

SPECIFICATION FOR APPROVAL

Customer _____

Customer P/N _____

Drawing No _____

Quantity X Pcs. Date 2024/10/9

Pulse P/N AMRM00060630SeriesA1

Automotive Grade Inductor

Halogen Free
RoHS Compliant
REACH Compliant
Lead Free Solders
AEC-Q200

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Revisions

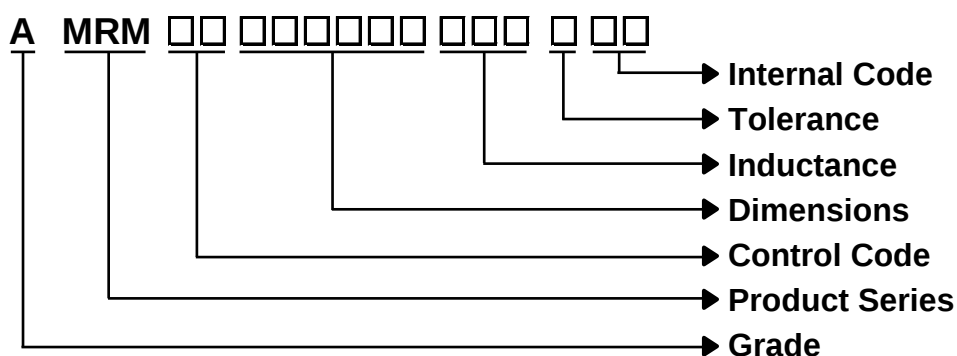
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AMRM00060630 Series Specification

AEC-Q200

1 Scope This specification applies to large current and low loss SMD power inductor.

2 Part numbering

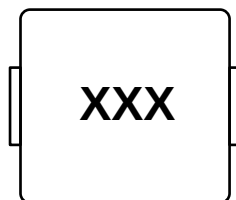


3 Temperature rating

Operating Temperature: - 40°C to 125°C.

Storage Temperature: (on tape & reel): -20°C to +40°C; 75% RH max.

4 Marking



Marking: 1R0

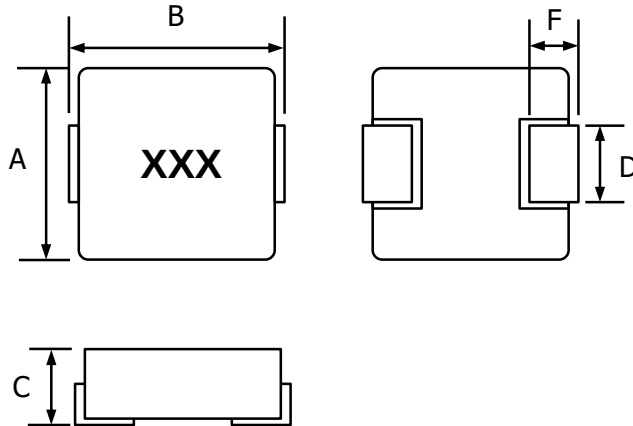
5 Standard testing condition

	Unless otherwise specified	In case of doubt
Temperature	Ordinary Temperature(15 to 35°C)	20 to 30°C
Humidity	Ordinary Humidity(25 to 85% RH)	50 to 80 %RH

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6 Configuration and dimensions



Dimensions in mm

Type	060630
A	6.6 ± 0.2
B	6.95 ± 0.35
C	2.8 ± 0.2
D	3.0 ± 0.3
F	1.6 ± 0.3

Size code	Net weight(grms)
060630	0.72(typ.)

7 Electrical characteristics

Part number	Inductance (uH)	Tolerance (±%)	Test Freq.	I _{rms} (A) Typ.	I _{sat} (A) Typ.	RDC(mΩ) Max.(Typ.)	Marking
AMRM00060630R47MA1	0.47	20	100kHz,0.5V	16.5	20	4.3(3.9)	R47
AMRM000606301R0MA1	1	20	100kHz,0.5V	10	18	10(9)	1R0
AMRM000606301R5MA1	1.5	20	100kHz,0.5V	9	13	14(13)	1R5
AMRM000606302R2MA1	2.2	20	100kHz,0.5V	8	10	20(18)	2R2
AMRM000606303R3MA1	3.3	20	100kHz,0.5V	6.5	9	28(25)	3R3
AMRM000606304R7MA1	4.7	20	100kHz,0.5V	5.5	8	40(35)	4R7
AMRM000606305R6MA1	5.6	20	100kHz,0.5V	5	7	45(38)	5R6
AMRM000606306R8MA1	6.8	20	100kHz,0.5V	4.5	6	49.5(45)	6R8
AMRM000606308R2MA1	8.2	20	100kHz,0.5V	4.3	5.2	55(50)	8R2
AMRM00060630100MA1	10	20	100kHz,0.5V	4	5	68(62)	100
AMRM00060630150MA1	15	20	100kHz,0.5V	3.2	4.5	125(110)	150
AMRM00060630220MA1	22	20	100kHz,0.5V	3	3.5	145(130)	220
AMRM00060630330MA1	33	20	100kHz,0.5V	2	2.5	270(250)	330

