

1.0 Scope: This specification covers the requirements for product performance and test methods of USB C TYPE Series Connectors of the part numbers specified as bellow.

Product shall be of the design, construction and physical dimensions specified in the applicable product drawing.

范围: 本规范涵盖了产品性能的要求和 USB C 型系列连接器的测试方法。

产品应具有适用产品图纸中规定的设计、施工和物理尺寸。

- 2.0 Rating:
 - 2.1 Current Rating: VBUS pins(A4,B4,A9 and B9)&GND pins(A1,B1,B12 and A12) 5.0A(1.25A/Pin)

额定电流: VBUS(A4,B4,A9 and B9) pins 和 GND pins(A1,B1,B12 and A12) 5.0A(1.25A/Pin)

Other pins 0.25A/Pin

其他 PIN 0.25A/Pin

2.2 Temperature Range: storage: -20° C to $+60^{\circ}$ C;

温度范围: 储存: -20℃ to +60℃

Operating: -30° C to $+80^{\circ}$ C:

工作: -30℃ to +80℃:

Humidity: 90% Rh max.

湿度: 90% Rh max.

3.0 Test Condition: All tests shall be performed as bellow conditions unless otherwise specified.

测试条件:除非另有规定,所有测试必须以标准大气条件进行。

3.1 Temperature range: $+15^{\circ}$ C to $+35^{\circ}$ C

温度范围: +15℃ to +35℃

3.2 Humidity range: 90% Rh max

湿度范围: 90% Rh max

- 4.0 Test Methods and Requirements: 测试方法和要求
 - 4.1 Examination of product:

Item	Test Description	Test Methods	Requirement
4.1.1	Examination of product	EIA 364-18	1).Outward appearance shall be good
	(Outward Appearance Structure) 产品检验(外观 结构)	Shall be confirmed with eyes in accordance with each	without such injurious problem 外表必须是好的,没有明显损伤 2).Structure shall be meet the design and dimensional requirements of drawing. 结构应符合图纸的设计和尺寸要求

4.2 E	Electrical Performance:		
Item	Test Description	Test Methods	Requirement
4.2.1	Low Level Contact	EIA 364-23 (or MIL-STD-1344A, Method 3002.1,	
	Resistance	Test Condition B)	
	低接触电阻	40 m Ω (Max) when measured at 20 mv(max) open	
		circuit at 100mA.Contact resistance below 50 m Ω	50 mΩ Maximum
		after 10000 insertion/extraction cycles at a maximum	50 mΩ 最大
		rate of 500 cycles per hour	
		EIA 364-23 (或 MIL-STD-1344A,方法 3002.1,测	
		试条件 B)	
		40mΩ (最大) 测量时, 20mv (最大) 露电流	
		100mA。10000 次插入/拔出后接触电阻低于 50 m	
100	T. I.I. D. I.	Ω, 最高速度为每小时 500 次	
4.2.2	Insulation Resistance	EIA 364-21 (or MIL-STD-202F, Method 302, Test	
	绝缘电阻	Condition B)	
		D.C 500 V is applied between adjacent congacts and	100 MΩ Minimum
		insulation resistance is measured within 1 minute.	100 MΩ 最小
		EIA 364-21(或 MIL-STD-202F, 方法 302, 测试条	
		件 B) D.C500 V 适用于相邻两 PIN 之间, 在 1	
		分钟内测量绝缘电阻	
4.2.3	Dielectric Withstanding	EIA 364-20 (or MIL-STD-202F, Method 301, Test	There shall be no shortcircuiting and damage
	Voltage	Condition B)	detected at AC 100 V R.M.S for 1 minute.
	耐电压	Test between adjacent contacts of mated and unmated	AC 100 V 1分钟内不得出现短路和损坏
		connector assemblies.	
		The object of this test procedure is to detail a test	
		method to prove that a USB connector can operate	
		safely at its rated voltage and withstand momentary	
		over potentials due to switching, surges and/or other	
		similar phenomena.	
		EIA 364-20(或 MIL-STD-202F, 方法 301, 测试条	
		件 B)在相邻的触点之间进行试验,试验对象为已	
		公母组合的连接器组件。	
		本试验的目的是说明一种试验方法,以证明 USB	
		连接器可在其额定电压下安全运行,并能承受开	
		关、或其他类似现象造成的短暂电势	
		TO THE PERSON OF THE BOX	

