

常州超音

SPECIFICATION FOR APPROVAL

承 认 书

Description : 蜂鸣器 Buzzer

Vender's Part No. : Cy-12065-5025

Cstomer name : 1.03.14.0004

Supplier name : 常州超音电子有限公司

Version No. : 1.1

CUSTOMER'S APPROVED SIGNATURE

CHANGZHOU CHAOYIN ELECTRONIC CO., LTD
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Approved By	Checked By	Made By
		Nong 2013/11/07

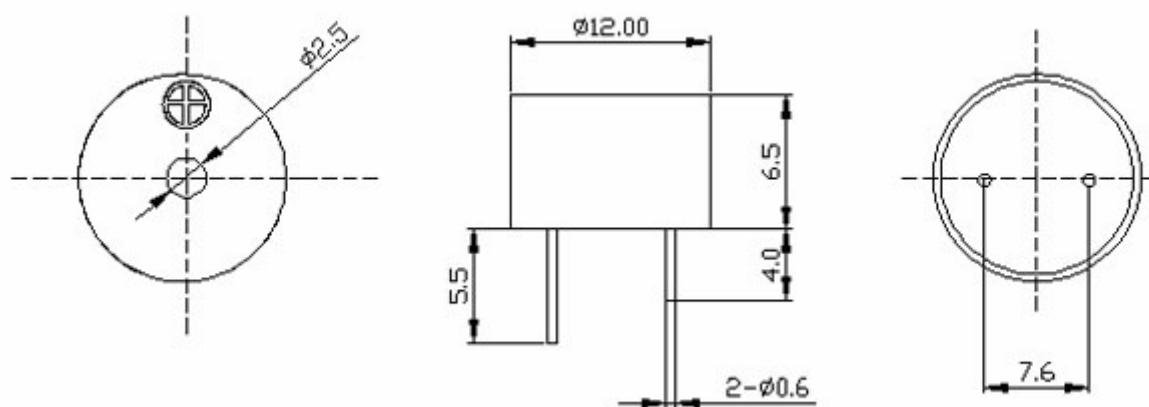
A. SCOPE

This specification applies magnetic buzzer, **Cy-12065-5025**

B. SPECIFICATION

No.	Item	Unit	Specification	Condition
1	Oscillation Frequency	KHz	2.3 ± 0.3	
2	Operating Voltage	V _{DC}	4~7	
3	Rated Voltage	V _{DC}	5	
4	Current Consumption	mA	MAX. ≤ 30	at Rated Voltage
5	Sound Pressure Level	dB	MIN.85	at 10cm at Rated Voltage
6	Operating Temperature	°C	-20~ +70	
7	Storage Temperature	°C	-30~ +80	
8	Dimension	mm	$\Phi 12^* H 6.5$	See appearance drawing
9	Weight (MAX)	gram	1.5	
10	Housing Material		PPO (Black)	
11	Leading Pin		Tin Plated Brass(Sn)	See appearance drawing
12	Environmental Protection Regulation		RoHS	

