

X-CON BRAND

CONDUCTIVE POLYMER ALUMINUM SOLID CAPACITORS

PRODUCT SPECIFICATION

規格書

CUSTOMER: DATE:

(客戶): (日期):2025-08-18

CATEGORY (品名) : CONDUCTIVE POLYMER ALUMINUM

SOLID CAPACITORS

DESCRIPTION (型号) : UBR 16V1000μF (φ10x12.5)

VERSION (版本) : 01

Customer P/N : /

SUPPLIER : /

SUPPLIER			
PREPARED (拟定)	CHECKED (审核)		
姜沿依	邓秦发		

CUSTOMER			
APPROVAL (批准)	SIGNATURE (签名)		



SPECIFICATION UBR SERIES					ALTERN	NATION HIS	TORY
						RECORDS	
Rev.	Date	Mark	Page	Contents	Purpose	Drafter	Approver

Issue Date :	Name	Specification Sheet – UBR		
Version	01		Page	1
STANDARD MANUAL				



CONTENTS

t
3
3
4
11
11
1.0
12
13
14
16
16
17

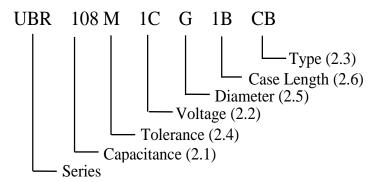
Issue Date :	Name	Specification Sheet – UBR		
Version	01		Page	2
STANDARD MANUAL				



1. Application

This specification applies to conductive polymer aluminum solid capacitors used in electronic equipment.

2. Part Number System



2.1 <u>Capacitance code</u>

Code	108
Capacitance (µF)	1000

2.2 Rated voltage code

Code	1C
Voltage (W.V.)	16

2.3 <u>Type</u>

٠,	<u> </u>	
	Code	СВ
Ī	Type	Lead cut

2.4 Capacitance tolerance

"M" stands for $-20\% \sim +20\%$

2.5 <u>Diameter</u>

Code	G
Diameter	10

2.6 <u>length</u>

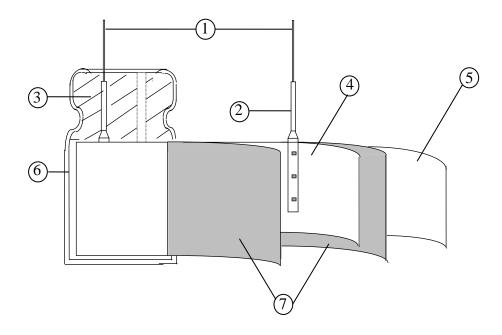
1B=12.5mm

Issue Date :	Name	Specification Sheet – UBR		
Version	01		Page	3
STANDARD MANUAL				



3. Construction

Single ended type to be produced to fix the terminals to anode and cathode foil, and wind together with paper, and then wound element to be formed and carbonized, impregnated with polymer and polymerized, then will be enclosed in an aluminum case. Finally sealed up tightly with end seal rubber.



No	Component	Material
1	Lead Line	Tinned Copper Line or CP Line(Pb Free)
2	Terminal	Aluminum
3	Sealing Material	Rubber
4	Al-Foil (+)	Aluminum
5	Al-Foil (-)	Aluminum
6	Case	Aluminum
7	Electrolyte paper	Manila Hemp

Issue Date :	Name	Specification Sheet – UBR			
Version	01		Page	4	
STANDARD MANUAL					



4. Characteristics

Standard atmospheric conditions

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests is as follows:

Ambient temperature : 15°C to 35°C Relative humidity : 45% to75% Air Pressure : 86kPa to 106kPa

If there is any doubt about the results, measurement shall be made within the following conditions:

Ambient temperature : $20^{\circ}\text{C} \pm 2^{\circ}\text{C}$ Relative humidity : 60% to 70%Air Pressure : 86kPa to 106kPa

Operating temperature range

The ambient temperature range at which the capacitor can be operated continuously at rated voltage is -55°C to 125°C.