Item	Test Description	Test Methods	Requirement
4.3.1	Insertion Force	EIA 364-13	1
4.3.1		The insertion force test shall be done at a maximum	F 20N
	插入力		5~20N
		rate of 12.5mm/min.	
		EIA 364-13插入力试验应以12.5毫米/分钟的速度 最大进行测试。	
		取入近11 例以。	
4.3.2	Extraction Force	EIA 364-13	
	拔出力	The extraction force test shall be done at a maximum	8~20N
		rate or 12.5mm/min.	
		EIA 364-13 拔出力试验应以12.5 毫米/分钟的速度	
		最大进行测试。	
4.3.3	Durability	EIA 364-09	No flashover or insulation breakdown
	耐久	Mate and unmate Connector assemblies for 10000	无闪燃或绝缘故障
		cycles at maximum rated of 500 cycles per hour.	2) Extraction Force:
		Flip Interval: Every 2500 cycles	Initial: 8~20N
		EIA 364-09 公母配对插入拔出连接器组件,最高	After: 6~20N
		额定为每小时500次。	3) Contact Resistance: Max.50mΩ
		翻转间隔: 每 2500 次翻转一次	接触电阻: 最大值 50 mΩ
			 4) 插拔力数据记录:第1次,第6次,第
			32 次,第 10000 次
4.3.4	Mechanical Shock	EIA-364-27B	No discontinuities of 1 microsecond or long
		Subject mated connector to 50G's half-sine shock	duration. See note
	机械冲击	pulses of 11msec duration. Three shocks in each	没有1微秒或长持续时间的中断
		direction applied along three mutuall perpendicular	
		planed for a total of 18 shocks	
		EIA-364-27B 与 50G 的持续时间为 11 微米的半正	
		弦脉冲进行了配对。在三个相互垂直的平面上,	
		每个方向施加三次冲击,共18次冲击	
4.3.5	Vibration	EIA-364-28	No discontinuities of 1 microsecond or long
	振动	Subject mated connectors to 10~55~10Hz traversed	duration. See note
		in 1 minute at 1.52mm amplitude 2 hours each of 3	没有1微秒或长持续时间的中断
		mutually perpendicular planes.	
		7 F - F	

4.4.1 Thermal Shock EIA 364-32, Test Condition I, 1).Shall meet visua 热冲击 (or MIL-202F, Method 107G Condition A.) Subject mated connectors to ten cycles between - 30	quirement Il requirement, show no , 不显示任何物理损坏
4.4 Environmental Performance: Item Test Description Test Methods Red 4.4.1 Thermal Shock EIA 364-32, Test Condition I, (or MIL-202F, Method 107G Condition A.) Subject mated connectors to ten cycles between - 30 点件人调赏更多	l requirement, show no , 不显示任何物理损坏
Item Test Description Test Methods Red 4.4.1 Thermal Shock EIA 364-32, Test Condition I, (or MIL-202F, Method 107G Condition A.) Subject mated connectors to ten cycles between - 30 点 经人调常 更求	I requirement, show no , 不显示任何物理损坏
4.4.1 Thermal Shock EIA 364-32, Test Condition I, 1). Shall meet visua (or MIL-202F, Method 107G Condition A.) physical damage. Subject mated connectors to ten cycles between -30 点件人调量更多	I requirement, show no , 不显示任何物理损坏
热冲击 (or MIL-202F, Method 107G Condition A.) physical damage. Subject mated connectors to ten cycles between -30 点 经人间常 更求	,不显示任何物理损坏
Subject mated connectors to ten cycles between -30 点 经人间常 色彩	
C to +80 C.	rements of additional
low temperatures and to the shock of alternate Section 5	n test sequence in
exposures to these extremes, simulating the wrost case conditions for storage, transportation and application.	验顺序中规定的额外试
EIA 364-32, (或 MIL-202F, 方法 107G 条件 A) 在 验的要求 -30℃至+80℃之间的十个循环中进行配对。	
本试验的目的是确定 USB 连接器在高温和低温的	
极端条件下对接触的电阻,以及对交替接触这些极	
端条件的冲击的电阻,模拟储存、运输和应用的冻	
土箱条件。	1
(or MIL 202E Marked 102P Tear Condition P.)	l requirement, show no
湿度 (or MIL-202F, Method 103B Test Condition B.) physical damage. Subject mated connectors to 96 Hours (Four complete	
cycles) 应符合视觉要求	,不显示任何物理损坏
The object of this test procedure is to detail a standard	
	rements of additional
used in USB connectors as these influenced by the effects of high humidity and heat.	n test sequence in
EIA 364-31 (MIL-202F, 方法 103B 试验条件 B) 将 Section 5	
(1.13 mm = 1.1 = - 1.3 (1.1 3 km = 1.1)	验顺序中规定的额外试
本试验程序的目的是详细介绍一种标准的评价方验的要求	
法,用于评价在高湿度和高热的影响下,USB 连接	
器所用材料的性能。	
	l requirement, show no
Method 101D, Condition B. physical damage.	
Temperature: 35 C±2 C 应符合视觉要求.	,不显示任何物理损坏
Relative Humidity: 95~98%RH Gas:5±1%(by weight) Duration: 48 hours	rements of additional
tests as specified in	n test sequence in
按照 EIA-364-26B 方法 101D, 条件 B 的规定进行 Section 5	从库片与四点几年几十
1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1	验顺序中规定的额外试
相对湿度: 95~98% 相对湿度: 5 ± 1% (以重量计)	