Note:

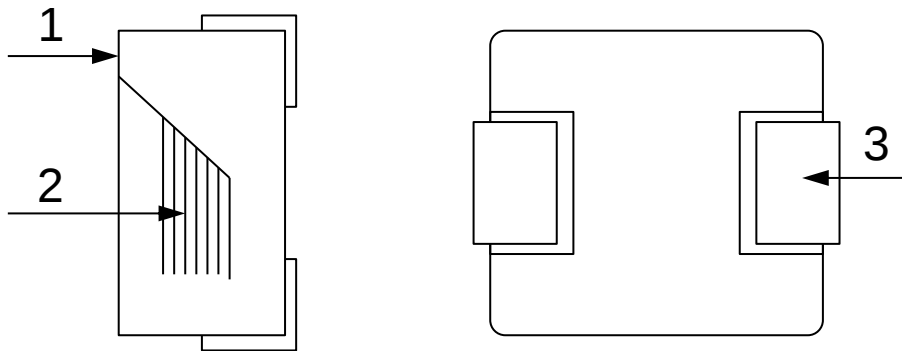
- Operating temperature range -40°C to 125°C.
- I_{sat} for inductance drop 30% from its value without current.
- I_{rms} for a 40°C temperature rise from 25°C ambient.
- The part temperature (ambient + temp rise) should not exceed 125°C under worst case operating conditions.
Circuit design 125°C under worst case operating conditions. Component placement, PWB trace size and thickness, airflow and other cooling provisions all affect the part temperature. Part temperature should be verified in the end application.
- Absolute maximum voltage 30V DC. (Based on test method, it may not the same under different application, it is recommended to verify first.)

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8 AMRM00060630 Series

8.1 Construction



8.2 Material list

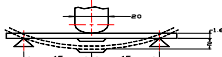
Item	Part	Description
1	Magnetic core	Magnetic metal powder
2	Coil	Enameled copper wire
3	Terminals	Copper based terminal

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9 Reliability test items

1-1. Mechanical performance

No	Item	Specification	Test Method
1-1-1	Board Flex	The forces applied on the right conditions must not damage the terminal electrode and the ferrite	Refer to AEC-Q200-005 Test device shall be soldered on the substrate Substrate Dimension: 100x40x1.6mm Deflection: 2.0mm Keeping Time: 60sec 
1-1-2	Resistance to Soldering Heat	Appearance: No damage Inductance change shall be within $\pm 10\%$.	Refer to MIL-STD-202 Method 210 Pre-heating: 150°C, 1min Solder Composition: Sn/Ag3.0/Cu0.5(Pb-Free) Solder Temperature: 260 $\pm$ 5°C Immersion Time: 10 $\pm$ 1sec
1-1-3	Solder ability	The electrodes shall be at least 95% covered with new solder coating	Refer to J-STD-002 Pre-heating: 150°C, 1min Solder Composition: Sn/Ag3.0/Cu0.5(Pb-Free) Solder Temperature: 245 $\pm$ 5°C(Pb-Free) Immersion Time: 4 $\pm$ 1sec
1-1-4	Terminal Strength Test	Appearance: No damage	Refer AEC-Q200-006 Soldered on PCB for testing as fig. Force : 1.8kg Keeping Time: 60 seconds.
1-1-5	Resistance to Solvent	There must be no change in appearance or obliteration of marking	Refer to MIL-STD-202 Method 215 Inductors must withstand 6 minutes of alcohol or water. Sample Size : 15 pcs
1-1-6	Vibration	Appearance: No damage Inductance change shall be within $\pm 10\%$.	Refer MIL-STD-202 Method 204 Vibration waveform: Sine waveform Vibration frequency: 10Hz to 2000Hz Vibration acceleration: 5g Sweep rate: 0.764386octave/minute Duration of test: 12 cycles each of 3 orientations, 20 minutes for each cycle Vibration axes: X, Y & Z

