

Specification For Approval

客户名称:

(Customer Name)

产品名称:

电解电容

(Product Name)

Aluminum Electrolytic Capacitor

客户料号:

(Customer part number)

科尼盛料号:

SHG400V100UF01EC1423

(KNSCHA number)

型号规格:

E/C 400V/100 $\mu$ F 18\*32mm 105°C KNSCHA SHG 5000H  
P:7.5mm  $\pm$ 20% 咖啡白字

(Specifications)

日期:

2025.7.17

DATE

|                    |                 |
|--------------------|-----------------|
| 制 造<br>Manufacture |                 |
| 核 准<br>APPROVAL    | 制 作<br>PREPARED |
| 王师                 | 陆美秀             |

|                            |                |                 |
|----------------------------|----------------|-----------------|
| 客户承认栏<br>CUSTOMER APPROVED |                |                 |
| 核 准<br>APPROVED            | 确 认<br>CHECKED | 经 办<br>DESIGNED |
|                            |                |                 |

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广东科尼盛电子科技有限公司

KNSCHA ELECTRONICS CO.,LIMITED

一、部品规格特征表

| NO | Series | CAP<br>(μF) | WV<br>(V. DC) | Size<br>(mm) | CAP<br>% | Operating<br>Temperature<br>Range (℃) | DF%<br>(120Hz<br>25℃) | LC<br>(3min)<br>(uA) | ESR(Ω, MAX<br>25℃<br>/100KHz) | Max Ripple<br>Curent<br>(mA@105℃<br>/100KHz) | 寿命 (H) |
|----|--------|-------------|---------------|--------------|----------|---------------------------------------|-----------------------|----------------------|-------------------------------|----------------------------------------------|--------|
| 1  | SHG    | 100         | 400           | 18*32        | ±20      | -40~105                               | 20                    | 1200                 | 0.46                          | 1720                                         | 5000   |
|    |        |             |               |              |          |                                       |                       |                      |                               |                                              |        |
|    |        |             |               |              |          |                                       |                       |                      |                               |                                              |        |

注明：无卤产品

1. 适用标准(TEST STANDARD):

- JIS C 5141 - 1991 电子机器用固定非固体电解质电解电容器
- JIS C 5102 电子机器用固定电容器试验方法
- GB 5993-91 电子设备用固定电容器 第四部分：分规范：固体和非固体电解质铝电容器

2. 适用范围（Adapt Range）：

本产品规格书适用于广东科尼盛电子科技有限公司铝电解电容器。  
This product specification is adapted to Aluminum Electrolytic Capacitors produced by KNSCHA ELECTRONICS CO.,LIMITED.

3. 使用温度范围(Operating Temperature Range):

6.3~100WV: -40~+105℃ 160~450WV: -25~+105℃

4. 浪涌电压(Surge Voltage):

|               |     |    |    |    |    |    |    |     |     |     |     |     |     |     |
|---------------|-----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|
| 工作电压 (V)      | 6.3 | 10 | 16 | 25 | 35 | 50 | 63 | 100 | 160 | 200 | 250 | 350 | 400 | 450 |
| Rated voltage |     |    |    |    |    |    |    |     |     |     |     |     |     |     |
| 浪涌电压 (V)      | 8   | 13 | 20 | 32 | 44 | 63 | 79 | 125 | 200 | 250 | 300 | 400 | 450 | 500 |
| Surge voltage |     |    |    |    |    |    |    |     |     |     |     |     |     |     |

5. 损耗(Dissipation Factor): (25℃,120Hz)

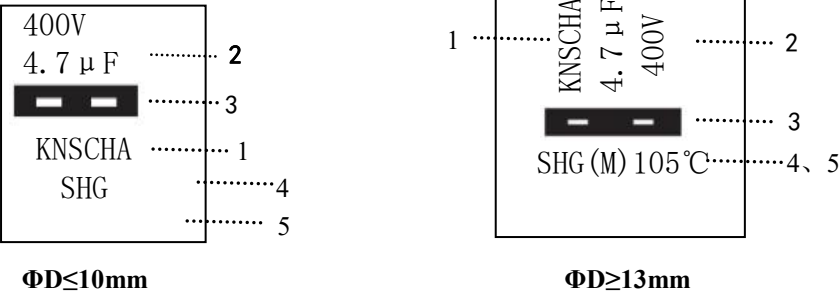
|                |     |    |    |    |    |    |    |     |     |     |     |     |     |     |
|----------------|-----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|
| 工作电压 (V)       | 6.3 | 10 | 16 | 25 | 35 | 50 | 63 | 100 | 160 | 200 | 250 | 350 | 400 | 450 |
| Rated voltage  |     |    |    |    |    |    |    |     |     |     |     |     |     |     |
| 损耗角正切值         | 22  | 20 | 16 | 14 | 12 | 10 | 9  | 8   | 15  | 15  | 15  | 20  | 20  | 20  |
| D.F.(Tan%) Max |     |    |    |    |    |    |    |     |     |     |     |     |     |     |