		持续时间: 48 小时	
4.4.4	Temperature Life	EIA 364-17 Test Condition 3 Method A,	1).Shall meet visual requirement, show no
	温度寿命	Subject mated connectors to temperature life at 80°C	physical damage. 应符合视觉要求,不显示任何物理损坏
		for 250hours	2). Shall meet requirements of additional
		EIA 364-17 试验条件 3 方法 A, 将连接器保持在 80	
		℃温度内 250 小时	Section 5 应符合第5节试验顺序中规定的额外试
			验的要求
4.4 Envi	ronmental Performance: (C	ontinued)	
Item	Test Description	Test Methods	Requirement
4.4.5	Solderability	EIA 364-52	The surface of the portion to be soldered
	可焊性	After one hour steam aging.	shall at least 95% covered with new solder
		The object of test procedure is to detail a unfirm test	coating, as specified in Category 2.
		methods for determining usb connectors solderability.	表面至少应覆盖 95%的焊料涂层
		The test procedure contained here utilizes the solder	
		dip technique. It is not intended to test or evaluate	
		solder cup, solder eyelet, other hand-soldered type or	
		SMT type terminations.	
		测试程序的目的是详细说明 USB 连接器可焊性的测试方法。	
4.4.6	Resistance to Soldering		1). No mechanical defect on housing or
	Heat	Method 210A, Test Condition B.	other parts.
	耐焊性	用于波峰焊: MIL-STD-202F, 方法 210A, 试验条件 B。	, a
	外外工	Pre-heat (预热) : 80°C, 60 Seconds	
		Temperature(温度) : 260 ± 5 ℃	
		Immersion duration (持续时间):10 ± 1 sec.	
		for REFLOW SOLDERING:	
		EIAJ RCX-0101/102.	
		用于再焊接: EIAJ RCX-0101/102. Pre-heat(预热) :150(Min)~200(Max) °C,	
		60~180 Seconds	
		Temperature (温度):260 ± 5 ℃	
		Immersion duration(持续时间): 10~40 sec.	
		7EMP 260°C (10 sec) 2-4C°/sec (120sec Min) 2-4C°/sec TIME	



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Client Name: SHENZHEN FUGANG TECHNOLOGY CO.,LTD

Client Address: FLOOR 3, BUILDING 4, ZONE (A), XINHE XINXING INDUSTRIAL ZONE 3, FUHAI

STREET, BAO 'AN DISTRICT, SHENZHEN CITY

Sample Name: LCP Plastic

The above sample(s) and information were provided by the client.

SGS Job No.: RP23-007227 Sample Receiving Date: Mar 29, 2023

Testing Period: Mar 29, 2023 ~ Apr 06, 2023

Test Requested: Select test(s) as requested by the client.

Test Method(s): Please refer to next page(s).

Test Result(s): Please refer to next page(s).

Test Requirement	Conclusion
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive	
2011/65/EU- Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated	
biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl)	Pass
phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and	
Diisobutyl phthalate (DIBP)	

Signed for and on behalf of SGS-CSTC Standards Technical Services Co., Ltd. Shenzhen Branch

tay

Fay Yuan

Approved Signatory





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Test Result(s):

Test Part Description:

SN ID	Sample No.	SGS Sample ID	Description
SN1	A2	SZX23-0004249-0001.C002	Beige plastic grains

Remarks:

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)

Test Method: With reference to IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013, IEC 62321-7-2:2017,

IEC 62321-6:2015 and IEC 62321-8:2017, analysis was performed by ICP-OES, UV-Vis

and GC-MS.