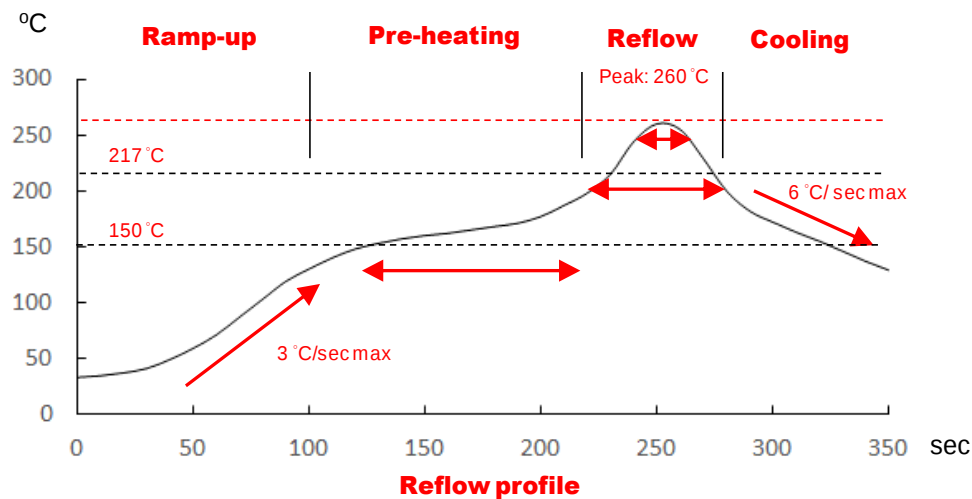
1-2. Environmental performance

No	Item	Specification	Test Method
1-2-1	Temperature Cycle	Appearance: No damage Inductance change shall be within $\pm 20\%$	Refer to JESD Method JA-104 Total cycles: 1000 cycles Temperature Cycling Test Conditions : -40 to +125 °C -40°C Soak Mode Condition : 30 minutes 125°C Soak Mode Condition : 30 minutes Measured after exposure in the room condition for 24hrs
1-2-2	Biased Humidity Resistance		Refer to MIL-STD-202 Method 103 Temperature: 85 $\pm$ 2°C Relative Humidity: 85% / Time: 1000hrs Measured after exposure in the room condition for 24hrs
1-2-3	High Temperature Exposure (Storage)		Refer to MIL-STD-202 Method 108 Temperature: 125 $\pm$ 3°C / Relative Humidity: 0% Applied Current: Rated Current / Time: 1000hrs Measured after exposure in the room condition for 24hrs
1-2-4	Operational Life		Refer to MIL-PRF-27 Temperature: 85 $\pm$ 3°C Applied Current : Rated Current Time: 1000hrs Measured after exposure in the room condition for 24hrs

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10 Recommended IR reflow profile



Lead-Free(LF)

Refer to J-STD-020C

Item	Ramp-up	Pre-heating	Reflow	Peak Temp.	Cooling
Temp. scope	R.T. ~150 °C	150 °C~200 °C	217 °C	260±5 °C	Peak Temp. 150 °C
Time spec	-	60~180 sec	60~150 sec	20~40 sec	-
Time result	-	75~100 sec	90~120 sec	20~35 sec	-

Note:

1. IR reflow times: within 3 times.
2. Nitrogen adopted is recommended while in IR reflow.

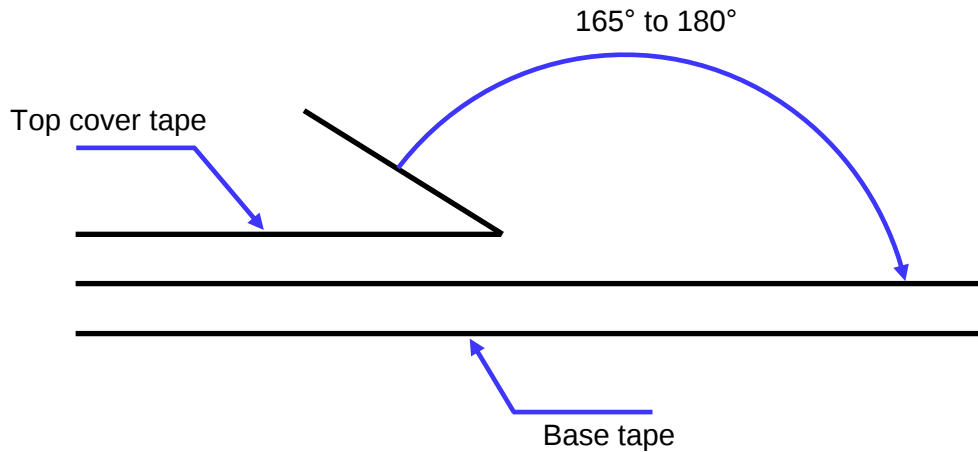
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11 Packaging