C. APPEARANCE DRAWING : Tol : ± 0.2 Unit: mm



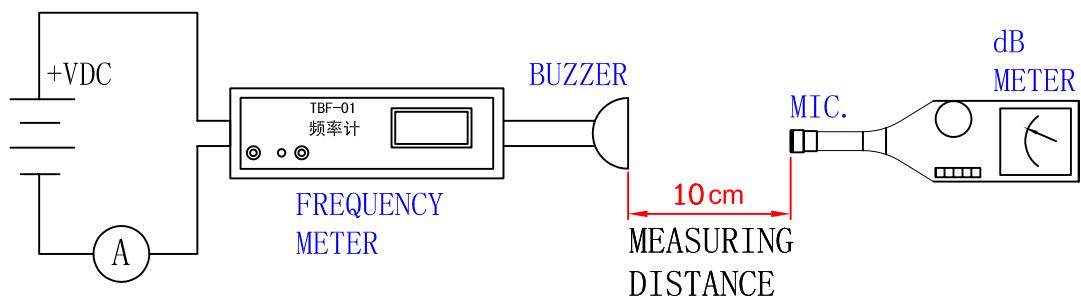
D.TESTING METHOD

Standard Measurement conditions

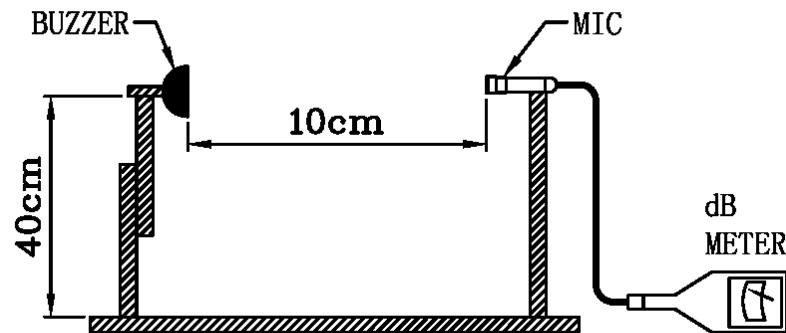
Temperature:25±2°C Humidity:45-65%

Acoustic Characteristics:

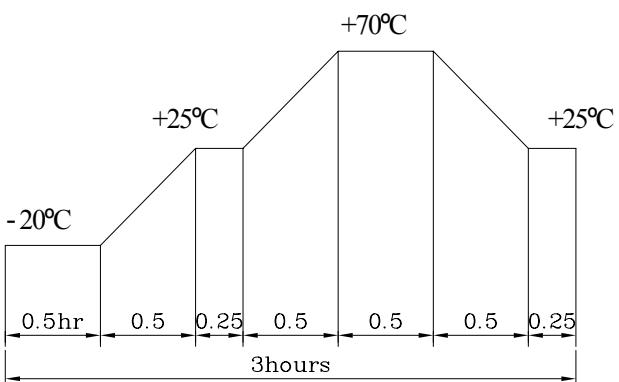
The oscillation frequency, current consumption and sound pressure are measured by the measuring instruments shown below