Test Item(s)	Limit	Unit(s)	MDL	A2
Cadmium(Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	ND
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1000	mg/kg	8	ND
Polybromobiphenyl (PBBs)	1000	mg/kg	-	ND
Monobromobiphenyl (MonoBB)	-	mg/kg	5	ND
Dibromobiphenyl (DiBB)	-	mg/kg	5	ND
Tribromobiphenyl (TriBB)	-	mg/kg	5	ND
Tetrabromobiphenyl (TetraBB)	-	mg/kg	5	ND
Pentabromobiphenyl (PentaBB)	-	mg/kg	5	ND
Hexabromobiphenyl (HexaBB)	-	mg/kg	5	ND
Heptabromobiphenyl (HeptaBB)	-	mg/kg	5	ND
Octabromobiphenyl (OctaBB)	-	mg/kg	5	ND
Nonabromobiphenyl (NonaBB)	-	mg/kg	5	ND
Decabromobiphenyl (DecaBB)	-	mg/kg	5	ND
Polybromodiphenyl ether(PBDEs)	1000	mg/kg	-	ND
Monobromodiphenylether (MonoBDE)	-	mg/kg	5	ND
Dibromodiphenylether (DiBDE)	-	mg/kg	5	ND
Tribromodiphenylether (TriBDE)	-	mg/kg	5	ND
Tetrabromodiphenylether (TetraBDE)	-	mg/kg	5	ND
Pentabromodiphenylether (PentaBDE)	-	mg/kg	5	ND
Hexabromodiphenylether (HexaBDE)	-	mg/kg	5	ND
Heptabromodiphenylether (HeptaBDE)	-	mg/kg	5	ND
Octabromodiphenylether (OctaBDE)	-	mg/kg	5	ND
Nonabromodiphenylether (NonaBDE)	-	mg/kg	5	ND
Decabromodiphenylether (DecaBDE)	-	mg/kg	5	ND
Dibutyl Phthalate(DBP)	1000	mg/kg	50	ND
Benzyl Butyl Phthalate(BBP)	1000	mg/kg	50	ND



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Test Item(s)	Limit	Unit(s)	MDL	A2
Bis-(2-ethylhexyl) Phthalate(DEHP)	1000	mg/kg	50	ND
Diisobutyl Phthalate(DIBP)	1000	mg/kg	50	ND

Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series.
- (3) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019.



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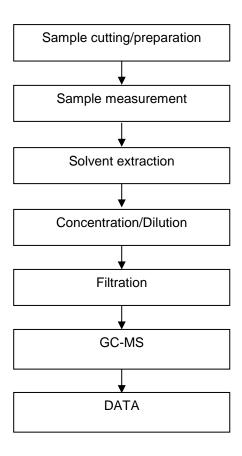
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Phthalates Testing Flow Chart





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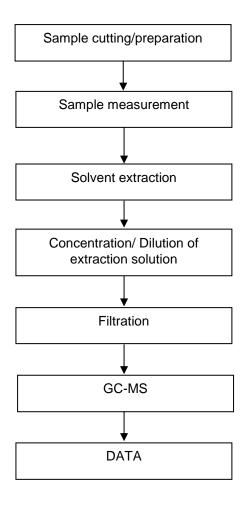
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PBBs/PBDEs Testing Flow Chart





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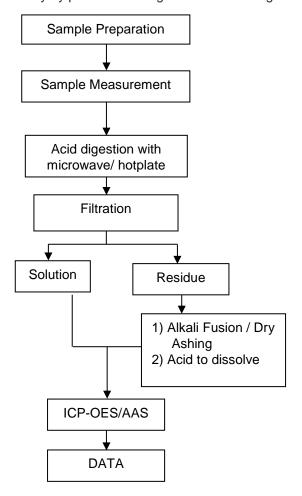
No.: SZXEC23000424905

Date: Apr 06, 2023

Page 6 of 8

Elements Testing Flow Chart

These samples were dissolved totally by pre-conditioning method according to below flow chart.