11.1 Packaging- cover tape

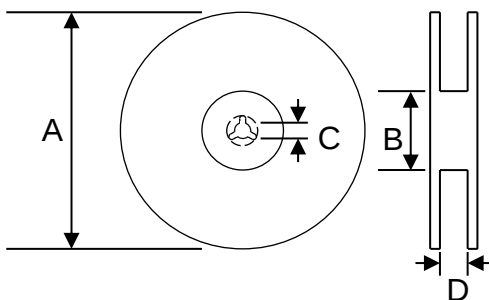
The force for tearing off cover tape is 10 to 130 grams.



11.2 Packaging quantity

Type	Pcs/Reel
060630	1000

11.3 Reel dimensions



Dimensions in mm

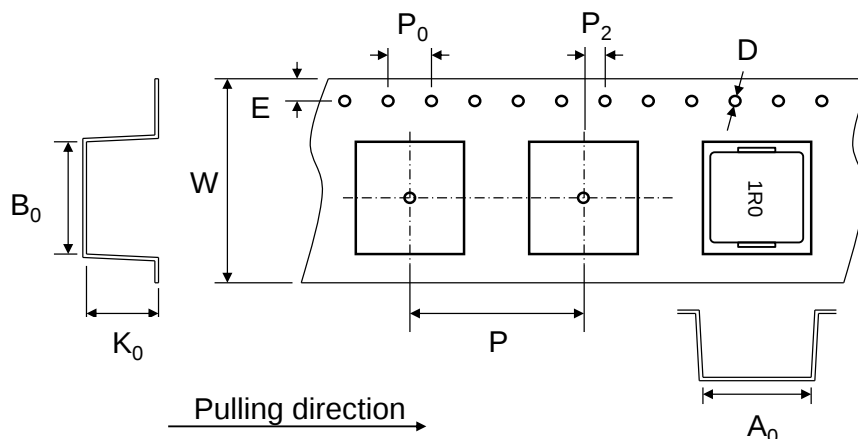
Type	A	B	C	D
060630	330	100	13	16

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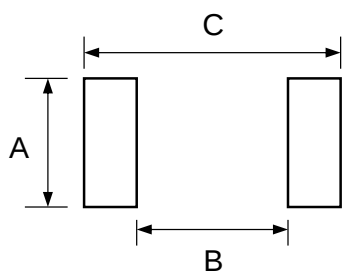
11 Packaging