注：当标准容量每大于1000 μ F时，每增加1000 μ F损失角正切值相应增加2%。

6. 漏电流(DC Leakage Current)

- 施加额定电压3分钟后测试 (After 3 minutes application of rated working voltage)
- 6.3 ~ 100WV  $I \leq 0.01CV$  或  $3.0(\mu A)$  , (at 25℃)
- 160 ~ 450WV  $I \leq 0.03CV(\mu A)$  , (at 25℃)

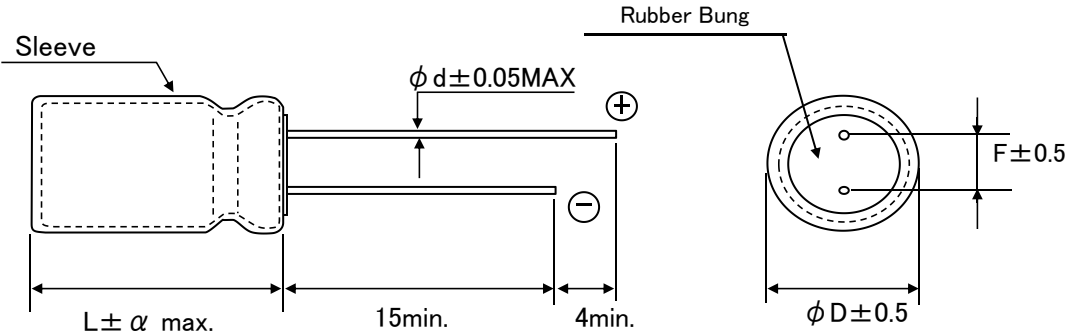
7. 胶管标识示意图(Marking):



NO. 代表内容 Item

- 1 科尼盛公司商标(Logo)
- 2 电容器规格（额定电压和容量）Capacitance and Rated Vlotage
- 3 负极表示带 Polarity bar
- 4 产品系列(Series)
- 5 容量范围与工作最高温度(Capacitance Tolerance and Operating Temperature Range )

8. 外形图（Dimensions）：



| $\Phi D$ | F   | $\alpha$  | $\Phi d$ |
|----------|-----|-----------|----------|
| 5        | 2   | 1.5       | 0.5      |
| 6.3      | 2.5 | -1.5/+0.5 | 0.5      |
| 8        | 3.5 | 1.5       | 0.5      |
| 10       | 5   | 1.5       | 0.6      |
| 13       | 5   | 1.5       | 0.6      |
| 16       | 7.5 | 2         | 0.8      |
| 18       | 7.5 | 2         | 0.8      |

注：限高12.5mm

9. 纹波电流系数（Multiplier for ripple current）：

频率系数 Frequency Coefficients

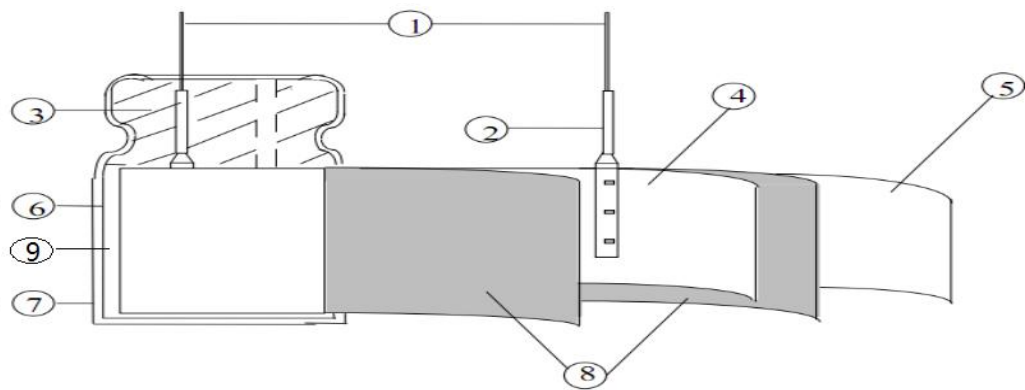
| Frequency<br>(HZ)<br>CAP(μF) | 50/60 | 100/120 | 1K   | 10K  | 100K |
|------------------------------|-------|---------|------|------|------|
| CAP≤330                      | 0.35  | 0.5     | 0.75 | 0.85 | 1    |
| 330≤CAP≤1500                 | 0.45  | 0.65    | 0.85 | 0.90 | 1    |
| CAP≥1500                     | 0.53  | 0.75    | 0.90 | 0.95 | 1    |

