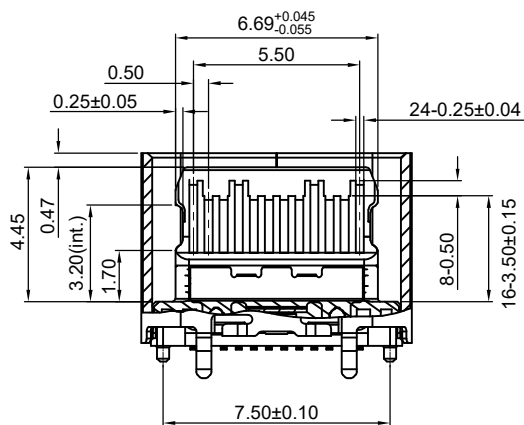
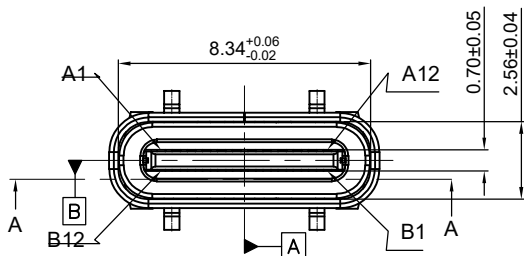




SECTION A-A
SCALE 1:1

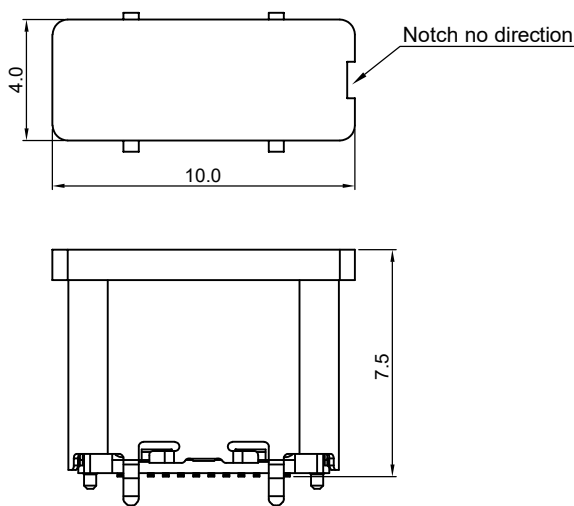
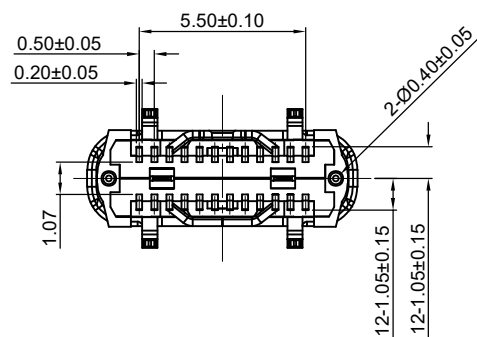
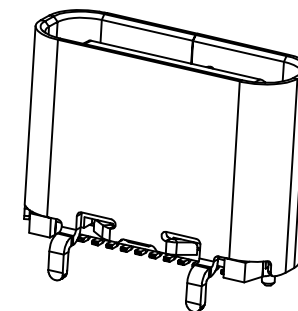
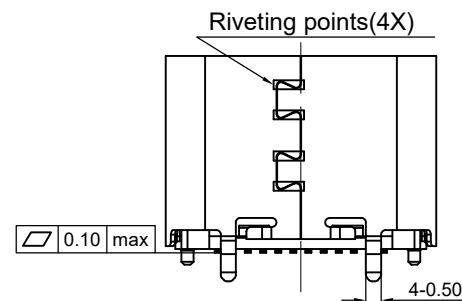
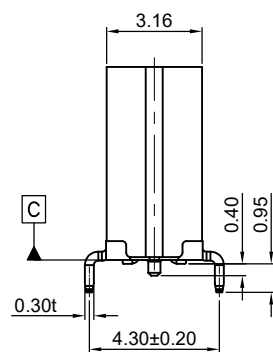
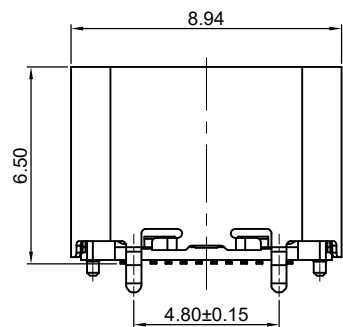
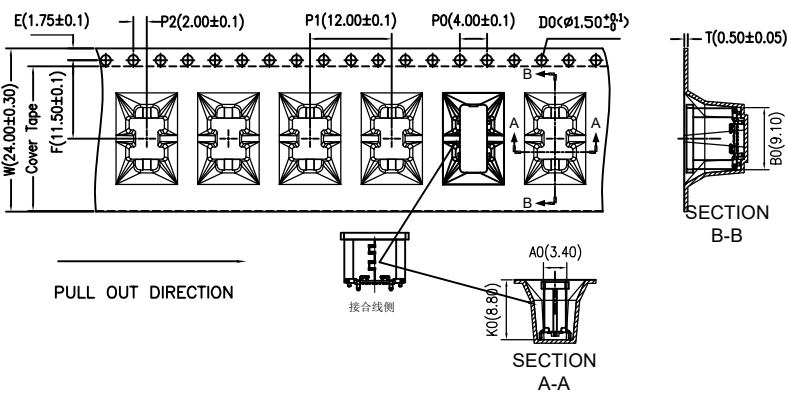
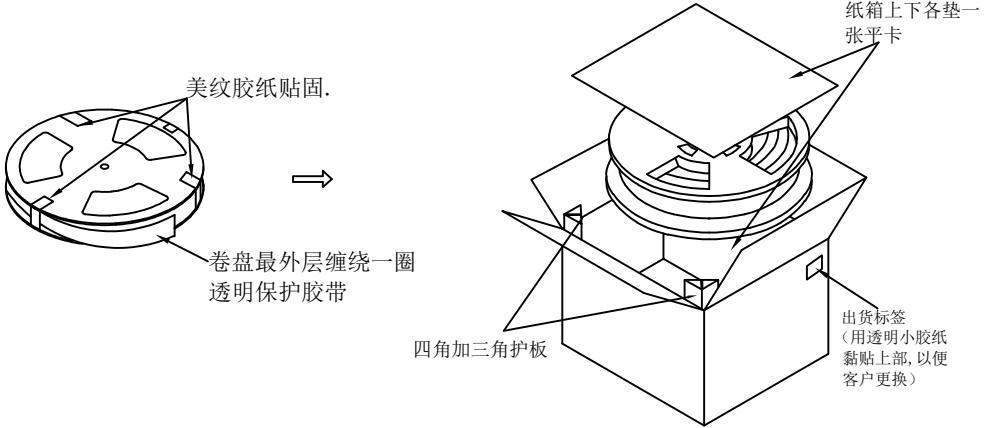
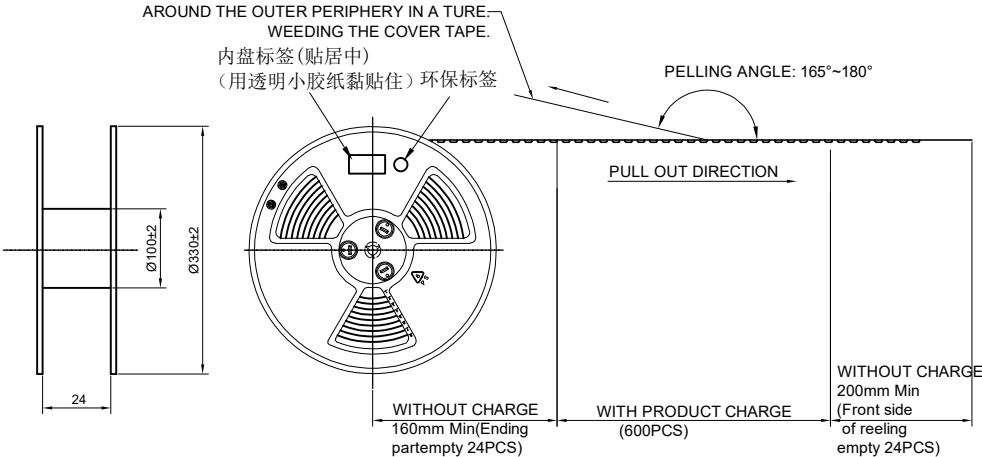


Table:

6	CAP	1PCS	High Temperature Plastic LCP	UL94V-0 Black		
5	Shell	1PCS	Stainless Steel SUS304 T=0.30mm	NI 30u"MIN Plated		
4	EMI Plate	2PCS	Stainless Steel SUS301 T=0.10mm	CLEAR ONLY		
3	Mid Plate	1PCS	Stainless Steel SUS301 T=0.15mm	CLEAR ONLY		
2	Contact	24PCS	Copper Alloy C18400 T=0.12mm	Au Plated On Vontact Area GF Plated On Solder Area; Nickel 50u"Min Under Plating Over All.		
1	Housing	1PCS	High Temperature Plastic LCP	UL94V-0 Black		
NO.	Description	QTY	Material	Remarks		
GENERAL TOLERANCES (UNLESS SPECIFIED)		DRAWN BY: HuangXiaoHao Date: 2019.11.21		 深圳市中科兴达科技有限公司 Shenzhen Zhongke Xingda Technological Co.,Ltd. TITLE USB TYPE C FEMALE 24PIN VERTICAL TYPE SHELL H6.50mm		
X.XXX	±0.10	CHECKED BY: liuzongliang Date: 2019.11.21				
X.XX	±0.25					
X.X	±0.30	APPROVED BY: Jacky Date: 2019.11.21				
ANGULAR	±3°			PART NO. CF122-24SLB12R-C3	DWG NO. CF122-24-C3	
THIRD ANGLE PROJECTION		UNT	SCALE	DRAWING	SHEET NO.	REV.
		mm	1:1	A4	1 OF 2	A