11.4 Tape dimensions in mm



Type	A_0	B_0	K_0	D	E	W	P	P_0	P_2
060630	6.9	7.6	3.4	1.55	1.75	16	12	4	2

12 Recommended pattern



Dimensions in mm

Type	A	B	C
060630	3.5	3.7	8.4

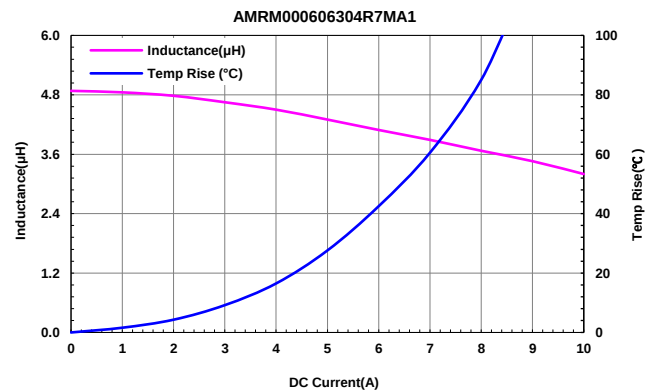
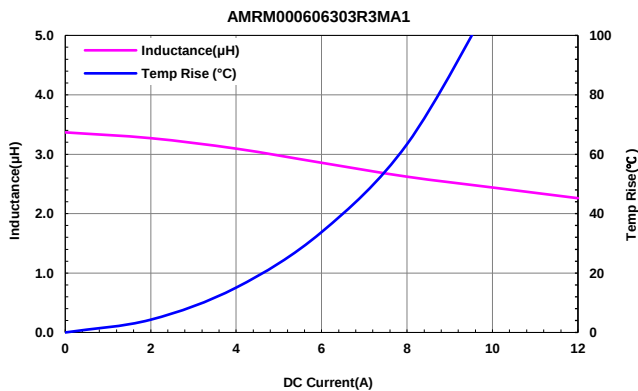
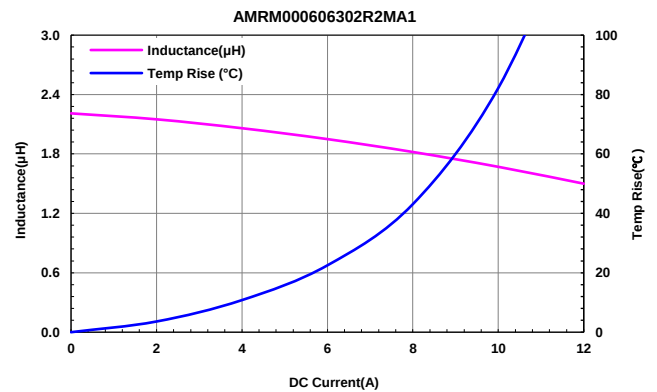
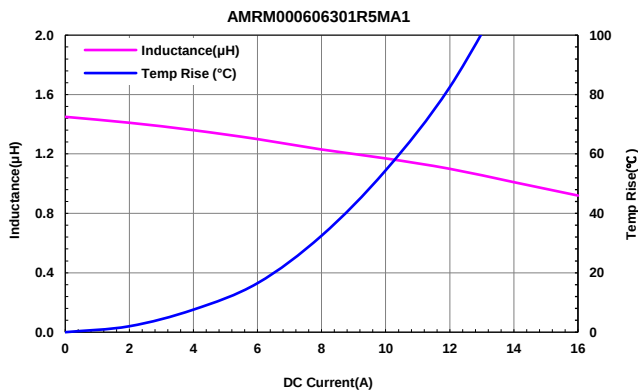
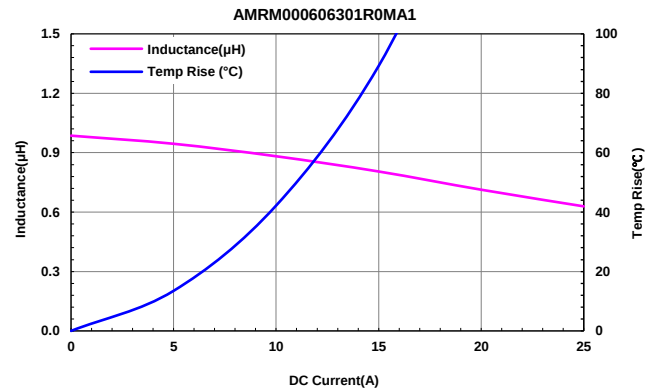
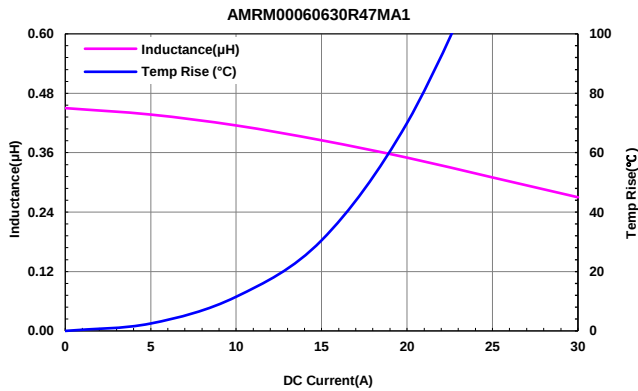
13 Note

1. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
2. Don't design/mount any components in contact with this product
3. The moisture sensitivity level (MSL) of products is classified as level 1.
4. Shelf life: 1 years from the date of shipment.