温度系数 temperature coefficients

| Temperature(°C) | ≤50 | 65   | 75   | 85  | 95  | 105 |
|-----------------|-----|------|------|-----|-----|-----|
| Multiplier      | 1.9 | 1.75 | 1.57 | 1.4 | 1.2 | 1.0 |

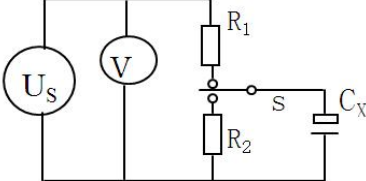
10. 构造图及材料表 (Frame drawing and Material list):

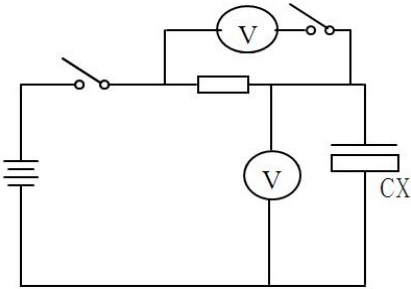
10.1、构造图(Frame drawing)



10.2、材料表 (Material table)

| NO. | 构成部件<br>Component            | 材质<br>Material                          | 备注<br>Remarks |
|-----|------------------------------|-----------------------------------------|---------------|
| 1   | 引出线<br>Lead line             | 铝+CP线<br>Aluminum + Cpwire              |               |
| 2   | 端子<br>Terminal               | 铝<br>Aluminum wire                      |               |
| 3   | 胶塞<br>Rubber                 | 合成橡胶<br>Synthetic rubber                |               |
| 4   | 正极箔<br>Al Foil(+)            | 铝<br>Aluminum                           |               |
| 5   | 负极箔<br>Al Foil(-)            | 铝<br>Aluminum                           |               |
| 6   | 铝壳<br>Case                   | 铝<br>Aluminum case                      |               |
| 7   | 套管<br>Sleeve                 | PET                                     |               |
| 8   | 电解纸<br>Separator             | 电解电容器纸<br>Electrolytic capacitors paper |               |
| 9   | 工作电解液<br>Working electrolyte | 乙二醇等<br>Ethanediol                      |               |

| NO   | 项 目<br>Items                                        | 条 件<br>Conditions                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 规 格<br>Specifications                                                                                                                                                      |
|------|-----------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 11.1 | 最大允许纹波电流<br>Maximum permissible ripple current      | 温度 Temperature: $105\pm 2^{\circ}\text{C}$<br>纹波:100KHz正弦交流实际电流值+交流电压峰值 $\leq$ 标准电压<br>Ripple frequency:<br>The maximum sinusoidal alternating current of a frequency specified below at which the capacitor can be operated continuously, Where DC.Voltage+peak ripple voltage $\leq$ Rated voltage.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Refer to table                                                                                                                                                             |
| 11.2 | 浪涌电压<br>Surge Voltage                               | 在下面规定的温度下, 通过指定的浪涌电压, 6.0分钟 (充电30秒, 放电5分30秒) 为一循环, 往返1000回合, 常温常湿下放置1-2小时达到热平衡状态测定满足。<br>The capacitor shall be subjected to 1000 cycles at a temperature specified below, each consisting of a charge period of $30\pm 5\text{s}$ , followed by a discharge period of approx 5min.30s. And the capacitor shall be stored 1-2hours under standard atmospheric conditions to obtain thermal stability, after which measurement shall be made.<br>应加电压: 见4项<br>Test voltage: see 4<br>温度: $15\sim 30^{\circ}\text{C}$<br>Test Temperature: $15\sim 30^{\circ}\text{C}$<br>测试回路 Measurement circuit<br><br>R1:串联保护电阻 ( $1\text{k}\Omega$ )<br>Protective series resistor ( $1\text{k}\Omega$ )<br>V:直流电压表 DC Voltage<br>R2:放电电阻 Discharge resistor ( $1\text{k}\Omega$ )<br>S:切换开关 Switch<br>Cx:待测电容器 Test Capacitor | 漏电流: 不超过规定值<br>Leakage Current: Not more than the specified value<br>容量变化: 初始值的 $\pm 15\%$ 以内<br>Capacitance change: Within $\pm 15\%$ of the initial value<br>损失角: 不超过规定值 |
| 11.3 | 静电容量<br>(允许偏差)<br>Capacitance<br>(Tolerance)        | 测试频率: 120Hz<br>Measuring frequency: 120Hz<br>测试电压: $0.5\text{V}_{\text{rms}}$ or less<br>measuring voltage: $0.5\text{V}_{\text{rms}}$ or less<br>DC bias voltage: $+1.5\sim 2.0\text{ V DC}$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 静电容量允许偏差, $+20\%-20\%$ Capacitance tolerance $+20\%-20\%$                                                                                                                  |
| 11.4 | 损耗角正切值<br>( $\text{tg}\delta$ )<br>Tangent of angle | 测试条件与静电容量相同<br>Measurement shall be made under the same conditions as those given for the measurement of capacitance                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 见5项<br>Refer to table 5.                                                                                                                                                   |