REV	ECN No.	DATE	REMARK
A	NEW	2019.03.05	NEW RELEASE
B		2021.12.16	修改纸箱尺寸与实物相符
C	ECR202302003	2023.02.24	纸箱尺寸太大, 修改纸箱尺寸 375*375*320改为350*350*310



包装规范说明:

1. 如图所示首先CARRIER TAPE (载带) 需先预留24PCS空格后方可置入成品,并附COVER TPAE(上带)覆盖于上,再配合带装机自动卷绕于REEL(塑胶卷轴)收料。
As shown from picture, the initial starting carrier need to be emptied for 24 pcs, then put connector on Inth carrier; Then cover it with Cover Tape, and Reeling it with Reel auto machine.

2. 在定量包装完成后,前端CARRIER TAPE亦需预留24PCS空格,而COVER TPAE配合CARRIER TYPE长度覆盖后,并须再超出200mm以上,最后以胶纸贴固,并于REEL盘上方按图示贴好标签。
In the end of the Reel, need to empty 24 pcs carrier tape; After covering the carrier, then the Cover Tape need to be 200mm longer, and use tape to fix the cover tape to the reel. Put "Qualified label" on the Reel.

3. 注意:COVER TAPE不可浮起或有贴附不顺,歪斜及成品放置方向错误的现象.卷盘最外层需缠绕一圈保护带,再按图示贴3处美纹胶.Attention: no deformation of Cover Tape is allowed (protruded plastic, or not smooth, bednt or product is wrong positioned), The out layer of the reel needs to be wound with a protective tape, and 3 places of masking tape are attached as shown in the figure.

4. 在纸箱内左右,前后侧各放入一块三角卡板,在每个纸箱内装入10PCS卷盘,纸箱内上下各垫一张平卡,盖上箱盖后以胶带封箱,于侧位置按图示贴好标签. Inside the carton, put a triangle card board on the front and back sides, put 10PCS reel in each carton, put a flat card on top and bottom of the carton, cover the carton and seal it with tape, label it on the side according to the diagram5. 零箱部分,出货时须用缓冲物填满,特别注意:尾数卷多余的空格子不能剪掉!
The fractional box must be filled by cushion before shipment.

NO.	包材名称 Items	包材料号 Item no	用量 Usage	适用类别 Series	备注 / Remark
①	纸箱 Carton	PE338	1	(空白纸箱 Blank carton)	外尺寸: 350*350*310mm.K=K
②	载带 carrier tape	PB279	10		W=24mm,7.776m/R透明PET
③	自粘上带 cover tape	P120122-01	/	自粘上带	W=21.3MM,200m/r透明色
④	塑胶卷轴 Plastic Reel	P120021-01	10		Ø330mm,W=30mm
⑤	三角卡板/ 平卡		2		365*300*5mm/340*340*5mm
⑥	合格标签 Qualified Label		10		
⑦	出货标签 Delivery Label		1		
⑧	保护带 Protect tape	PB284	/		W24*400M/R

产 品 规 格 Product spec.		/	GENERAL TOLERANCES (UNLESS SPECIFIED)		DRAWN BY: Date: HuangXiaoHao 2019.11.21		DT 深圳市中科兴达科技有限公司 Shenzhen Zhongke Xingda Technological Co.,Ltd.		
包装容量 QTY	个 / 卷 Pcs/Reel	600	X XXX ±0.10		CHECKED BY: Date: liuzongliang 2019.11.21		TITLE USB CF 24PIN直立式6.5—包规		
	卷 / 箱 Reel/Ctos.	10	X.XX ±0.25						
重量 Weigh (Kg)	个 / 箱 Pcs/Ctos.	6000	X.X ±0.30		APPROVED BY: Date: Jacky 2019.11.21		PART NO.		DWG NO.
	净 重 N. W.	/kg	ANGULAR ±3°						PK-CF122-24SLB12R-C3
	毛 重 G. W.	/kg	THIRD ANGLE PROJECTION 		UNT mm	SCALE 1:1	DRAWING A4	SHEET NO. 1 OF 1	REV. C