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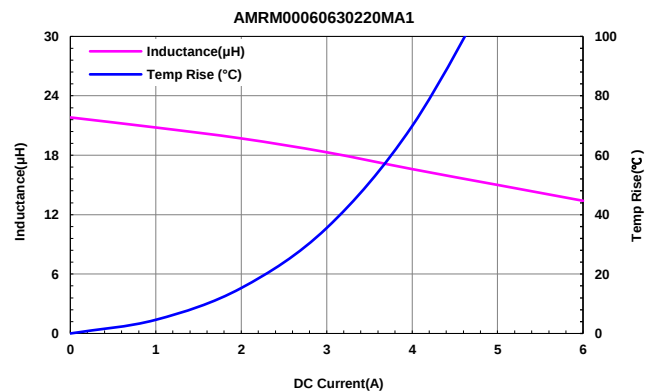
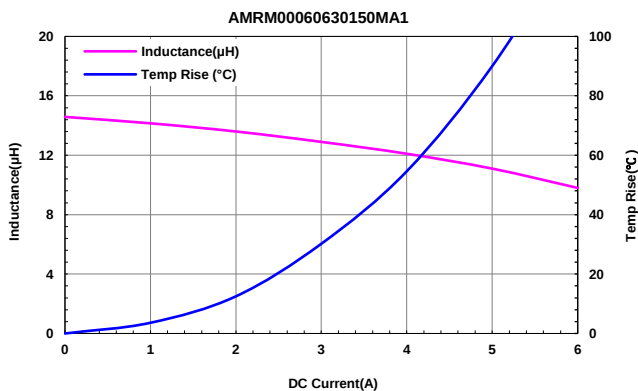
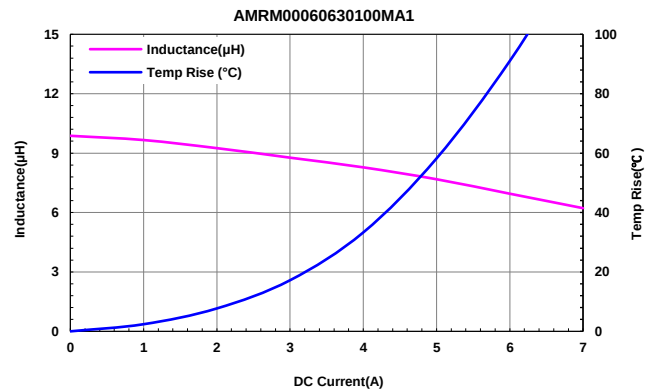
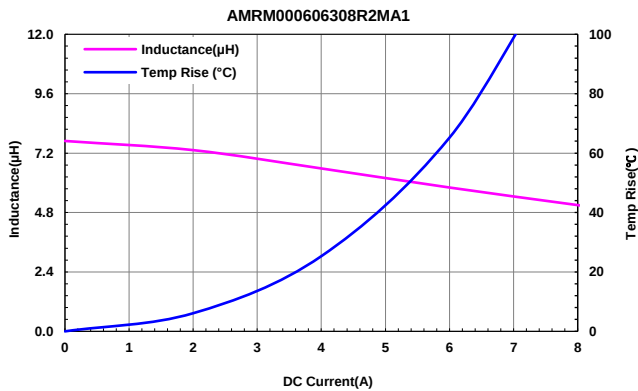
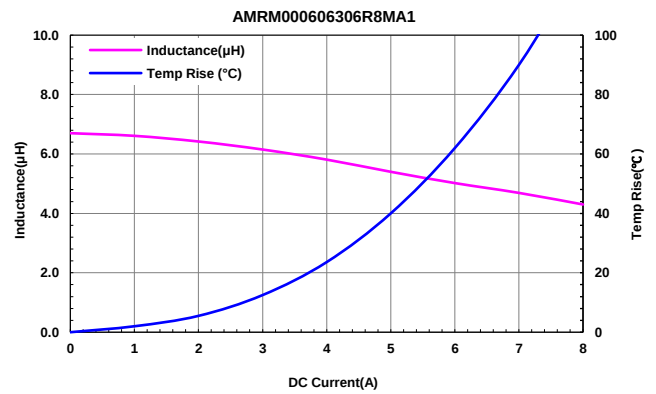
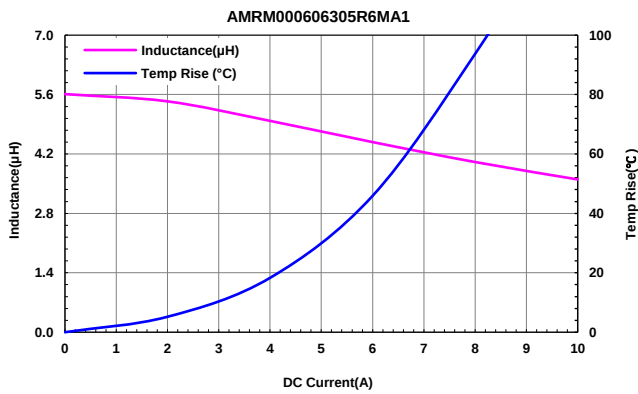
14 Graph:



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14 Graph:



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14 Graph:

