条件: X.Y.Z 方向各2小时 Direction and duration of vibration : 3 orthogonal directions mutually each for 2 hours Total 6 hours. 静电容量变化: 初始值的±5%以内 Capacitance change: Within ±5% of the initial value	静电容量测试时无接触不良, 断线及短路, 端子无机械损伤。 Capacitance:During the test,measured value to be stabilized(when measured several times within 30 min before completion of test) Appearance:No remarkable abnormality 外观: 无明显异常 Appearance: No remarkable abnormality

NO	项 目 Items	条 件 Conditions			规 格 Specifications	
11.14	耐溶剂性 Resisting Solvent	溶剂：异丙醇 Solvent:Isopropylalcohol 温度：20-25℃ Temperature:20-25℃ 时间：30±5s Time:30±5s			外观：无明显异常 Appearance: No remarkable abnormality	
11.15	端子强度 Terminal Strength 拉伸度 Tensile test intensity 弯曲强度 winding intensity					测定静电容量时，无接触 不良，开路 and 短路现象， 另外无机械损伤和端子损 伤。 When the capacitance is measured,there shall be no intermittent contacts or open-or short-circuiting. There shall be no such mechanical damage as termin
		线径	拉伸力	维持时间		
		Diameter of	Tensile	continued time		
		terminnal	Strength			
		(mm)	(N)			
		0.3 < d ≤ 0.5	5	10±1sec		
		0.5 < d ≤ 0.8	10			
		0.5 < d ≤ 1. 25	20			
		2回合 2bends				
		线径	弯曲力	锥质量		
		Diameter of	Tensile	Awl quality		
		terminnal	Strength			
		(mm)	(N)			
		0.3 < d ≤ 0.5	2.5	0.75kg		
0.5 < d ≤ 0.8	5	0.51kg				
0.5 < d ≤ 1. 25	10	1.0kg				