| NO   | 项 目<br>Items           | 条 件<br>Conditions                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 规 格<br>Specifications            |
|------|------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|
| 11.5 | 漏电流<br>Leakage Current | <p>电容器接<math>1000\pm10\Omega</math>的保护电阻施加电压1分钟后的测试电流。</p> <p>The rated voltage shall be applied across the capacitor and its protective resistor which shall be <math>1000\pm10\Omega</math>.The leakage Current shall then be measured after an electrication period of 1min.The leakage current shall be calculated by the following equation.</p> <p>漏电流： <math>(I) = E/R_s</math></p> <p>Leakage current:</p> <p>E:直流电压表的电压值<br/>Voltage measured with DC voltmeter</p> <p><math>R_s</math>:标准电阻的电阻值<br/>Resistance of the protective resistor</p> <p>测定电路 measurement circuit</p>  <p>电压将下法 (voltage drop method)</p> <p><math>R_s</math>:标准电阻的电阻值 (<math>1000\pm100\Omega</math>)<br/>protective resistor</p> <p>直流电压表或电子电压表<br/>DC voltmeter or electronic voltmeter</p> <p>S1:开关 switch</p> <p>S2:电压表保护用变换开关<br/>protective switch for a voltmeter</p> <p>CX:待测电容器 test capacitor</p> | <p>见6项<br/>Refer to table 6.</p> |