In the measuring test, buzzer is placed as follows



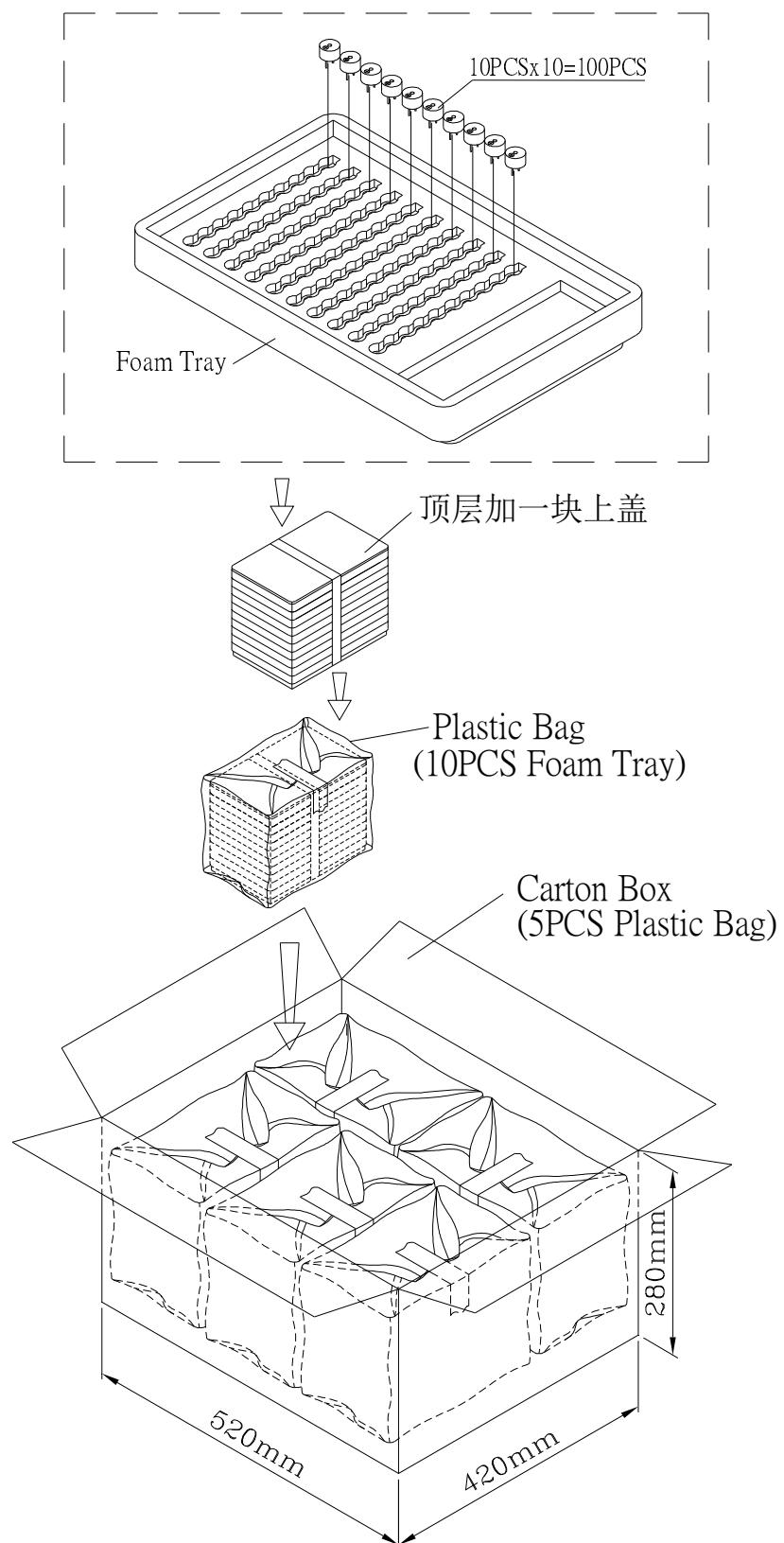
E. RELIABILITY TEST

NO.	ITEM	TEST CONDITION AND REQUIREMENT
1	High Temperature Test (Storage)	After being placed in a chamber with $80\pm2^\circ\text{C}$ for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: $\pm10\text{dB}$.
2	Low Temperature Test (Storage)	After being Placed in a chamber with $-30\pm2^\circ\text{C}$ for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: $\pm10\text{dB}$.
3	Humidity Test	After being Placed in a chamber with 90-95% R.H. at $40\pm2^\circ\text{C}$ for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: $\pm10\text{dB}$.
4	Temperature Cycle Test	The part shall be subjected to 5 cycles. One cycle shall be consist of :  Allowable variation of SPL after test: $\pm10\text{dB}$.
5	Drop Test	Drop on a hard wood board of 4cm thick, any directions ,6 times, at the height of 75cm . Allowable variation of SPL after test: $\pm10\text{dB}$.
6	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to 55 Hz band of vibration frequency to each of 3 perpendicular directions for 2 hours . Allowable variation of SPL after test: $\pm10\text{dB}$.
7	Solderability Test	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of $+300\pm5^\circ\text{C}$ for 3 ± 1 seconds . 90% min. lead terminals shall be wet with solder (Except the edge of terminals).
8	Terminal Strength Pulling Test	The force of 9.8N(1.0kg) is applied to each terminal in axial direction for 10 seconds. No visible damage and cutting off.

TEST CONDITION.

Standard Test Condition 一般测试条件	:	a) Temperature : $+5 \sim +35^\circ\text{C}$	b) Humidity : 45-85%	c) Pressure : 860-1060mbar
	:	a) 温度 : $+5 \sim +35^\circ\text{C}$	b) 湿度 : 45-85%	c) 气压 : 860-1060mbar
Judgment Test Condition 争议时测试条件	:	a) Temperature : $+25 \pm 2^\circ\text{C}$	b) Humidity : 60-70%	c) Pressure : 860-1060mbar
	:	a) 温度 : $+25 \pm 2^\circ\text{C}$	b) 湿度 : 60-70%	c) 气压 : 860-1060mbar

F. PACKING STANDARD



Foam Tray	240mmx160mmx30mm	1x 100PCS=100PCS
Plastic Bag		10x 100PCS=1000PCS
Carton Box	520mmx420mmx280mm	5x 1000PCS=5,000PCS