Issue Date :	Name	Specification Sheet – UBR				
Version	01		Page	5		
	STANDARD MANUAL					



	ITEM	PERFORMANCE
4.1	Rated voltage (WV) Surge voltage (SV)	WV (V.DC) 16 SV (V.DC) 18.4
4.2	Nominal capacitance (Tolerance)	Condition> Measuring Frequency : 120Hz±12Hz Measuring Voltage : Not more than 0.5Vrms Measuring Temperature : 20±2°C Criteria> Shall be within the specified capacitance tolerance.
4.3	Leakage current	Condition> After DC Voltage is applied to capacitors through the series protective resistor (1k $\Omega \pm 10\Omega$) so that terminal voltage may reach the rated voltage. The leakage current when measured after 2 minutes shall not exceed the values of the following equation. In case leakage current value exceed the value shown in Table 3, remeasure after voltage treatment that applies the rated voltage shown in 4.1 for 120minutes at 125°C Criteria> See Table 3
4.4	tan δ	<pre><condition> See 4.2, for measuring frequency, voltage and temperature. </condition></pre> <pre><criteria></criteria></pre> <pre>Working voltage (v) 16 $\tan \delta \text{ (max.)}$ 0.12</pre>
4.5	ESR	Condition> Measuring frequency : 100kHz to 300kHz; Measuring temperature:20±2°C Measuring point : 1mm max from the surface of a sealing resin on the lead wire Criteria> (20°C)Less than the initial limit(See Table 3).

Issue Date :	Name	Specification Sheet – UBR				
Version	01		Page	6		
	STANDARD MANUAL					



		STEP	Temperature($^{\circ}$ C)	Item	Characteristics	
		1	20±2	Measure: Capacitance \tanδ \tag{tangen}		
		2	-55+3	Impedance Z-55°C / 20°C	≤1.25	
	Temperature	3	Keep at 15 to 35°C for 15 minutes or more			
4.6	characteristic	4	125±2	Z125°C / 20°C	≤1.25	
				∆ C/C 20°C	Within $\pm 5\%$ of step1	
		5	20±2	tanδ	Less than or equal to the value of item 4.4	
		voltage	apacitor is stored at a ter e for 2000 +48/0 hours.'	_		
		<criter Item</criter 		formance		
				Within $\pm 20\%$ of initial capacitance		
		tan δ	Les	Less than or equal to 2.0 times of the value of item 4.4		
4.7	Load life	ESR	Les	Less than or equal to 2.0 times of the value of item 4.5		
test		Leak	age current Les	s than or equal to the va	alue of item 4.3	
				Notable changes shall not be found.		

Issue Date :	Name	Specification Sheet – UBR				
Version	01		Page	7		
STANDARD MANUAL						



			pe 15~35℃.
4.8	Surge	<criteria></criteria>	
	test	Item	Performance
	Capacitance Change	Within ±20% of initial capacitance	
	tan δ	Less than or equal to 1.5 times of the value of item 4.4	
		ESR	Less than or equal to 1.5 times of the value of item 4.5
		Leakage current	Less than or equal to the value of item 4.3
		Attention: This test sin hypothesizing that over ve	mulates over voltage at abnormal situation, and not be voltage is always applied.
		_	xposed for 1000±48 hours in an atmosphere of 90~95%RH at stic change shall meet the following requirement. Performance
		Capacitance Change tan δ	Within $\pm 20\%$ of initial capacitance Less than or equal to 1.5 times of the value of item 4.4
4.0	Damp heat	ESR	Less than or equal to 1.5 times of the value of item 4.5
4.9 test	test	Leakage current	Less than or equal to the value of item 4.3
7.7			

Issue Date :	Name	Specification Sheet – UBR				
Version	01		Page	8		
	STANDARD MANUAL					



4.10	Maximum permissible (ripple current)	<condition> The maximum perm At 100kHz and can a Table 3 The combined value the rated voltage and Frequency Multiplies Frequency Coefficient</condition>	be applied at e of D.C volta d shall not rev	maximum oper	rating temperatur	re see
		Applied voltage: with Cycle number: 5 cycle Test diagram: Fig.1		30±3 min 3 mi	Room -55 30±3 min in or less	$5\pm2^{\circ}\mathbb{C}$ m temperature $\pm3^{\circ}\mathbb{C}$
4.11	Rapid change of temperature	Performance: The cap Item Capacitance change tan δ Leakage current	Performan Within ± Less than	nce 10% of initial of or equal to value or equal to the	capacitance	

Issue Date :	Name	Specification Sheet – UBR				
Version	01		Page	9		
STANDARD MANUAL						