| NO                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 项 目<br>Items                                              | 条 件                                                                                                                                                                                                                                                                                                                                               |                           |                                                  |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|--------------------------------------------------|--------------------------------|--------------|--------------------------------------------------|------------------------------------------|--------------------------|--------------------------------------------------|---------|---|-------|-------|---|------|---------|---|-------|-------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                           | Conditions                                                                                                                                                                                                                                                                                                                                        |                           |                                                  |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
| 11.6                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 高低温特性<br>Characteristic<br>at High and low<br>temperature | 电容器根据下表的次序处理<br><br>The capacitor shall subjected in turn to the procedures specified below.                                                                                                                                                                                                                                                      |                           |                                                  |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                           | <table><tr><td>阶 段<br/>Step</td><td>温 度<br/>Temperature</td><td>时 间<br/>Times</td></tr><tr><td>1</td><td>20±2℃</td><td>热平衡状态</td></tr><tr><td>2</td><td>-40(-25)℃</td><td>*2hours</td></tr><tr><td>3</td><td>20±2℃</td><td>热平衡状态</td></tr><tr><td>4</td><td>105℃</td><td>*2hours</td></tr><tr><td>5</td><td>20±2℃</td><td>热平衡状态</td></tr></table> | 阶 段<br>Step               | 温 度<br>Temperature                               | 时 间<br>Times                   | 1            | 20±2℃                                            | 热平衡状态                                    | 2                        | -40(-25)℃                                        | *2hours | 3 | 20±2℃ | 热平衡状态 | 4 | 105℃ | *2hours | 5 | 20±2℃ | 热平衡状态 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                           | 阶 段<br>Step                                                                                                                                                                                                                                                                                                                                       | 温 度<br>Temperature        | 时 间<br>Times                                     |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                           | 1                                                                                                                                                                                                                                                                                                                                                 | 20±2℃                     | 热平衡状态                                            |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                           | 2                                                                                                                                                                                                                                                                                                                                                 | -40(-25)℃                 | *2hours                                          |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                           | 3                                                                                                                                                                                                                                                                                                                                                 | 20±2℃                     | 热平衡状态                                            |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                           | 4                                                                                                                                                                                                                                                                                                                                                 | 105℃                      | *2hours                                          |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                           | 5                                                                                                                                                                                                                                                                                                                                                 | 20±2℃                     | 热平衡状态                                            |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                           | * 电容器放置在每一温度下，待阻抗或电容量稳定后方可测试。                                                                                                                                                                                                                                                                                                                     |                           |                                                  |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                           | * The capacitor should be stored at rech temperature until measured temperature impedance or capacitance are stabilized.                                                                                                                                                                                                                          |                           |                                                  |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
| <table><tr><td rowspan="2">阶段2<br/>Step2</td><td>阻 抗 比（对阶段1）<br/>Impedance ratio</td><td>见9.10项<br/>refer to No9.10</td></tr><tr><td>静 电 容 量 变 化 率<br/>（对阶段1）<br/>change in capacitance</td><td>静 电 -20～+20%<br/>within-20～+20%</td></tr><tr><td rowspan="2">阶段4<br/>Step4</td><td>静 电 容 量 变 化 率<br/>（对阶段1）<br/>change in capacitance</td><td>静 电 -20～+20%<br/>within-20～+20% of step 1</td></tr><tr><td>漏 电 流<br/>Leakage Current</td><td>规定值5倍以下<br/>Less than 500% of the specified value</td></tr></table> | 阶段2<br>Step2                                              | 阻 抗 比（对阶段1）<br>Impedance ratio                                                                                                                                                                                                                                                                                                                    | 见9.10项<br>refer to No9.10 | 静 电 容 量 变 化 率<br>（对阶段1）<br>change in capacitance | 静 电 -20～+20%<br>within-20～+20% | 阶段4<br>Step4 | 静 电 容 量 变 化 率<br>（对阶段1）<br>change in capacitance | 静 电 -20～+20%<br>within-20～+20% of step 1 | 漏 电 流<br>Leakage Current | 规定值5倍以下<br>Less than 500% of the specified value |         |   |       |       |   |      |         |   |       |       |
| 阶段2<br>Step2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                           | 阻 抗 比（对阶段1）<br>Impedance ratio                                                                                                                                                                                                                                                                                                                    | 见9.10项<br>refer to No9.10 |                                                  |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 静 电 容 量 变 化 率<br>（对阶段1）<br>change in capacitance          | 静 电 -20～+20%<br>within-20～+20%                                                                                                                                                                                                                                                                                                                    |                           |                                                  |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
| 阶段4<br>Step4                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 静 电 容 量 变 化 率<br>（对阶段1）<br>change in capacitance          | 静 电 -20～+20%<br>within-20～+20% of step 1                                                                                                                                                                                                                                                                                                          |                           |                                                  |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 漏 电 流<br>Leakage Current                                  | 规定值5倍以下<br>Less than 500% of the specified value                                                                                                                                                                                                                                                                                                  |                           |                                                  |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
| 阶段1：测定容量，损耗和阻抗值。                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                           |                                                                                                                                                                                                                                                                                                                                                   |                           |                                                  |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
| Step1:Capacitance,Dissipation Factor and impedance shall be measured.                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                           |                                                                                                                                                                                                                                                                                                                                                   |                           |                                                  |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
| 阶段2：放置2小时后，达到热平衡状态再测。                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                           |                                                                                                                                                                                                                                                                                                                                                   |                           |                                                  |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
| Step2:After the capacitor being stored for 2 hours,capacitance, Dissipation Factor and impedance shall be Measured.The measurement shall be made at thermal stability.                                                                                                                                                                                                                                                                                                                                         |                                                           |                                                                                                                                                                                                                                                                                                                                                   |                           |                                                  |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
| 阶段4：放置2小时后，达到热平衡状态测测。                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                           |                                                                                                                                                                                                                                                                                                                                                   |                           |                                                  |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |
| Setp4:After the capacitor being stored for 2 hours,Capacitance, Dissipation Factor and impedance shall be Measured.The measurement shall be made at thermal stability.                                                                                                                                                                                                                                                                                                                                         |                                                           |                                                                                                                                                                                                                                                                                                                                                   |                           |                                                  |                                |              |                                                  |                                          |                          |                                                  |         |   |       |       |   |      |         |   |       |       |