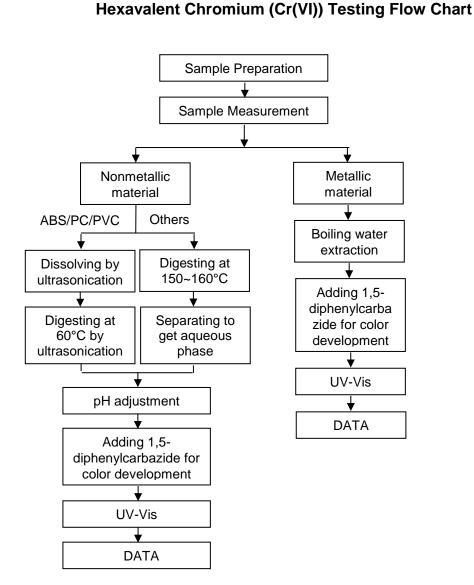
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Test Report No.: SZXEC23000425807 **Date**: Apr 04, 2023 Page 1 of 5

Client Name: SHENZHEN FUGANG TECHNOLOGY CO.,LTD

Client Address: FLOOR 3, BUILDING 4, ZONE (A), XINHE XINXING INDUSTRIAL ZONE 9, FUHAI

STREET, BAO 'AN DISTRICT, SHENZHEN CITY

Sample Name: Stainlesssteel

The above sample(s) and information were provided by the client.

SGS Job No.: RP23-007227 Sample Receiving Date: Mar 29, 2023

Testing Period: Mar 29, 2023 ~ Apr 04, 2023

Test Requested: Select test(s) as requested by the client.

Test Method(s): Please refer to next page(s).

Test Result(s): Please refer to next page(s).

Test Requirement	Conclusion
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive	Pass
2011/65/EU- Lead, Mercury, Cadmium and Hexavalent chromium	1 833

Signed for and on behalf of SGS-CSTC Standards Technical Services Co., Ltd. Shenzhen Branch

tay

Fay Yuan

Approved Signatory





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Test Report No.: SZXEC23000425807 **Date**: Apr 04, 2023 Page 2 of 5

Test Result(s):

Test Part Description:

SN ID	Sample No.	SGS Sample ID	Description
SN1	A4	SZX23-0004258-0001.C004	Silver-gray metal

Remarks:

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium and Hexavalent chromium

Test Method: With reference to IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013 and IEC 62321-7-

1:2015, analysis was performed by ICP-OES and UV-Vis .

Test Item(s)	Limit	Unit(s)	MDL	A4
Cadmium(Cd)	100	mg/kg	2	ND
Lead(Pb)	1000	mg/kg	2	ND
Mercury(Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▼	-	μg/cm²	0.10	ND

Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series.
- (3) = a. The sample is positive for Cr(VI) if the Cr(VI)concentration is greater than 0.13 μg/cm². The sample coating is considered to contain Cr(VI)
 - b. The sample is negative for Cr(VI) if Cr(VI) is ND (concentration less than 0.10 μg/cm²). The coating is considered a non-Cr(VI) based coating
 - c. The result between $0.10~\mu g/cm^2$ and $0.13~\mu g/cm^2$ is considered to be inconclusive unavoidable coating variations may influence the determination

Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (*w*=0) stated in ILAC-G8:09/2019.



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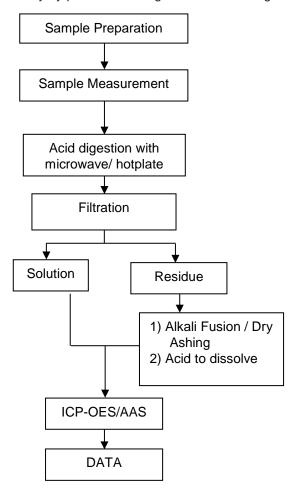


No.: SZXEC23000425807 **Date:** Apr 04, 2023

Page 3 of 5

Elements Testing Flow Chart

These samples were dissolved totally by pre-conditioning method according to below flow chart.