		a) Lead pull strength
		A static load force shall be applied to the terminal in the axial direction and acting
		in a direction away from the body for 10 ± 1 s.
		Lead wire diameter (mm) Load force (N)
		$0.5 < d \le 0.8$
		b) Lead bending
		When the capacitor is placed in a vertical position and the weight specified in the
		table above is applied to one lead and then the capacitor is slowly rotated 90° to a
4.12	Lead strength	horizontal position and then returned to a vertical position thus completing bends
		for 2~3seconds.
		The additional bends are made in the opposite direction
		Lead wire diameter (mm) Load force (N)
		0.5 < d ≤0.8
		Performance: The characteristic shall meet the following value after a) or b) test.
		Item Performance
		Leakage current Less than or equal to the value of item4.3
		Outward Appearance No cutting and slack of lead terminals
4.13	Resistance to vibration	Frequency: 10 to 55 Hz (1minute interval / 10 → 55 → 10Hz Amplitude: 0.75mm(Total excursion 1.5mm) Direction: X, Y, Z (3 axes) Duration: 2hours/ axial (Total 6 hours) The capacitors are supported as the following Fig2 Fig2 Performance: Capacitance value shall not show drastic change compared to the initial capacitance when the value is measured within 30 minutes. Prior to the completion of exam, Capacitance difference shall be within ±5% compared to the initial value the exam.

Issue Date :	Name	Specification Sheet – UBR			
Version	01		Page	10	
STANDARD MANUAL					



_			
4.14	Solderability	Solder : Sn- Soldering temperature: 245 Immersing time : 3±0 Immersing depth : 1.54 Flux : Ap	0.5s
4.15	Resistance to soldering heat	1.6±0.5mm. It will dip into the Then it will be immersed at the solder : Solder : Soldering temperature : 26 Immersing time : 10 Heat protector: t=1.6mm glass B) Soldering iron method Bit temperature : 400 Application time : 3+ Heat protector: t=1.6mm For both methods, after the capa measured: Item Capacitance Change tan δ ESR Leakage current	0 ±10°C 1/-0 s
		rippeurance	Tvotable changes shan not be found.

Issue Date :	Name	Specification Sheet – UBR						
Version	01		Page	11				
STANDARD MANUAL								



5. Product Marking

Marking Sample:

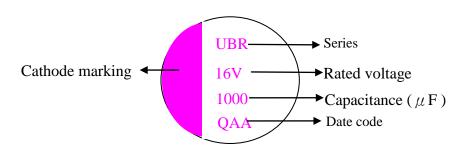


Table 1

Q 1	N.T	Ъ		ъ
Code	N	P	Q	R
Year	2023	2024	2025	2026

Q A A

Manufactured number: see Table 3

Manufactured week: see Table 2

Manufactured year: see Table 1

Т	'ลไ	hl	le	2
1	а	U	ı	_

1	2	3	4	5	6	7	8	9	10	11
A	В	C	D	Е	F	G	Н	I	J	K
12	13	14	15	16	17	18	19	20	21	22
L	M	N	О	P	Q	R	S	T	U	V
23	24	25	26	27	28	29	30	31	32	33
W	X	Y	Z	<u>A</u>	<u>B</u>	<u>C</u>	<u>D</u>	<u>E</u>	F	<u>G</u>
34	35	36	37	38	39	40	41	42	43	44
<u>H</u>	Ī	<u>J</u>	<u>K</u>	L	<u>M</u>	<u>N</u>	<u>O</u>	<u>P</u>	Q	<u>R</u>
45	46	47	48	49	50	51	52			
<u>S</u>	<u>T</u>	<u>U</u>	<u>V</u>	W	<u>X</u>	<u>Y</u>	<u>Z</u>			
	12 L 23 W 34 <u>H</u>	A B 12 13 L M 23 24 W X 34 35 H I 45 46	A B C 12 13 14 L M N 23 24 25 W X Y 34 35 36 H I J 45 46 47	A B C D 12 13 14 15 L M N O 23 24 25 26 W X Y Z 34 35 36 37 H I J K 45 46 47 48	A B C D E 12 13 14 15 16 L M N O P 23 24 25 26 27 W X Y Z A 34 35 36 37 38 H I I I K L 45 46 47 48 49	A B C D E F 12 13 14 15 16 17 L M N O P Q 23 24 25 26 27 28 W X Y Z A B 34 35 36 37 38 39 H I I I K L M 45 46 47 48 49 50	A B C D E F G 12 13 14 15 16 17 18 L M N O P Q R 23 24 25 26 27 28 29 W X Y Z A B C 34 35 36 37 38 39 40 H I I I K L M N 45 46 47 48 49 50 51	A B C D E F G H 12 13 14 15 16 17 18 19 L M N O P Q R S 23 24 25 26 27 28 29 30 W X Y Z A B C D 34 35 36 37 38 39 40 41 H I I I K L M N Q 45 46 47 48 49 50 51 52	A B C D E F G H I 12 13 14 15 16 17 18 19 20 L M N O P Q R S T 23 24 25 26 27 28 29 30 31 W X Y Z A B C D E 34 35 36 37 38 39 40 41 42 H I I I K L M N O P 45 46 47 48 49 50 51 52	A B C D E F G H I J 12 13 14 15 16 17 18 19 20 21 L M N O P Q R S T U 23 24 25 26 27 28 29 30 31 32 W X Y Z A B C D E F 34 35 36 37 38 39 40 41 42 43 H I I I K L M N O P Q 45 46 47 48 49 50 51 52