| NO                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 项 目<br>Items            | 条 件<br>Conditions                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 规格              |                 |       |           |            |         |              |       |                |        |                  |           |           |   |                                                                                                                                                                                             |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|-----------------|-------|-----------|------------|---------|--------------|-------|----------------|--------|------------------|-----------|-----------|---|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Specifications  |                 |       |           |            |         |              |       |                |        |                  |           |           |   |                                                                                                                                                                                             |
| 11.7                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | 压力释放<br>Pressure relief | <p>一、交流试验 A.C.test<br/>施加电压值: Applied voltage<br/>交流电压不超过0.7倍的额定直流电压或250VAC以下<br/>A.C.voltage not exceeding 0.7times the rated<br/>Direct voltage or 250V AC whichever is<br/>the lower.<br/>频率: Frequency:50Hz或60Hz<br/>串联电阻参照下表 Series resistor refer to<br/>the table below.</p> <table><tr><th>Capacitance</th><th>Series resistor</th></tr><tr><td>C≤1μF</td><td>1000±100Ω</td></tr><tr><td>1μF&lt;C≤10μF</td><td>100±10Ω</td></tr><tr><td>10μF&lt;C≤100μF</td><td>10±1Ω</td></tr><tr><td>100μF&lt;C≤1000μF</td><td>1±0.1Ω</td></tr><tr><td>1000μF&lt;C≤10000μF</td><td>0.1±0.01Ω</td></tr><tr><td>10000μF&lt;C</td><td>/</td></tr></table> | Capacitance     | Series resistor | C≤1μF | 1000±100Ω | 1μF<C≤10μF | 100±10Ω | 10μF<C≤100μF | 10±1Ω | 100μF<C≤1000μF | 1±0.1Ω | 1000μF<C≤10000μF | 0.1±0.01Ω | 10000μF<C | / | <p>防爆装置打开时，无<br/>燃烧、无爆炸或铝壳<br/>和封口材料的分离。<br/>The pressure relief<br/>device shall open in<br/>such a way as to avoid<br/>any danger of fire or<br/>explosion of Capacitor<br/>elements.</p> |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                         | Capacitance                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Series resistor |                 |       |           |            |         |              |       |                |        |                  |           |           |   |                                                                                                                                                                                             |
| C≤1μF                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 1000±100Ω               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                 |                 |       |           |            |         |              |       |                |        |                  |           |           |   |                                                                                                                                                                                             |
| 1μF<C≤10μF                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 100±10Ω                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                 |                 |       |           |            |         |              |       |                |        |                  |           |           |   |                                                                                                                                                                                             |
| 10μF<C≤100μF                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 10±1Ω                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                 |                 |       |           |            |         |              |       |                |        |                  |           |           |   |                                                                                                                                                                                             |
| 100μF<C≤1000μF                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 1±0.1Ω                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                 |                 |       |           |            |         |              |       |                |        |                  |           |           |   |                                                                                                                                                                                             |
| 1000μF<C≤10000μF                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 0.1±0.01Ω               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                 |                 |       |           |            |         |              |       |                |        |                  |           |           |   |                                                                                                                                                                                             |
| 10000μF<C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | /                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                 |                 |       |           |            |         |              |       |                |        |                  |           |           |   |                                                                                                                                                                                             |
| <p>*电阻相当于试验频率阻抗的1/2<br/>Resistance is equivalent to a half of<br/>Impedance by test frequency.<br/>二、直流试验 D.C.test<br/>施加同额定电压相等的反向电压。<br/>Reversed polarity D.C.rated voltage shall<br/>be applied to the capacitor.<br/>注：1、该规定适用于铝壳直径6mm以上的电容器。<br/>2、试验开始30Min后。防爆装置不动作时，<br/>停止试验。<br/>Note:<br/>1.This requirement applies to capacitors<br/>with a diameter of 6mm or more.<br/>2.When the pressure relief device dose<br/>not open even 30minutes after commencement<br/>of this test,the test may be ended.</p> |                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                 |                 |       |           |            |         |              |       |                |        |                  |           |           |   |                                                                                                                                                                                             |