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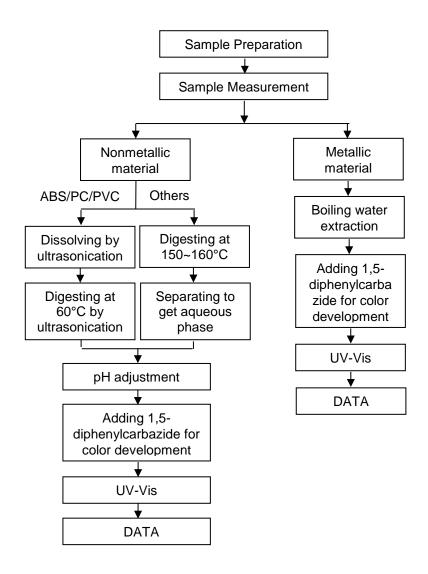
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No.: SZXEC23000425807 **Date:** Apr 04, 2023

Hexavalent Chromium (Cr(VI)) Testing Flow Chart





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Test Report No.: SZXEC23000425803 **Date**: Apr 04, 2023 Page 1 of 5

Client Name: SHENZHEN FUGANG TECHNOLOGY CO.,LTD

Client Address: FLOOR 3, BUILDING 4, ZONE (A), XINHE XINXING INDUSTRIAL ZONE 5, FUHAI

STREET, BAO 'AN DISTRICT, SHENZHEN CITY

Sample Name: Brass

The above sample(s) and information were provided by the client.

SGS Job No.: RP23-007227 Sample Receiving Date: Mar 29, 2023

Testing Period: Mar 29, 2023 ~ Apr 04, 2023

Test Requested: Select test(s) as requested by the client.

Test Method(s): Please refer to next page(s).

Test Result(s): Please refer to next page(s).

Test Requirement	Conclusion	
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive	Pass	
2011/65/EU- Lead, Mercury, Cadmium and Hexavalent chromium	1 855	

Signed for and on behalf of SGS-CSTC Standards Technical Services Co., Ltd. Shenzhen Branch

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Test Report No.: SZXEC23000425803 **Date**: Apr 04, 2023 Page 2 of 5

Test Result(s):

Test Part Description:

SN ID	Sample No.	SGS Sample ID	Description
SN1	A2	SZX23-0004258-0001.C002	Brassy metal

Remarks:

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium and Hexavalent chromium

Test Method: With reference to IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013 and IEC 62321-7-

1:2015, analysis was performed by ICP-OES and UV-Vis .

Test Item(s)	Limit	Unit(s)	MDL	A2
Cadmium(Cd)	100	mg/kg	2	ND
Lead(Pb)	1000	mg/kg	2	56
Mercury(Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▼	-	μg/cm²	0.10	ND

Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series.
- (3) = a. The sample is positive for Cr(VI) if the Cr(VI)concentration is greater than 0.13 μg/cm². The sample coating is considered to contain Cr(VI)
 - b. The sample is negative for Cr(VI) if Cr(VI) is ND (concentration less than 0.10 μg/cm²). The coating is considered a non-Cr(VI) based coating
 - c. The result between $0.10~\mu g/cm^2$ and $0.13~\mu g/cm^2$ is considered to be inconclusive unavoidable coating variations may influence the determination

Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.

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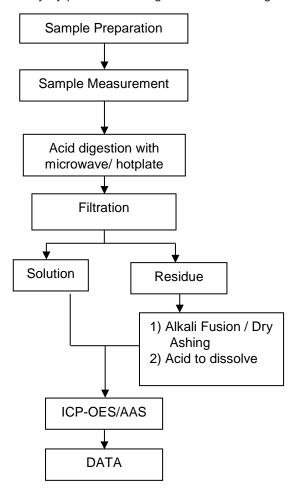
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ATTACHMENTS

No.: SZXEC23000425803 **Date:** Apr 04, 2023

Elements Testing Flow Chart

These samples were dissolved totally by pre-conditioning method according to below flow chart.





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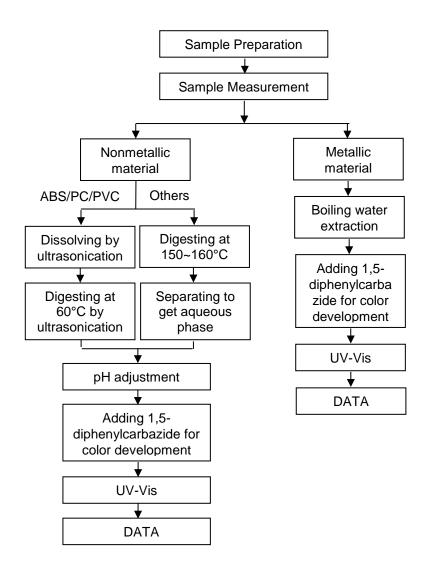
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No.: SZXEC23000425803 **Date:** Apr 04, 2023

Hexavalent Chromium (Cr(VI)) Testing Flow Chart





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