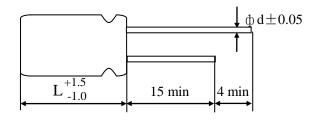
Table 3

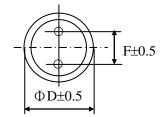
0 0												
Nun	nber	1	2	3	4	5	6	7	8	9	10	11
Co	ode	A	В	С	D	Е	F	G	Н	I	J	K
Nui	mber	12	13	14	15	16	17	18	19	20	21	22
Co	ode	L	M	N	О	P	Q	R	S	T	U	V
Nun	nber	23	24	25	26							,
Co	ode	W	X	Y	Z							

Issue Date :	Name	Specification Sheet – UBR						
Version	01		Page	12				
STANDARD MANUAL								



6. Product Dimensions, Impedance & Maximum Permissible Ripple Current Unit: mm





φD	10		
L	12.5		
F	5.0		
φd	0.6		

Table 3

Working Voltage (V)	Capacitance (µF)	Dimension (D×L, mm)	Maximum permissible ripple current at 125°C 100kHz (mA rms)	ESR at 20°C 100kHz to300kHz (mΩ)	Leakage current (µ A) 2min
16	1000	10X12.5	3950	15	3200

Issue Date :	Name	Specification Sheet – UBR					
Version	01		Page	13			
STANDARD MANUAL							

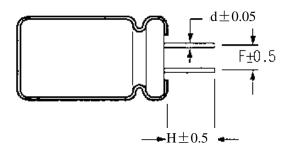


Unit: mm

7.Forming Dimension

Shape Code	фD	Ф 10
	F	5.0
СВ	Н	3.2
	d	0.6

CB Type



Issue Date :	Name	Specification Sheet – UBR						
Version	01		Page	14				
STANDARD MANUAL								



8.Application Guideline:

X-CON Solid Aluminum Electrolytic Capacitor should be used compliance with the following guidelines

8-1Circuit design

Prohibited Circuits for use

Do not use the capacitors with the following circuits.

- 1) Time constant circuits
- 2) Coupling circuits
- 3) Circuits which are greatly affected by leakage current
- 4) High impedance voltage retention circuits.

8-2. Voltage

1) Over voltage

The application of over-voltage and reverse voltage below can cause increases in leakage current and short circuits. Applied voltage, refers to the voltage value including the peak value of the transitional instantaneous voltage and the peak Value of ripple voltage, not just steady line voltage. Design your circuit so that the peak voltage does not exceed the stipulated voltage.

Over voltage exceeding the rated voltage may not be applied even for an instant as it may cause a short circuit.

- 2) Applied voltage
- ① Sum of the DC voltage value and the ripple voltage peak values must not exceed the rated voltage.
- ② When DC voltage is low, negative ripple voltage peak value must not become a reverse voltage that exceeds 10% of The rated voltage.
- ③ Use the X-CON within 20% of the rated voltage for applications which may cause the reverse voltage during the Transient phenomena when the power is tumid off or the source is switched.

8-3 Sudden charge and discharge restricted

Sudden charge and discharge may result in short circuit's large leakage current. Therefore, a protection circuits are recommended to design in when on of the following condition is expected.

- 1) The rush current exceeds 10A
- 2) The rush current exceeds 10 times of allowable ripple current of X-CON.

A protection resistor (1K Ω) must be inserted to the circuit during the charge and discharge when measuring the leakage Current.

8-4 Ripple current

Use the capacitors within the stipulated permitted ripple current. When excessive ripple current is applied to the capacitor, It causes increases in leakage current and short circuits due to self- heating. Even when using the capacitor under the Permissible ripple current, reverse voltage may occur if the DC bias voltage is low.

8-5 Leakage current

There is a risk of leakage current characteristics increasing even if the following use environments are within the stipulated range However, even if leakage current increases once, it has the characteristic that leakage current becomes small in most cases after voltage is applied due to its self-correction mechanism.

8-6 Failure rate

The main failure mode of X-CON is open mode primarily caused by electrostatic capacity drop at high temperature (i.e. wear out failure), besides random short circuit mode failures primarily caused by over voltage occurs as minor one. The time it takes to reach the failures mode can be extended by using the X-CON with reduced ambient temperature, ripple current and applied voltage.

8-7 Capacitor insulation

- 1) Insulation in the marking sleeve is not guaranteed. Be aware that the space between the case and the negative electrode Terminal is not insulated and has some resistance.
- 2) Be sure to completely separate the case, negative lead terminal, and positive lead terminal and PCB patterns with each other.

Issue Date :	Name	Specification Sheet – UBR			
Version	01		Page	15	
STANDARD MANUAL					



8-8 Precautions for using capacitors

- X-CON capacitors should not be used in the following environments.
- 1) Environments where the capacitor is subject to direct contact with salt water or oil can directly fall on it.
- 2) Environments where capacitors are exposed to direct sunlight.
- 3) High temperature (Avoid locating heat generating components around the X-CON and on the underside of the PCB), or humid environments where condensation can form on the surface of the capacitor.
 - 4) Environments where the capacitor is in contact with chemically active gases.
 - 5) Acid or alkaline environments.
 - 6) Environment subject to high-frequency induction.
 - 7) Environment subject to excessive vibration and shock.

9. Mounting Precautions

Mounting phase	Things to note before mounting	Disposal		
	1) Used X-CON capacitors	Not reused		
	2) LC-increased X-CON capacitors	Apply them with rated voltage in series with 1K Ω		
	after long storage	resistance for 1 hour at the range between 60 and 70°C		
	3) X-CON capacitors dropped to the	Not reused		
	floor			
Before mounting	4) Precautions on polar, capacitance	Products without remarkable polar, capacitance and rated		
Defore mounting	and rated voltage	voltage shouldn't be available		
	5) Precautions on the pitch between	The products can be used only when said pitch is matched		
	lead terminal and PCB			
	6) Precautions on the stress that lead	The products can be used for production only when lead		
	terminal and body of X-CON	terminal and body are not subject stress.		
	capacitors enduring in mounting			
	1) Soldering with a soldering iron	Both temperature and duration in mounting should meet		
		the requirements of out-going SPEC; no stress should be		
		allowed to occur in mounting; Don't let the tip of the		
Mauntina	2) 51	soldering iron touch the X-CON itself.		
Mounting	2) Flow soldering	X-CON capacitor body should be prohibited to submerge in melted solder; both temperature and duration in		
		mounting should meet the requirements of out-going		
		SPEC; The rosin is not allowed to adhere to any where		
		other than lead terminal.		
	1) Precautions on mounting status	Do not tilt, bend twists X-CON; Do not allow other matter		
After mounting	1) 1100uutons on mounting status	touch X-CON.		
	2) Washing the PCB (available	Used immersion or ultrasonic waves to clean for a total of		
	cleaning agent 1)high quality	less than 5 minutes and the temperature be less than 60°C;		
	alcohol-based cleaning fluid such as	The conductivity, PH, specific gravity and water cleaning,		
	st-100s、750L,750M;2) Detergents	X-CON products should be dried with hot air (less than		
	including substitute freon such as	the maximum operating temperature).		
	AK-225AES and IPA)			

Issue Date :	Name	Specification Sheet – UBR			
Version	01		Page	16	
STANDARD MANUAL					



10. List of "Environment-related Substances to be Controlled ('Controlled Substances')"

The latest version of <Substances Prohibited as per Sony-SS-00259>

The latest version	of <substances as="" per="" prohibited="" sony-ss-00259=""></substances>		
	Substances		
	Cadmium and cadmium compounds		
Heavy metals	Lead and lead compounds		
	Mercury and mercury compounds		
	Hexavalent chromium compounds		
	Polychlorinated biphenyls (PCB)		
Chloinated	Polychlorinated naphthalenes (PCN)		
organic	Polychlorinated terphenyls (PCT)		
compounds	Short-chain chlorinated paraffins(SCCP)		
	Other chlorinated organic compounds		
.	Polybrominated biphenyls (PBB)		
Brominated	Polybrominated diphenylethers(PBDE) (including		
organic	decabromodiphenyl ether[DecaBDE])		
compounds	Other brominated organic compounds		
Tributyltin compo	ounds(TBT)		
Triphenyltin com	pounds(TPT)		
Asbestos			
Specific azo comp	pounds		
Formaldehyde			
Polyvinyl chloride	e (PVC) and PVC blevds		
Beryllium oxide			
Beryllium coppe	er		
Specific phthalate	es (DEHP,DBP,BBP,DINP,DIDP,DNOP,DNHP)		
Hydrofluorocarbo	on (HFC), Perfluorocarbon (PFC)		
Perfluorooctane s	ulfonates (PFOS)		
Specific Benzotri	azole		

Issue Date :	Name	Specification Sheet – UBR			
Version	01		Page	17	
STANDARD MANUAL					