| NO    | 项 目<br>Items         | 条 件<br>Conditions                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 规 格<br>Specifications                                                                                                                                                                                                                                  |
|-------|----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 11.8  | 高温负荷<br>Load life    | <p>在105±2℃的恒温箱内，电容器施加最大允许纹波电流，施加直流电压和交流电压的峰值的和要等于额定电压，时间 5000 +24 小时，试验结束后，在标准状态下放置16小时候进行测试。</p> <p>The capacitor shall be placed in a circulating air oven at an ambient temperature of 105±2℃. It must not be subjected to direct radiation from heating elements. DC voltage and the rated ripple current shown in table shall be applied for a period of 5000 +24 hours, The sum of the DC voltage and peak AC voltage must not exceed the full rated voltage of the capacitor. It shall be subjected to standard atmospheric for 16 hours, after which measurement shall be made.</p> | <p>漏电流：不超过规定值<br/>Leakage current: ≤<br/>Initial specified value</p> <p>容量变化率：初测值的<br/>±20%以内<br/>Capacitance change:<br/>within ±20% of</p> <p>Initial value<br/>损耗角正切：不超过规定值的2倍<br/>Dissipation factor:<br/>≤200% of initial<br/>specified value</p> |
| 11.9  | 高温储存<br>Shelf life   | <p>温度 Temp: 105±2℃<br/>时间 Time: 1000+36小时<br/>电压处理：在常温下电容器串联保护电阻（1KΩ），加额定施加额定电压30分钟後在放电，常温放置24-48小时后测量<br/>Condition: The DC rated voltage shall be applied across the capacitor and its protective resistor (1kΩ) for 1 minutes, The capacitor shall then be stored under standard Atmospheric Conditions for 24-48 hours.</p> <p>漏电流：施加额定电压一分钟，常温下测试，I ≤ 2倍的规定值。<br/>Leakage current: rated voltage for one minute<br/>I ≤ applied the provisions of twice the value of</p>                                                                                                               | <p>漏电流：施加额定电压一分钟 I ≤ 2倍的规定值。</p> <p>容量变化率：初测值的<br/>±20%以内<br/>Capacitance change:<br/>within ±20% of</p> <p>Initial value<br/>损耗角正切：不超过规定值的2倍<br/>Dissipation factor:<br/>≤200% of initial<br/>specified value</p>                                     |
| 11.10 | 可焊性<br>Solderability | <p>浸渍时间<br/>Solder presstime: 2±0.5s<br/>焊接温度<br/>Solder temperature: 235±5℃</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | <p>浸渍面积90%以上附着<br/>At least 90% of<br/>Circumferential surface of<br/>the dipped portion of<br/>termination shall be covered<br/>with new solder</p>                                                                                                   |

| NO    | 项 目<br>Items                            | 条 件<br>Conditions                                                                                                                                                                                                                                                                                                                                     | 规 格<br>Specifications                                                                                                                                                                                                                                                                         |
|-------|-----------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 11.11 | 耐焊接热<br>Resistance to<br>soldering heat | 温度: 350±10℃<br>Test Temperature:350±10℃<br>时间: 3.5±0.5s<br>Test time:3.5±0.5s                                                                                                                                                                                                                                                                         | 漏电流: 不超过规定值<br>Leakage current: Not more<br>than the specified value<br>电容量变化: 初测值的±10%以内<br>Capacitance Change :<br>within±10% of the<br>initial value<br>损耗角正切: 不超过规定值<br>Dissipation Factor: Not More<br>than the specified value<br>外观: 无明显异常<br>Appearance: No remarkable<br>abnormality |
| 11.12 | 耐湿性<br>Resistance of<br>dump heat       | 温度: 40±2℃<br>Test Temperature:40±2℃<br>湿度: 90-95%Rh<br>Relative Hwmidity:90-95%Rh<br>时间: 240±8hrs<br>Test time:240±8hrs<br>试验后常温放置24-48小时<br>To expose in the atmospheric<br>condition for 24to 48 hours<br>after completion of test                                                                                                                  | 漏电流: 不超过规定值<br>Leakage current: Not more<br>than the specified value<br>电容量变化: 初测值的±10%以内<br>Capacitance Change :<br>within±10% of the<br>initial value<br>损耗角正切: 不超过规定值<br>Dissipation Factor: Not More<br>than the specified value<br>外观: 无明显异常<br>Appearance: No remarkable<br>abnormality |
| 11.13 | 耐振性<br>Resistance to<br>vibration       | 频率: 10-55-10Hz/分<br>Frequency: From 10 to 55 Hz and<br>return to 10 Hz,shall be transferred<br>in 1 Min Total Amplitude:1.5mm<br><br>条件: X.Y.Z 方向各2小时<br>Direction and duration of vibration :<br>3 orthogonal directions mutually<br>each for 2 hours Total 6 hours.<br><br>静电容量变化: 初始值的±5%以内<br>Capacitance change: Within ±5% of the initial value | 静电容量测试时无接触不良, 断线及短路, 端子无机械损伤。<br>Capacitance:During the<br>test,measured value to<br>be stabilized(when<br>measured several times<br>within 30 min before<br>completion of test)<br>Appearance:No<br>remarkable abnormality<br><br>外观: 无明显异常<br>Appearance: No remarkable<br>abnormality      |

| NO              | 项 目<br>Items                                                                                        | 条 件<br>Conditions                                                                               |          |                | 规 格<br>Specifications                                |                                                                                                                                                                                                                                                  |
|-----------------|-----------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|----------|----------------|------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 11.14           | 耐溶剂性<br>Resisting<br>Solvent                                                                        | 溶剂：异丙醇<br>Solvent:Isopropylalcohol<br>温度：20-25℃<br>Temperature:20-25℃<br>时间：30±5s<br>Time:30±5s |          |                | 外观：无明显异常<br>Appearance: No remarkable<br>abnormality |                                                                                                                                                                                                                                                  |
| 11.15           | 端子强度<br>Terminal<br>Strength<br>拉伸度<br>Tensile<br>test<br>intensity<br>弯曲强度<br>winding<br>intensity |                                                                                                 |          |                |                                                      | 测定静电容量时，无接触<br>不良，开路 and 短路现象，<br>另外无机械损伤和端子损<br>伤。<br><br>When the capacitance<br>is measured,there shall<br>be no intermittent<br><br>contacts or open-or<br>short-circuiting.<br><br>There shall be no such<br>mechanical damage as<br>termin |
|                 |                                                                                                     | 线径                                                                                              | 拉伸力      | 维持时间           |                                                      |                                                                                                                                                                                                                                                  |
|                 |                                                                                                     | Diameter of                                                                                     | Tensile  | continued time |                                                      |                                                                                                                                                                                                                                                  |
|                 |                                                                                                     | terminnal                                                                                       | Strength |                |                                                      |                                                                                                                                                                                                                                                  |
|                 |                                                                                                     | (mm)                                                                                            | (N)      |                |                                                      |                                                                                                                                                                                                                                                  |
|                 |                                                                                                     | 0.3 < d ≤ 0.5                                                                                   | 5        | 10±1sec        |                                                      |                                                                                                                                                                                                                                                  |
|                 |                                                                                                     | 0.5 < d ≤ 0.8                                                                                   | 10       |                |                                                      |                                                                                                                                                                                                                                                  |
|                 |                                                                                                     | 0.5 < d ≤ 1. 25                                                                                 | 20       |                |                                                      |                                                                                                                                                                                                                                                  |
|                 |                                                                                                     | 2回合 2bends                                                                                      |          |                |                                                      |                                                                                                                                                                                                                                                  |
|                 |                                                                                                     | 线径                                                                                              | 弯曲力      | 锥质量            |                                                      |                                                                                                                                                                                                                                                  |
|                 |                                                                                                     | Diameter of                                                                                     | Tensile  | Awl quality    |                                                      |                                                                                                                                                                                                                                                  |
|                 |                                                                                                     | terminnal                                                                                       | Strength |                |                                                      |                                                                                                                                                                                                                                                  |
|                 |                                                                                                     | (mm)                                                                                            | (N)      |                |                                                      |                                                                                                                                                                                                                                                  |
|                 |                                                                                                     | 0.3 < d ≤ 0.5                                                                                   | 2.5      | 0.75kg         |                                                      |                                                                                                                                                                                                                                                  |
|                 |                                                                                                     | 0.5 < d ≤ 0.8                                                                                   | 5        | 0.51kg         |                                                      |                                                                                                                                                                                                                                                  |
| 0.5 < d ≤ 1. 25 | 10                                                                                                  | 1.0kg                                                                                           |          |                |                                                      |                                                                                                                                                                                                                                                  |